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FLASH EVAPORATOR SYSTEMS TEST

FINAL REPORT

REPORT NO. 2-53230/6R-3353

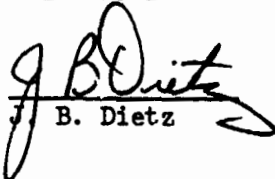
23 December 1976

Submitted by
VOUGHT CORPORATION
BOX 5907
DALLAS, TEXAS 75222

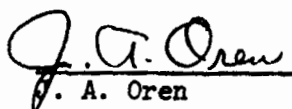
for the

NASA JOHNSON SPACE CENTER
CREW SYSTEMS DIVISION
HOUSTON, TEXAS

PREPARED BY:


J. B. Dietz

REVIEWED BY:


J. A. Oren

APPROVED BY:


R. L. Cox


J. C. Utterback

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1.0 SUMMARY

A flash evaporator heat rejection system representative of that proposed for the Space Shuttle Orbiter underwent extensive system testing at the NASA Johnson Space Center (JSC) to determine its operational suitability and to establish system performance/operational characteristics for use in the Shuttle system. Over 116 hours of system testing were conducted at NASA/JSC Chamber A during the period of 22 April thru 3 May 1975 to obtain the desired data. The efforts of the Vought Corporation in test article fabrication and in real time test support are reported herein. This effort was conducted under NASA contract NAS9-10534.

The flash evaporator system test articles consisted of the prototype 2 and 3 units fabricated under contract NAS9-13506 and an exhaust duct system designed to simulate the Shuttle configuration. The prototype 2 and 3 units were representative of the design, construction and operation of the proposed Shuttle baseline flash evaporator system. The evaporators and exhaust ducts were configured to simulate both the top-off and re-entry Shuttle system operational conditions.

The test was conducted in three sequences during the two weeks of testing: sequence 1 obtained parametric performance/operation data for the evaporators in the top-off configuration; sequence 2 primarily obtained parametric duct performance data (top-off configuration); and sequence 3 tested the evaporators in the re-entry configuration with varying system parameters.

During the tests the evaporator system demonstrated its suitability to meet the Shuttle requirements by: a) efficient operation with 90 to 95% water evaporation efficiency (greater efficiency is expected for identified flight design changes); b) control of outlet temperature to $40^{\circ} \pm 2^{\circ}\text{F}$ for partial heat load operation; c) stability of control system for rapid changes in Freon inlet temperatures; d) repeated dormant-to-active device operation without any startup procedures. The only test article operation anomaly was a loss of cooling due to ice buildup in the evaporators from an unheated instrumentation port during test sequence 1. This was corrected, and no further anomalous operation was experienced.

Considerable evaporator system performance data were obtained for the wide range of variables shown in Table 1-1. Of importance, the test

TABLE 1-1
RANGE OF VARIABLES TESTED

CHAMBER PRESSURE	TOP-OFF CONFIG. 10 ⁻⁵ TORR & REENTRY PROFILE	REENTRY CONFIG. 10 ⁻⁵ TORR & REENTRY PROFILE
FEEDWATER SUPPLY PRES., PSIA	16.4 TO 32.0	39.7 TO 49.6
FEEDWATER INLET TEMP., °F	45.0 TO 131.3	50.7 TO 124.8
FEEDWATER FLOWRATE, LB/HR	13.8 TO 15.8 PER EVAP.*	48.6 TO 50.8 PER EVAP.
FREON INLET TEMP., °F	41.9 TO 73.1	134.1 TO 159.6
FREON FLOWRATE, LB/HR	2251 TO 2764	2499 TO 2764
DUCT HEATERS, WATTS	239.4 TO 554.2	0 TO 496.3
NOZZLE HEATERS, WATTS	0 TO 88.6	—

* FULL-ON EVAPORATOR FLOW RANGE

data showed that the performance was a strong function of feedwater temperature with decreasing performance obtained for increasing feedwater temperatures. This is due to high water vapor pressures (as temperature increases) causing disintegration of the spray into a fine mist which in turn is carried into the exhaust duct. (A planned anticarryover device in a flight design will minimize this carryover). Additionally, the test results demonstrated the lack of dependence of performance due to significant variation in Freon flowrate, Freon temperature, duct temperature, and feedwater pressure.

The design margin of the flash evaporator units was also demonstrated by the capability to maintain outlet temperature control at much higher operating pressures than the 3.8 mmHg design conditions. The top-off evaporator configuration operated at 5.2 mmHg while maintaining control, and the re-entry evaporators operated with pressures up to 10 mmHg. These results will provide future design data for system design optimization.

Duct performance data was obtained for a wide variety of transient and steady state water vapor flow rates and for a number of water carryover conditions. The basic top-off duct/nozzle designed and analyzed by NASA resulted in operating pressures considerably below the desired design conditions (3.0 mmHg versus 3.8 mmHg). Further duct/nozzle analysis/design refinement is recommended. Performance conditions with ice formation in the vapor flow and ice formation on duct walls were obtained. Analyses and explanation of these data along with exhaust nozzle performance were not part of this effort but the subject of separate NASA activity.

Improvements in instrumentation accuracy and problems in the ACE's* data acquisition system were identified during the test. The accuracy of Freon temperature and flow measurements resulted in performance inaccuracies of 5 to 7% for test sequences 1 and 2, and of 2 to 3% for test sequence 3. Future testing should concentrate on instrumentation accuracy in order to get higher accuracy in performance data.

Detailed discussion of the test articles, instrumentation, and test results are contained in the Sections that follow.

*ACE - Automatic Checkout Equipment

2.0 INTRODUCTION/BACKGROUND

2.1 System Definition

The active thermal control system for the Shuttle includes a flash evaporator expendable heat sink system to provide primary heat rejection during ascent/re-entry flight phases above 100,000 ft., and to augment the radiator system during orbital operation. The water expendable used on the Shuttle is launched in supply tanks for the ascent/re-entry flight phases, and is generated for orbital operation by the fuel cell system. The location of the flash evaporator system in the Shuttle is shown in Figure 2-1.

The proposed Shuttle configuration consists of a total of four flash evaporator units - two in each of the Freon coolant loops. As shown schematically in Figure 2-2, each of the two Orbiter Freon loops has an on-orbit, low load (top-off) evaporator, and a high load (ascent/re-entry) evaporator which is used in conjunction with the top-off evaporator to provide cooling during ascent and re-entry flight phases. The top-off evaporators are sized to cool the Freon flow from 60° to 40°F, while the ascent/re-entry evaporators cool the Freon from a maximum of 132°F to 60°F. Thus, the two types of flight evaporators have different heat load requirements, as well as different control temperatures.

Two duct systems are required to exhaust water from the flash evaporator system into the space environment as shown in Figure 2-3. The on-orbit duct system (top-off duct system) consists of a duct configuration with two non-propulsive exits on opposing sides of the Orbiter vehicle to minimize the resulting thrust created by the water vapor leaving the Shuttle. A supersonic nozzle is located at each exit of the top-off duct to maintain the flash evaporator chamber pressure at a satisfactory level and to minimize contamination of the payload bay. The second duct system (the ascent/re-entry duct system) is used to exhaust the larger quantities of water from the high temperature units during Shuttle ascent and re-entry, and contains only one exit since a reduction of evaporator thrust is not required for this mission phase.

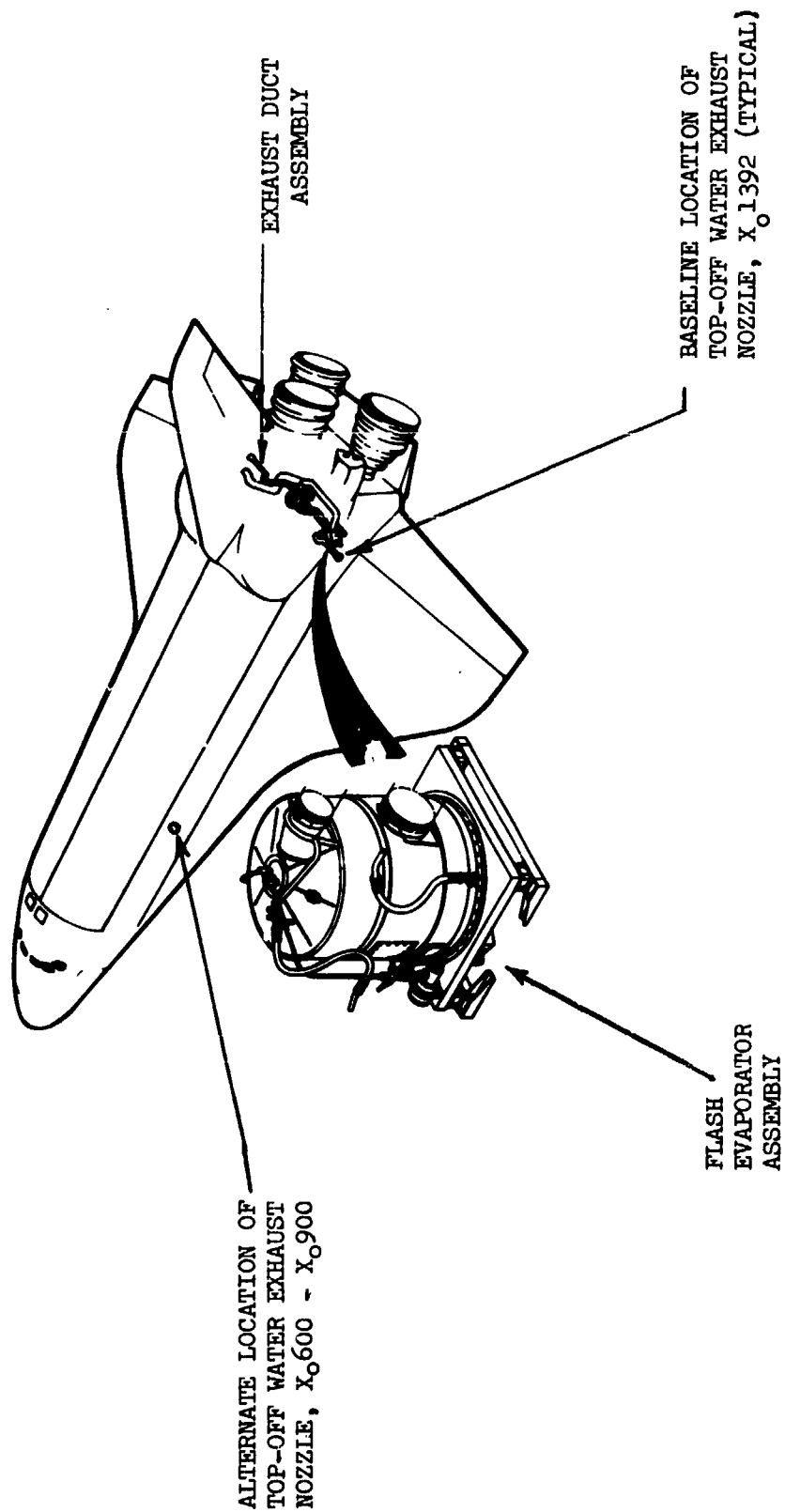


FIGURE 2-1 SHUTTLE FLASH EVAPORATOR INSTALLATION

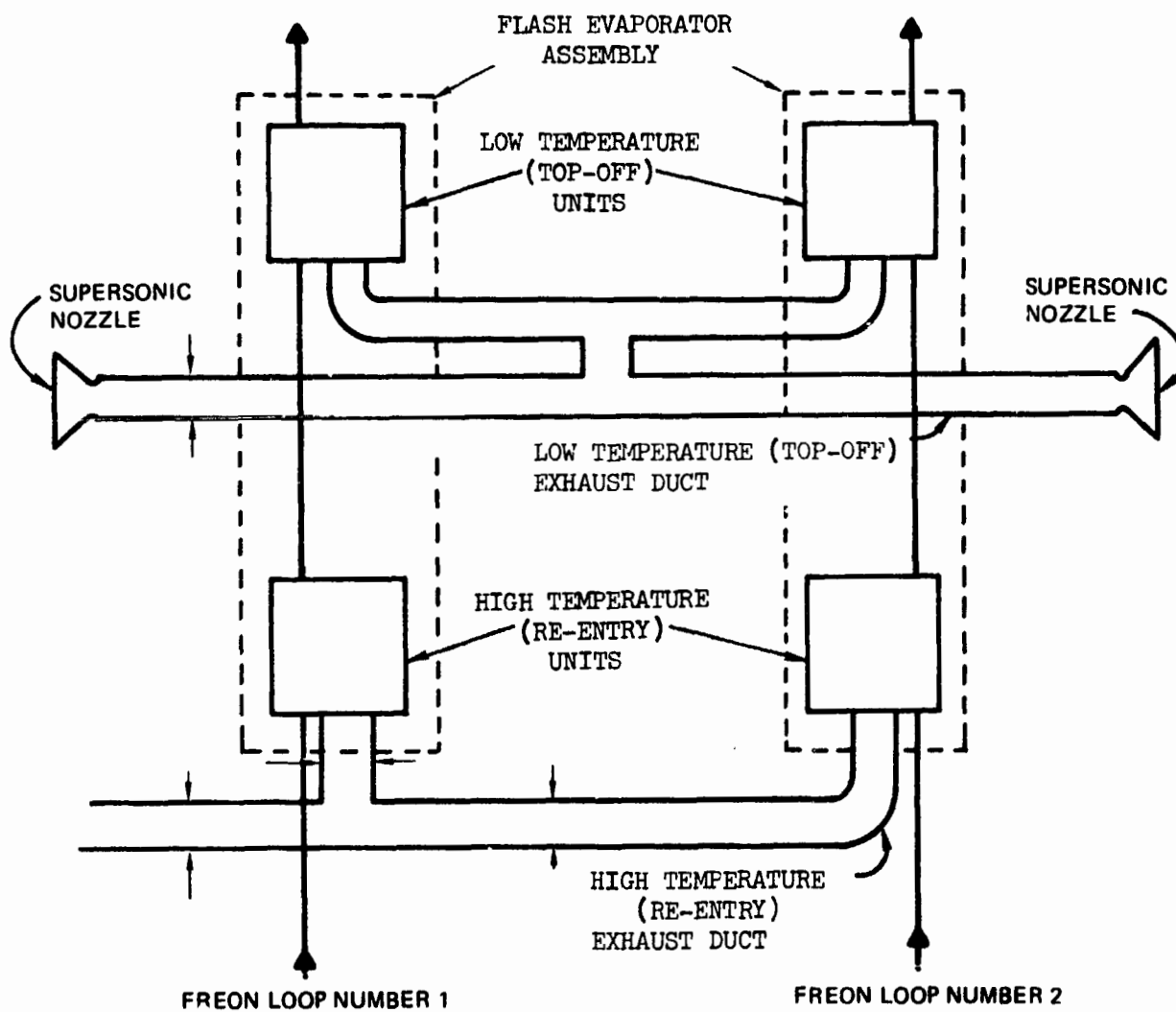


FIGURE 2-2 SHUTTLE BASELINE FLASH EVAPORATOR SYSTEM SCHEMATIC

REF. VL70-005189

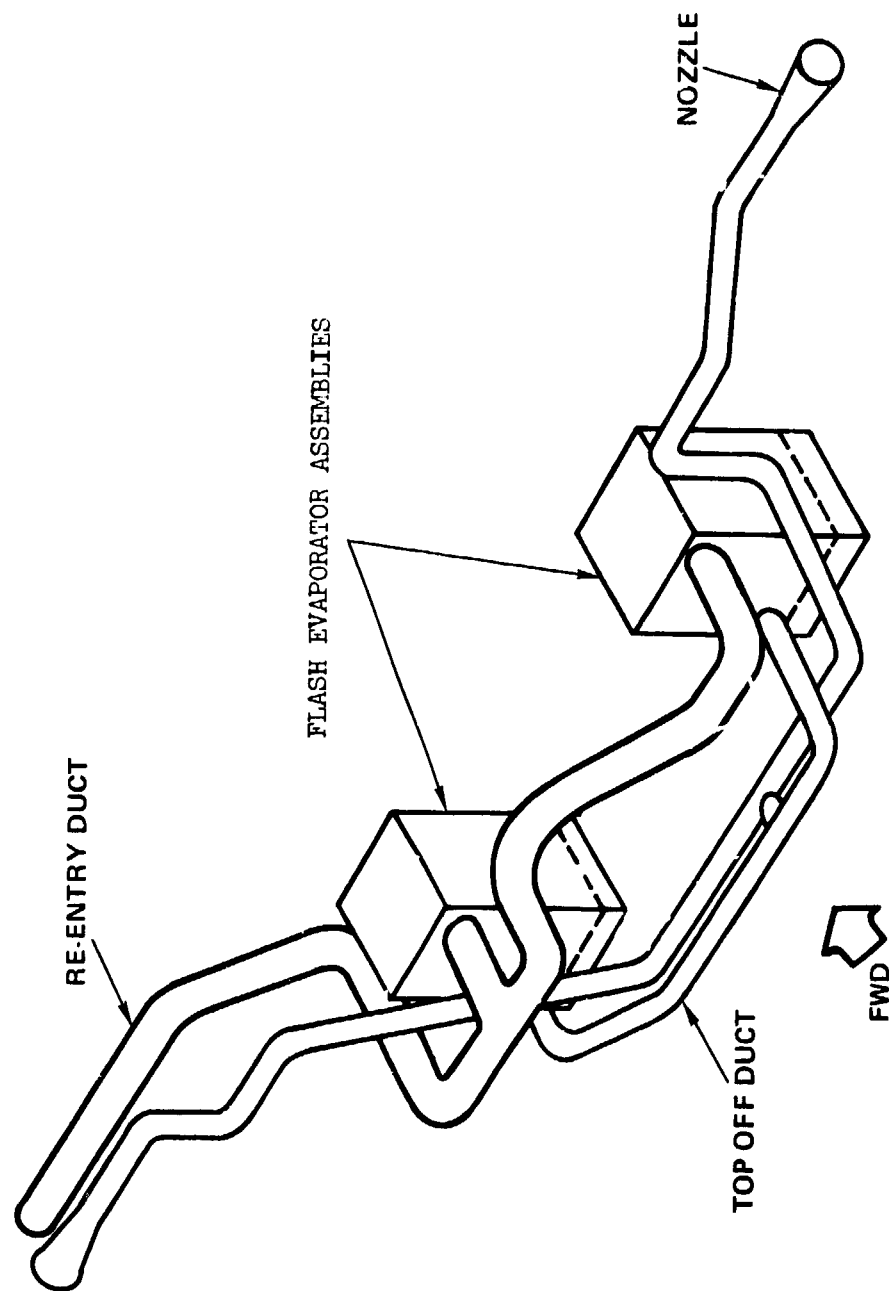


FIGURE 2-3 FLASH E. RATOR DUCT INSTALLATION

The planned tests for the flash evaporator system incorporated instrumentation to assess the flash evaporator system and its associated duct/nozzle performance, and to determine the extent of contamination of the supersonic nozzle plume on Shuttle payloads located in the payload bay.

2.2 Prior Systems Testing

Simulated Shuttle active thermal control system testing was conducted at NASA/JSC during the summer of 1973 using a modified Prototype I Flash Evaporator as an expendable cooling device. The system tested included 8 modular radiators, simulated fuel cell water supply, water storage tank, and a flash evaporator expendable cooling device. The modified flash evaporator was to demonstrate feasibility of the device application to "top-off" the radiator system during adverse orbital conditions and to dump excess fuel cell water produced during the mission. (The excess water lumped on command from a water tank sensor which changed the mix temperature of the radiators).

The 14.6 kW (50,000 BTU/hr) Prototype I evaporator was modified during the program to provide 4.69 kW (16,000 BTU/hr) of radiator top-off cooling. Additionally, the evaporator was outfitted with a 75 mm (3-in.) diameter by 1.83 m (6-ft.) long duct with two 45° bends to simulate Shuttle installation. Transport fluid lines were attached to the duct to prevent ice from depositing on the exhaust duct walls. Supersonic, plug, and sonic vapor exhaust nozzles were mated to the end of the duct to evaluate water vapor plume back-scattering on Shuttle surfaces.

The testing consisted of limit-case performance profiles and typical mission heat loads and environment conditions. The testing demonstrated: (1) outlet temperature control with a set point of 278.6°K (42°F) with a temperature range of 276° to 280°K (37° to 44°F); (2) efficient operation with 100% evaporation efficiency for evaporator and exhaust duct combination; (3) stability of the evaporator control system for rapid transient changes in inlet temperature due to radiator mix temperature change; (4) repeated dormant-to-active device operation on command of the outlet temperature sensor; and (5) the evaporator performance is insensitive to the type of vapor exhaust nozzle utilized. The exhaust nozzle test data indicated that water vapor impingement could be reduced by a factor of 3 to 10 using a supersonic nozzle and by a factor of 25 to 100 for the plug nozzle over a sonic nozzle condition. The testing results are reported in detail in References 1, 2, 3 and 4.

2.3 Test Rationale/Approach

The above testing verified the concept of the active thermal control system utilizing a flash evaporator to "top-off" the space radiators. Based on these tests, the Shuttle baseline thermal control system was modified to include a top-off evaporator to provide thermal control and to manage excess water. NASA/JSC felt that additional flash evaporator system testing was necessary to incorporate actual hardware designs and realistic vehicle interface conditions. Specifically for the prior testing: (1) the flash evaporator was an early wound tube development configuration that was modified to meet the test requirements rather than the light weight heat exchanger concept planned; (2) the exhaust duct system was a system for a single nozzle rather than the non-propulsive duct/nozzles exhausting from the side of the vehicle; and (3) the exhaust nozzle did not include vehicle interfaces which significantly influence water vapor plume formation and the resultant contamination potential. With the actual hardware design/interfaces incorporated, it was felt that these system tests would provide the technology base required to better definitize the Shuttle flash evaporator system.

2.4 Report Scope

This report summarizes the Vought support activities and functions provided to NASA/JSC during the test program under contract NAS9-10534. The report covers: flash evaporator and duct system fabrication, and flash evaporator system operation and analysis of its performance. NASA/JSC personnel were responsible for the duct/supersonic nozzle system design, analysis, and performance/operation. These activities will be covered by a separate NASA/JSC report.

The effort reported herein was performed for the NASA/JSC Crew Systems Division under the technical direction of Mr. Keith Hudkins by the Vought Corporation (formerly the Vought Systems Division, LTV Aerospace Corporation).

3.0 TEST OBJECTIVES

The following subsections define the overall objectives and the desired end products from the testing.

3.1 On-Orbit System Performance Evaluation

The Shuttle top-off flash evaporator system includes two flash evaporators and the top-off ducting system which exhausts the water vapor from the Shuttle through two supersonic nozzles. These systems were tested to meet the following test objectives.

- (a) Determine flash evaporator system performance characteristics in conjunction with supersonic nozzles and non-propulsive duct system.
- (b) Determine sensitivity and response of flash evaporator/duct/nozzle configuration to transient inlet conditions. Various flash evaporator inlet temperatures need to be simulated to determine control valve response. (The control valve system senses the F-21 outlet temperature and automatically regulates the supply of water to the flash evaporator to maintain a Freon outlet temperature of 40°F).
- (c) Evaluate the effect of feedwater temperature on flash evaporator system performance. (Shuttle vehicle requirements indicate a temperature range on the flash evaporator feedwater supply from 40°F to 150°F).
- (d) Evaluate flash evaporator/duct/nozzle configuration performance for Shuttle application.
- (e) Determine duct/nozzle heater requirements. (The baseline Shuttle duct has electrical heater systems which provide 2 watts per running foot of duct. Electrical heaters with equal to and greater capability will be attached to the ducts and nozzles to determine the required size of the heaters on the Shuttle design).

- f. Determine nozzle thrust characteristics. The two opposing supersonic nozzles manifolded by a duct system to both flash evaporators should have minimum net thrust on the Orbiter at the design flowrate. The net Y-axis thrust should be determined during this test, along with the total thrust, to assess the actual reduction in thrust obtained from this thrust reduction system.

3.2 Re-entry System Performance Evaporation

During re-entry, the proposed Shuttle flash evaporator system will be using two flash evaporator assemblies, each having two flash evaporators (1 on-orbit and 1 re-entry). The flash evaporators will be operated down to 100,000 ft. elevation. The test objectives (a) through (d) for the top-off evaporator test are also applicable to the ascent/re-entry evaporator system with the following additional objectives:

- (a) Evaluate performance as a function of increased chamber pressure to determine effects of simulated re-entry on the system.
- (b) Evaluate the flash evaporator performance while operated for long durations under simulated ascent/re-entry conditions.

3.3 End Product Definition

The desired results from the flash evaporator testing are summarized as follows:

- (a) Flash evaporator system heat rejection capabilities for on-orbit and re-entry conditions as a function of (1) feed-water inlet temperatures, (2) F-21 inlet temperatures, (3) evaporator operating pressures, and (4) duct temperatures.
- (b) Control valve response as a function of F-21 inlet temperature.
- (c) Re-entry and top-off duct pressures as a function of water flowrates and duct temperatures.
- (d) Duct and nozzle heater power as a function of water flow rates and feedwater inlet temperatures.
- (e) Nozzle thrust at maximum and minimum water flowrates.

4.0 DESCRIPTION OF TEST ARTICLES AND INSTRUMENTATION

The objective of the test as discussed in the foregoing was to assess the flash evaporator system performance using realistic (or Shuttle representative) hardware/vehicle designs and interfaces. Table 4-1 is an assessment of the Shuttle "flight representativeness" of the flash evaporator system test article and configuration.

A detailed description of the actual test articles, instrumentation, and automatic data calculations used for the testing is contained below.

4.1 Evaporator

The test articles were the flash evaporators designated as Prototype 2 and Prototype 3 were fabricated by Vought under contract NAS9-13506. They are described in detail in References 5 and 6. The Proto 2, hollow-cone spray evaporator was modified with a solid bottom for this test so that it was identical to the Prototype 3 evaporator. The following description applies to the operation and construction of both evaporators.

The prototype flash evaporator is shown schematically in Figure 4-1. Evaporant enters the metering solenoid valve and flows through an atomizing spray nozzle. The spray is dispersed into liquid droplets which impinge and spread onto the heat transfer surface. The droplets flash into vapor by absorbing waste heat from the Freon transport fluid circulating within the surface. The vapor then leaves the device through an exhaust duct system.

Control is provided by regulating the amount of evaporant spray impinging on the heat transfer surface. The evaporant metering solenoid valve, which allows full flow or no flow, is operated from a transport fluid outlet temperature sensor. Low capacity is achieved by short flow times and long no-flow periods, etc. Full capacity results when the evaporant flows continuously. The total cycle time for an on/off cycle is approximately six seconds.

The evaporant solenoid metering valves are constructed from stainless steel and use 28 vdc signal for operation. Primary and redundant valves will be included for the flight units, but were not available for prototype testing reported herein.

The spray nozzle produces a hollow cone spray pattern with water droplet diameters of 50 to 300 micro meters. The internal flash evaporator spray nozzles are constructed using brass and stainless steel pieces.

TABLE 4-1

"REPRESENTATIVENESS" EVALUATION
FLASH EVAPORATOR TEST CONFIGURATION

EVAPORATOR PERFORMANCE/OPERATION

1. Heat transfer performance/capability: representative
2. Control system operation/evaporator thermal response: representative
3. Pressure drop: not representative because of higher flowrate and manifolds
4. Environment (thermal, pressure): representative

SYSTEM CONFIGURATION

1. "Top-off" configuration: representative
2. Water dump: representative
3. Ascent/Re-entry: representative

EVAPORATOR CONFIGURATION

- *
1. Hx surface construction: representative
 2. Hx surface fabrication process: not representative (due to brazing process)
 3. Hx configuration (dia., height): not representative since designed for different loads, flowrates
 4. Fluid manifolding: not representative since they were designed to accommodate a variety of configurations, heat loads, etc.
 5. Valve: not representative
 6. Valve/nozzle mounting plate: not representative for same reason as #4
 7. Backcone configuration: not representative for same reason as #4
 8. Structural elements/mounting provisions: not representative since they have not been designed
 9. Exhaust transition piece: representative
 10. Evaporator-to-duct transition: not representative since design not initiated (can be modified later)
 11. Packaging: not representative since design is not complete

DUCT CONFIGURATION

1. No reaction duct (3.5"): representative
2. Ascent/re-entry duct (5"): representative

* HX - Heat Exchanger

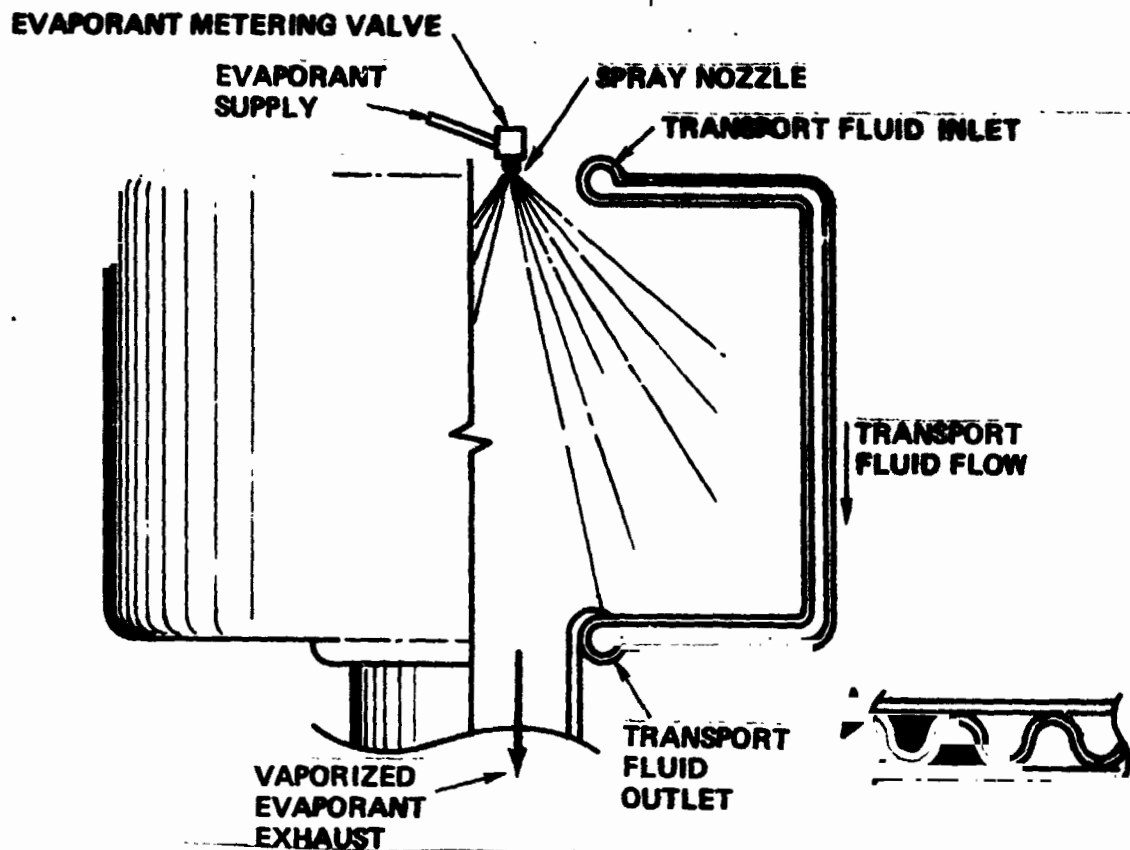


FIGURE 4-1 FLASH EVAPORATOR CONFIGURATION SCHEMATIC

The flash evaporator is constructed of a single layer of heat exchanger core shaped as a right-circular cylinder 15" in diameter and 9" long with one end closed-out with a flat disc (Figure 4-2). Sheet metal extends the open end of the cylinder 2.75" and is flanged outward to facilitate attachment of various evaporator backcones. The sheet metal extension is welded to a 0.5" diameter ring manifold which has six discrete outlet tubes. The manifold outlet tubes connect to six discrete, equal-length tube circuits (Figure 4-3) which are welded to the backcone. These circuits provide spray nozzle and backcone heating before being manifolded to a single outlet tube which wraps around the exhaust port. The exhaust port is a 4.75" I.D. pipe 6" long welded to the 0.25" thick backcone plate. A half inch radius was machined on the inside of the 4.75" I.D. pipe to provide a smooth entrance into the exhaust port from the evaporator cavity.

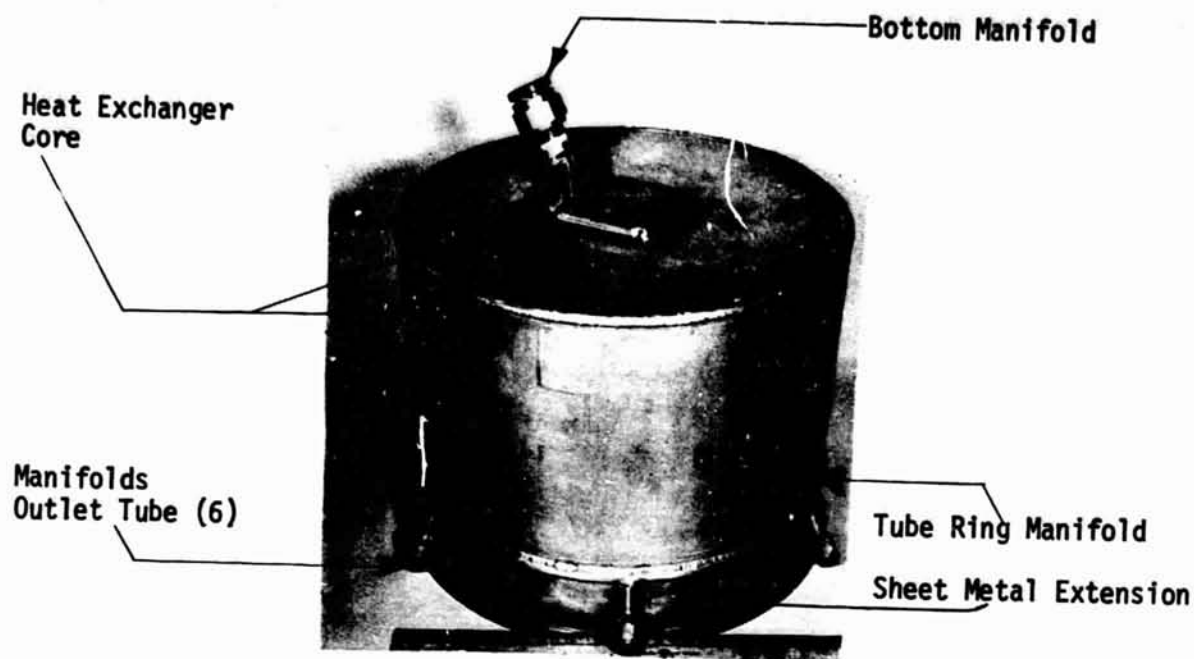


FIGURE 4-2 EVAPORATOR TEST ARTICLE CONSTRUCTION

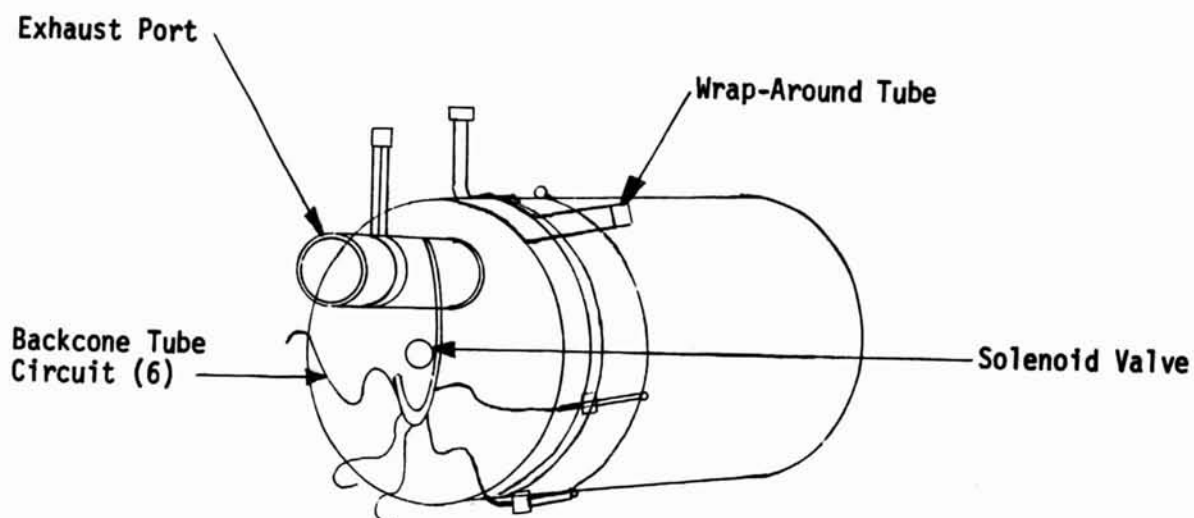


FIGURE 4-3 EVAPORATOR BACKCONE CONSTRUCTION

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The sheet metal extension is heated by a wrap-around tube which has the full Freon flow through it. When the evaporator was connected to the 3.5" O.D. duct, the Freon flow entered the wrap-around tube and was plumbed to the bottom manifold where it entered the heat exchanger core. Freon flowed radially from the bottom manifold, up the cylindrical sidewalls, out the ring manifold into the backcone heating circuits. The backcone heating circuit flows are mixed and the full Freon flow exists through an exhaust port heating tube. The Freon plumbing for the evaporator on the 3.5" diameter duct was identical to that of the evaporator on the 5" O.D. duct; however, the direction of the flow was reversed. In the latter, the Freon 21 entered the exhaust port heating tube and exited at the wrap-around tube.

4.2 Exhaust Duct

The purpose of the ducting system is to vent steam generated by the flash evaporator overboard from the Shuttle. Rockwell International specified the routing of the duct in drawing number VL70-005189 (shown previously in Figure 2-3). NASA/JSC analyzed the ducting system and Vought fabricated the duct system for the test. Certain deviations in the Rockwell baseline were made by NASA to keep costs down and maintain the delivery schedule. The duct wall thickness was 1/4 inch for both the 5" O.D. re-entry and 3.5" O.D. top-off ducts. Rockwell specified a 10.5" bend radius for the 3.5" O.D. duct and a 15" bend radius for the 5" O.D. duct. These bend radii were increased to 12" and 24" respectively since the original bend radii required special tooling adversely impacting cost and delivery schedules.

Although the bend radii were not maintained, the number of degrees of turning in the bends, the total number of bends, and total duct length of the Rockwell baseline duct were duplicated in the construction of the duct test article. Figure 4-4 shows the electrical resistance heater wrapped on the two duct test articles. The re-entry duct (5" O.D.) had three separately controlled heater power zones. The heater wraps were spaced closer together near the evaporator duct outlet to ensure evaporation of liquid carryover. The top-off duct (3.5" O.D.) had four separately controlled heater power zones with the heater wraps spaced closer together near the evaporator. To prevent heat soak-back across the duct/evaporator flange, a 1/32" thick Teflon gasket was installed at the flange interface. The duct supported the evaporator through the flange interface. NASA/JSC designed and manufactured the supersonic nozzles used in the top-off duct. The nozzle cross section is shown in Figure 4-5.

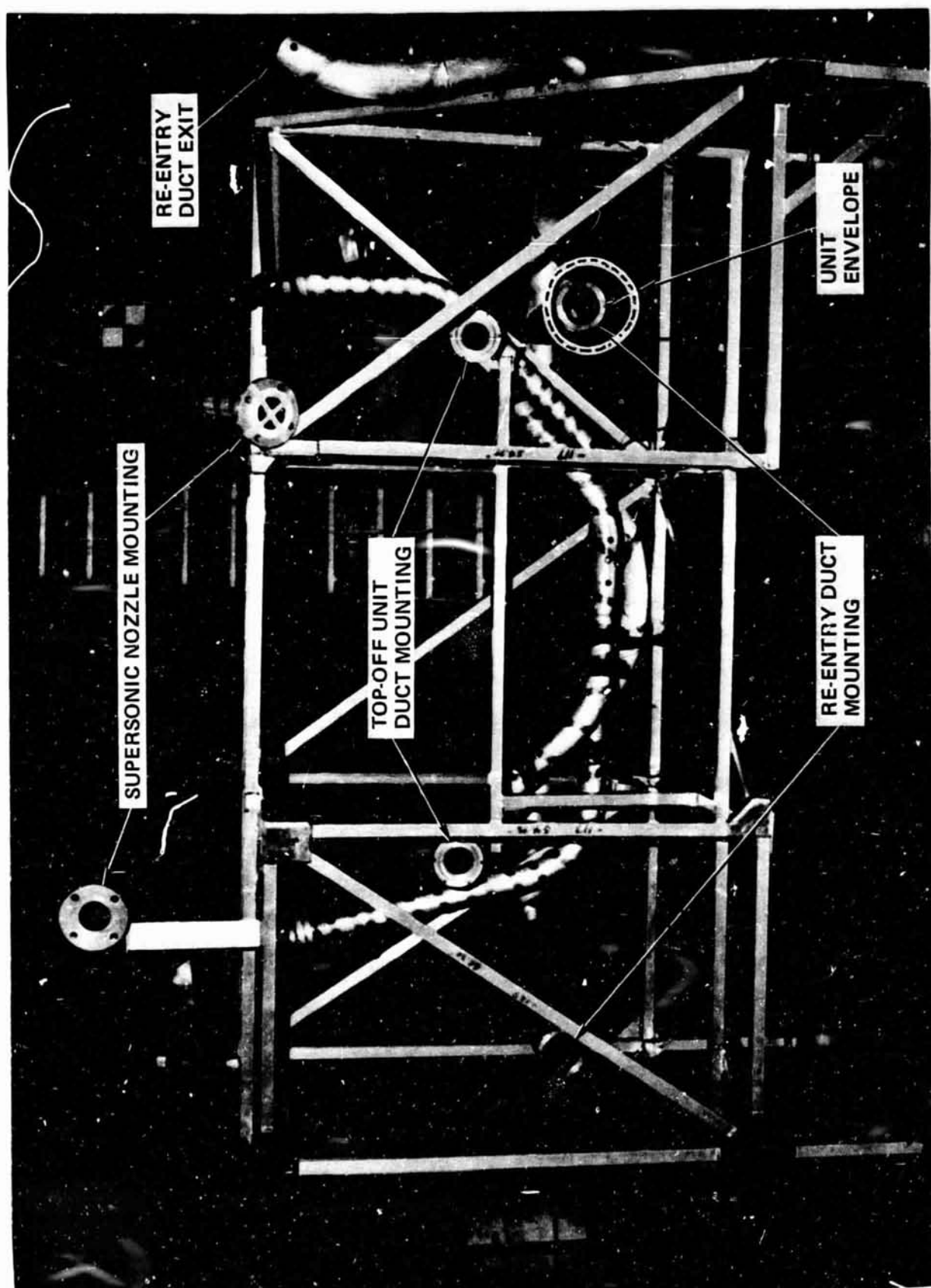
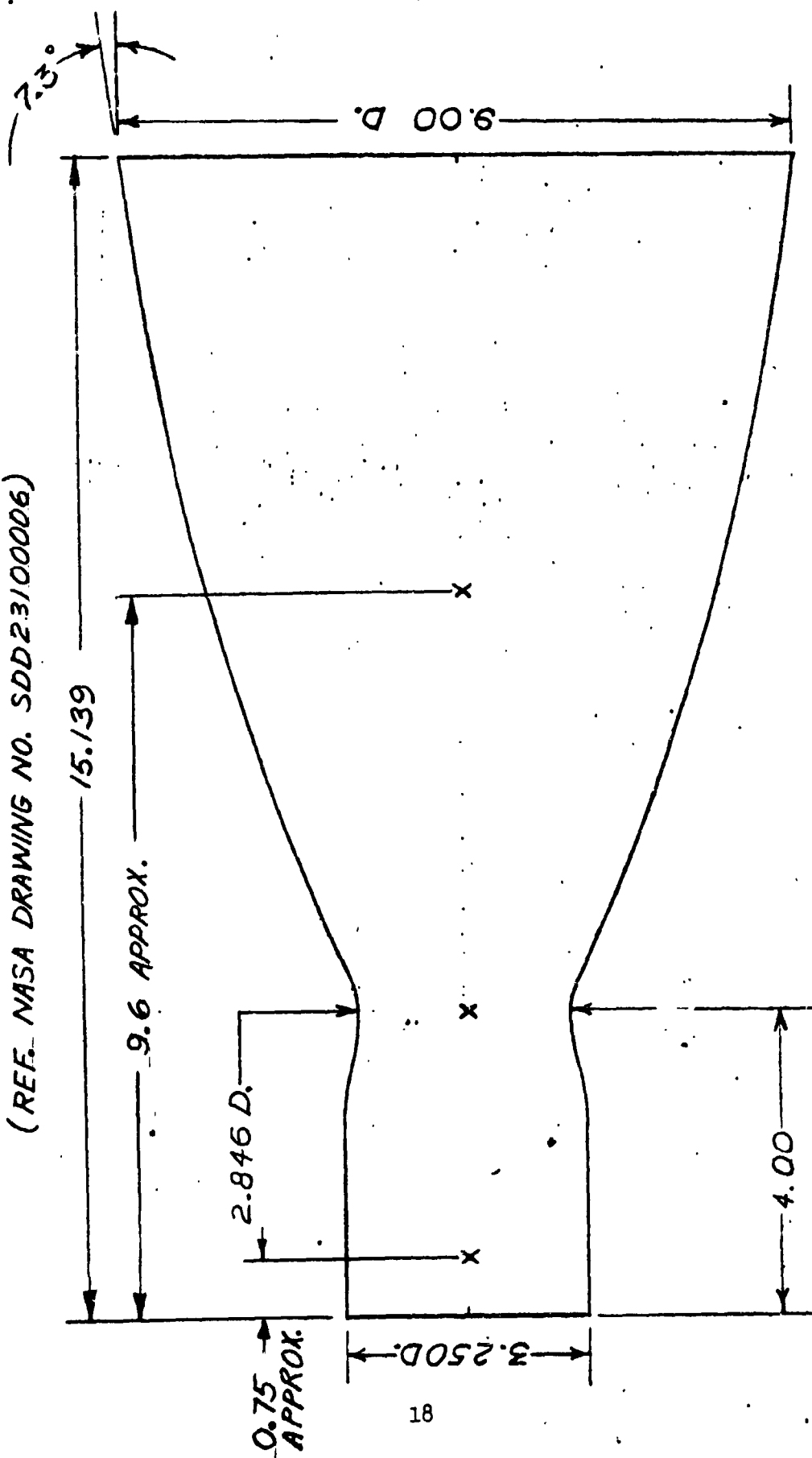


FIGURE 4-4 DUCT ASSEMBLY TEST ARTICLE

FIGURE 4-5 FLASH EVAPORATOR WATER VAPOR EXHAUST NOZZLE

(REF. NASA DRAWING NO. SDD231000006)



ALL DIMENSIONS IN INCHES
X's DENOTE THERMOCOUPLE LOCATIONS
PRESSURE TAPS SHOWN ON REF. DRAWING.

4.3 Instrumentation and Test Data Calculations

The flash evaporator Freon flow system and feedwater supply system instrumentation used during testing are shown schematically in Figure 4-6 along with the test instrumentation designation number.

Each evaporator had redundant fluid temperature measurements in the inlet and outlet Freon lines and a Freon pressure drop across the evaporator. Evaporant feedwater temperature and pressure were measured at the inlet to the solenoid valve/spray nozzle. The evaporator backcone had a pressure port to which a baratron pressure gauge recorded the low (0-10 torr) evaporation pressures.

The top-off and re-entry duct temperature and pressure instrumentation with corresponding measurement numbers are shown schematically in Figures 4-7 through 4-10.

The re-entry duct had ten thermocouples and five pressure taps. The thermocouples were installed approximately equal distance along the duct with five thermocouples associated with the pressure taps. Thirteen thermocouples and seven pressure taps were on the top-off duct with one thermocouple associated with each tap and the remaining thermocouple installed so that all thermocouples were approximately equal distance.

Appendix A contains a description of all temperature, flow, pressure, and weight measurements made during the flash evaporator testing including the measurement identification number, range of data for which the calibration was made, and the accuracy desired by NASA/JSC. The data for Appendix A was obtained from the NASA Test Plan, Reference 7. (The Freon temperature measurement accuracy requested in this NASA test plan, however, was not that recommended by Vought in Reference 8 to obtain accurate performance measurement. This will be discussed further in Section 5.)

In addition to recording of instrumentation measurements, "real time" calculations were made by the NASA/JSC data system to provide real time assessment of heat rejection, performance efficiency, evaporant usage, etc. for each evaporator and the system as a whole. A description of the detailed calculations made during the test along with the associated instrumentation measurements used therein are documented in Appendix B as obtained from the NASA/JSC test plan of Reference 7.

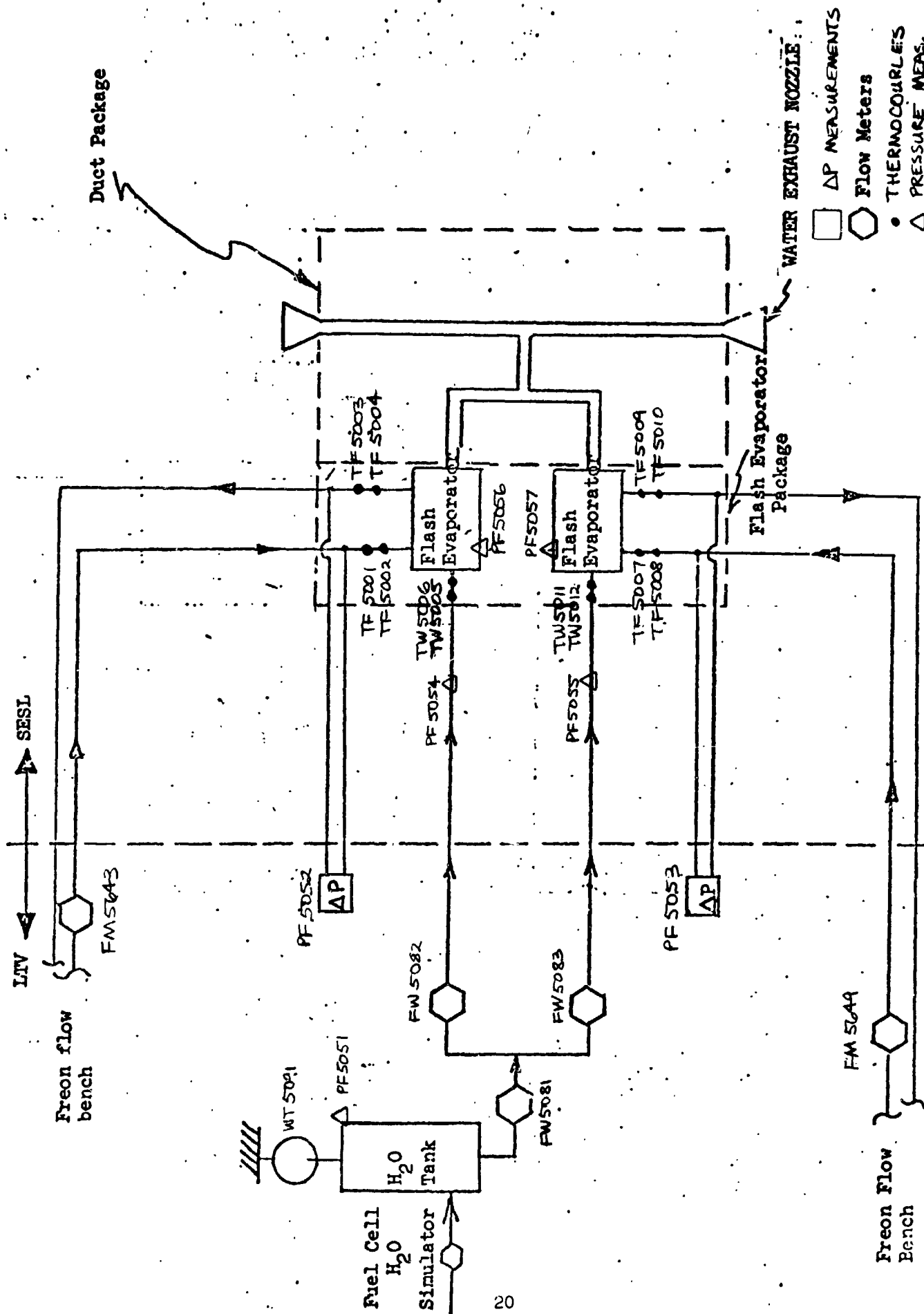
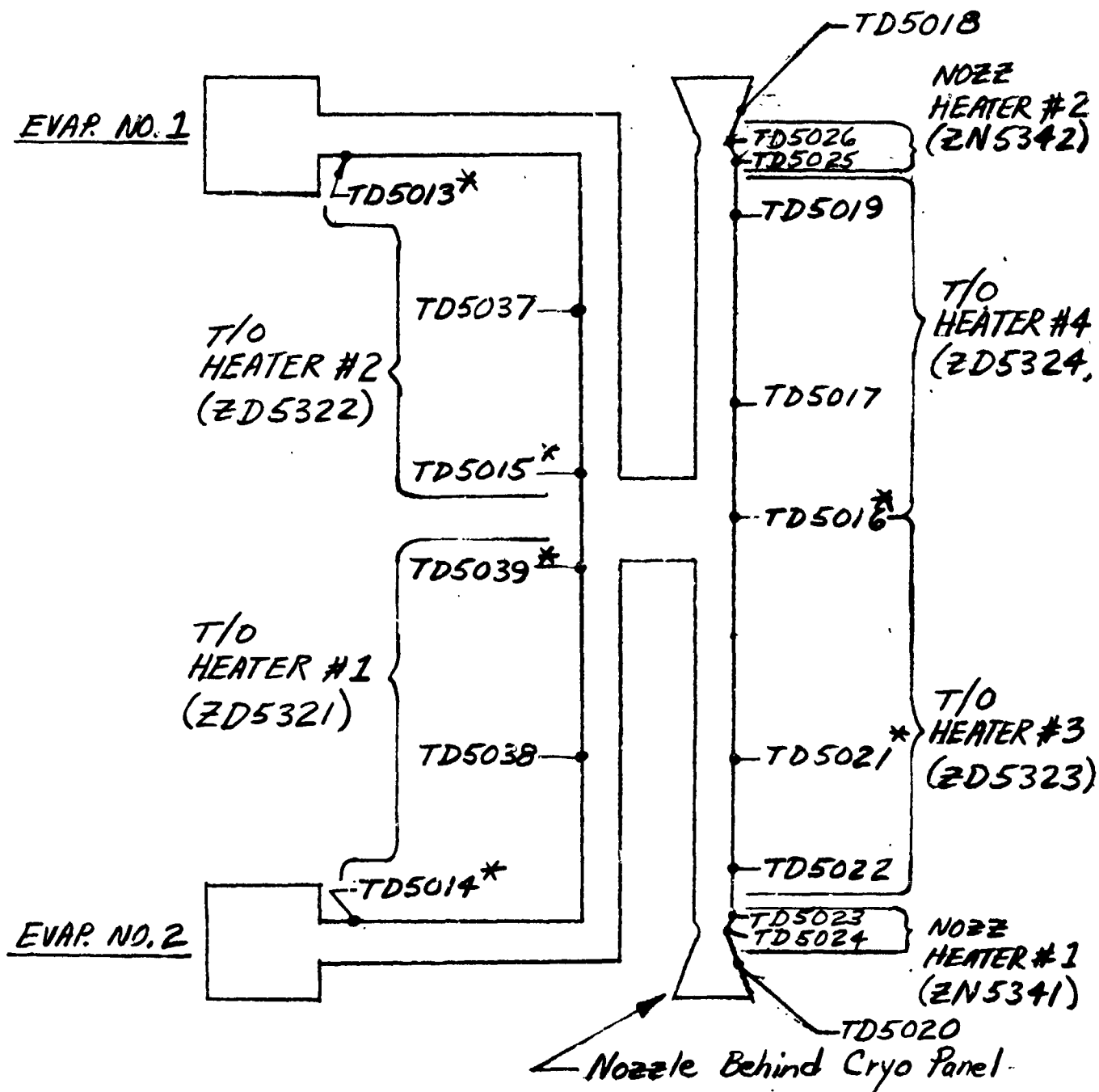


FIGURE 4-6 FLASH EVAPORATOR 1 SYSTEM INSTRUMENTATION SCHEMATIC

FIGURE 4-7
TOP OFF DUCT HEATER AND THERMOCOUPLE LOCATIONS



* Thermocouples located by pressure taps

FIGURE 4-8
TOP OFF DUCT PRESSURE MEASUREMENTS (ON ORBIT MODE)

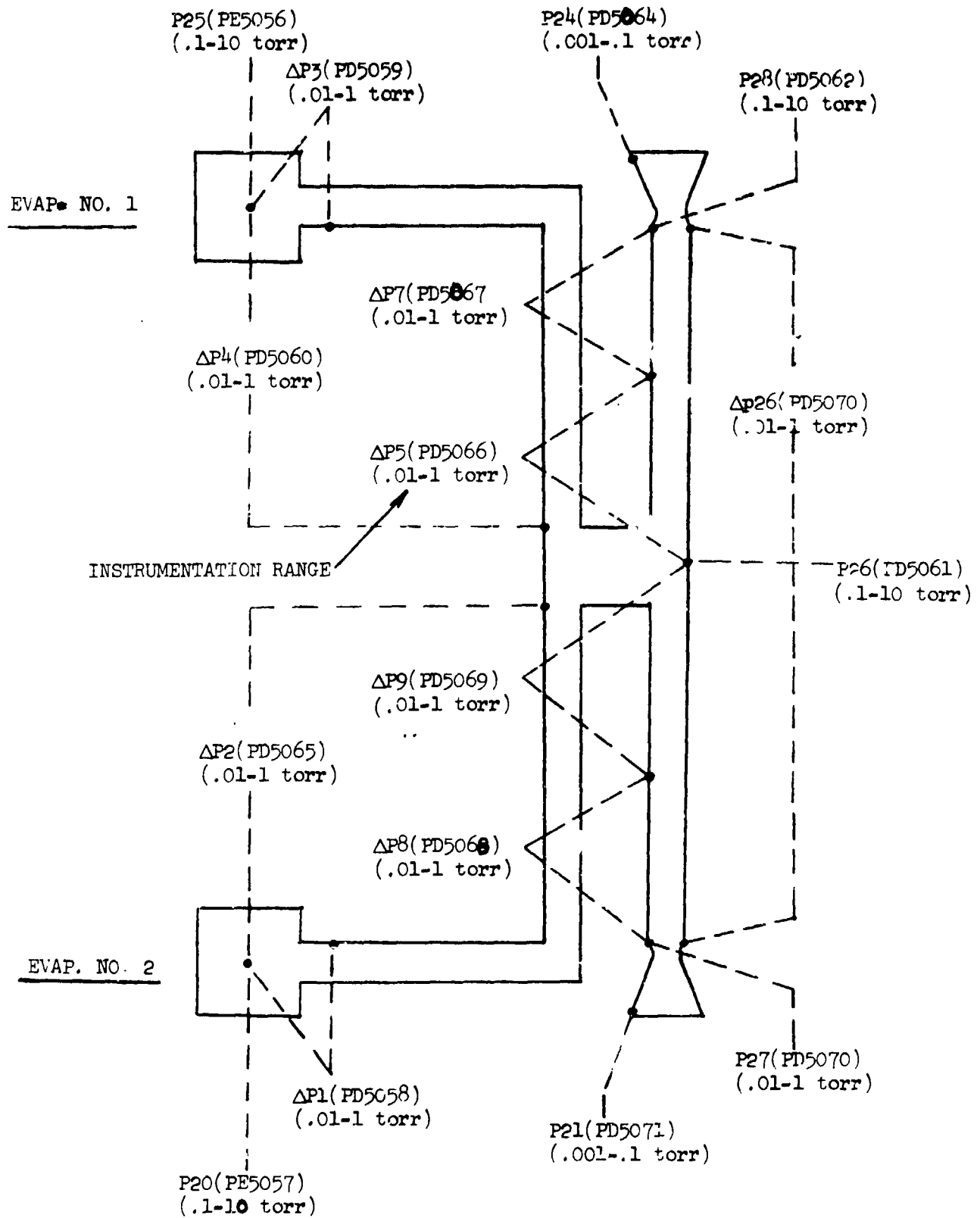
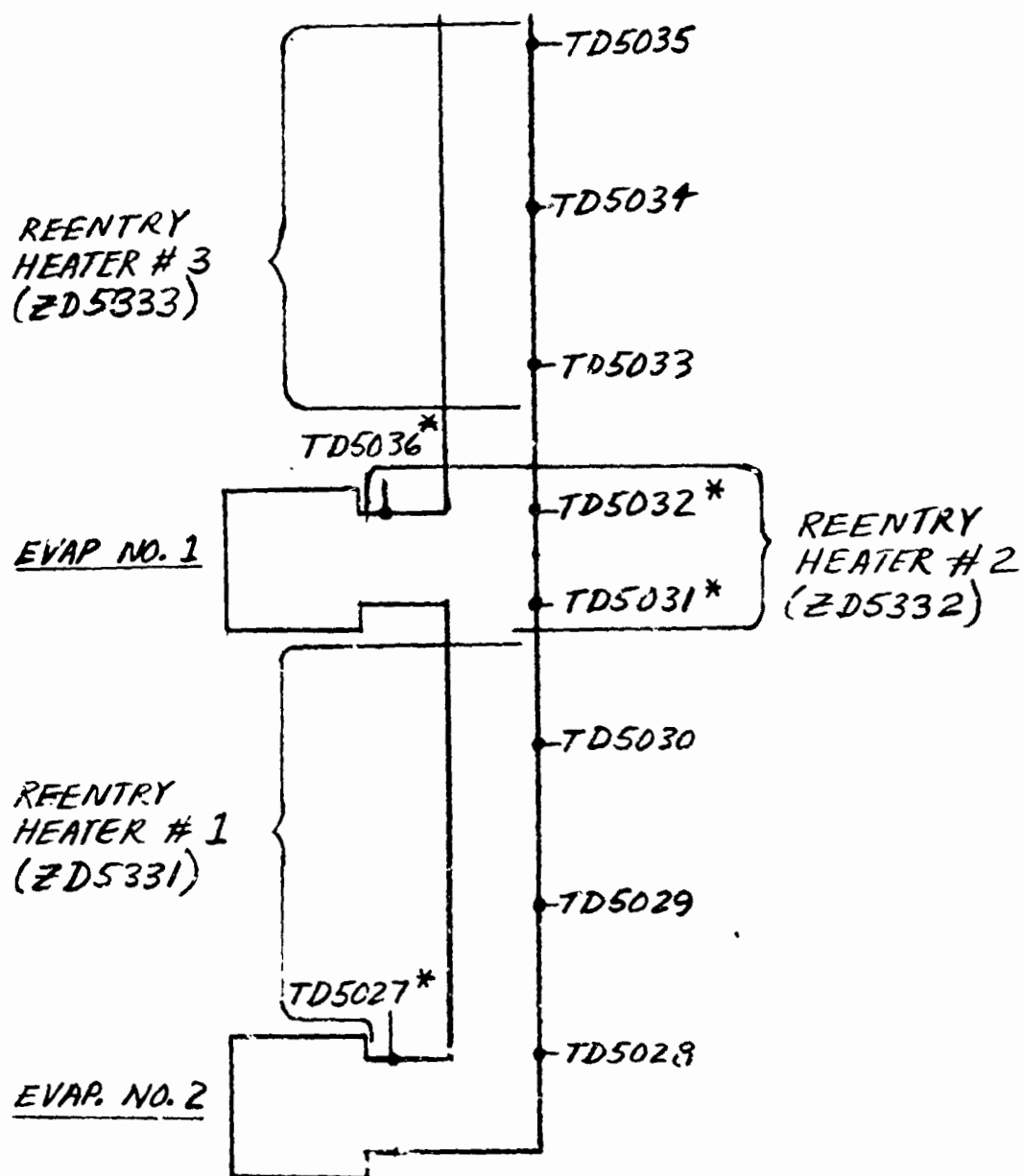
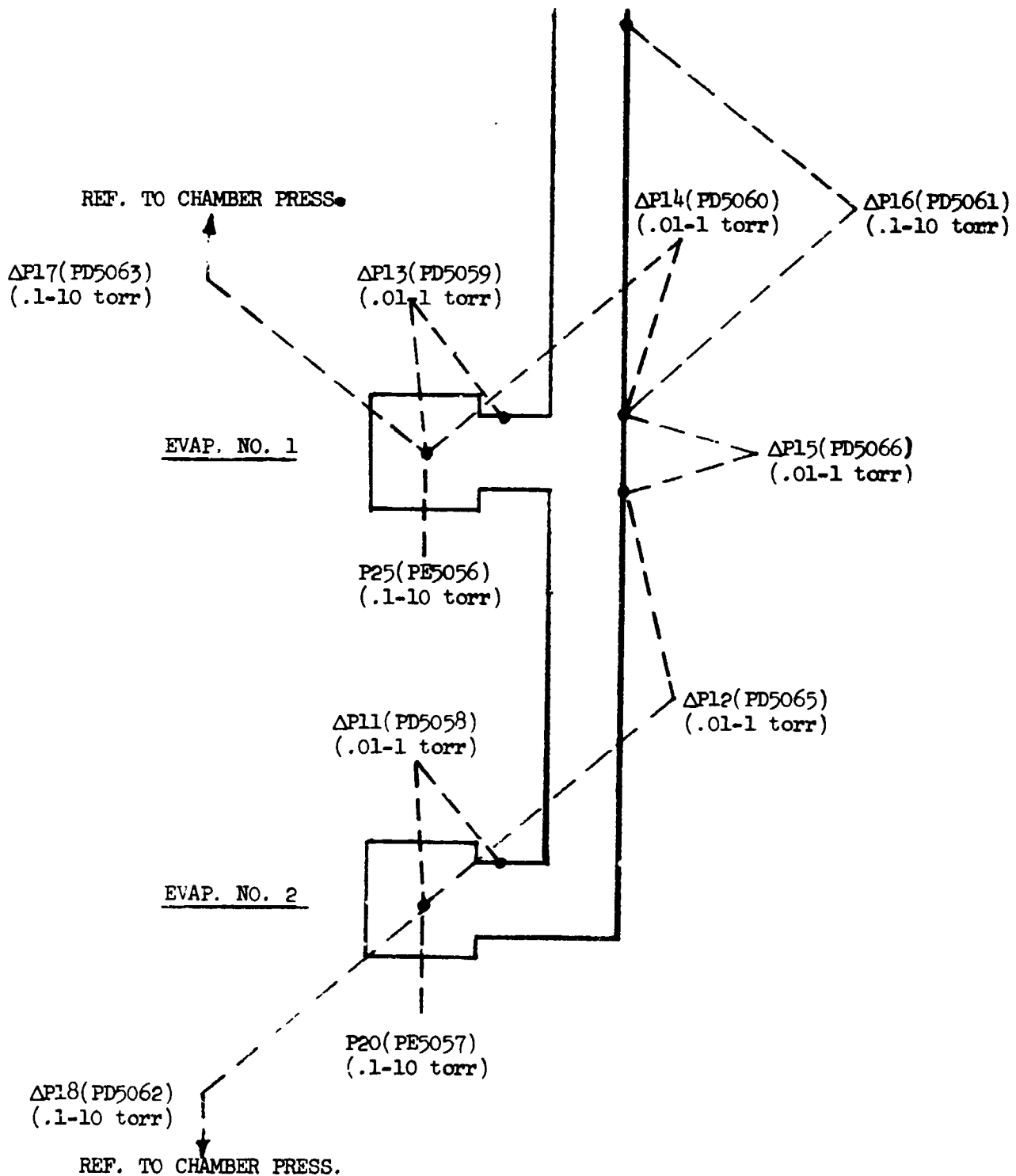


FIGURE 4-9
RE-ENTRY DUCT HEATER AND THERMOCOUPLE LOCATIONS



* Thermocouples located by pressure taps

FIGURE 4-10
HIGH LOAD RE-ENTRY MODE PRESSURE MEASUREMENTS



5.0 TEST RESULTS, SEQUENCE 1

Test Sequence 1 of the flash evaporator system test was run at NASA/JSC Chamber A from 22 April through 25 April 1975. The evaporators were tested in the Shuttle top-off configuration for orbital operation simulation with both evaporators mounted to the non-propulsive duct as shown schematically in Figure 5-1. The objectives of this test sequence are described in Section 3.1 Table 5-1 summarizes the specific test points run and which objective was being addressed during the test point. A discussion of the test events and the results obtained are reported below.

5.1 Duct/Nozzle Design Adequacy

Test point 1 was run with the evaporators at maximum heat rejection conditions to establish the heater power required to maintain the duct above freezing, and to determine the adequacy of the supersonic nozzle design by its effect on evaporator chamber pressure. The flash evaporator was designed to operate at a chamber pressure of 3.8 mmHg which results in a saturation temperature of 28°F. It is at these conditions that optimum performance is obtained. The combination of duct/supersonic nozzle designed by NASA resulted in the two evaporators operating at long duration steady state at 3.0 and 2.88 mmHg respectively (with a corresponding chamber saturation temperature of 23°F). Although the evaporator appeared to operate satisfactorily at these conditions through most of the test, it can be concluded that the combination of duct analysis and supersonic nozzle design conducted by NASA needs to be further refined to assure future system operation at the proper design chamber pressure.

5.2 Instrumentation Performance Adequacy

Several instrumentation problems and inadequacies surfaced early in this test sequence. These included evaporant flow, chamber pressure, Freon temperature measurement, and ACE's "drift".

During test point 1, feedwater flow meter measurement inconsistencies appeared. The individual evaporator feedwater flow meter readings were checked against the total flow measurement during and after the test point showed up to 20% variation in indicated flow. The check was made by manually turning off one evaporator and comparing the flow meter reading for the other evaporator against the total flow reading. The results of

FIGURE 5-1
TOP OFF FLASH EVAPORATOR SYSTEM SCHEMATIC

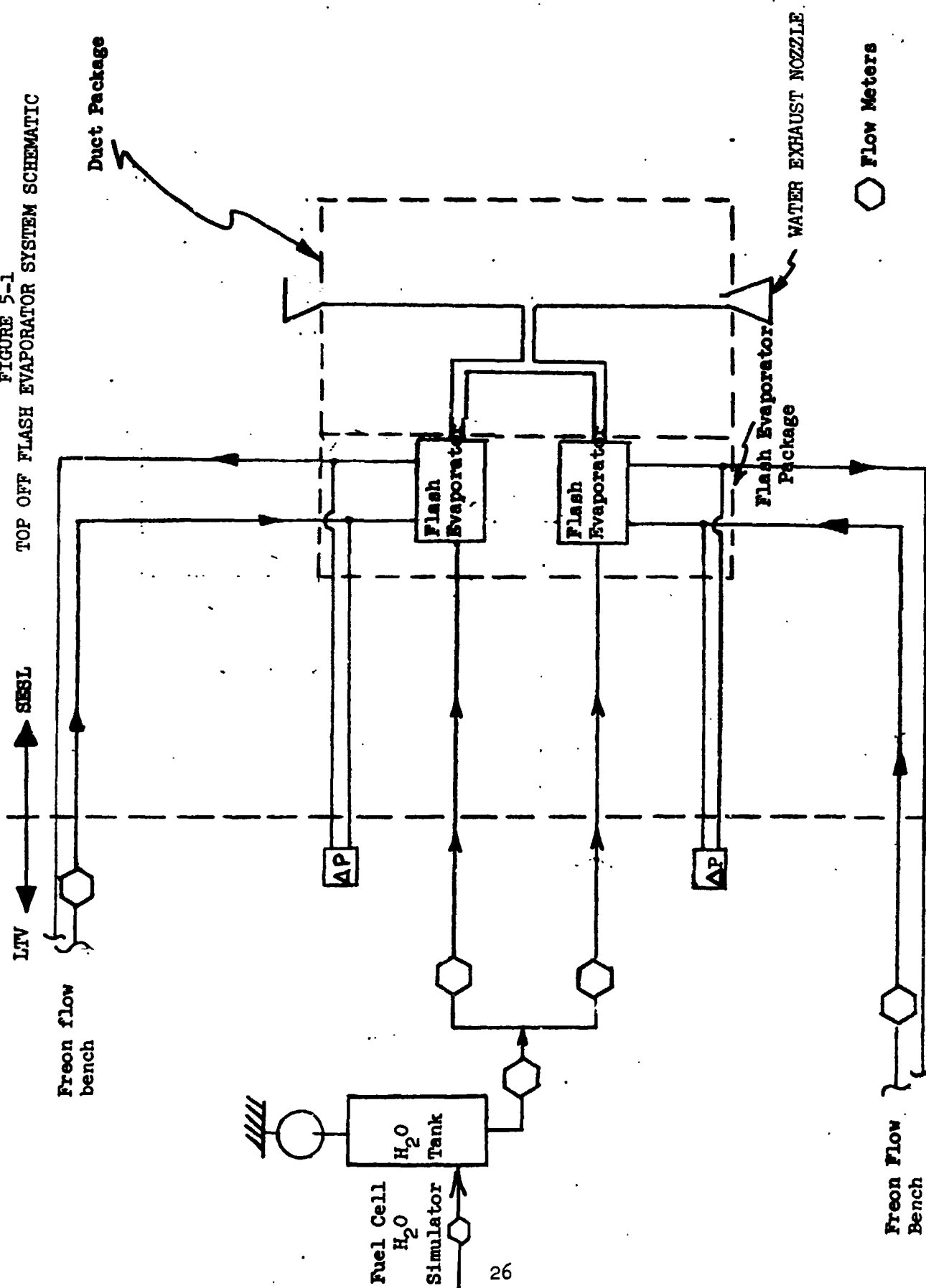


TABLE 5-1
SUMMARY OF SEQUENCE 1 TEST POINTS
(ON-ORBIT/TOP-OFF CONFIGURATION)

<u>TEST POINT</u>	<u>PURPOSE</u>
1	Establish duct heater power to maintain duct temperature above freezing
2 thru 9 11a thru 11d	Determine evaporator performance at maximum and minimum Freon flowrates at various water evaporant temperatures with the Freon inlet temperatures that yield the 15000 BTU/hr/evaporator maximum heat rejection operation
10 thru 17	Determine evaporator performance for partial load with on-off water valve operation (less than 15000 BTU/hr/evaporator heat loads).
18	Case of greatest water carryover into ducts. Duct heaters set to maintain duct temperature at 30°F or greater.
19	Repeat test point 18 with duct heaters set to maintain temperatures at 20°F or greater.

several comparisons are presented in Table 5-2.

TABLE 5-2 FLOW METER READING COMPARISON

TIME DAY:HR:MIN	TOTAL FLOW RATE (PPH) FW 5081	EVAPORATOR 1 FLOWRATE (PPH) FW 5082	EVAPORATOR 2 FLOWRATE (PPH) FW 5083
112:19:38	17.9	OFF	15.1
112:21:10	14.3	15.1	OFF
112:21:10	17.0	OFF	14.8

After test point 6, the three flow meters were again checked and the flow measurements were found to vary significantly from each other. The effect of these large variations in flowrate are large differences in performance (via enthalpy change calculations) between the evaporators which was up to 20%. This large variation in performance had never been previously experienced during evaporator development or checkout testing. The accuracy of the absolute performance obtained in this test point make the data less than meaningful for accurate performance evaluations. The flow meters were re-calibrated for test sequence 2 as discussed in Section 6.

Freon inlet and outlet temperature measurements (which were redundantly made) demonstrated large inaccuracies between each other during this test sequence. Table 5-3 compares the differences in ACE readout of these redundant temperature measurements which should have been identical. Although these temperatures were within the test plan (Reference 3) requested accuracy of $\pm 1\%$ of the 200°F range, this accuracy was not adequate to get the desired scientific performance data. A $\pm 1/4^\circ\text{F}$ accuracy was recommended by Vought in Reference 8. The differences in measured temperatures affected the resulting accuracy of the performance calculation ZH 5271 from 5 to 7% for evaporator 1 at maximum heat load operation. Obviously as the difference between inlet and outlet temperature decrease for lowering heat load, the error in performance calculation will be much greater. Care should be taken in future evaporator testing to assure minimum temperature measurement error in order to obtain accurate performance measurements.

Chamber pressure measurement problems also plagued this test sequence. The baratron chamber pressure measurement for evaporator 2 was lost after test point 1 at time 112:22:53 and did not appear to recover. This

TABLE 5-3
TEMPERATURE INSTRUMENTATION MEASUREMENT COMPARISON

		TIME (DAY:HR:MIN)		
DESCRIPTION, MEASUREMENT NO.		112:21:00	113:08:30	113:15:16
EVAPORATOR 1	Inlet Temp. TF5001			
		63.0	66.6	54.4
	TF5002	61.6	65.4	53.2
	Difference Δ , °F	<u>1.4</u>	<u>1.2</u>	<u>1.2</u>
	Outlet Temp. TF5003	42.7	45.8	40.9
		42.7	46.2	41.2
	TF5004	0	<u>0.4</u>	<u>0.3</u>
	Difference, °F			<u>0.4</u>
EVAPORATOR 2	Inlet Temp. TF5007			
		63.6	69.8	54.4
	TF5008	63.6	70.2	55.2
	Difference, °F	<u>0</u>	<u>0.4</u>	<u>0.8</u>
	Outlet Temp. TF5009	42.1	44.1	40.5
		42.7	44.1	40.5
	TF5010	<u>0.6</u>	<u>0</u>	<u>0</u>
	Difference, °F			<u>0.3</u>

failure appeared to be due to water freezing in a 6" section of unheated line connecting the baratron gage to the evaporator installed by Vought. A heater was installed on this line for the following test sequence.

The entire ACE's data acquisition system had significant, undefined problems during test points 12 through 17. During steady, normal operation of the system, all the ACE's temperature measurements would suddenly show drops 2 to 3°F and then climb back to their original values in approximately 15 minutes. During the indicated sudden temperature drop and subsequent recovery, the flow bench temperature conditioning equipment indicated steady Freon flow and temperatures. The ACES "drift" will be shown later on Figures 5-4 and 5-5. Although not substantiated, it is believed that this problem causing ACES drift might have affected the absolute temperature readings. This will be discussed further in Section 5.5.

5.3 Effects of Feedwater Temperature, Freon Flow, and Water Supply Pressure on Performance

The effect of feedwater temperature, Freon flow and water supply pressure on evaporator performance was obtained from test points 1 through 9, and 11a through 11d, is shown on Figure 5-2 and tabulated on Table 5-4. The average combined evaporator performance, hfg, as obtained from DACS calculations ZH5281 and ZH5273 is shown in the Figures. (The individual evaporator performances were not considered because of the flow instrumentation discrepancies described earlier.)

As seen in the data, the performance decreases with increase in feedwater temperature as expected. The variation between the two performance calculations (ZH5281 and ZH5273) is approximately 5%, and is due to the temperature and flow instrumentation and measurement accuracy. Instrumentation and system reduction improvements would decrease this error.

At the low feedwater temperature, the evaporator performance results show from 5 to 10% water carryover into the duct system. At high feedwater temperature, the performance results indicates from 10 to 15% water carryover. This decrease in performance with increased temperature was expected due to order of magnitude higher droplet vapor pressure causing some disintegration of the droplet into a fine mist which in turn is carried by the gas exhausting from the evaporator into the exhaust duct.

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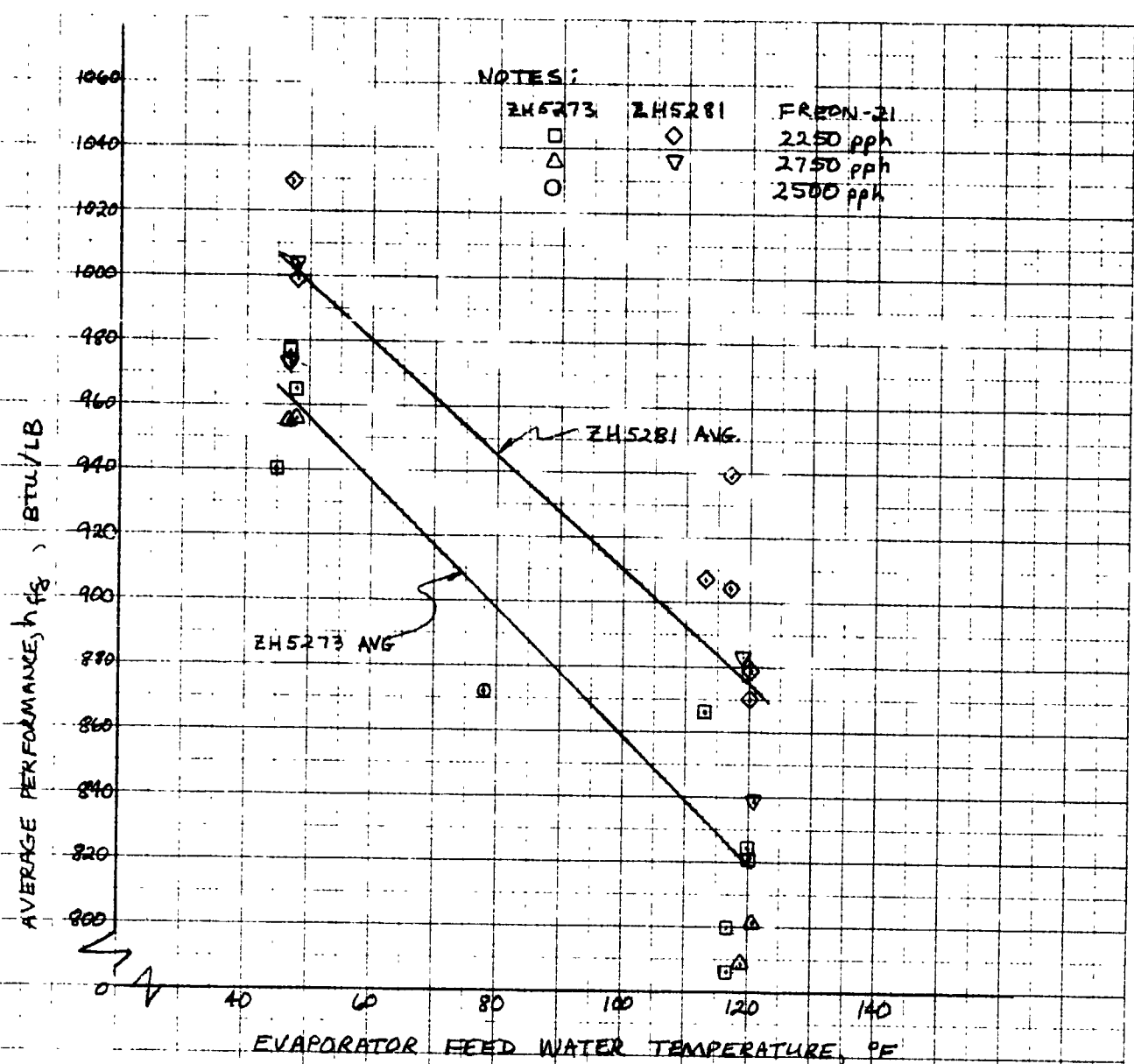


FIGURE 5-2, EFFECT OF FEEDWATER TEMPERATURE ON PERFORMANCE

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TABLE 5-4
EVAPORATOR PERFORMANCE, MAXIMUM HEAT LOAD CONDITIONS

TEST PT.	FEED- WATER TEMP °F	FEED- WATER SUPPLY, PRESSURE, PSIA	FREON FLOW (pph)	AVG H_{fg}		EVAP. 1 ZH5271	EVAP. 2 ZH5272
				TOTAL SYSTEM ZH5273	TOTAL SYSTEM ZH5281		
1	78°	21.5	2500	872	---	798	946
2	48°	16.8	2250	965	999	825	1115
3	48°	16.6	2750	956	1003	813	1110
4	47°	17.6	2750	955	973	817	1102
5	47°	17.6	2250	976	1029	838	1126
6	113°	22.1	2250	866	907	742	993
7	119°	11.3	2750	789	883	769	809
8	120°	18.0	2750	801	839	761	843
9	120°	17.6	2250	821	879	786	858
11a	117°	20.2	2250	800	905	742	861
11b	117°	24	2250	736	939	773	---
11c	120°	20.4	2250	822	870	---	859
11d	45°	17.2	2250	939	---	846	1034

* ZH----- readings in BTU/lbm

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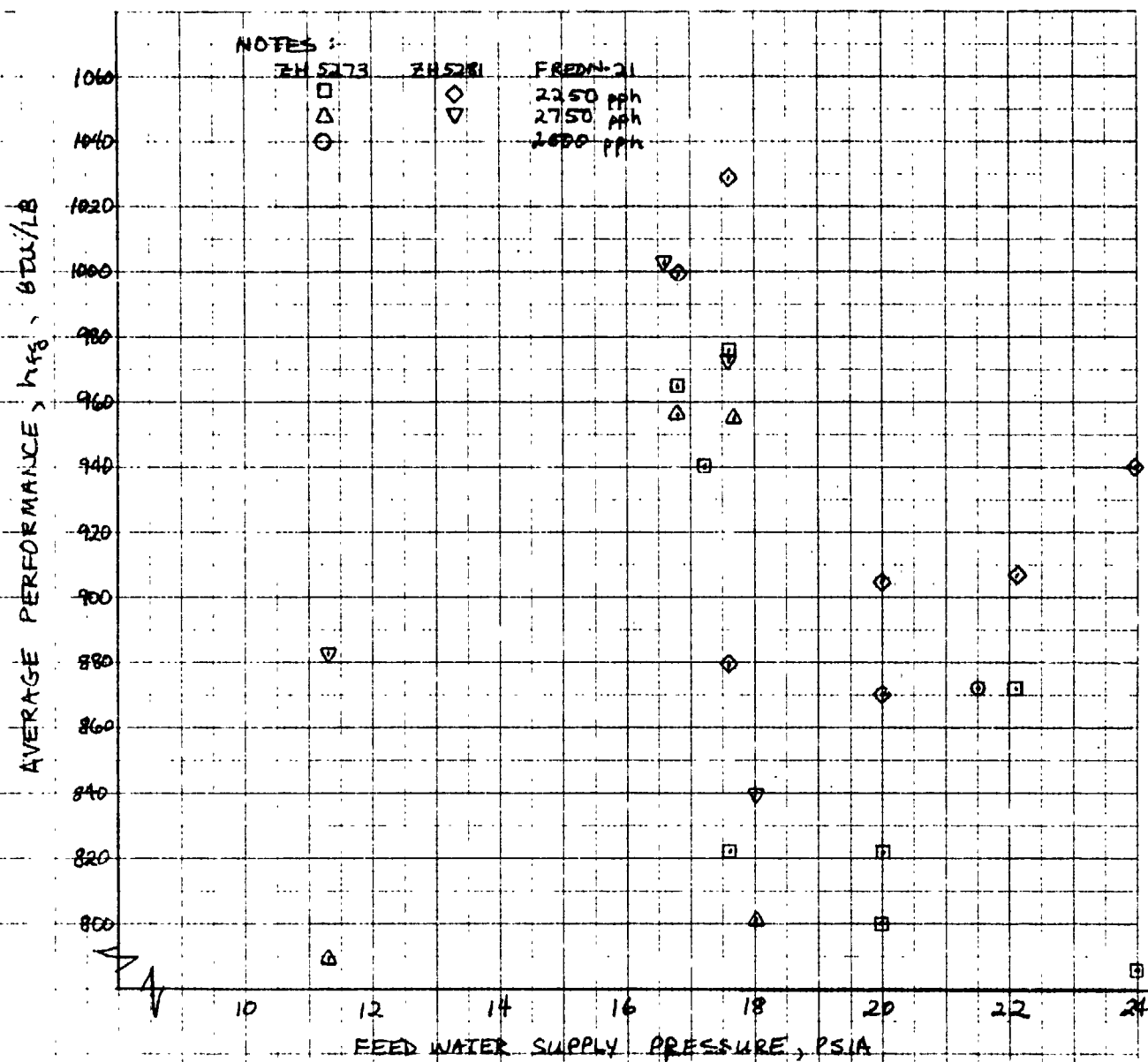


FIGURE 5-3, EFFECT OF FEEDWATER PRESSURE ON PERFORMANCE

The use of an elbow anticarryover device planned in the Representative Shuttle Evaporative Heat Sink flash evaporators would minimize this carryover significantly.

The effect of Freon 21 flow rate on performance can be seen in Figure 5-2. As demonstrated in the figure, the performance does not appear to show any trend indicating the effects of feedwater temperature dominate variation in performance due to Freon flow rate.

The effect of feedwater supply pressure on performance is shown in Figure 5-3. As seen in the figure, the performance data does not appear to show any correlatable trends indicating the effects of feedwater supply temperature dominate any performance variation due to supply pressure.

5.4 Duct/Nozzle Exhaust Ice

Ice flakes were first noticed at the nozzle exhaust during test point 9 when the video system was turned on. At this point, both evaporators were operating at maximum heat load (65°F Freon inlet), with 120° feedwater inlet temperatures, and with duct temperatures of 80°F to 120°F. At these test conditions, the flash evaporator system was operating with the greatest carryover (around 10%). Ice could have, however, exhausted from the nozzles prior to this time. Therefore it was decided to repeat test point 9 (as test point 11a) to ascertain the ice exhaust repeatability.

Ice again was seen in test point 11a exhausting the nozzle at intervals of approximately 1-1/2 minutes. Test points 11b and 11c were defined with the operating conditions of test point 9 but with one evaporator (evaporator #1 for test point 11b and no. 2 for test point 11c) operating. No ice was observed for these conditions. Test point 11d was defined as a repetition of test point 2 to determine whether ice would form at low feedwater inlet temperatures (45°F). For this condition, the water carryover was approximately 5%. No ice was seen at this condition. Test points 11a through 11d were reruns of previously run test points and demonstrated the repeatability of the data as can be ascertained within the accuracies of the instrumentation.

It could be surmised that at conditions of maximum water carry-over, that some of the water droplets that do not impinge on the wall could form ice in the vapor stream due to low and lowering duct pressures, and these ice "flakes" are carried out the nozzles without impinging on the hot duct walls. There is not sufficient data, however, to verify this thesis. Further explanation might be obtained from the NASA duct test analysis.

5.5 Partial Load Operation

Test points 10 through 17 were run to determine the flash evaporator performance and operating characteristics at partial heat loads (less than 15000 BTU/hr/evaporator). At these partial heat load conditions, the evaporators must control the Freon outlet temperature to the $40^{\circ} \pm 2^{\circ}\text{F}$ temperature range.

The performance data for partial load operation are summarized in Table 5-5. The performance, change in evaporant enthalpy, hfg, is shown to be significantly less than that obtained at maximum heat load although this had never been observed during previous development or checkout testing. This low performance is due to the method of DACS calculation and ACE data acquisition. The ACE's system samples data at a frequency of one hertz. If the evaporator is "on" at the time of data sample, then it is assumed "on" during the entire sample time and the sample time is added to the event time. This event time is then used to calculate performance. Since the evaporator has a total cycle (on + off time) of six seconds at partial loads, significant error in the event time may be obtained by the "rounding off" techniques that evolve from the ACE's system. It is concluded that the performance data obtained from DAC's and presented in Table 5-5 is not accurate for the aforementioned reasons.

The capability to control to the $40^{\circ} \pm 2^{\circ}\text{F}$ is demonstrated in Figures 5-4 through 5-6. Temperature data for test points 10 and 11, shown in Figure 5-4, show that the evaporator was controlled, in general to $\pm 1^{\circ}\text{F}$ from the 40°F set point even under the severe inlet temperature ramps going into test point 10. This demonstrated the capability and stability of the on/off control approach to meet the severe temperature control requirements of the Shuttle.

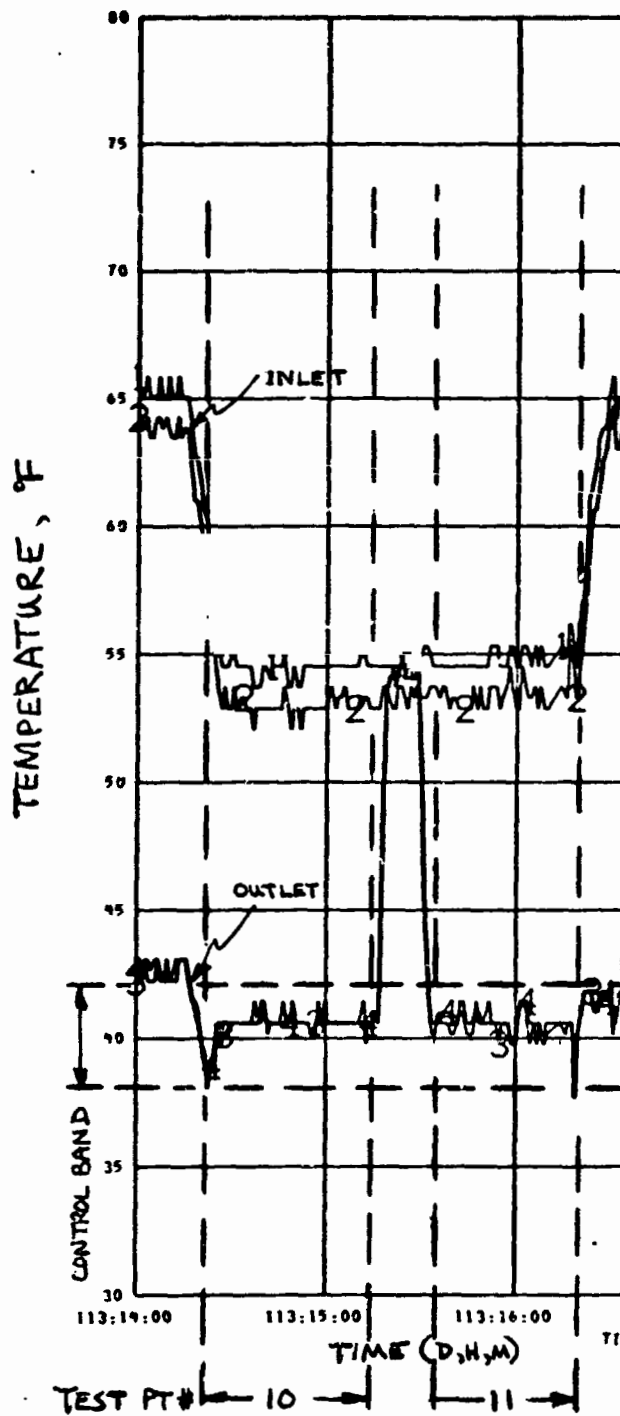
Figures 5-5 and 5-6 show the partial load operation control for test points 12 to 17. As can be seen in the Figures, the outlet temperature

TABLE 5-5
PARTIAL HEAT LOAD OPERATION PERFORMANCE

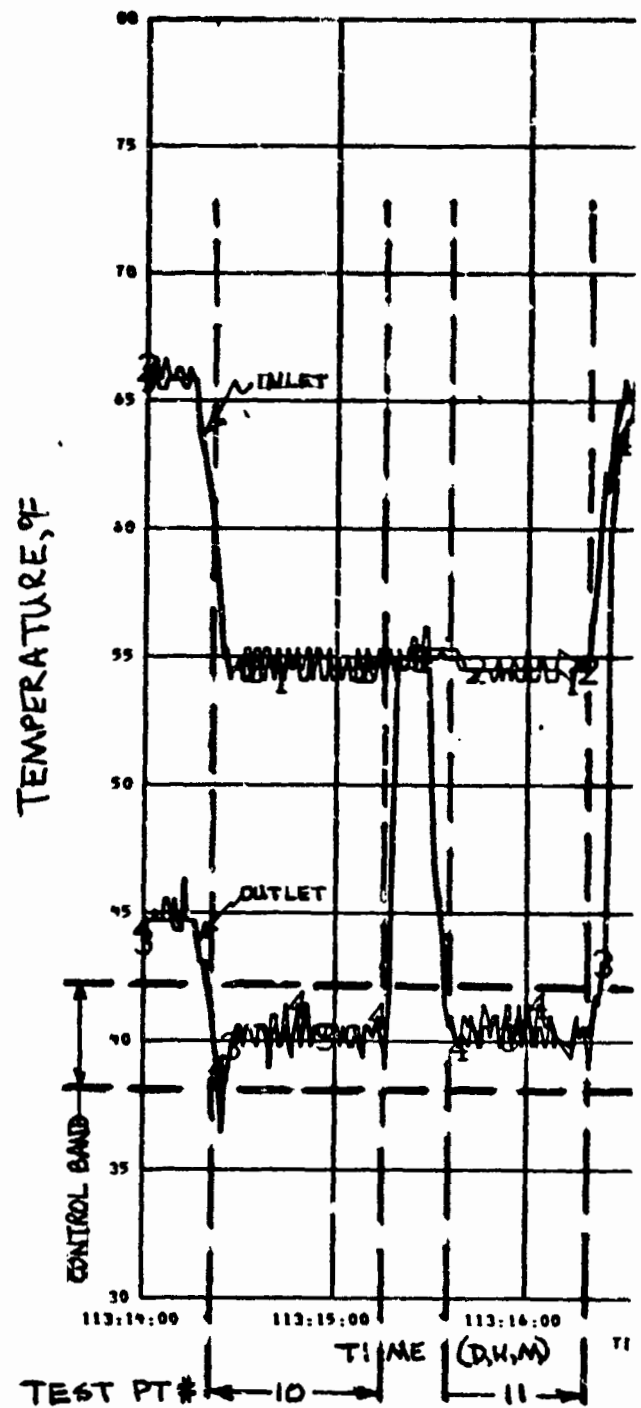
TEST PT.	FEED-WATER TEMP °F	FEED-WATER SUPPLY, PRESSURE, PSIA	FREC FLOW (gph)	AVG H _{fg}		EVAP. 1 ZH5271	EVAP. 2 ZH5272
				TOTAL SYSTEM ZH5273	TOTAL SYSTEM ZH5281		
10	125	28.5	2250	700	869	577	857
11	123	28.5	2750	709	707	622	810
12	50	28.5	2750	774	906	663	901
13	50	28.5	2250	759	938	635	908
14	50	28.5	2250	496	661	299	762
15	50	28.5	2750	438	704	228	712
16	130	28.5	2750	---	---	---	---
17	129	28.5	2250	359	664	180	565

* ZH----- readings in BTU/lbm

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EVAPORATOR 1



EVAPORATOR 2

FIGURE 5-4, TRANSIENT EVAPORATOR PERFORMANCE

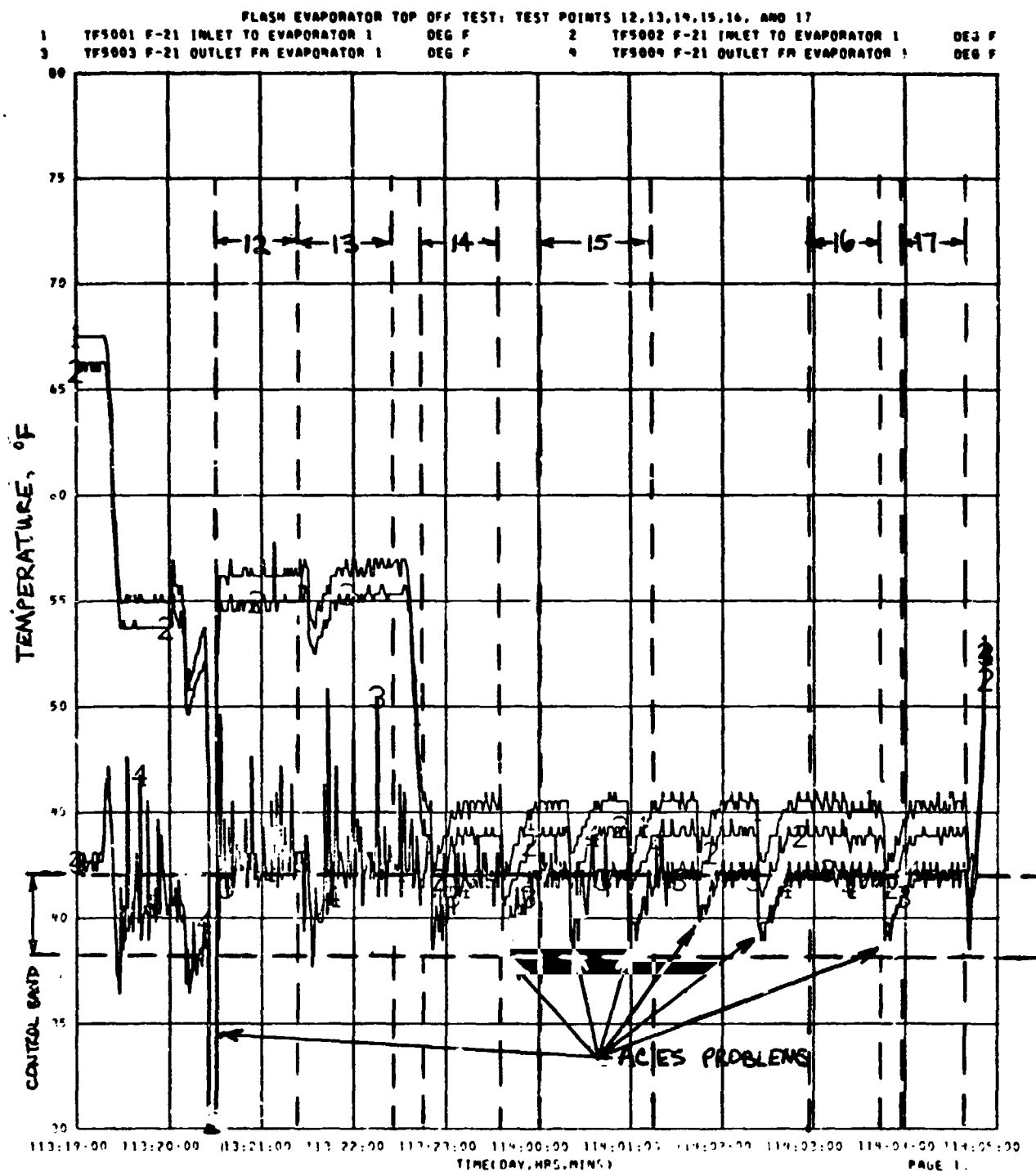


FIGURE 55, EVAPORATOR TRANSIENT PERFORMANCE

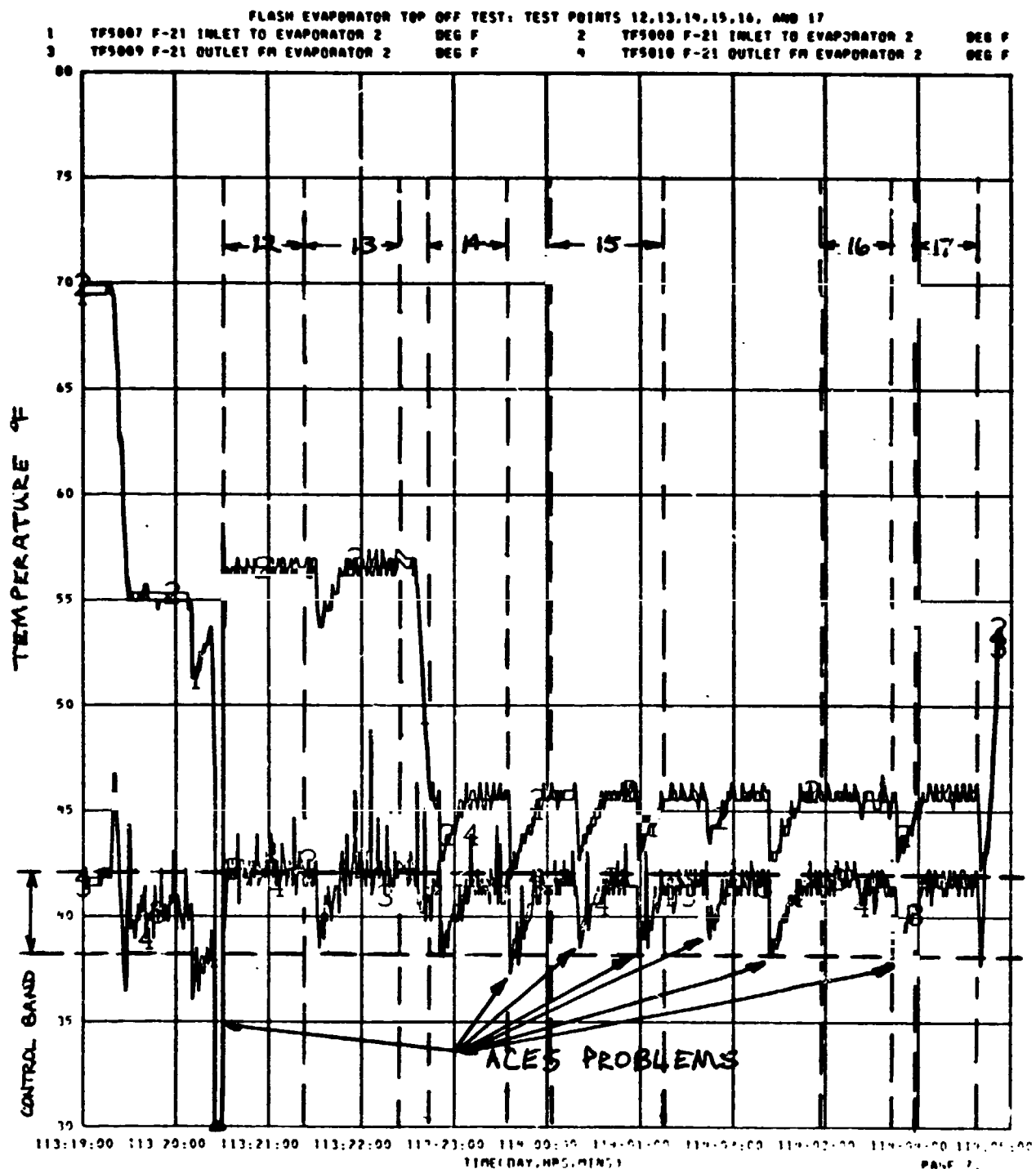


FIGURE 5-6, EVAPORATOR TRANSIENT PERFORMANCE

varied from 38° to 44°F during this testing portion, and that the control set point appeared to be 42°F rather than 40°F. It must be noted, however, that subsequent to test point 12, the ACE's data system suddenly encountered a failure and resumed operation with some noise. Also, sudden drifts in ACE's output were noted six times in the test log during the remaining test points as discussed in Section 5.2. It must be concluded that either both flash evaporator set point electronics all of a sudden drifted to 42°F and stayed there, or that the ACE's data system introduced a 2°F error in readings at approximately 113:20:00. The latter is believed to have happened. In any event, the ability to control to a deadband of $\pm 2^\circ\text{F}$ with widely varying inlet temperatures was demonstrated.

5.6 Loss of Evaporator Cooling

After 4-1/2 hours of operation at test point 18 steady state maximum heat load conditions, evaporator 2 outlet temperature suddenly went from 44°F to 63°F and cooling was lost as seen in Figure 5-7 at 114:10:20. As seen in the figure, the evaporator was operating normally until that time. Three hours later, during test point 19, at 114:15:50 the outlet temperature for evaporator 1 also rose to 63°F with loss of cooling, as shown in Figure 5-8. Again, as with the evaporator 2 cooling loss, the unit was operating normally until that time.

Both test points were based on test point 9 (and test point 11a) evaporator operation conditions with the duct temperatures reduced by 35°F and 50°F respectively. As with test points 9 and 11a, ice particles were emitted from the exhaust nozzle at irregular intervals.

The following observations were made about the events and equipment during operation at the time of test loss of cooling: 1) performance (cooling) was lost in a matter of minutes; 2) both units operated normally until time of cooling loss; 3) both the baratron gage (for unit 2) and the GN₂ line used for possible purging were apparently clogged with ice particles, (the baratron gage loss is described in Section 5.2); 4) flow bench temperature and flowrates were steady (although ACE's readouts showed fluctuations); 5) the duct temperatures were above freezing; 6) and cooling was quickly restored in a matter of a few hours.

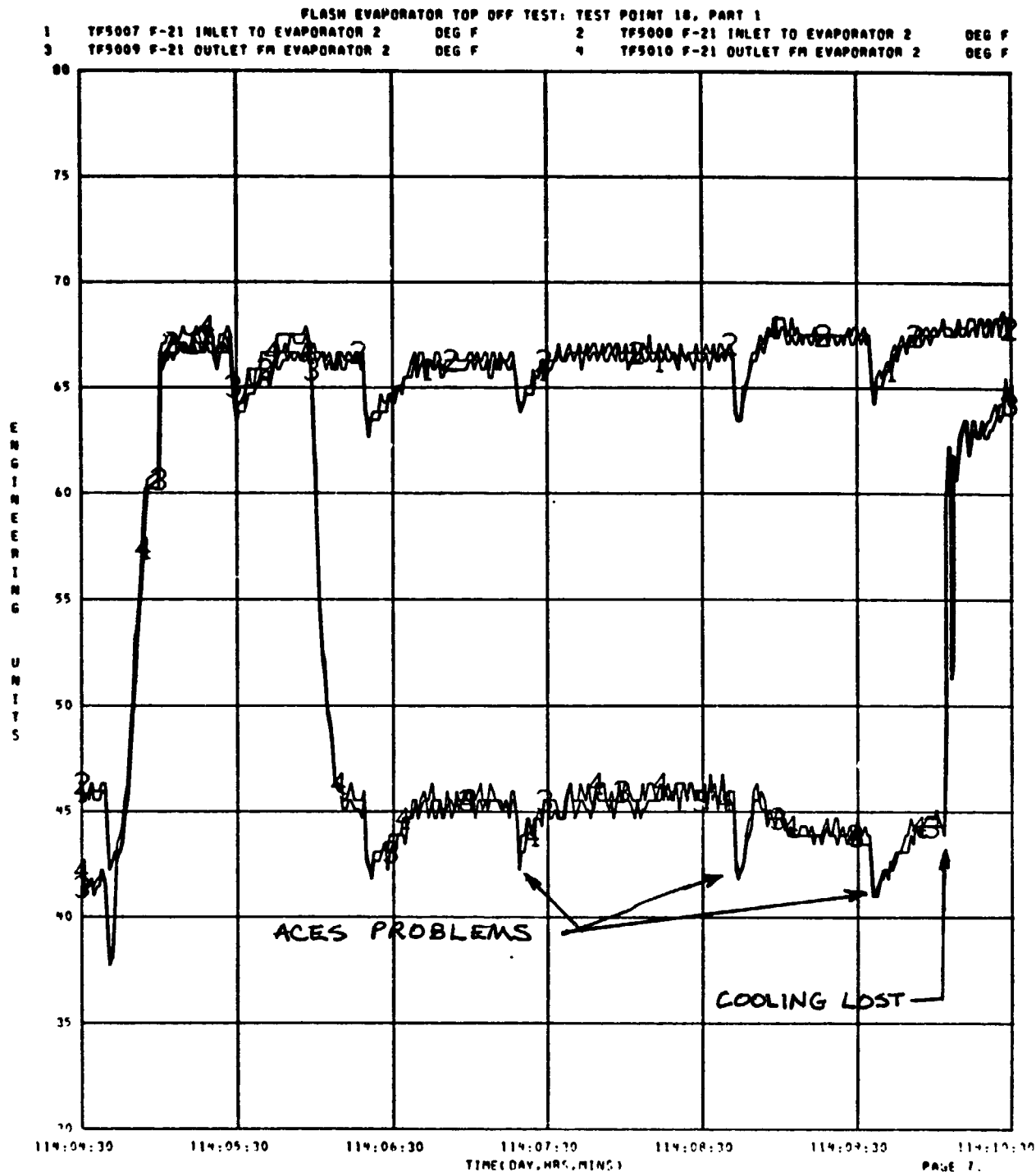


FIGURE 5-7 TEST POINT 18 OPERATION, EVAPORATOR 2

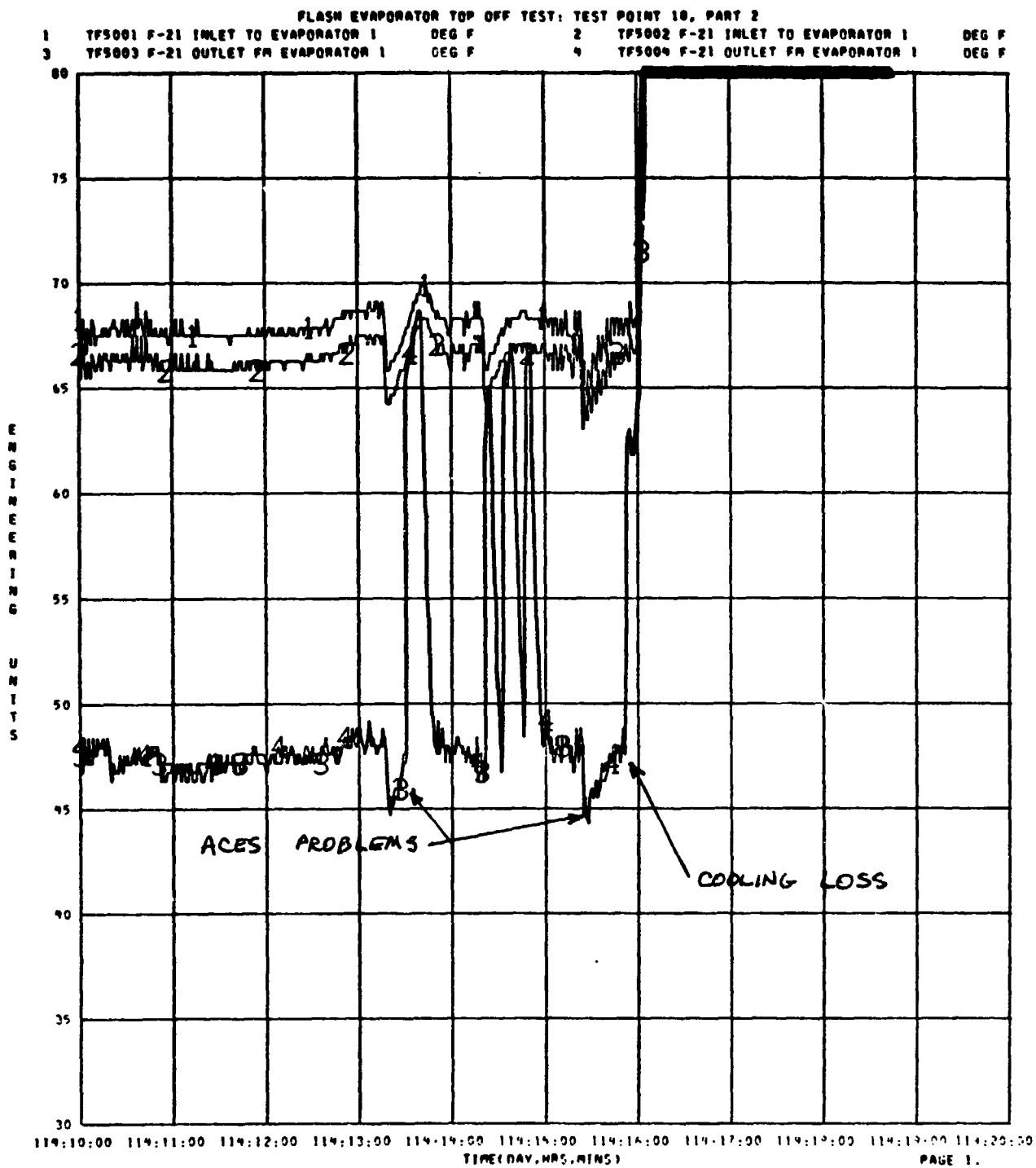


FIGURE 5-8 TEST POINT 18 EVAPORATOR 1 OPERATION

It was concluded from the above observations that ice built up over the spray nozzle from an unheated area of the backcone close to the nozzle, possibly from the baratron or GN₂ ports. The loss of cooling was: not due to the duct; not due to the valve nozzle spray pattern variation since operation was steady; and not due to any ice formation on the core heat transfer surface because partial decay of performance was not observed.

Cooling was also lost during test point 19 on several occasions due to ice buildup in the duct. In each instance of cooling loss, chamber pressure in the evaporator built up to 5 to 7 mmHg prior to temperature rise. In each instance, cooling was restored after heater power in the duct was raised and the ice was melted or evaporated.

5.7 Effect of Duct Temperature on Performance

The effect of duct temperature on evaporator performance was obtained from test points 9, 11a, 18 and 19 and tabulated in Table 5-6 for the case of maximum water vapor carryover. As seen in the table, the duct temperature had no effect on evaporator system performance within the accuracy of the instrumentation. The performance, however, is affected by ice formation and blockage of the duct system. The buildup of ice and duct performance for these test points will be covered by the NASA duct analysis effort.

TABLE 5-6 EFFECT OF DUCT TEMPERATURE ON PERFORMANCE

<u>TEST POINT</u>	<u>AVG Hfg, BTU/HR</u>		<u>AVG DUCT TEMP °F</u>
	<u>ZH5273</u>	<u>ZH5281</u>	
9	821	879	96°F
11a	800	905	117°F
18	779	869	60°F
19	798	-	45°F

*Freon Flowrate : 2250 pph (nom.)
 Feedwater Temp : 120°F (nom.)
 Freon Inlet Temp : 65°F (nom.)

6.0 TEST RESULTS, SEQUENCE 2

Test sequence 2 of the flash evaporator systems test was run at NASA/JSC Chamber A from 29 to 30 April 1975. The evaporators were again tested in the Shuttle top-off configuration for orbital operation simulation with both evaporators mounted to the non-propulsive duct as shown schematically in Figure 5-1. The objectives of this test sequence are described in Section 3.1. Table 6-1 summarizes the specific test points run and which objective is addressed during the test point. A discussion of the test results obtained are reported below.

TABLE 6-1 SEQUENCE 2 TEST POINT SUMMARY

<u>TEST POINT</u>	<u>PURPOSE</u>
20 thru 28	Determine evaporator performance for maximum and minimum Freon flowrates, variation feed-water inlet temperatures, and variation in duct power (temperatures) for maximum heat load conditions (15000 BTU/hr/evaporator)
38	Re-entry profile (with evaporator 1 only)

6.1 Test Setup Changes/Instrumentation Adequacy

The following test setup changes were made before sequence 2 testing was initiated. a) The water flow meters were completely recalibrated and the ACE's data station was updated to provide better flow instrumentation and performance measurements data. b) The baratron and GN₂ lines to the evaporators were removed to prevent any possibility of frost formation on this unheated backcone section.

The recalibration of the feedwater flow meters resulted in more accurate performance measurements for the two evaporators. The variation in performance between the two evaporators was less than 2%. This difference is consistent with previous development and checkout test results.

No improvements were made in the temperature measurement method and accuracy between test sequences 1 and 2. The same comments regarding the accuracy made in Section 5.2 are applicable for this test sequence. Differences between the same redundant measured temperatures will again affect the performance calculation from 5 to 7% for evaporator 1 at the maximum heat

load condition.

ACE's data acquisition system again demonstrated sudden drops of 2° to 3°F and then climb back to their original values in approximately 15 minutes. This "drift" did not affect the test results, however.

6.2 Effects of Feedwater Temperature, Duct Temperature and Freon Flow on Performance

Test points 20 through 28 were run to obtain the effects of feedwater temperature, duct temperature, and Freon flow on performance. The performance data are summarized on Table 6-2 and Figure 6-1. Figure 6-1 shows the individual evaporator performance, hfg, as obtained from DACS calculations ZH5271 and ZH5272. The difference between the performance of the two evaporators was a maximum of 2% which reflects the improved instrumentation as noted above. Also shown on the Figure is the average performance hfg obtained in test sequence 1 from DACS reading ZH5281 which matches the data from this sequence.

At low feedwater temperatures, the results show approximately 5% water carryover into the duct system. At high feedwater temperatures, the performance show approximately 10% water carryover. This decrease in performance with increased temperature, as noted previously, was due to the order of magnitude higher water droplet vapor pressure causing the droplet to disintegrate into a fine mist which in turn is entrained by the vapor exhausting the evaporator. The use of a elbow anticarryover device planned for the Representative Shuttle Evaporative Heat Sink would have reduced this water carryover significantly.

The effect of duct temperature on performance can be seen in Figure 6-2. As seen in the figure, the performance data does not appear to show any correlatable trend indicating the effects of feedwater temperature dominate and that free flowing duct conditions have no effect on performance.

The effect of Freon 21 flowrate on performance is shown in Figure 6-3. As in test sequence 1, the performance is not affected by Freon flow variation.

TABLE 6-2 TEST SEQUENCE 2 FLASH EVAPORATOR SYSTEM PERFORMANCE

<u>TEST POINT</u>	<u>FEEDWATER TEMP (°F)</u>	<u>NOM. FREON FLOWRATE (PPH)</u>	<u>AVERAGE Hfg (BTU/lbm) ZH5273</u>	<u>EVAPORATOR 1 Hfg (BTU/lb) ZH5271</u>	<u>EVAPORATOR 2 Hfg (BTU/lb) ZH5272</u>	<u>AVG. DUCT TEMP °F</u>
20	48	2250	1009	1019	999	110
21	80	2250	945	958	933	98
22	100	2250	900	912	889	111
23	125	2250	871	873	869	63
24	125	2750	865	868	862	58
25	47	2750	1011	1010	1011	74
26	125	2750	874	880	869	46
27	130	2750	872	873	872	42
28	125	2750	870	870	870	40

NOTES:

PERFORMANCE ZH5271 & ZH5272

REFRIG. 21 FLOW RATE:

- △ - 2750 pph Evap. 1
- - 2250 pph Evap. 1
- ▲ - 2750 pph Evap. 2
- - 2250 pph Evap. 2

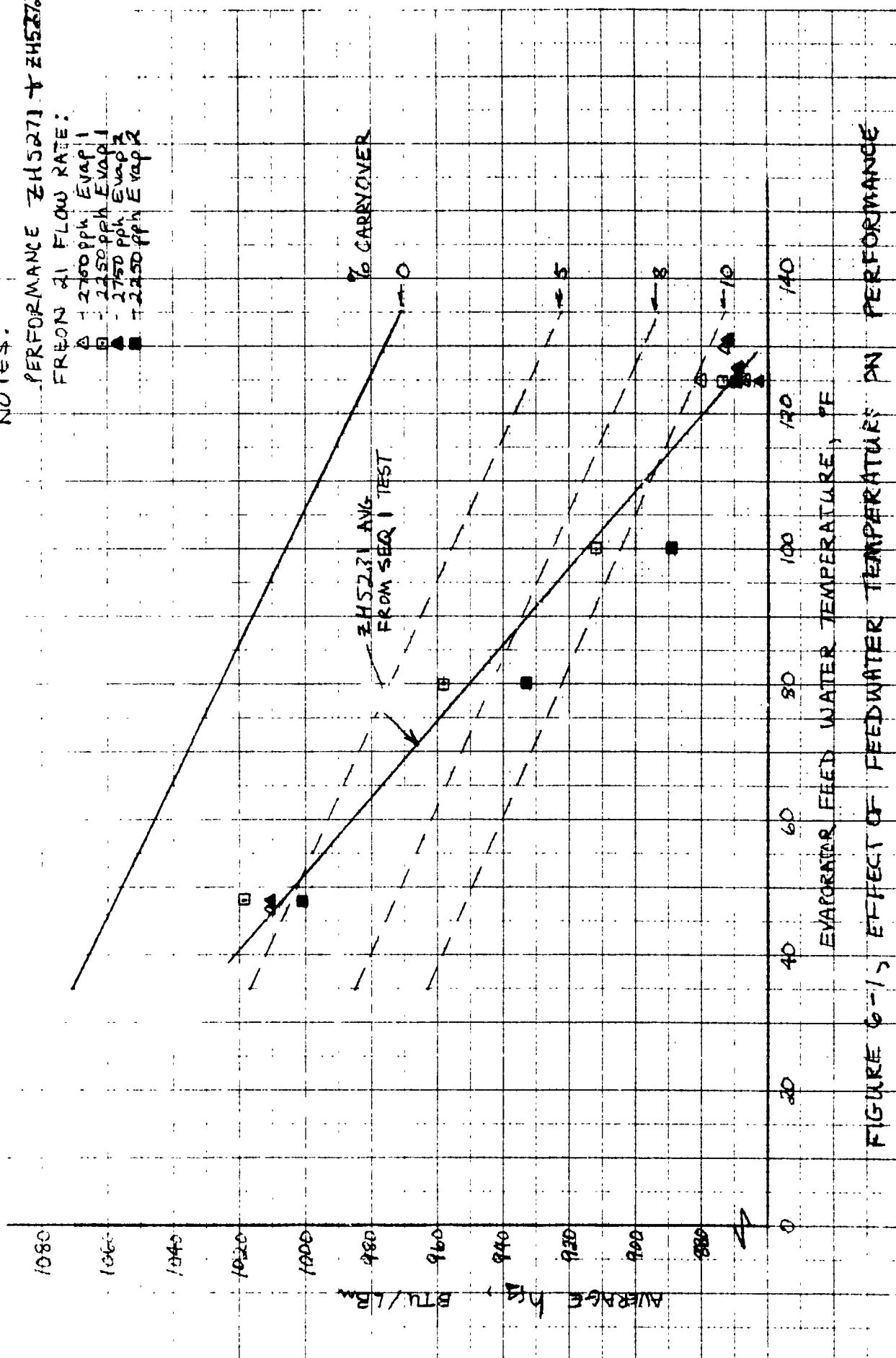


FIGURE 6-1, EFFECT OF FEEDWATER TEMPERATURE ON PERFORMANCE

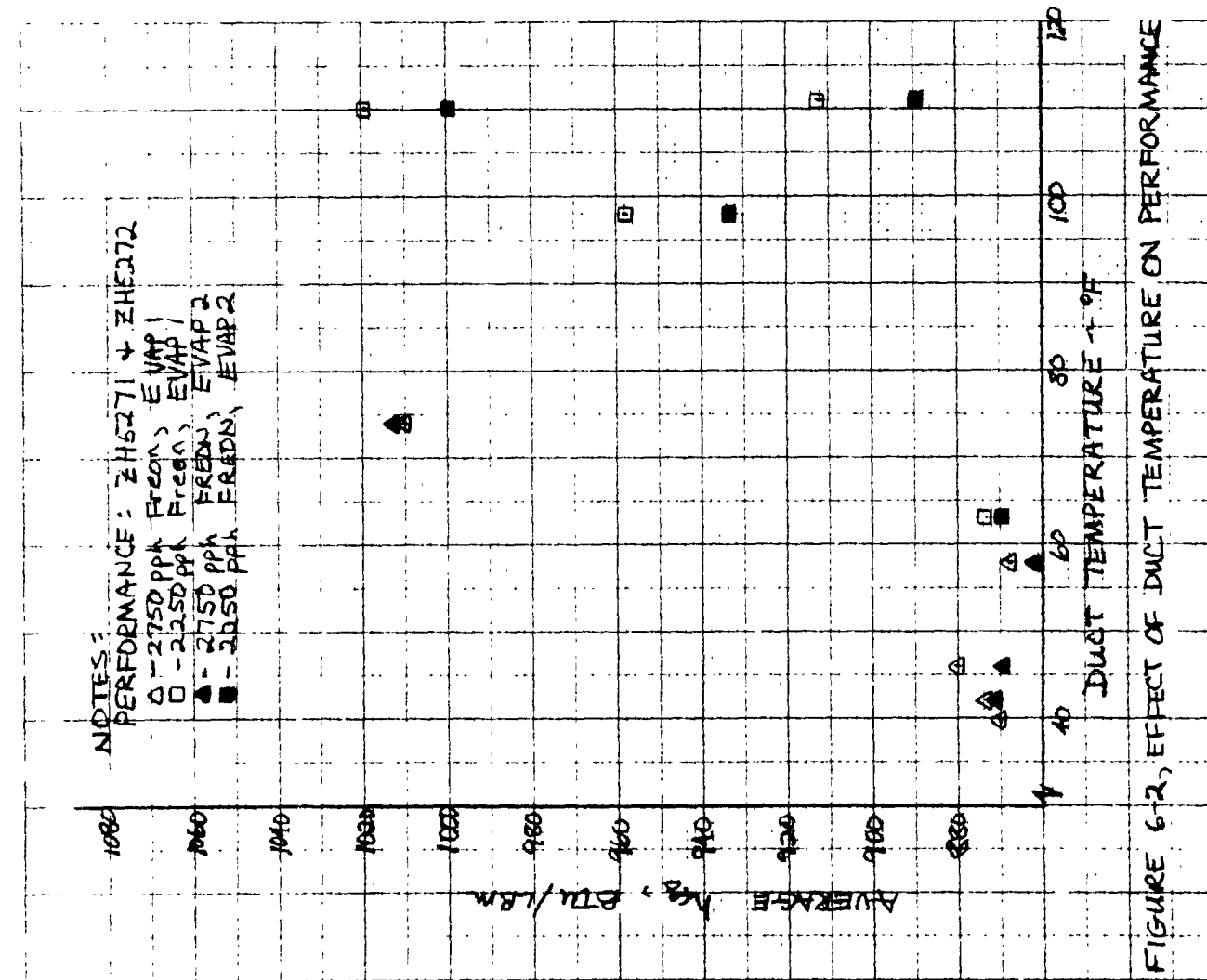


FIGURE 6-2, EFFECT OF DUCT TEMPERATURE ON PERFORMANCE

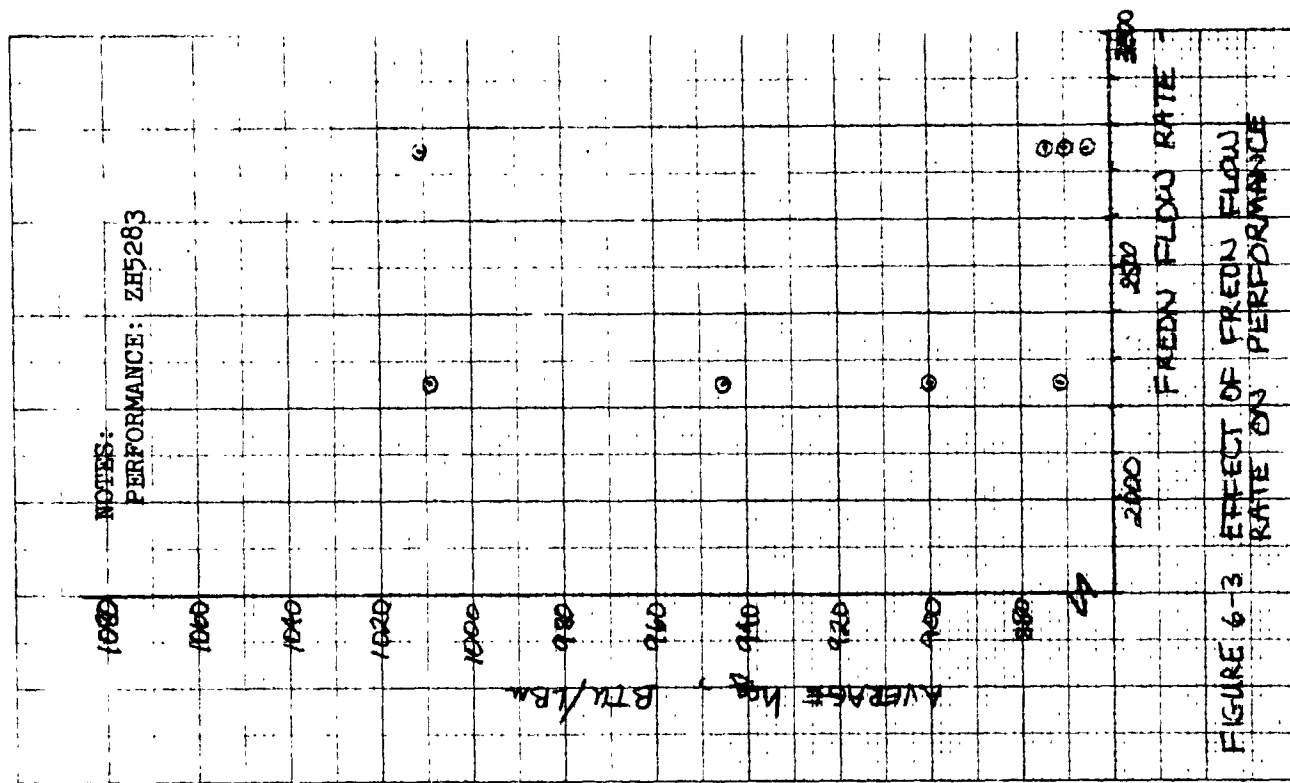


FIGURE 6-3 EFFECT OF FREDN FLOW RATE ON PERFORMANCE

6.3 Duct/Nozzle Exhaust Ice

Ice flakes were observed at the nozzle exhaust during all test points 20 through 28. Unlike test sequence 1 which had ice flakes at high feedwater temperatures (120°F) only, the ice flakes for this test sequence were obtained for both low and high feedwater temperatures. The water droplets which are carried over into the duct could form the ice flakes due to the lowering of the vapor stream pressure and could be carried out the nozzles without impinging on the duct walls. Unlike test sequence 1, this condition is apparently not a function of feedwater temperature. Further explanation should be obtained from the NASA duct test analysis effort.

6.4 Re-entry Profile

Cooling was also lost from evaporator 2 during test point 28 and was apparently due to water freezing and blockage within the duct immediately downstream of the evaporator. When the evaporator was turned off manually, no change in the chamber pressure of evaporator 1 was noted leading to the aforementioned duct ice blockage conclusion.

At the conclusion of test point 28, it was decided to run the re-entry profile for the top-off evaporator configuration with only one evaporator operating since considerable time would have been required to thaw the duct ice which blocked the evaporator 2 exhaust.

Figure 6-4 shows the re-entry test profile data of evaporator Freon exit temperature, evaporator chamber pressure, and ambient pressure. As seen in the figure, effective cooling was lost ($T_{out} > 43.4^{\circ}\text{F}$) when chamber and ambient pressures climbed above approximately 5.2 mmHg which is equivalent to a saturation temperature of 35°F.

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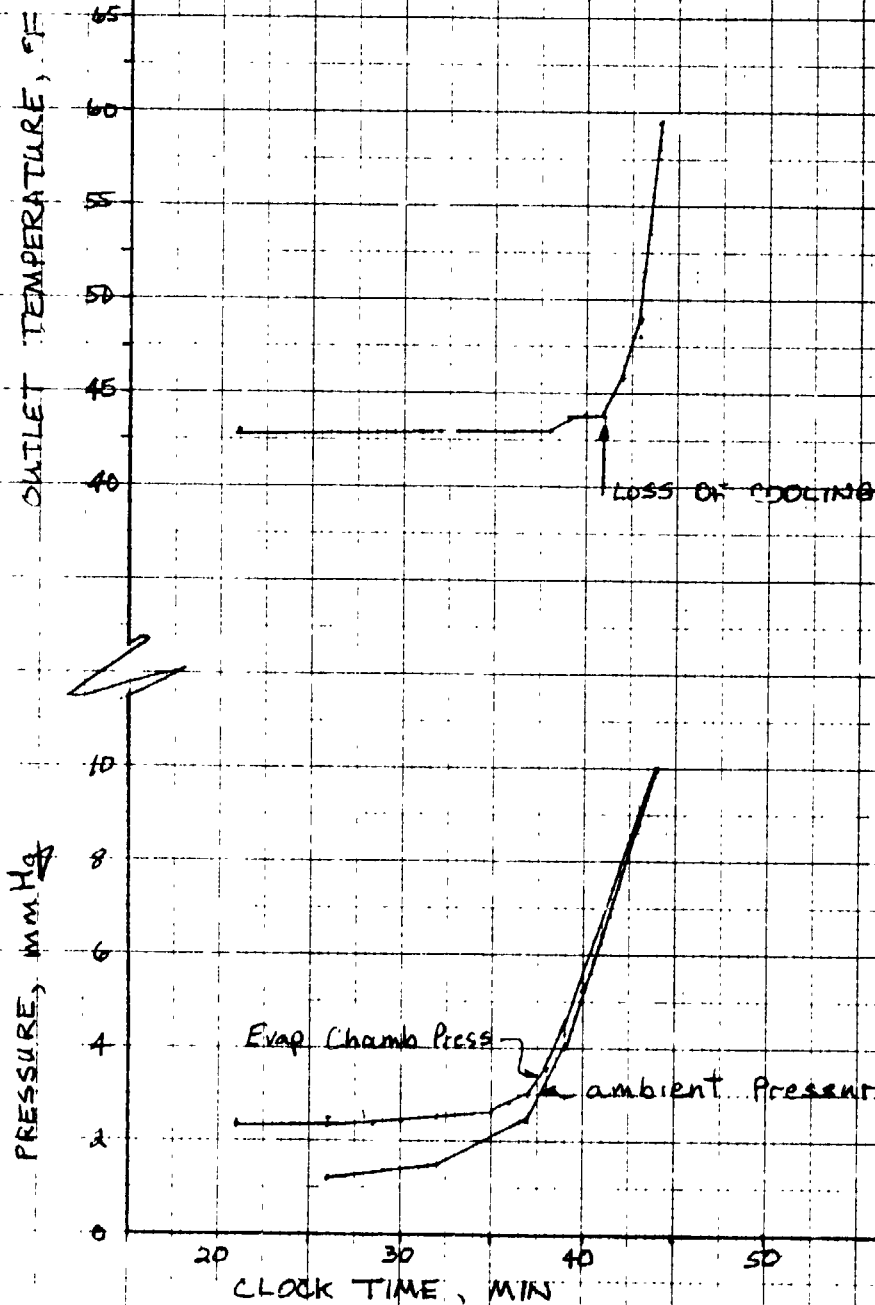


FIGURE 6-4 REENTRY PROFILE PERFORMANCE

7.0 TEST RESULTS, SEQUENCE 3

Test sequence 3 of the flash evaporator system test was run at NASA/JSC Chamber A from 1 May to 2 May 1975. The evaporators were tested in the Shuttle high temperature configuration for re-entry simulation with both evaporators mounted to the 5" diameter re-entry duct as shown schematically in Figure 7-1. The objectives of this sequence are described in Section 3.2. Table 7-1 summarizes the specific test points run and which objective was being addressed during the test point. A discussion of the test results obtained are reported below.

7.1 Instrumentation Performance Adequacy

The instrumentation and ACE's data acquisition system performed adequately during this test sequence. However, the Freon inlet and outlet temperature measurements (which are redundantly made) demonstrated the same inaccuracies between each other as described for sequences 1 and 2 (in Sections 5.2 and 6.1). These inaccuracies in temperature readings do produce less error in heat load and performance calculations due to the large difference between inlet and outlet temperatures. This error is from 2 to 3% for evaporator 1 in the re-entry configuration compared to the 5 to 7% error for the top-off configuration. Again, it is recommended that this temperature error be corrected in future testing to assure accurate performance measurements.

7.2 Abort/Re-entry Performance Simulation

The evaporators were run individually in test points 42 through 46 to simulate the high temperature unit under abort conditions. The data, summarized on Table 7-2 and in Figure 7-2, shows that there is less than 5% water carryover into the exhaust duct for all feedwater temperatures run. The performance does decrease slightly for increasing feedwater temperature as seen in the figure although not as severely as for the top-off configuration.

The 5" diameter duct configuration resulted in evaporator chamber pressures of approximately 3.5 to 4.0 mmHg. These pressures are nearly identical to the chamber pressure design conditions. Operation with both evaporators on simultaneously will therefore result in chamber pressures greater than the design condition.

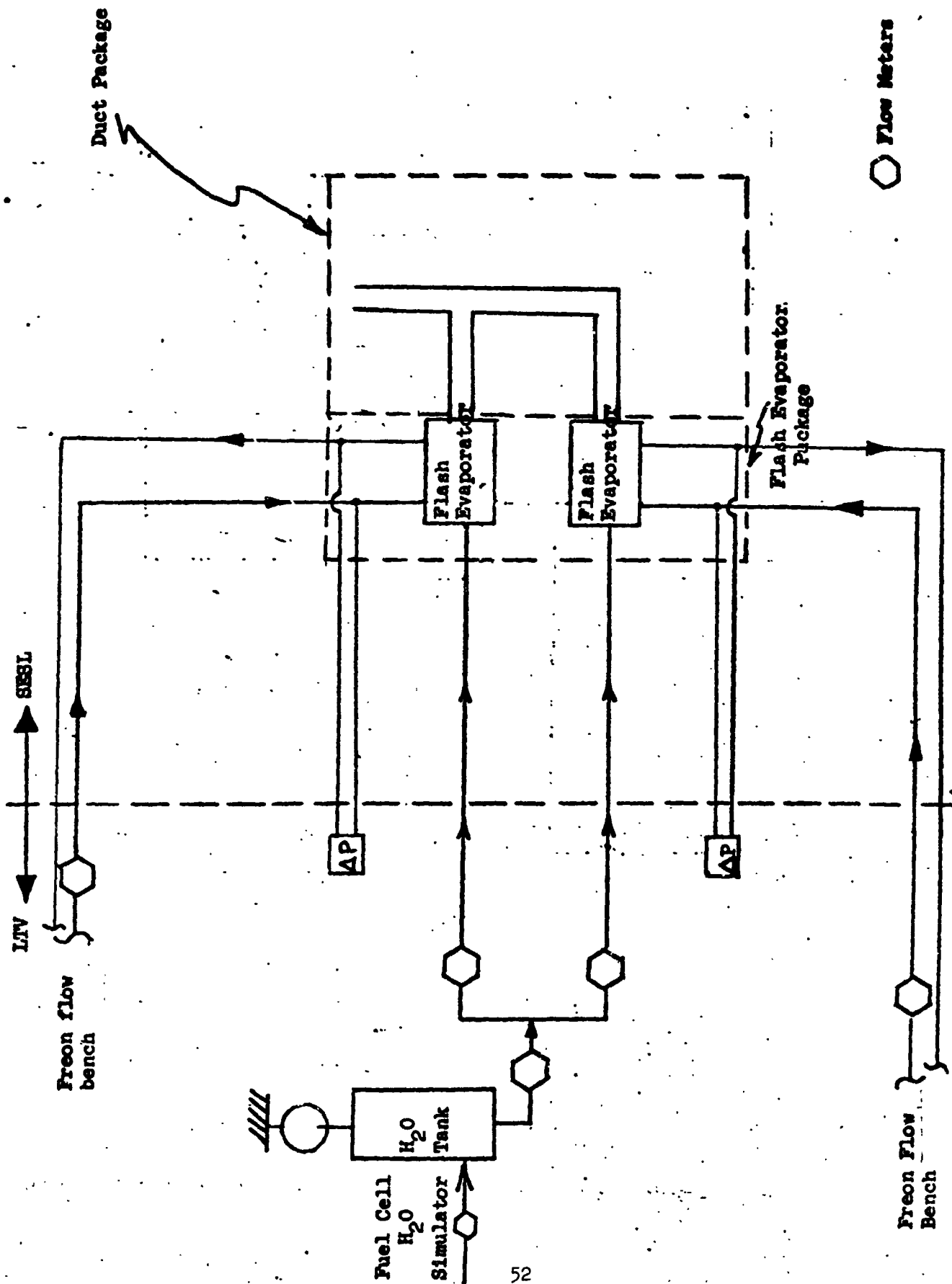


FIGURE 7-1 HIGH LOAD FLASH EVAPORATOR SYSTEM SCHEMATIC

TABLE 7-1
SUMMARY OF SEQUENCE 3 TEST POINTS
(RE-ENTRY/HIGH TEMPERATURE CONFIGURATION)

<u>TEST POINT</u>	<u>PURPOSE</u>
42 thru 44	Evaporator No. 2 flow operating (Evaporator No. 1 flow turned off) to determine evaporator performance at back pressures for only one-half the flow. Determine heater power to maintain duct temperature above freezing.
45 thru 46	Reverse of test points 42-44. Turn Evaporator No. 1 operating and Evaporator No. 2 flow off to determine performance for one-half the total system flow.
47	Both evaporators operating to determine evaporator and duct performance for continuous water flow ("full on") conditions required to reject 50,000 BTU/hr.
50 thru 54	Both evaporators operating to determine performance and to watch for duct freeze-up at various Freon inlet temperatures.
55	Determine performance at 66% of test point 54 duct heater power.
56	Determine performance at 50% of test point 54 duct heater power.
57	Determine performance during the re-entry profile to 11 mmHg.
58	Determine performance at 5 mmHg re-entry pressure hold.
59	Duct freeze-up determination with duct heaters at 4 and 2 watts/ft at vacuum ambient
60	Duct freeze-up determination with duct heaters turned off at vacuum ambient.

TABLE 7-2
RE-ENTRY SIMULATION PERFORMANCE

TEST POINT	FREON INLET TEMP (°F)	FEEDWATER TEMP (°F)	CHAMBER PRESSURE (mmHg)	AVG DUCT TEMP (°F)	AVERAGE hfg		EVAP 1 hfg ZH5271	EVAP 2 hfg ZH5272
					ZH5273	ZH5281		
42	136	80	3.5	60	996	1019	OFF	996
43	138	51	3.5	70	1028	1063	OFF	1029
44	138	122	3.97	60	968	989	OFF	973
45	135	125	3.7	50	904	-	920	OFF
46	139	51	3.7	50	1010	-	1020	OFF
47	159	51	6.2	64	1064	1095	1045	1082
50	153	51	6.2	60	1053	1072	1039	1067
51	148	51	6.3	68	1043	1078	1026	1060
52	140	49	6.8	66	1021	1054	1002	1040
53	134	49	6.3	73	1020	1050	1006	1034
54	136	110	7.4	62	956	978	918	993
55	136	108	8.1	52	967	1006	930	1004
56	136	106	8.7	49	970	1005	933	1007
57	136	100	9.7	52	962	984	940	985
58	136	96	8.5	48	973	1011	953	992
59	136	103	9.1	46	970	993	944	996
60	138	106	8.2	47	957	1016	940	974

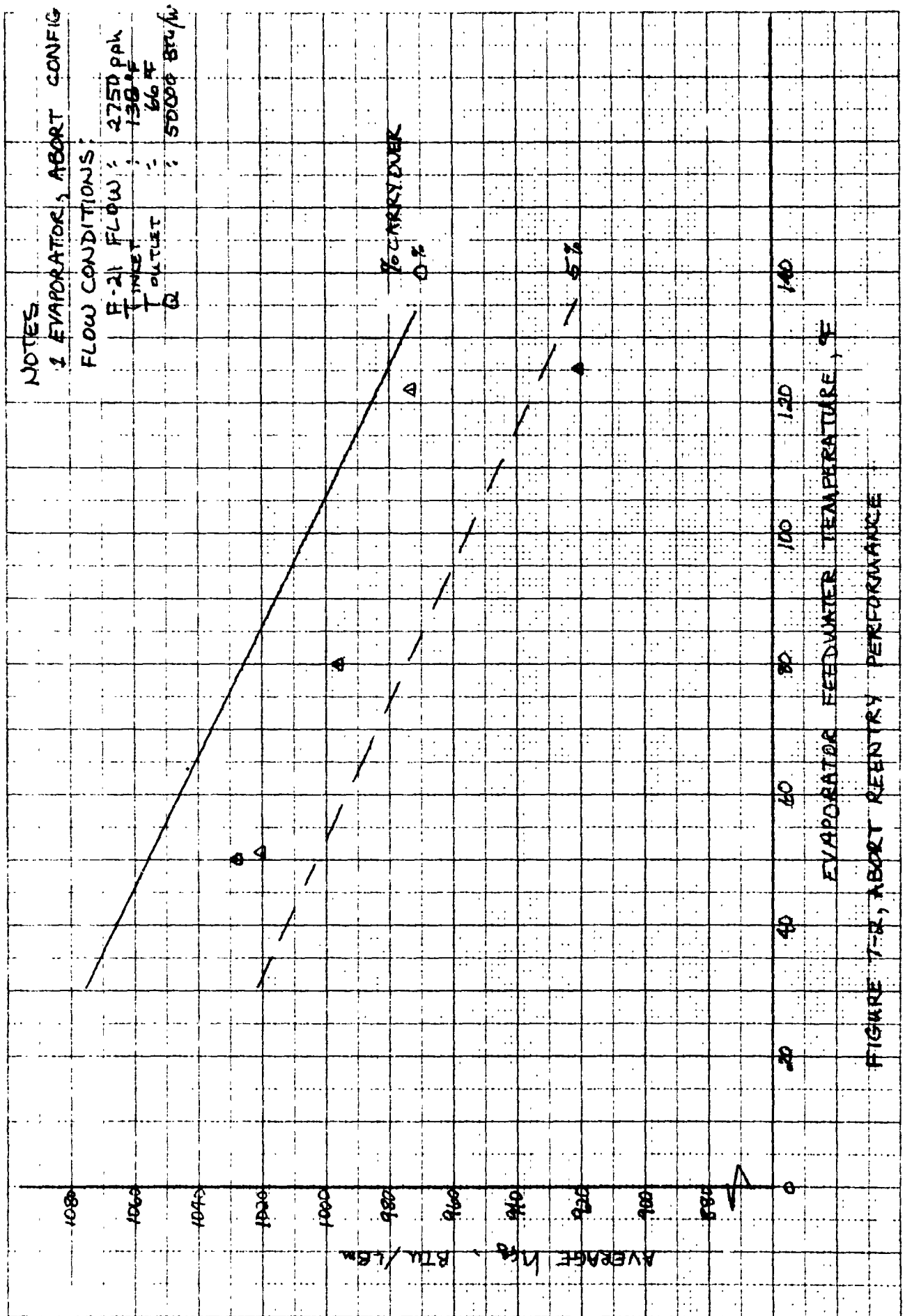


FIGURE 7-2, ABORT REENTRY PERFORMANCE

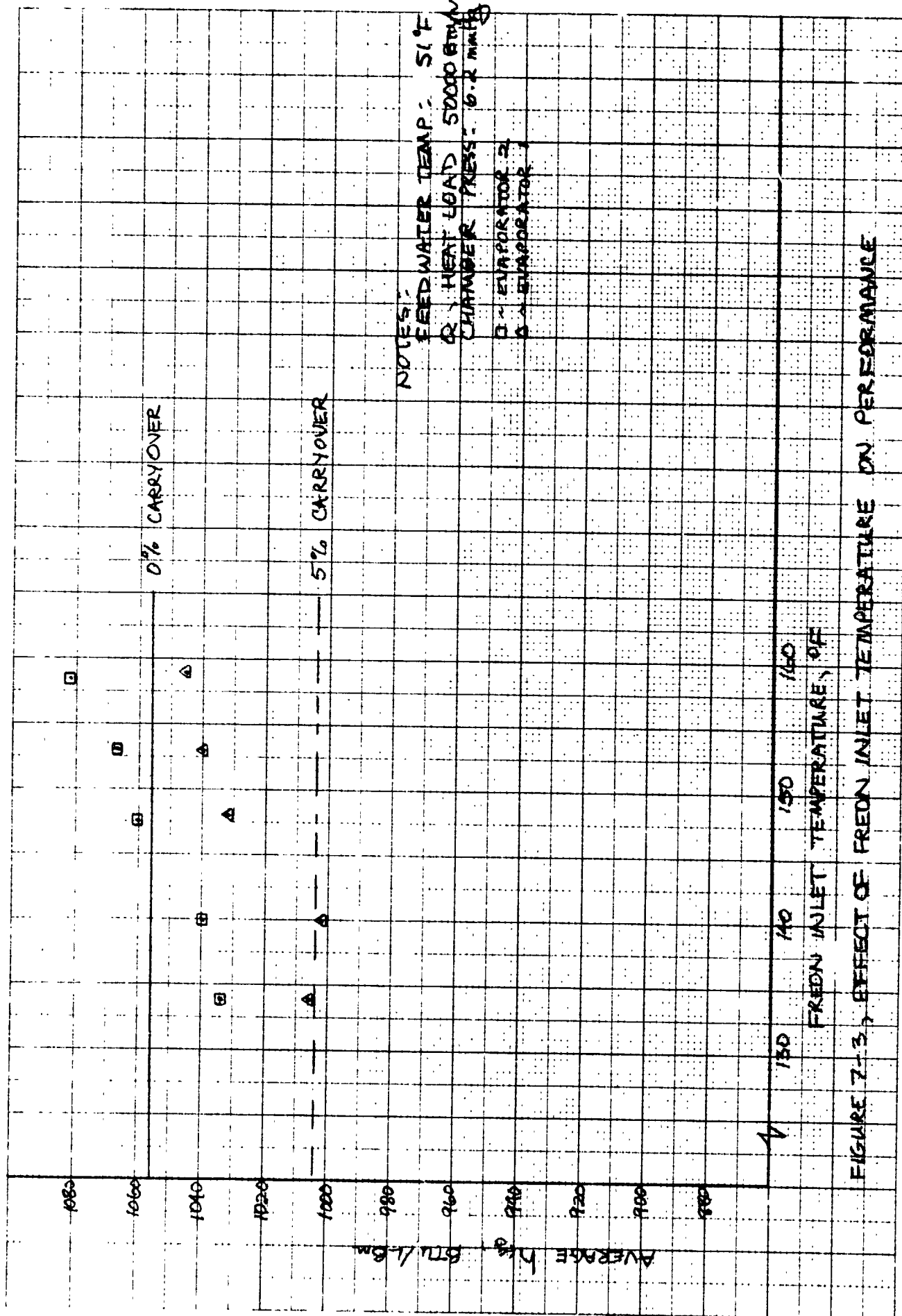


FIGURE 2-3, EFFECT OF FREON INLET TEMPERATURE ON PERFORMANCE

7.3 Nominal Re-entry Performance Simulation

Both evaporators were operating during test points 47 through 53 to obtain performance data for various Freon inlet temperatures for nominal re-entry conditions. The data, summarized on Table 7-2 and Figure 7-3, show that performance is improved slightly for higher Freon temperatures with the carryover going from 5% at a 136°F inlet temperature to 0% at 160°F. (Some data show less than 0% carryover or greater than 100% efficiency. The data accuracy of 2 to 3% affects these performance calculations and thus there is probably no carryover.)

With both evaporators operating, the chamber pressure for both evaporators is 6.2 mmHg. This corresponds to a chamber saturation temperature of 42°F which is approximately 15°F over the design condition. Efficient operation at this higher chamber pressure indicates that the units are not restricted to a narrow operating band.

7.4 Duct Icing Testing

Test points 54 through 60 were run to determine ice buildup rates in the exhaust duct for decreasing amounts of duct heater power. Evaporator operating conditions for these test points resulted in the greatest amount of spray carryover into the ducts. The duct performance and ice buildup analyses are the subject of a separate NASA effort.

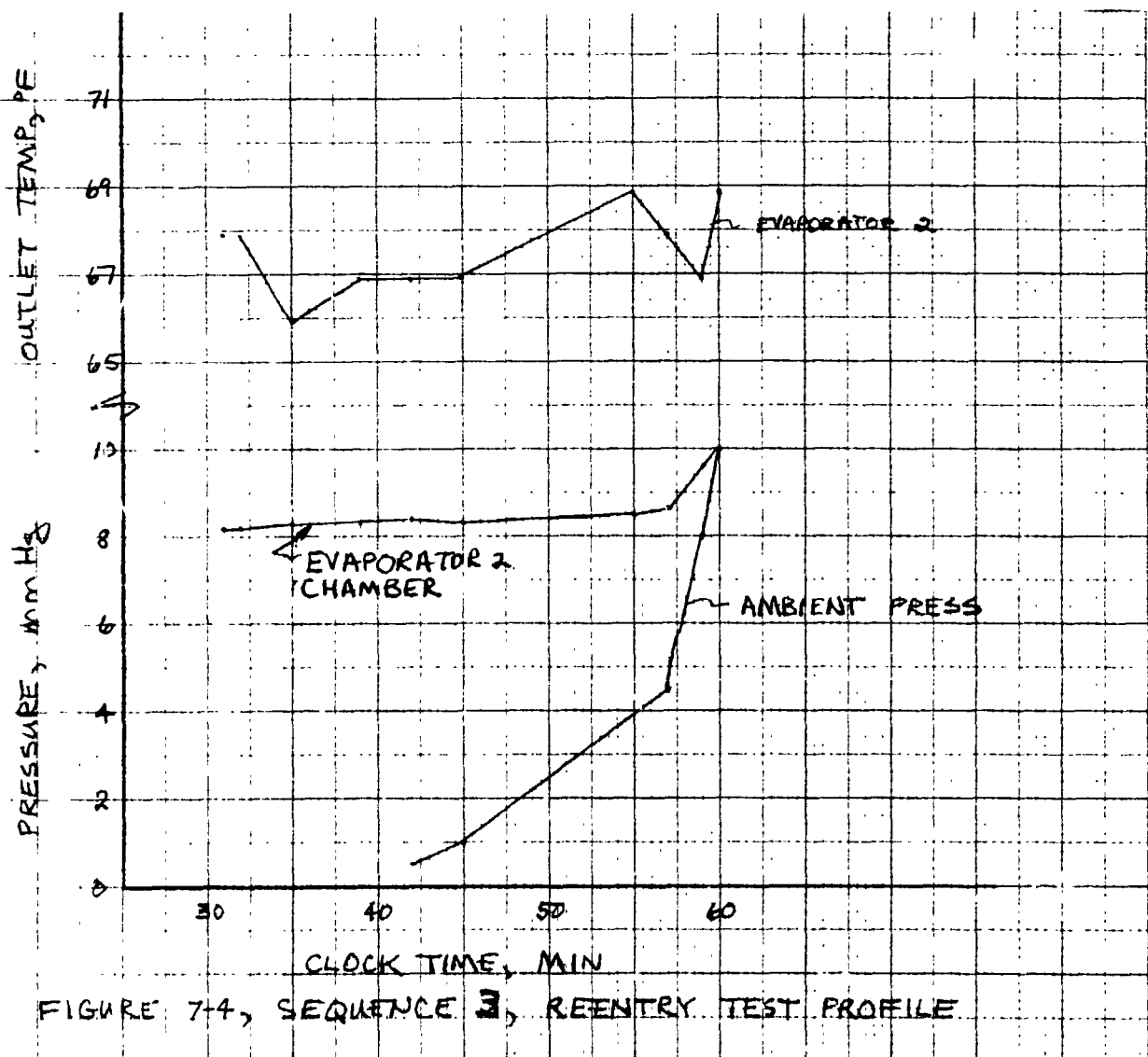
Ice formation and buildup at the exhaust duct exit was first visually observed at test point 56. Ice is believed to have started blocking the duct at the beginning of test point 54, however, since the evaporator chamber pressures started out at 6.5 mmHg and increased gradually to the final value of 7.4 mmHg at the end of the test point. The chamber pressure increased throughout each succeeding test point to nearly 9 mmHg.

The evaporator continued to operate efficiently during all the duct "ice buildup" test points. The evaporator performance varied less than 3% for these test points with variation of chamber pressure from 6.2 to 9.1 mmHg and do not show any correlatable trends. It can be concluded that the evaporators have adequate design margin to operate over a wide range of chamber pressures. It has previously been concluded that the higher design chamber pressures are more desirable from an operational standpoint in that there is less likelihood of spray freezing and rebound from the heat trans-

port surface (Reference 5).

7.5 Re-entry Ambient Pressure Simulation

The effects of ambient pressure variation simulating re-entry conditions were run in test point 57. The re-entry test profile data are shown in Figure 7-4. As seen in the figure, effective cooling was lost at an ambient pressure of 10 mmHg. This pressure corresponds to a chamber saturation temperature of approximately 52°F which is 24° higher than the design condition. This indicates that there is considerable design margin built into the hardware which was not anticipated prior to testing.



8.0

REFERENCES

1. "Water Ejector Plume Tests", Vought Corporation Report T169-28, Vol. 6, 16 November 1973
2. "Spraying Flash Evaporator Technology Review", Vought Corporation Presentation at the NASA EC/LS Symposium, NASA-JSC, 25 January 1974
3. "Integrated Radiator/Expendable Cooling Systems Tests", Vought Corporation Report T169-28, Vol. 5, 15 April 1974
4. "Shuttle Active Thermal Control System Development Testing", Intersociety Conference on Environmental Systems, ASME Paper 74-ENAS-43, 29 April 1974
5. "Some Recent Developments in Spacecraft Environmental Control/Life Support Subsystems", 25th Congress of the IAF, Paper 74-112, 30 September 1974
6. "Development and Parametric Evaluation of the Prototype 2 and 3 Flash Evaporators", Vought Corporation Report T157-76, 18 July 1975
7. "Orbiter Heat Rejection System Flash Evaporator Test Plan", NASA-JSC Report CSD-SH-052, JSC 08743, dated 3/14/75
8. "Flash Evaporator System Instrumentation Recommendations", Vought Corporation informal correspondence to K. Hudkins, 10 December 1974

FLASH EVAPORATOR SYSTEM

TEST INSTRUMENTATION DESCRIPTION

OHRS CHAMBER A TEST
INSTRUMENTATION

GROUP DESCRIPTION

F-21 Temperature

MEASUREMENT NO.		DESCRIPTION	RANGE	ACCURAC
LTV	NASA			
* T/C AI0001	TF5501 *	Primary Flow Control Valve Inlet	-50 to 200° F	+ 1% of range
T/C AI0002	02	Primary Flow Control Valve Flowmeter	"	
T/C AI0003	03	Primary Rad. Panel Total Flow Flowmeter Outlet	"	
T/C AI0004	04	Primary Rad. Panel Total Flow Temp. Controller Outlet	"	
T/C AI0005	05	Secondary Flow Control Valve Flowmeter Outlet	"	
* T/C AI0006	06 *	Secondary Flow Control Valve Inlet	"	
T/C AI0007	07	Secondary Rad. Panel Total Flow Flowmeter Outlet	"	
08	08	Secondary Rad. Panel Total Flow Temp. Control Outlet	"	
09	09	Primary Main Flowmeter Outlet	-200 to 150° F	
10	10	" " " "	"	
11	11	Primary Prime Flowmeter Outlet	"	
12	12	Primary Main Outlet, Rad. Panel #2	"	
13	13	Primary Main Outlet, Rad. Panel #2	"	
14	14	Primary Prime Outlet, Rad. Panel #2	"	
15	15	" " " " " "	"	
16	16	Primary Prime Inlet, Rad. Panel #2	"	
17	17	Primary Prime Inlet, Rad. Panel #2	"	
18	18	Primary Main Inlet, Rad. Panel #2	"	
19	19	" " " " " "	"	
20	20	Primary Main Outlet, Rad. Panel #1	"	
21	21	" " " " " "	"	

*FREON FLOW BENCH MEASUREMENTS USED FOR THE FLASH EVAPORATOR TEST. ALL OTHER MEASUREMENTS ON THIS PAGE ARE USED FOR THE FLOWING RADIATOR TEST IN CHAMBER A.

OHRS CHAMBER A TEST
INSTRUMENTATION

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GROUP DESCRIPTION F-21 Temperature

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
T/C AI0022	TF5522	Primary Prime Outlet, Rad. Panel #1	-200 to 150°F	± 1% of range
23	23	" " " " " "	"	
24	24	Primary Prime Inlet, Rad. Panel #1	-50 to 200°F	
25	25	" " " " " "	"	
26	26	Primary Main Inlet, Rad. Panel #1	"	
27	27	" " " " " "	"	
* 28	28 *	Primary Control Temp Out Mix Chamber	0 to 150°F	
* 29	29 *	" " " " " "	"	
* 30	30 *	Secondary Control Temp. Out Mix Chamber	"	
* 31	31 *	Secondary Control Temp. Out Mix Chamber	"	
T/CAI0032	32	Secondary Prime Flowmeter Outlet	-200 to 150°F	
33	33	" " " " " "	"	
34	34	Secondary Main Flowmeter Outlet	"	
35	35	" " " " " "	"	
36	36	Secondary Main Outlet, Rad. Panel #2	"	
37	37	" " " " " "	"	
38	38	Secondary Prime Outlet, Rad. Panel #2	"	
39	39	" " " " " "	"	
40	40	Secondary Prime Inlet, Rad. Panel #2	"	
41	41	" " " " " "	"	
42	42	Secondary Main Inlet, Rad. Panel #2	"	
43	43	" " " " " "	"	

*FREON FLOW BENCH MEASUREMENTS USED FOR THE FLASH EVAPORATOR TEST. ALL OTHER MEASUREMENTS
ON THIS PAGE ARE USED FOR THE FLOWING RADIATOR TEST IN CHAMBER A.

OHRS CHAMBER A TEST
INSTRUMENTATION

GROUP DESCRIPTION F-21 Flow Rates

MEASUREMENT NO.		DESCRIPTION	RANGE	ACCURACY
LTV	NASA			
FM0040	FM5640	Total Flow to Primary Leg	50 to 1400 pph	+ 1% of range
FM0041	FM5641	Low Flow to Primary Flow Control Valve	0 to 70 pph	
FM0042	FM5642	Intermediate Flow to Primary Flow Control Valve	25 to 600 pph	
FM0043*	FM5643*	High Flow to Primary Flow Control Valve	100 to 3500 pph	
FM0044	FM5644	Low Flow to Primary Radiator Panels	0 to 200 pph	
FM0045	FM5645	High Flow to Primary Radiator Panel	100 to 2000 pph	
FM0046	FM5646	Total Flow to Secondary Leg	5 to 1400 pph	
FM0047	FM5647	Low Flow to Secondary Flow Control Valve	0 to 70 pph	
FM0048	FM5648	Intermediate Flow to Secondary Flow Control Valve	25 to 600 pph	
FM0049*	FM5649*	High Flow to Secondary Flow Control Valve	100 to 3500 pph	
FM0050	FM5650	Low Flow to Secondary Radiator Panels	0 to 200 pph	
FM0051	FM5651	High Flow to Secondary Radiator Panels	100 to 2000 pph	
FM0052	FM5652	Primary Main Low Flow	0 to 50 pph	
FM0053	FM5653	Primary Main Intermediate Flow	0 to 200 pph	
FM0054	FM5654	Primary Main High Flow	100 to 2000 pph	
FM0055	FM5655	Primary Prime Flow	0 to 70 pph	
FM0056	FM5656	Secondary Prime Flow	0 to 70 pph	
FM0057	FM5657	Secondary Main High Flow	100 to 2000 pph	
FM0058	FM5658	Secondary Main Intermediate Flow	0 to 200 pph	
FM0059	FM5659	Secondary Main Low Flow	0 to 50 pph	
FM0060*	FM5660*	Total Flow	100 to 3500 pph	

(0 - 5 volt signals on all flow meters.)

*FREON FLOW BENCH MEASUREMENTS USED FOR THE FLASH EVAPORATOR TEST. ALL OTHER MEASUREMENTS ON THIS PAGE ARE USED FOR THE FLOWING RADIATOR TEST IN CHAMBER A.

OHS CHAMBER A TEST
INSTRUMENTATION

GROUP DESCRIPTION Evaporator Segment Temperatures

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
T/C AF0001	TF5001	F-21 Inlet to Evaporator #1	0° to 200°F	+ 1% of range
2	TF5002	F-21 Inlet to Evaporator #1		
3	TF5003	F-21 Outlet from Evaporator #1		
4	TF5004	F-21 Outlet from Evaporator #1		
5	TW5005	Water Inlet to Evaporator # 1		
6	TW5006	Water Inlet to Evaporator # 1		
7	TF5007	F-21 Inlet to Evaporator # 2		
8	TF5008	F-21 Inlet to Evaporator # 2		
9	TF5009	F-21 Outlet from Evaporator #2		
T/C AF0010	TF5010	F-21 Outlet from Evaporator #2		
11	TW5011	Water Inlet to Evaporator #2		
12	TW5012	Water Inlet to Evaporator #2		
13	TD5013	Evaporator Top-Off Duct	-100° to 250°F	
14	TD5014			
15	TD5015			
16	TD5016			
17	TD5017			
18	TD5018			
19	TD5019			
20	TD5020			
21	TD5021			
22	TD5022			
23	TD5023	Evaporator Re-entry Duct		
24	TD5024			
25	TD5025			
26	TD5026			
27	TD5027			
28	TD5028			
29	TD5029			
30	TD5030			
31	TD5031			
32	TD5032	Evaporator Exhaust Re-entry Duct		
33	TD5033			
34	TD5034			
35	TD5035			
36	TD5036			
37	TD5037			
38	TD5038			
39	TD5039			

OHRS CHAMBER A TEST
INSTRUMENTATION

GROUP DESCRIPTION Evaporator Segment Pressures


<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURAC</u>
<u>LTV</u>	<u>NASA</u>			
PFO001	PN5051	Water Tank GN ₂ Pressure	0 to 150 lbs (0 to 1.5 v.)	+ 0.1
PFO002	PF5052	F-21 Differential Pressure, Evap#1	0 to 10 psid (0 to 1 volt)	+ 0.5
PFO003	PF5053	F-21 Differential Pressure, Evap#2	0 to 10 psid	+ 0.5
PFO004	PW5054	Water Supply Pressure to Evap #1	0 to 50 psia	+ 0.5
PFO005	PW5055	Water Supply Pressure to Evap #2	0 to 50 psia	+ 0.5
PFO006	PE5056	Evap #1 Chamber Pressure	0.1 to 10 torr	+ 1% of range
PFO007	PE5057	Evap #2 Chamber Pressure	0.1 to 10 torr	
PFO008	PD5058	Exhaust Duct Pressure (ΔP 1)	.01 to 1 torr	
PFO009	PD5059	Exhaust Duct Pressure (ΔP 3)	.01 to 1 torr	
PFO010	PD5060	Exhaust Duct Pressure (ΔP 4)	.01 to 1 torr	
PFO011	PD5061	Exhaust Duct Pressure (P 26)	0.1 to 10 torr	
PFO012	PD5062	Exhaust Duct Pressure (P 28)	0.1 to 10 torr	
PFO013	PD5063	Exhaust Duct Pressure (P 27)	0.1 to 10 torr	
PFO014	PD5064	Exhaust Duct Pressure (P 24)	.001 to .1 torr	
PFO015	PD5065	Exhaust Duct Pressure (ΔP 2)	.01 to 1 torr	
PFO016	PD5066	Exhaust Duct Pressure (ΔP 5)		
PFO017	PD5067	Exhaust Duct Pressure (ΔP 7)		
PFO018	PD5068	Exhaust Duct Pressure (ΔP 8)		
PFO019	PD5069	Exhaust Duct Pressure (ΔP 9)		
PFO020	PD5070	Exhaust Duct Pressure (ΔP 6)		
PFO021	PD5071	Exhaust Duct Pressure (P 21)	.001 to .1 torr	

GROUP DESCRIPTION Water Flow Rates

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
FW0001	FW5081	Total Water Flow Rate to Evaporator	0 to 120 pph	+ 1.2
FW0002	FW5082	Water Flow Rate to Flash Evaporator	0 to 100 pph	+ 1.0
FW0003	FW5083	Water Flow Rate to Flash Evaporator	0 to 100 pph	+ 1.0

OHRS CHAMBER A TEST
INSTRUMENTATION

GROUP DESCRIPTION Heater Power

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
	HI5170	Top-Off Duct Heater Current 1	2 amps	$\pm 1\%$ of range 
	HI5171	Top-Off Duct Heater Current 2	2 amps	
	HI5172	Top-Off Duct Heater Current 3	5 amps	
	HI5173	Top-Off Duct Heater Current 4	6 amps	
	HI5174	Reentry Duct Heater Current 1	5 amps	
	HI5175	Reentry Duct Heater Current 2	4 amps	
	HI5176	S. S. Nozzle Heater Current 1	1 amps	
	HI5177	S. S. Nozzle Heater Current 2	1 amps	
	HI5178	Reentry Duct Heater Current 3	4 amps	

GROUP DESCRIPTION Water Tank Weight

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
WFO001	WT5091	Water Tank Weight	0 to 150 lb. (0 to 1.5 v)	± 1.5 lbs.

GROUP DESCRIPTION Signal Events

<u>MEASUREMENT NO.</u>		<u>DESCRIPTION</u>	<u>RANGE</u>	<u>ACCURACY</u>
<u>LTV</u>	<u>NASA</u>			
	EV5161	Controller Valve Signal Event, Evaporator #1	28 vdc	
	EV5162	Controller Valve Signal Event, Evaporator #2	28 vdc	
	NOTE: CONTROLLER VALVE SIGNAL EVENT MEASUREMENTS FOR ACE CALCULATIONS ARE YES = 1 AND NO = 0.			

APPENDIX B

ACE DATA CALCULATIONS
FOR
FLASH EVAPORATOR SYSTEM TEST

FLASH EVAPORATOR ACE CALCULATION REQUIREMENTS

MEASUREMENT NO.	DESCRIPTION	EQUATION	MEASUREMENTS USED
ZQ 5201	Instantaneous Heat Rejection, Evap. 1	$q_1 = M_{F-21} C_p (T_{in} - T_{out})$ (BTU/hr) $C_p = 0.411 - (.83 \times 10^{-3} T) + (10^{-6} T^2)$ $T = \left(\frac{T_{in} + T_{out} + 919.38}{2} \right)$	$M_{F-21} = FM5643$ $T_{in} = TF5001*$ $TF5001(b)$ $T_{out} = TF5004*$ $TF5003(b)$
ZQ 5202	Instantaneous Heat Rejection, Evap. 2	$q_2 = M_{F-21} C_p (T_{in} - T_{out})$ (BTU/hr) $C_p = 0.411 - (.83 \times 10^{-3} T) + (10^{-6} T^2)$ $T = \left(\frac{T_{in} + T_{out} + 919.38}{2} \right)$	$M_{F-21} = FM5649$ $T_{in} = TF5008*$ $TF5007(b)$ $T_{out} = TF5010*$ $TF5009(b)$
ZQ 5203	Instantaneous Heat Rejection, Total	$q = q_1 + q_2 (BTU/hr)$	$q_1 = ZQ5201$ $q_2 = ZQ5202$
ZQ 5211	Total Heat Rejection Evap. 1	$QT_1 = \sum_{t=0}^t q_1 \Delta t$ (BTU)	$q_1 = ZQ5201$ $\Delta t = (Note 1)$
ZQ 5212	Total Heat Rejection Evap. 2	$QT_2 = \sum_{t=0}^t q_2 \Delta t$ (BTU)	$q_2 = ZQ5202$ $\Delta t = (Note 1)$
ZQ 5213	Total Heat Rejection	$QT = QT_1 + QT_2$ (BTU)	$QT_1 = ZQ5211$ $QT_2 = ZQ5212$
ZW 5221	Water Flow, Evap. 1	$M_{T_1} = \sum_{t=0}^t M_{H_2O} \Delta t$ (lbs)	$M_{H_2O} = FW5082$ $\Delta t = (Note 1)$
ZW 5222	Water Flow, Evap. 2	$M_{T_2} = \sum_{t=0}^t M_{H_2O} \Delta t$ (lbs)	$M_{H_2O} = FW5083$ $\Delta t = (Note 1)$
ZW 5223	Total Water Flow	$M_T = M_{T_1} + M_{T_2} (lbs)$	$M_{T_1} = ZW5221$ $M_{T_2} = ZW5222$

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MEASUREMENT NO.	DESCRIPTION	EQUATION	MEASUREMENTS USED
ZW 5224	Water Tank Differential Weight	$W_T = W_{t_0} - W_t \text{ (lbs)}$	$W_{t_0} = (WT5091)_{t=0}$ $W_t = WT5091$
ZE 5231	Signal Event Total Evap 1	$S_{T1} = \sum_{t=0}^t S \Delta t \text{ (hrs)}$	$S = EV5161$ $\Delta t = (\text{Note 1})$
ZE 5232	Signal Event Total Evap 2	$S_{T2} = \sum_{t=0}^t S \Delta t \text{ (hrs)}$	$S = EV5162$ $\Delta t = (\text{Note 1})$
ZE 5234	Total Test Time	$t_T = \sum_{t=0}^t \Delta t \text{ (hrs)}$	
ZQ 5241	Average Heat Load (A), Evap. 1	$q_{a1} = \frac{QT_1}{t_T} \text{ (BTU/hr)}$	$Q_{T1} = ZQ5211$ $t_T = ZE5234$
ZQ 5242	Average Heat Load (A), Evap. 2	$q_{a2} = \frac{Q_{T2}}{t_T} \text{ (Btu/hr)}$	$Q_{T2} = ZQ5212$ $t_T = ZE5234$
ZQ 5243	Average Heat Load (A), Total	$q_a = \frac{QT}{t_T} \text{ (BTU/hr)}$	$QT = ZQ5213$ $t_T = ZE5234$
ZQ 5251	Average Heat Load (B), Evap. 1	$q_{b1} = \frac{S_{T1}}{t_T} Q_{max1} \text{ (BTU/hr)}$	$S_{T1} = ZE5231$ $t_T = ZE5234$ $Q_{max1} = ()$
ZQ 5252	Average Heat Load (B), Evap. 2	$q_{b2} = \frac{S_{T2}}{t_T} Q_{max2} \text{ (BTU/hr)}$	$S_{T2} = ZE5232$ $t_T = ZE5234$ $Q_{max2} = ()$

MEASUREMENT NO.	DESCRIPTION	EQUATION	MEASUREMENTS USED
ZQ 5253	Average Heat Load (B), Total	$q_b = q_{b1} + q_{b2}$ (BTU/hr)	$q_{b1} = ZQ5251$ $q_{b2} = ZQ5252$
ZF 5261	Average Water Usage (A), Evap. 1	$M_{a1} = \frac{MT_1}{t_T}$ (lbs/hr)	$M_{T1} = ZW5221$ $t_T = ZE5234$
ZF 5262	Average Water Usage (A), Evap. 2	$M_{a2} = \frac{MT_2}{t_T}$ (lbs/hr)	$M_{T2} = ZW5222$ $t_T = ZE5234$
ZF 5263	Average Water Usage (A), Total	$M_g = \frac{MT}{t_T}$ (lbs/hr)	$M_T = ZW5223$ $t_T = ZE5234$
ZF 5264	Average Water Usage (B)	$M_b = \frac{WT}{t_T}$ (lbs/hr)	$W_T = ZW5224$ $t_T = ZE5234$
ZH 5271	Average Enthalpy Change (A), Evap. 1	$h_{a1} = \frac{qa_1}{M_{a1}}$ (BTU/lb)	$q_{a1} = ZQ5241$ $M_{a1} = ZF5261$
ZH 5272	Average Enthalpy Change (A), Evap. 2	$h_{a2} = \frac{qa_2}{M_{a2}}$ (BTU/lb)	$q_{a2} = ZQ5242$ $M_{a2} = ZF5262$
ZH 5273	Average Enthalpy Change (A), Total	$h_a = \frac{QT}{MT}$ (BTU/lb)	$h_{a1} = ZH5271$ $h_{a2} = ZH5272$
ZH 5281	Average Enthalpy Change (B)	$h_b = \frac{qa}{M_b}$ (BTU/lb)	$q_a = ZQ5243$ $M_b = ZW5264$

MEASUREMENT NO.	DESCRIPTION	EQUATION	MEASUREMENTS USED
ZT 5311	Maximum F-21 Outlet Temp., Evap. 1	(Compare all F-21 Outlet Temperatures)	TF5003(b) TF5004*
ZT 5312	Maximum F-21 Outlet Temp., Evap. 2	(Compare all F-21 Outlet Temperatures)	TF5009(b) TF5010*
ZT 5301	Minimum F-21 Outlet Temp., Evap. 1	(Compare all F-21 Outlet Temperatures)	TF5003(b) TF5004*
ZT 5302	Minimum F-21 Outlet Temp., Evap. 2	(Compare all F-21 Outlet Temperatures)	TF5009(b) TF5010*
ZD 5321	Top-Off Duct Heater Power 1	$P_{T1} = \frac{I^2(T+433.2)}{43.93}$ (watts)	I=HI5170 T=ZD5351
ZD 5322	Top-Off Duct Heater Power 2	$P_{T2} = \frac{I^2(T+433)}{114.8}$ (watts)	I=HI5171 T=ZD5352
ZD 5323	Top-Off Duct Heater Power 3	$P_{T3} = \frac{I^2(T+421.7)}{32.63}$ (watts)	I=HI5172 T=ZD5353
ZD 5324	Top-Off Duct Heater Power 4	$P_{T4} = \frac{I^2(T+2996)}{75.79}$ (watts)	I=HI5173 T=ZD5354
ZD 5331	Re-entry Duct Heater Power 1	$P_{R1} = \frac{I^2(T+416.1)}{33.22}$ (watts)	I=HI5174 T=ZD5355
ZD 5332	Re-entry Duct Heater Power 2	$P_{R2} = \frac{I^2(T+420.2)}{32.34}$ (watts)	I=HI5175 T=ZD5356
ZN 5341	S. S. Nozzle Heater Power 1	$P_{N1} = 277 I^2$ (watts)	I=HI5176
ZN 5342	S. S. Nozzle Heater Power 2	$P_{N2} = 277 I^2$ (watts)	I=HI5177

NOTE 1: Δt is the standard sampling rate for all the ACE calculations

* Primary measurements to be used in the calculations. Backup measurements denoted by (b), can be used by C-start in the event of a primary measurement failure.

MEASUREMENT NO.	DESCRIPTION	EQUATION	MEASUREMENTS USED
ZD5351	Avg. Temp, Top-Off Duct Heater 1	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{TD5039}$ $T_2 = \text{TD5038}$ $T_3 = \text{TD5014}$
ZD5352	Avg. Temp, Top-Off Duct Heater 2	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{TD5013}$ $T_2 = \text{TD5037}$ $T_3 = \text{TD5015}$
ZD5353	Avg. Temp, Top-Off Duct Heater 3	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{TD5016}$ $T_2 = \text{TD5021}$ $T_3 = \text{TD5022}$
ZD5354	Avg. Temp, Top-Off Duct Heater 4	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{TD5019}$ $T_2 = \text{TD5017}$ $T_3 = \text{TD5016}$
ZD5355	Avg. Temp, Reentry Duct Heater 1	$T = \frac{T_1 + T_2 + T_3 + T_4}{4}$	$T_1 = \text{TD5027}$ $T_2 = \text{TD5028}$ $T_3 = \text{TD5029}$ $T_4 = \text{TD5030}$
ZD5356	Avg. Temp, Reentry Duct Heater 2	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{TD5031}$ $T_2 = \text{TD5032}$ $T_3 = \text{TD5036}$
ZD5357	Avg. Temp, Nozzle Heater 1	$T = \frac{T_1 + T_2}{2}$	$T_1 = \text{TD5023}$ $T_2 = \text{TD5024}$
ZD5358	Avg. Temp, Nozzle Heater 2	$T = \frac{T_1 + T_2}{2}$	$T_1 = \text{TD5025}$ $T_2 = \text{TD5026}$
ZD5359	Avg. Temp, Reentry Duct Heater 3	$T = \frac{T_1 + T_2 + T_3}{3}$	$T_1 = \text{ZD5033}$ $T_2 = \text{ZD5034}$ $T_3 = \text{ZD5035}$
ZD5333	Reentry Duct Heater Power 3	$P_{R3} = \frac{I^2(T+345.3)}{17.54} \quad (\text{watts})$	$I = \text{HI517}^\circ$ $T = \text{ZD5359}$

APPENDIX C

SCOOP TEST DATA

Mr. J. H.

04- 112: 21 MRS, 00 MIN. 00 SEC

REPRODUCIBILITY OF THE
ORIGINAL PAGE IS POOR

PARF 00 CSD IR/EVAP SC000 (00000) CHAMBER A

P4 112.21 MRS. 00 MIN. 00 SEC

---DESCRIPTION---	---VALUE---	---LIMITS---	---UNITS---
Z05201 INST HT RJCT EV 1	51.4 KBTU	-409.5	409.5
Z05202 INST HT RJCT EV 2	59.1 KBTU	-409.5	409.5
Z05203 INSTANT HEAT RJCT	110.7 KBTU	-409.5	409.5
Z05212 TOT HT RJCT EVP 2	277.0 KBTU	-409.5	40
Z05213 TOT HT RJCT	RRR KBTU	-409.5	409.5
Z05222 TOT WATR FLW EV 2	59.4 LBS	-409.5	409
Z05223 TOT WATR FLY	119.2 LBS	-409.5	409.5
Z05224 WATR TMR DIFF WT.	119.4 LBS	-409.5	409.5
* Z05232 SIG EVE TOT EVP 2	24.72 MRS	-40.95	40.95
* Z05234 TOTAL TEST TIME	28.00 MRS	-40.95	40.95
Z05242 AVG HT LOAD EVP 2A	59.6 KBTU	-409.5	409
Z05243 AVG HT LOAD A	109.0 KBTU	-409.5	409.5
Z05252 AVG HT LOAD EVP 2B	13.2 KBTU	-409.5	409
Z05253 AVG HT LOAD B	27.4 KBTU	-409.5	409.5
Z05262 AVG WATR USE EV 2	12.7 LBSH	-409.5	409
Z05263 AVG WATR USE A	25.5 LBSH	-409.5	409.5
Z05264 AVG WATR USE B	25.7 LBSH	-409.5	409.5
* Z05272 AVG ENT CHNG EV 2	RRR BTUP	-4095	409
* Z05273 AVG ENT CHNG A	RRR BTUP	-4095	4095
* Z05281 AVG ENT CHNG B	RRR BTUP	-4095	4095
Z05302 MIN F-21 OUT TEM 2	60.7 DEGF	-409.5	409
Z05312 MAX F-21 OUT TEM 2	65.7 DEGF	-409.5	409.5
Z05351 TP-OFF DUCT 1 AVG	104.1 DEGF	-409.5	409
Z05352 TP-OFF DUCT 2 AVG	95.0 DEGF	-409.5	409.5
Z05353 TP-OFF DUCT 3 AVG	94.2 DEGF	-409.5	409.5
Z05354 TP-OFF DUCT 4 AVG	104.0 DEGF	-409.5	409.5
Z05355 R-ENTRY DUCT 1 AVG	37.2 DEGF	-409.5	409.5
Z05356 R-ENTRY DUCT 2 AVG	66.9 DEGF	-409.5	409.5
Z05359 R-ENTRY DUCT 3 AVG	44.9 DEGF	-409.5	409.5
Z05357 SS NOZZLE 1 AVG	135.7 DEGF	-409.5	409.5
Z05358 SS NOZZLE 2 AVG	130.4 DEGF	-409.5	409.5
T05404 MSFC ASPS TEMP 2	74.6 DEGF	-409.5	409
T05506 S FLO CONT VLV IN	UUU DEGF	-409.5	409.5
T05530 S CON OUT MIX CH	UUU DEGF	-409.5	409.5
T05531 S CON OUT MIX CH	UUU DEGF	-409.5	409.5
T05663 HI FLOW TO SEC PNC	2599 PPM	-4095	40

End of TP

NO	DESCRIPTION	VALUE	LIMITS	NO	DESCRIPTION	VALUE	LIMITS
TF5001	F-21 IN TO EVAP 1	70.2 DEGF	-409.5 409.5	TF5007	F-21 IN TO EVAP 2	72.3 DEGF	-409.5 409.5
TF5002	F-21 IN TO EVAP 2	68.6 DEGF	-409.5 409.5	TF5008	F-21 IN TO EVAP 2	72.3 DEGF	-409.5 409.5
TF5003	F-21 OUT OF EVAP 1	45.4 DEGF	-409.5 409.5	TF5009	F-21 OUT OF EVAP 2	73.7 DEGF	-409.5 409.5
TF5004	F-21 OUT OF EVAP 2	45.8 DEGF	-409.5 409.5	TF5010	F-21 OUT OF EVAP 2	44.1 DEGF	-409.5 409.5
TF5005	M20 IN TO EVAP 1	47.0 DEGF	-409.5 409.5	TF5011	M20 IN TO EVAP 2	40.7 DEGF	-409.5 409.5
TF5006	M20 IN TO EVAP 2	47.5 DEGF	-409.5 409.5	TF5012	M20 IN TO EVAP 2	40.3 DEGF	-409.5 409.5
TF5011	M20 IN TO EVAP 2	48.7 DEGF	-409.5 409.5	TF5017	EVAP EXH TOPOFF DT	129.3 DEGF	30.0 240.0
TF5012	M20 IN TO EVAP 2	48.3 DEGF	-409.5 409.5	TF5018	EVAP EXH TOPOFF DT	108.5 DEGF	30.0 240.0
TF5013	EVAP EXH TOPOFF DT	99.1 DEGF	30.0 240.0	TF5019	EVAP EXH TOPOFF DT	146.0 DEGF	30.0 240.0
TF5014	EVAP EXH TOPOFF DT	70.6 DEGF	30.0 240.0	TF5020	EVAP EXH TOPOFF DT	140.9 DEGF	30.0 240.0
TF5015	EVAP EXH TOPOFF DT	146.0 DEGF	30.0 240.0	TF5021	EVAP EXH TOPOFF DT	122.8 DEGF	30.0 240.0
TF5016	EVAP EXH TOPOFF DT	120.3 DEGF	30.0 240.0	TF5022	EVAP EXH TOPOFF DT	113.8 DEGF	30.0 240.0
TF5023	EVAP RE-ENTRY DUCT	133.2 DEGF	30.0 240.0	TF5028	EVAP RE-ENTRY DUCT	41.1 DEGF	30.0 240.0
TF5024	EVAP RE-ENTRY DUCT	153.5 DEGF	30.0 240.0	TF5029	EVAP RE-ENTRY DUCT	38.2 DEGF	30.0 240.0
TF5025	EVAP RE-ENTRY DUCT	143.5 DEGF	30.0 240.0	TF5030	EVAP RE-ENTRY DUCT	48.3 DEGF	30.0 240.0
TF5026	EVAP RE-ENTRY DUCT	140.9 DEGF	30.0 240.0	TF5031	EVAP RE-ENTRY DUCT	65.1 DEGF	30.0 240.0
TF5027	EVAP RE-ENTRY DUCT	42.5 DEGF	30.0 240.0				
TF5032	EVAP EXH RE-ENTRY	70.6 DEGF	30.0 240.0	TF5036	EVAP EXH RE-ENTRY	77.5 DEGF	30.0 240.0
TF5033	EVAP EXH RE-ENTRY	62.3 DEGF	30.0 240.0	TF5037	EVAP EXH RE-ENTRY	163.5 DEGF	30.0 240.0
TF5034	EVAP EXH RE-ENTRY	45.4 DEGF	30.0 240.0	TF5038	EVAP EXH RE-ENTRY	161.0 DEGF	30.0 240.0
TF5035	EVAP EXH RE-ENTRY	39.7 DEGF	30.0 240.0	TF5039	EVAP EXH RE-ENTRY	153.5 DEGF	30.0 240.0
PF5042	F-21 DIF PRESS EV 1	10.3 PSID	-409.5 409.5	PF5051	M20 TR GNE PRESS	24.9 PSI	-409.5 409.5
PF5043	M20 SUP PRESS TO EV	16.4 PSIA	-409.5 409.5	PF5053	F-21 DIF PRESS EV 2	10.8 PSID	-409.5 409.5
PF5046	EVAP 1 CHMBR PRESS	3.23 TORR	-40.95 40.95	PF5055	M20 SUP PRESS TO EV	16.8 PSIA	-409.5 409.5
PD5049	EXHT DUCT PRESS DP	0.14 TORR	-40.95 40.95	PE5057	EVAP 2 CHMBR PRESS	4.25 TORR	-40.95 40.95
PD5049	EXHT DUCT PRESS DP	0.13 TORR	-40.95 40.95	PD5065	EXHT DUCT PRESS DP	0.35 TORR	-40.95 40.95
PD5049	EXHT DUCT PRESS DP	0.26 TORR	-40.95 40.95	PD5066	EXHT DUCT PRESS DP	0.55 TORR	-40.95 40.95
PD5041	EXHT DUCT PRESS	1.39 TORR	-40.95 40.95	PD5067	EXHT DUCT PRESS DP	0.54 TORR	-40.95 40.95
PD5042	EXHT DUCT PRESS	1.67 TORR	-40.95 40.95	PD5068	EXHT DUCT PRESS DP	0.46 TORR	-40.95 40.95
PD5043	EXHT DUCT PRESS	1.63 TORR	-40.95 40.95	PD5069	EXHT DUCT PRESS DP	0.60 TORR	-40.95 40.95
PD5044	EXHT DUCT PRESS	0.059 TORR	-40.95 40.95	PD5070	EXHT DUCT PRESS DP	0.04 TORR	-40.95 40.95
PD5044	EXHT DUCT PRESS	0.059 TORR	-40.95 40.95	PD5071	EXHT DUCT PRESS DP	0.037 TORR	-40.95 40.95
FW5042	M20 FLO TO FL EVAP	15.5 PPM	-409.5 409.5	FW5081	TOT M20 FLO TO EVAP	30.0 PPM	-409.5 409.5
FW5042	M20 FLO TO FL EVAP	15.5 PPM	-409.5 409.5	FW5083	M20 FLO TO FL EVAP	14.2 PPM	-409.5 409.5
FW5042	M20 FLO TO FL EVAP	15.5 PPM	-409.5 409.5	WT5091	M20 TANK WEIGHT	78.3 LBS	-409.5 409.5
MIS170	TOP OFF DUCT MTR 1	1.54 AMPS	-40.95 40.95	MIS172	TOP OFF DUCT MTR 3	1.55 AMPS	-40.95 40.95
MIS171	TOP OFF DUCT MTR 2	2.72 AMPS	-40.95 40.95	MIS173	TOP OFF DUCT MTR 4	2.21 AMPS	-40.95 40.95
MIS174	R-ETY DT MTR PWR 1	0.01 AMPS	-40.95 40.95	MIS178	R-ETY DT MTR PWR 3	0.68 AMPS	-40.95 40.95
MIS175	R-ETY DT MTR PWR 2	0.94 AMPS	-40.95 40.95	MIS177	S S NOZZLE MTR	0.31 AMPS	-40.95 40.95
MIS176	S S NOZZLE MTR	0.31 AMPS	-40.95 40.95				
FW5643	M1 FL TO PRI VALV	2251 PPM	-4095 4095	FW5649	M1 FLOW TO SEC PNL	2252 PPM	-4095 4095
FW5643	M1 FL TO PRI VALV	2251 PPM	-4095 4095	FW5660	F21 TOTAL FLOW	4.56 KPPH	-40.95 40.95

7.1P #12

PAGE 02 CSO 12/24/80 SC000 (00000) CHAMBER A

DAY 111. 11 HRS. 00 MIN. 00 SEC

---INFO--- ---DESCRIPTION--- ---VALUE--- ---LIMITS--- ---UNITS--- ---VAL OF--- ---LIMITS---

11 705201 INST MT RUCT EV 1 12.7 KRTU -409.5 409.5 705202 INST MT RUCT EV 2 15.7 KRTU -409.5 409.5 705203 INST MT RUCT EV 3 28.2 KRTU -409.5 409.5

11 205211 TOT MT RUCT EVP 1 10.1 LBS -409.5 409.5 205212 TOT MT RUCT EVP 2 17.5 KRTU -409.5 409.5 205213 TOT MT RUCT EVP 3 18.2 KRTU -409.5 409.5

11 205221 TOT WATR FLW EV 1 10.1 LBS -409.5 409.5 205222 TOT WATR FLW EV 2 19.4 LBS -409.5 409.5 205223 TOT WATR FLW EV 3 18.9 LBS -409.5 409.5

11 205231 SIG EVE TOT FVP 1 3.93 MRS -40.95 40.95 205232 SIG EVE TOT FVP 2 3.93 MRS -40.95 40.95 205233 SIG EVE TOT FVP 3 3.93 MRS -40.95 40.95

11 205241 AVG MT LOAD EVP 1A 12.8 KRTU -409.5 409.5 205242 AVG MT LOAD EVP 2A 14.1 KRTU -409.5 409.5 205243 AVG MT LOAD EVP 3A 28.9 KRTU -409.5 409.5

11 205251 AVG MT LOAD EVP 1B 15.0 KRTU -409.5 409.5 205252 AVG MT LOAD EVP 2B 15.0 KRTU -409.5 409.5 205253 AVG MT LOAD EVP 3B 30.0 KRTU -409.5 409.5

11 205261 AVG WATR USE EV 1 15.5 LBSH -409.5 409.5 205262 AVG WATR USE EV 2 19.4 LBSH -409.5 409.5 205263 AVG WATR USE EV 3 29.9 LBSH -409.5 409.5

11 205271 AVG ENT CHNG EV 1 825 BTUP -4095 4095 205272 AVG ENT CHNG EV 2 1115 BTUP -4095 4095 205273 AVG ENT CHNG EV 3 965 BTUP -4095 4095

11 205301 MIN F-21 OUT TEM 1 44.5 DEGF -409.5 409.5 205302 MIN F-21 OUT TEM 2 42.0 DEGF -409.5 409.5 205303 MAX F-21 OUT TEM 2 42.0 DEGF -409.5 409.5

11 205311 TP-OFF OT MTR PWR 1 97.7 WATT -409.5 409.5 205312 TP-OFF OT MTR PWR 2 230.7 WATT -409.5 409.5 205313 TP-OFF OT MTR PWR 3 40.1 WATT -409.5 409.5

11 205321 TP-OFF OT MTR PWR 4 63.4 WATT -409.5 409.5 205322 TP-OFF OT MTR PWR 5 10.8 WATT -409.5 409.5 205323 TP-OFF OT MTR PWR 6 13.8 WATT -409.5 409.5

11 205331 R-ETH OT MTR PWR 1 10.8 WATT -409.5 409.5 205332 R-ETH OT MTR PWR 2 10.8 WATT -409.5 409.5 205333 R-ETH OT MTR PWR 3 10.8 WATT -409.5 409.5

11 205341 S S NOZ MTR PWR 1 27.7 WATT -409.5 409.5 205342 S S NOZ MTR PWR 2 27.7 WATT -409.5 409.5 205343 S S NOZ MTR PWR 3 27.7 WATT -409.5 409.5

11 205351 MSFC ASPS TEMP 1 83.5 DEGF -409.5 409.5 205352 MSFC ASPS TEMP 2 79.3 DEGF -409.5 409.5 205353 MSFC ASPS TEMP 3 133.2 DEGF -409.5 409.5

11 205361 P FLO CONT VLV IN 103.3 DEGF -409.5 409.5 205362 P FLO CONT VLV IN 103.3 DEGF -409.5 409.5 205363 P FLO CONT VLV IN 103.3 DEGF -409.5 409.5

11 205371 P CON OUT MIX CH 103.3 DEGF -409.5 409.5 205372 P CON OUT MIX CH 103.3 DEGF -409.5 409.5 205373 P CON OUT MIX CH 103.3 DEGF -409.5 409.5

11 205381 P CON OUT MIX CH 103.3 DEGF -409.5 409.5 205382 P CON OUT MIX CH 103.3 DEGF -409.5 409.5 205383 P CON OUT MIX CH 103.3 DEGF -409.5 409.5

11 205391 HI FL TO PRI VALV 2251 PPM -4095 4095 205392 HI FL TO PRI VALV 2251 PPM -4095 4095 205393 HI FL TO PRI VALV 2251 PPM -4095 4095

11 205401 HI FLOW TO SEC PNL 2252 PPM -4095 4095 205402 HI FLOW TO SEC PNL 2252 PPM -4095 4095 205403 HI FLOW TO SEC PNL 2252 PPM -4095 4095

11 205411 HI FLOW TO SEC PNL 2252 PPM -4095 4095 205412 HI FLOW TO SEC PNL 2252 PPM -4095 4095 205413 HI FLOW TO SEC PNL 2252 PPM -4095 4095

NAME	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS	UNIT
11	TF5001 F-21 IN TO EVAP 1	63.8 DEGF	-409.5	409.5	TF5007 F-21 IN TO EVAP 2	65.4 DEGF	-409.5	409.5
	TF5002 F-21 OUT OF EVAP 1	62.0 DEGF	-409.5	409.5	TF5008 F-21 IN TO EVAP 2	5.8 DEGF	-409.5	409.5
	TF5003 F-21 OUT OF EVAP 1	45.4 DEGF	-409.5	409.5	TF5009 F-21 OUT OF EVAP 2	43.0 DEGF	-409.5	409.5
	TF5004 F-21 OUT OF EVAP 1	45.4 DEGF	-409.5	409.5	TF5010 F-21 OUT OF EVAP 2	43.0 DEGF	-409.5	409.5
	TF5005 F-21 OUT OF EVAP 1	47.5 DEGF	-409.5	409.5	TF5011 H2O IN TO EVAP 2	48.7 DEGF	-409.5	409.5
	TF5006 F-21 OUT OF EVAP 1	47.5 DEGF	-409.5	409.5	TF5012 H2O IN TO EVAP 2	48.7 DEGF	-409.5	409.5
11	TF5011 H2O IN TO EVAP 2	48.7 DEGF	-409.5	409.5	TF5017 EVAP EXH TO OFF DT	124.7 DEGF	30.0	240.0
	TF5012 H2O IN TO EVAP 2	48.3 DEGF	-409.5	409.5	TF5018 EVAP EXH TO OFF DT	109.5 DEGF	30.0	240.0
	TF5013 EVAP EXH TO OFF DT	96.4 DEGF	30.0	240.0	TF5019 EVAP EXH TO OFF DT	109.5 DEGF	30.0	240.0
	TF5014 EVAP EXH TO OFF DT	69.2 DEGF	30.0	240.0	TF5020 EVAP EXH TO OFF DT	139.4 DEGF	30.0	240.0
	TF5015 EVAP EXH TO OFF DT	144.8 DEGF	30.0	240.0	TF5021 EVAP EXH TO OFF DT	117.7 DEGF	30.0	240.0
	TF5016 EVAP EXH TO OFF DT	117.7 DEGF	30.0	240.0	TF5022 EVAP EXH TO OFF DT	109.8 DEGF	30.0	240.0
11	TF5023 EVAP RE-ENTRY DUCT	130.6 DEGF	30.0	240.0	TF5028 EVAP RE-ENTRY DUCT	42.5 DEGF	30.0	240.0
	TF5024 EVAP RE-ENTRY DUCT	151.0 DEGF	30.0	240.0	TF5029 EVAP RE-ENTRY DUCT	39.7 DEGF	30.0	240.0
	TF5025 EVAP RE-ENTRY DUCT	144.8 DEGF	30.0	240.0	TF5030 EVAP RE-ENTRY DUCT	42.7 DEGF	30.0	240.0
	TF5026 EVAP RE-ENTRY DUCT	142.2 DEGF	30.0	240.0	TF5031 EVAP RE-ENTRY DUCT	67.8 DEGF	30.0	240.0
	TF5027 EVAP RE-ENTRY DUCT	45.4 DEGF	30.0	240.0				
11	TF5032 EVAP EXH RE-ENTRY	73.4 DEGF	30.0	240.0	TF5036 EVAP EXH RE-ENTRY	80.3 DEGF	30.0	240.0
	TF5033 EVAP EXH RE-ENTRY	63.7 DEGF	30.0	240.0	TF5037 EVAP EXH RE-ENTRY	159.7 DEGF	30.0	240.0
	TF5034 EVAP EXH RE-ENTRY	46.9 DEGF	30.0	240.0	TF5038 EVAP EXH RE-ENTRY	158.5 DEGF	30.0	240.0
	TF5035 EVAP EXH RE-ENTRY	42.5 DEGF	30.0	240.0				
	PF5052 F-21 DIF PRESS EV 1	15.4 PSIO	-409.5	409.5	PF5051 H2O TK GV2 PRESS	24.9 PSI	-409.5	409.5
	PF5053 F-21 DIF PRESS EV 2	16.4 PSIA	-409.5	409.5	PF5052 F-21 DIF PRESS EV 2	15.1 PSIO	-409.5	409.5
	PF5054 F-21 SUP PRESS TO EV	3.19 TORR	-40.95	40.95	PF5055 H2O SUP PRESS TO EV	16.4 PSIA	-409.5	409.5
	PF5055 F-21 CHMBR PRESS	0.13 TORR	-40.95	40.95	PF5057 F-21 CHMBR PRESS	4.1 TORR	-40.95	40.95
11	PD5068 EXH DUCT PRESS DP	0.13 TORR	-40.95	40.95	PD5065 EXH DUCT PRESS DP	0.34 TORR	-40.95	40.95
	PD5069 EXH DUCT PRESS DP	0.26 TORR	-40.95	40.95	PD5066 EXH DUCT PRESS DP	0.53 TORR	-40.95	40.95
	PD5070 EXH DUCT PRESS DP	1.35 TORR	-40.95	40.95	PD5067 EXH DUCT PRESS DP	0.55 TORR	-40.95	40.95
	PD5071 EXH DUCT PRESS DP	1.63 TORR	-40.95	40.95	PD5068 EXH DUCT PRESS DP	0.44 TORR	-40.95	40.95
	PD5072 EXH DUCT PRESS DP	1.59 TORR	-40.95	40.95	PD5069 EXH DUCT PRESS DP	0.66 TORR	-40.95	40.95
	PD5073 EXH DUCT PRESS DP	0.061 TORR	-40.95	40.95	PD5070 EXH DUCT PRESS DP	0.04 TORR	-40.95	40.95
	PD5074 EXH DUCT PRESS DP	0.061 TORR	-40.95	40.95	PD5071 EXH DUCT PRESS DP	0.37 TORR	-40.95	40.95
11	FW5082 H2O FLO TO FL EVAP	5.1 PPM	-409.5	409.5	FW5081 TOT H2O FLO TO EVAP	23.1 PPM	-409.5	409.5
	FW5083 H2O FLO TO FL EVAP				FW5082 H2O FLO TO FL EVAP	13.8 PPM	-409.5	409.5
	FW5084 H2O FLO TO FL EVAP				FW5091 H2O TANK WEIGHT	46.2 LBS	-409.5	409.5

End Test Point 3.

AV 113.02 MRS, 10 MIN, 00 SEC

PAGE 02 CSD 1P/EVAP SC00P (00001) CHANNEL A

NO.	DESCRIPTION	VALUE	LIMITS
11	Z05202 INST HT RUCT EV 2	14.4 KBTU	-409.5 409.5
11	Z05203 INSTANT HEAT RUCT	27.2 KBTU	-409.5 409.5
11	Z05212 TOT HT RUCT EV 2	10.6 KBTU	-409.5 409.5
11	Z05213 TOT HT RUCT	19.1 KBTU	-409.5 409.5
11	Z05222 TOT WATR FLW EV 2	9.4 LBS	-409.5 409.5
11	Z05223 TOT WATR FLW	19.9 LBS	-409.5 409.5
11	Z05224 WATR INK DIFF WT.	19.0 LBS	-409.5 409.5
11	Z05232 SIG EVE TOT EV 2	4.10 MRS	-40.95 40.95
11	Z05234 TOTAL TEST TIME	4.11 MRS	-40.95 40.95
11	Z05242 AVG HT LOAD EV 2A	14.9 KBTU	-409.5 409.5
11	Z05243 T LOAD A	27.9 KBTU	-409.5 409.5
11	Z05252 AVG HT LOAD EV 2B	14.0 KBTU	-409.5 409.5
11	Z05253 AVG HT LOAD B	30.0 KBTU	-409.5 409.5
11	Z05262 AVG WATR USE EV 2	14.0 LBSM	-409.5 409.5
11	Z05263 AVG WATR USE A	29.2 LBSM	-409.5 409.5
11	Z05264 AVG WATR USE B	27.8 LBSM	-409.5 409.5
11	Z05272 AVG ENT CHNG EV 2	1110 BTUP	-4095 4095
11	Z05273 AVG ENT CHNG A	954 BTUP	-4095 4095
11	Z05281 AVG ENT CHNG H	1003 BTUP	-4095 4095
11	Z05302 MIN F-21 OUT TEM 2	41.9 DEGF	-409.5 409.5
11	Z05312 MAX F-21 OUT TEM 2	RRQ DEGF	-409.5 409.5
11	Z05351 TP-OFF DUCT 1 AVG	126.7 DEGF	-409.5 409.5
11	Z05352 TP-OFF DUCT 2 AVG	133.4 DEGF	-409.5 409.5
11	Z05353 TP-OFF DUCT 3 AVG	115.1 DEGF	-409.5 409.5
11	Z05354 TP-OFF DUCT 4 AVG	124.4 DEGF	-409.5 409.5
11	Z05355 R-ETRY DUCT 1 AVG	44.0 DEGF	-409.5 409.5
11	Z05356 R-ETRY DUCT 2 AVG	73.4 DEGF	-409.5 409.5
11	Z05357 R-ETRY DUCT 3 AVG	51.0 DEGF	-409.5 409.5
11	Z05358 SS NOZZLE 1 AVG	140.8 DEGF	-409.5 409.5
11	Z05359 SS NOZZLE 2 AVG	143.4 DEGF	-409.5 409.5

11	T05403 MSFC ASPS TEMP 1	84.8 DEGF	-409.5 409.5
11	T05501 P FLO CONT VLV IN	70.9 DEGF	-409.5 409.5
11	T05524 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	T05529 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	F05643 HI FL TO PRI VALV	2751 PPH	-4095 4095
11	F05649 HI FLOW TO SEC PNL	2722 PPH	-4095 4095

NAME	DESCRIPTION	VALUE	UNIT	VALUE	UNIT
11	TF5001 F-21 IN TO EVAP 1	62.6	DEGF	-409.5	409.5
	TF5002 F-21 OUT OF EVAP 1	61.4	DEGF	-409.5	409.5
	TF5003 F-21 OUT OF EVAP 1	43.0	DEGF	-409.5	409.5
	TF5004 F-21 OUT OF EVAP 1	43.0	DEGF	-409.5	409.5
	TF5005 F-21 OUT OF EVAP 1	46.2	DEGF	-409.5	409.5
	TF5006 F-21 OUT OF EVAP 1	46.6	DEGF	-409.5	409.5
11	TF5011 M20 IN TO EVAP 2	47.9	DEGF	-409.5	409.5
	TF5012 M20 IN TO EVAP 2	47.5	DEGF	-409.5	409.5
	TF5013 FVAP EXH TOPOFF DT	92.4	DEGF	30.0	240.0
	TF5014 FVAP EXH TOPOFF DT	89.2	DEGF	30.0	240.0
	TF5015 FVAP EXH TOPOFF DT	139.6	DEGF	30.0	240.0
	TF5016 FVAP EXH TOPOFF DT	113.8	DEGF	30.0	240.0
11	TF5023 EVAP RE-ENTRY DUCT	124.3	DEGF	30.0	240.0
	TF5024 EVAP RE-ENTRY DUCT	149.8	DEGF	30.0	240.0
	TF5025 EVAP RE-ENTRY DUCT	143.5	DEGF	30.0	240.0
	TF5026 EVAP RE-ENTRY DUCT	142.4	DEGF	30.0	240.0
	TF5027 EVAP RE-ENTRY DUCT	46.9	DEGF	30.0	240.0
11	TF5032 EVAP EXH RE-ENTRY	74.8	DEGF	30.0	240.0
	TF5033 EVAP EXH RE-ENTRY	66.5	DEGF	30.0	240.0
	TF5034 EVAP EXH RE-ENTRY	49.7	DEGF	30.0	240.0
	TF5035 EVAP EXH RE-ENTRY	42.5	DEGF	30.0	240.0
11	PF5052 F-21 DIF PRESS EV 1	15.3	PSID	-409.5	409.5
	PF5053 M20 SUP PRESS TO EV	17.2	PSIA	-409.5	409.5
	PF5054 EVAP 1 CHMRR PRESS	3.23	TORR	-40.95	40.95
11	PD5054 EXHT DUCT PRESS DP	0.15	TORR	-40.95	40.95
	PD5055 EXHT DUCT PRESS DP	0.14	TORR	-40.95	40.95
	PD5056 EXHT DUCT PRESS DP	0.27	TORR	-40.95	40.95
	PD5057 EXHT DUCT PRESS DP	1.35	TORR	-40.95	40.95
	PD5058 EXHT DUCT PRESS DP	1.67	TORR	-40.95	40.95
	PD5059 EXHT DUCT PRESS DP	1.63	TORR	-40.95	40.95
	PD5060 EXHT DUCT PRESS DP	0.065	TORR	-40.95	40.95
11	FW5052 M20 FLO TO FL FVAP	15.5	PPH	-409.5	409.5
11	MI5170 TOP OFF DUCT MTR 1	2.27	AMPS	-40.95	40.95
	MI5171 TOP OFF DUCT MTR 2	2.71	AMPS	-40.95	40.95
11	MI5174 R-ETY DT MTR PWR 1	0.88	AMPS	-40.95	40.95
	MI5175 R-ETY DT MTR PWR 2	0.94	AMPS	-40.95	40.95
11	MI5176 S S NOZZLE MTR	0.31	AMPS	-40.95	40.95
11	FW5643 MI FL TO P. 1 VALV	2764	PPH	-4095	4095
	FW5644 MI FLOW TO SEC PHL	2734	PPH	-4095	4095
	FW5660 F21 TOTAL FLOW	5.42	KPPH	-60.95	60.95

DAY 113. 13 HRS. 01 MIN. 00 SEC

C-9

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	47.8 DEGF	-409.5 409.5	TF5007 F-21 IN TO EVAP 2	71.5 DEGF	-409.5 409	
	TF5002 F-21 IN TO EVAP 1	46.2 DEGF	-409.5 409.5	TF5008 F-21 IN TO EVAP 2	71.9 DEGF	-409.5 409.5	
	TF5003 F-21 OUT OF EVAP 1	43.0 DEGF	-409.5 409.5	TF5009 F-21 OUT OF EVAP 2	43.7 DEGF	-409.5 409.5	
	TF5004 F-21 OUT OF EVAP 1	43.7 DEGF	-409.5 409.5	TF5010 F-21 OUT OF EVAP 2	43.7 DEGF	-409.5 409.5	
	TF5005 H2O IN TO EVAP 1	46.8 DEGF	-409.5 409.5	TF5011 H2O IN TO EVAP 2	47.9 DEGF	-409.5 409.5	
	TF5006 H2O IN TO EVAP 1	46.6 DEGF	-409.5 409.5	TF5012 H2O IN TO EVAP 2	47.5 DEGF	-409.5 409.5	
11	TF5011 H2O IN TO EVAP 2	47.9 DEGF	-409.5 409.5	TF5017 EVAP EXH TOPOFF DT	124.1 DEGF	30.0 240	
	TF5012 H2O IN TO EVAP 2	47.5 DEGF	-409.5 409.5	TF5018 EVAP EXH TOPOFF DT	100.4 DEGF	30.0 240.0	
	TF5013 EVAP EXH TOPOFF DT	96.4 DEGF	30.0 240.0	TF5019 EVAP EXH TOPOFF DT	135.8 DEGF	30.0 240.0	
	TF5014 EVAP EXH TOPOFF DT	67.8 DEGF	30.0 240.0	TF5020 EVAP EXH TOPOFF DT	135.8 DEGF	30.0 240.0	
	TF5015 EVAP EXH TOPOFF DT	142.2 DEGF	30.0 240.0	TF5021 EVAP EXH TOPOFF DT	111.2 DEGF	30.0 240.0	
	TF5016 EVAP EXH TOPOFF DT	115.1 DEGF	30.0 240.0	TF5022 EVAP EXH TOPOFF DT	104.5 DEGF	30.0 240.0	
11	TF5023 EVAP RE-ENTRY DUCT	126.7 DEGF	30.0 240.0	TF5028 EVAP RE-ENTRY DUCT	44.9 DEGF	30.0 240	
	TF5024 EVAP RE-ENTRY DUCT	147.3 DEGF	30.0 240.0	TF5029 EVAP RE-ENTRY DUCT	44.9 DEGF	30.0 240.0	
	TF5025 EVAP RE-ENTRY DUCT	139.6 DEGF	30.0 240.0	TF5030 EVAP RE-ENTRY DUCT	52.4 DEGF	30.0 240.0	
	TF5026 EVAP RE-ENTRY DUCT	135.8 DEGF	30.0 240.0	TF5031 EVAP RE-ENTRY DUCT	72.0 DEGF	30.0 240.0	
	TF5027 EVAP RE-ENTRY DUCT	49.7 DEGF	30.0 240.0				
11	TF5032 EVAP EXH RE-ENTRY	77.5 DEGF	30.0 240.0	TF5034 EVAP EXH RE-ENTRY	84.4 DEGF	30.0 240	
	TF5033 EVAP EXH RE-ENTRY	67.8 DEGF	30.0 240.0	TF5037 EVAP EXH RE-ENTRY	158.4 DEGF	30.0 240.0	
	TF5034 EVAP EXH RE-ENTRY	51.2 DEGF	30.0 240.0	TF5038 EVAP EXH RE-ENTRY	153.4 DEGF	30.0 240.0	
	TF5035 EVAP EXH RE-ENTRY	45.4 DEGF	30.0 240.0	TF5039 EVAP EXH RE-ENTRY	148.4 DEGF	30.0 240.0	
	PF5052 F-21 DIF PRSS EV 1	10.2 PSIO	-409.5 409.5	PF5053 F-21 DIF PRSS EV 2	10.7 PSIO	-409.5 409.5	
	PF5054 H2O SUP PRSS TO EV	17.2 PSIA	-409.5 409.5	PF5055 H2O SUP PRSS TO EV	17.4 PSIA	-409.5 409.5	
	PF5056 EVAP 1 CHMR PRSS	3.23 TORR	-40.95 40.95	PF5057 EVAP 2 CHMR PRSS	4.21 TORR	-40.95 40.95	
11	PD5054 EXMT DUCT PRSS DP	0.15 TORR	-40.95 40.95	PD5055 EXMT DUCT PRSS DP	0.38 TORR	-40.95 40.	
	PD5054 EXMT DUCT PRSS DP	0.15 TORR	-40.95 40.95	PD5056 EXMT DUCT PRSS DP	0.54 TORR	-40.95 40.95	
	PD5054 EXMT DUCT PRSS DP	0.28 TORR	-40.95 40.95	PD5057 EXMT DUCT PRSS DP	0.57 TORR	-40.95 40.95	
	PD5054 EXMT DUCT PRSS DP	1.35 TORR	-40.95 40.95	PD5058 EXMT DUCT PRSS DP	0.50 TORR	-40.95 40.95	
	PD5054 EXMT DUCT PRSS DP	1.67 TORR	-40.95 40.95	PD5059 EXMT DUCT PRSS DP	0.40 TORR	-40.95 40.95	
	PD5054 EXMT DUCT PRSS DP	1.63 TORR	-40.95 40.95	PD5070 EXMT DUCT PRSS DP	0.02 TORR	-40.95 40.95	
	PD5054 EXMT DUCT PRSS DP	0.067 TORR	-40.95 40.95	PD5071 EXMT DUCT PRSS DP	0.03A TORR	-40.95 40.95	
11	FW5082 H2O FLO TO FL EVAP	15.5 PPM	-409.5 409.5	FW5081 TOT H2O FLO TO EVAP	30.0 PPM	-409.5 409	
				FW5083 H2O FLO TO FL EVAP	14.7 PPM	-409.5 409.5	
				WT5091 H2O TAIL WEIGHT	108.1 LBS	-409.5 409.5	
11	H15170 TOP OFF DUCT HTR 1	2.27 AMPS	-40.95 40.95	H15172 TOP OFF DUCT HTR 3	1.55 AMPS	-40.95 40.	
	H15171 TOP OFF DUCT HTR 2	2.71 AMPS	-40.95 40.95	H15173 TOP OFF DUCT HTR 4	2.19 AMPS	-40.95 40.95	
11	H15174 R-ETY DT HTR PWR 1	0.88 AMPS	-40.95 40.95	H15178 R-ETY DT HTR PWR 3	0.6M AMPS	-40.95 40.	
	H15175 R-ETY DT HTR PWR 2	0.95 AMPS	-40.95 40.95				
11	H15176 S S NOZZLE HTR	0.31 AMPS	-40.95 40.95	H15177 S S NOZZLE HTR	0.31 AMPS	-40.95 40.	
11	FM5643 HI FL TO PRI VALV	2238 PPM	-4095 4095	FM5649 HI FLOW TO SEC PNL	2264 PPM	-4095 40	
				FM5660 F21 TOTAL FLUM	4.51 KPPH	-40.95 40.95	

TP 5 END

PAGE 02

END IN/REAP SCODP (00000) CHAMUFA A

UAT 113.04 HRS. 24 MIN. 59 SEC

WID--	DESCRIPTION--	VALUE--	LIMITS--	WID--	DESCRIPTION--	VALUE--	LIMITS--
11	Z45201 INST MT RUCT EV 1	12.5 KRTU	-409.5 409.5	Z05202 INST MT RUCT EV 2	14.9 KRTU	-409.5 409	
				Z05203 INSTANT MEAT RUCT	28.4 KRTU	-409.5 409.5	
11	Z45211 TOT MT RUCT FVP 1	11.4 KRTU	-409.5 409.5	Z05212 TOT MT RUCT FVP 2	14.2 KRTU	-409.5 409	
				Z45213 TOT MT RUCT	25.4 KRTU	-409.5 409.5	
11	Z45221 TOT WATER FLM EV	13.7 LBS	-409.5 409.5	Z45222 TOT WATER FLM EV 2	12.4 LBS	-409.5 409	
				Z45223 TOT WATER FLM	26.2 LBS	-409.5 409.5	
				Z45224 WATER INK DIFF. WT.	24.0 LBS	-409.5 409.5	
11	Z45231 SIG EVE TOT FVP 1	5.24 MRS	-40.95 40.95	0 Z45232 SIG EVE TOT FVP 2	5.24 MRS	-40.95 40.95	
				0 Z45234 TOTAL TEST TIME	5.24 MRS	-40.95 40.95	
11	Z45241 AVG HT L. FVP 1A	13.1 KRTU	-409.5 409.5	Z05242 AVG HT LOAD EVP 2A	14.2 KRTU	-409.5 409	
				Z05243 AVG HT LOAD A	27.3 KRTU	-409.5 409.5	
11	Z45251 AVG HT LOAD EVP 1B	15.0 KRTU	-409.5 409.5	Z05252 AVG HT LOAD EVP 2B	14.0 KRTU	-409.5 409	
				Z05253 AVG HT LOAD B	30.0 KRTU	-409.5 409.5	
11	Z45261 AVG WATER USE EV 1	15.6 LBSH	-409.5 409.5	Z45262 AVG WATER USE EV 2	14.4 LBSH	-409.5 409	
				Z45263 AVG WATER USE A	30.0 LBSH	-409.5 409.5	
				Z45264 AVG WATER USE B	28.4 LBSH	-409.5 409.5	
11	Z45271 AVG ENT CHNG EV 1	838 BTUP	-4095 4095	Z45272 AVG ENT CHNG EV 2	1126 BTUP	-4095 40	
				Z45273 AVG ENT CHNG A	974 BTUP	-4095 4095	
				Z45281 AVG ENT CHNG B	1029 BTUP	-4095 4095	
11	Z45301 MIN F-21 OUT TEM 1	12.6 DEGF	-409.5 409.5	Z45302 MIN F-21 OUT TEM 2	42.3 DEGF	-409.5 409	
				0 Z45312 MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5	
11	Z45321 TP-OFF DT MTR PWR 1	212.4 WATT	-409.5 409.5	Z05351 TP-OFF DUCT 1 AVG	123.3 DEGF	-409.5 409	
				Z05352 TP-OFF DUCT 2 AVG	132.4 DEGF	-409.5 409.5	
				Z05353 TP-OFF DUCT 3 AVG	110.3 DEGF	-409.5 409.5	
				Z05354 TP-OFF DUCT 4 AVG	125.4 DEGF	-409.5 409.5	
				Z05355 R-ETHY DUCT 1 AVG	48.3 DEGF	-409.5 409.5	
				Z05356 R-ETHY DUCT 2 AVG	77.2 DEGF	-409.5 409.5	
				Z05357 R-ETHY DUCT 3 AVG	54.8 DEGF	-409.5 409.5	
				Z45341 S S NOZLE 1 AVG	137.0 DEGF	-409.5 409.5	
				Z45342 S S NOZLE 2 AVG	138.3 DEGF	-409.5 409.5	
11	Z45403 MSFC ASPS TEMP 1	84.8 DEGF	-409.5 409.5	Z45404 MSFC ASPS TEMP 2	82.1 DEGF	-409.5 409	
				Z45501 P FLD CONT VLV IN	165.7 DEGF	-409.5 409.5	
				0 Z45502 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	
				0 Z45503 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	
				0 Z45504 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	
11	Z45443 HI FL TO PBI VALV	2238 PPM	-4095 4095	Z45444 HI FLOW TO SEC PNL	2264 PPM	-4095 40	

---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---VAL UP---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	46.0 DEGF	-409.5	409.5	
	TF5002 F-21 IN TO EVAP 1	45.4 DEGF	-409.5	409.5	
	TF5003 F-21 OUT OF EVAP 1	45.8 DEGF	-409.5	409.5	
	TF5004 F-21 OUT OF EVAP 1	46.2 DEGF	-409.5	409.5	
	TF5005 H2O IN TO EVAP 1	112.3 DEGF	-409.5	409.5	
	TF5006 H2O IN TO EVAP 1	112.7 DEGF	-409.5	409.5	
11	TF5011 H2O IN TO EVAP 2	113.4 DEGF	-409.5	409.5	
	TF5012 H2O IN TO EVAP 2	113.1 DEGF	-409.5	409.5	
	TF5013 F-21 IN TO EVAP 2	45.4 DEGF	-409.5	409.5	
	TF5014 F-21 OUT OF EVAP 2	46.1 DEGF	-409.5	409.5	
	TF5015 F-21 OUT OF EVAP 2	46.1 DEGF	-409.5	409.5	
	TF5016 H2O IN TO EVAP 2	113.4 DEGF	-409.5	409.5	
11	TF5017 EVAP EXH TOPOFF DT	91.1 DEGF	30.0	240.0	
	TF5018 EVAP EXH TOPOFF DT	77.5 DEGF	30.0	240.0	
	TF5019 EVAP EXH TOPOFF DT	121.5 DEGF	30.0	240.0	
	TF5020 EVAP EXH TOPOFF DT	136.5 DEGF	30.0	240.0	
	TF5021 EVAP EXH TOPOFF DT	111.2 DEGF	30.0	240.0	
	TF5022 EVAP EXH TOPOFF DT	96.4 DEGF	30.0	240.0	
11	TF5023 EVAP RE-ENTRY DUCT	125.4 DEGF	30.0	240.0	
	TF5024 EVAP RE-ENTRY DUCT	144.8 DEGF	30.0	240.0	
	TF5025 EVAP RE-ENTRY DUCT	119.0 DEGF	30.0	240.0	
	TF5026 EVAP RE-ENTRY DUCT	115.1 DEGF	30.0	240.0	
	TF5027 EVAP RE-ENTRY DUCT	48.3 DEGF	30.0	240.0	
	TF5028 EVAP EXH RE-ENTRY	74.8 DEGF	30.0	240.0	
	TF5029 EVAP EXH RE-ENTRY	66.5 DEGF	30.0	240.0	
	TF5030 EVAP EXH RE-ENTRY	52.6 DEGF	30.0	240.0	
	TF5031 EVAP EXH RE-ENTRY	46.9 DEGF	30.0	240.0	
11	PF5042 F-21 DIF PRESS FV 1	10.4 PSIN	-409.5	409.5	
	PF5043 H2O SUP PRESS TO EV	21.9 PSIA	-409.5	409.5	
	PF5044 EVAP 1 CHMBR PRESS	2.96 TORR	-40.95	40.95	
11	PD5058 EXHT DUCT PRESS DP	0.20 TORR	-40.95	40.95	
	PD5059 EXHT DUCT PRESS DP	0.15 TORR	-40.95	40.95	
	PD5060 EXHT DUCT PRESS DP	0.26 TORR	-40.95	40.95	
	PD5061 EXHT DUCT PRESS	1.27 TORR	-40.95	40.95	
	PD5062 EXHT DUCT PRESS	1.51 TORR	-40.95	40.95	
	PD5063 EXHT DUCT PRESS	1.31 TORR	-40.95	40.95	
	PD5064 EXHT DUCT PRESS	0.65 TORR	-40.95	40.95	
11	FW5042 H2O FLO TO FL EVAP	14.8 PPM	-409.5	409.5	
	FW5043 H2O FLO TO FL EVAP	13.8 PPM	-409.5	409.5	
	WF5091 H2O TANK HEIGHT	85.4 LBS	-409.5	409.5	
11	HT5170 TOP OFF DUCT MTR 1	2.32 AMPS	-40.95	40.95	
	HT5171 TOP OFF DUCT MTR 2	2.71 AMPS	-40.95	40.95	
	HT5174 R-ETY DT MTR PUR 1	0.84 AMPS	-40.95	40.95	
	HT5175 R-ETY DT MTR PUR 2	0.95 AMPS	-40.95	40.95	
11	HT5176 S-S NOZZLE MTR	0.31 AMPS	-40.95	40.95	
11	HT5177 S-S NOZZLE MTR	0.31 AMPS	-40.95	40.95	
11	FW5643 MI FL TO PRI VALV	2251 PPM	-4095	4095	
	FW5644 MI FLO4 TO SEC PNL	2215 PPM	-4095	4095	
	FW5660 F21 TOTAL FLOW	4.48 KPPH	-40.95	40.95	

PAGE 03

CSO IE/EVAP SCOD (0004) CHAMBER A

DAY 113. 0M MRS. 30 MIN. 00 SEC

MTD	DESCRIPTION	VALUE	LIMITS	MTD	DESCRIPTION	VALUE	LIMITS
11	Z05201 INST MT RJCT EV 1	10.8 KRTU	-409.5 409.5	Z05202 INST MT RJCT EV 2	14.4 KRTU	-409.5 409.5	
11	Z05211 TOT MT RJCT FVP 1	15.4 KRTU	-409.5 409.5	Z05212 TOT MT RJCT FVP 2	20.0 KRTU	-409.5 409.5	
11	Z05221 TOT WATR FLW EV 1	20.8 LBS	-409.5 409.5	Z05222 TOT WATR FLW EV 2	20.2 LBS	-409.5 409.5	
				Z05223 TOT WATR FLW	41.0 LBS	-409.5 409.5	
				Z05224 WATR TMR DIFF MT.	39.1 LBS	-409.5 409.5	
11	Z05231 SIG FVE TOT FVP 1	8.55 MRS	-40.95 40.95	* Z05232 SIG FVE TOT FVP 2	8.55 MRS	-40.95 40.95	
				* Z05234 TOTAL TEST TIME	8.54 MRS	-40.95 40.95	
11	Z05241 AVG MT LOAD FVP 1A	10.8 KRTU	-409.5 409.5	Z05242 AVG MT LOAD FVP 2A	14.1 KRTU	-409.5 409.5	
11	Z05251 AVG MT LOAD FVP 1B	0.0 KRTU	-409.5 409.5	Z05252 AVG MT LOAD FVP 2B	0.0 KRTU	-409.5 409.5	
				Z05253 AVG MT LOAD B	0.0 KRTU	-409.5 409.5	
11	Z05261 AVG WATR USE EV 1	14.6 LBSM	-409.5 409.5	Z05262 AVG WATR USE EV 2	14.2 LBSM	-409.5 409.5	
				Z05263 AVG WATR USE A	28.7 LBSM	-407.5 409.5	
				Z05264 AVG WATR USE B	27.4 LBSM	-409.5 409.5	
				Z05271 AVG ENT CHNG EV 1	742 BTUP	-4095 4095	
11	Z05301 MIN F-21 OUT TEM 1	0.0 DEGF	-409.5 409.5	Z05302 MIN F-21 OUT TEM 2	0.0 DEGF	-409.5 409.5	
11	Z05311 MAX F-21 OUT TEM 1	49.1 DEGF	-409.5 409.5	Z05312 MAX F-21 OUT TEM 2	48.3 DEGF	-409.5 409.5	
11	Z05321 TP-OFF DT MTR PWR 1	219.9 WATT	-409.5 409.5	Z05321 TP-OFF DUCT 1 AVG	101.4 DEGF	-409.5 409.5	
				Z05322 TP-OFF DUCT 2 AVG	86.6 DEGF	-409.5 409.5	
				Z05323 TP-OFF DUCT 3 AVG	96.9 DEGF	-409.5 409.5	
				Z05324 TP-OFF DUCT 4 AVG	98.1 DEGF	-409.5 409.5	
				Z05325 R-ETHY DUCT 1 AVG	48.3 DEGF	-409.5 409.5	
				Z05326 R-ETHY DUCT 2 AVG	74.4 DEGF	-409.5 409.5	
				Z05327 R-ETHY DUCT 3 AVG	55.3 DEGF	-409.5 409.5	
				Z05328 S S NOZZLE 1 AVG	135.1 DEGF	-409.5 409.5	
				Z05329 S S NOZZLE 2 AVG	117.1 DEGF	-409.5 409.5	

11	TMS603 MSFC ASPS TEMP 1	86.2 DEGF	-409.5 409.5	TMS604 MSFC ASPS TEMP 2	82.1 DEGF	-409.5 409.5
11	TF5501 P FLO CONT VLV IN	LLL DEGF	-409.5 409.5	TF5502 P FLO CONT VLV IN	LLL DEGF	-409.5 409.5
11	TF5503 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	TF5504 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	TF5505 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	TF5506 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	FMS643 MI FL TO PRI VALV	2251 PPM	-4095 4095	FMS644 MI FLOW TO SEC PNL	2215 PPM	-4095 4095

Handwritten notes and signatures in the right margin, including a signature and the word "PLACE".

PAGE 01 SAT 11:12 AM, 40 MIN, 45 SEC

T # 7

---VALU--- ---UNIT---

---DESCRIPTION--- ---VALU--- ---UNIT---

1: T5007 F-21 IN TO EVAP 1 120.0 DEG 409.5 409.5

T5008 F-21 IN TO EVAP 2 120.0 DEG 409.5 409.5

T5009 F-21 OUT OF EVAP 1 120.0 DEG 409.5 409.5

T5010 F-21 OUT OF EVAP 2 120.0 DEG 409.5 409.5

T5011 H2O IN TO EVAP 1 120.0 DEG 409.5 409.5

T5012 H2O IN TO EVAP 2 120.0 DEG 409.5 409.5

T5013 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5014 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5015 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5016 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5017 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5018 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5019 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5020 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5021 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5022 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5023 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5024 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5025 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5026 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5027 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5028 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5029 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5030 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5031 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5032 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5033 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5034 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5035 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5036 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5037 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5038 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5039 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5040 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5041 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5042 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5043 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5044 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5045 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5046 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5047 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5048 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5049 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5050 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5051 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5052 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5053 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5054 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5055 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5056 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5057 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

T5058 EVAP EXH TOPOFF UT 120.0 DEG 409.5 409.5

PAGE 03

CSU J9/FVAP SC002 (0005) CHAMBER A

JAY 113, 12 MRS, 40 MIN, 45 SEC

ITEM	DESCRIPTION	VALUE	LIMITS	UNIT	VAL UP	UNIT
11	Z05201 INST MT RJCT EV 1	11.4	KATU	-409.5	409.5	
11	Z05211 TOT MT RJCT FVP 1	5.7	KATU	-409.5	409.5	
11	Z05221 TOT WATER FLW EV 1	7.4	LBS	-409.5	409.5	
116	Z05231 SIG EVE TOT FVP 1	3.00	MRS	-40.95	40.95	
11	Z05241 AVG MT LOAD EVP 1A	11.4	KATU	-409.5	409.5	
11	Z05251 AVG MT LOAD EVP 1B	15.0	KATU	-409.5	409.5	
7F5241	AVG WATER USE EV 1	14.8	LBSH	-409.5	409.5	
11	Z05271 AVG ENT CHNG EV 1	769	BTUP	-4095	4095	
11	Z15301 & IN F-21 OUT TEM 1	42.3	DEGF	-409.5	409.5	
#	Z15311 MAX F-21 OUT TEM 1	RHR	DEGF	-409.5	409.5	
705321	TP-OFF DT MTR PWR 1	221.4	WATT	-409.5	409.5	
705322	TP-OFF DT MTR PWR 2	232.4	WATT	-409.5	409.5	
705323	TP-OFF DT MTR PWR 3	39.7	WATT	-409.5	409.5	
705324	TP-OFF DT MTR PWR 4	60.7	WATT	-409.5	409.5	
705331	R-ETH DT MTR PWR 1	10.5	WATT	-409.5	409.5	
705332	R-ETH DT MTR PWR 2	13.0	WATT	-409.5	409.5	
705333	R-ETH DT MTR PWR 3	10.0	WATT	-409.5	409.5	
705341	S S NOZ MTR PWR	44.3	WATT	-409.5	409.5	
705342	S S NOZ MTR PWR	44.3	WATT	-409.5	409.5	
11	Z15302 MIN F-21 OUT TEM 2	47.0	DEGF	-409.5	409.5	
#	Z15312 MAX F-21 OUT TEM 2	RHR	DEGF	-409.5	409.5	
705351	TP-OFF DUCT 1 AVG	88.6	DEGF	-409.5	409.5	
705352	TP-OFF DUCT 2 AVG	73.4	DEGF	-409.5	409.5	
705353	TP-OFF DUCT 3 AVG	84.9	DEGF	-409.5	409.5	
705354	TP-OFF DUCT 4 AVG	77.2	DEGF	-409.5	409.5	
705355	R-ETHY DUCT 1 AVG	48.0	DEGF	-409.5	409.5	
705356	R-ETHY DUCT 2 AVG	70.4	DEGF	-409.5	409.5	
705357	R-ETHY DUCT 3 AVG	52.9	DEGF	-409.5	409.5	
705358	SS NOZZLE 1 AVG	133.2	DEGF	-409.5	409.5	
705359	SS NOZZLE 2 AVG	108.5	DEGF	-409.5	409.5	
11	T05403 MSFC ASPS TEMP 1	84.6	DEGF	-409.5	409.5	
#	TF5501 P FLO CONT VLV IN	LLL	DEGF	-409.5	409.5	
#	TF5506 S FLO CONT VLV IN	UUU	DEGF	-409.5	409.5	
#	TF5509 P CON OUT MIX CH	UUU	DEGF	-409.5	409.5	
#	TF5531 S CON OUT MIX CH	UUU	DEGF	-409.5	409.5	
11	FM5643 HI FL TO PRI VALV	2751	PPH	-4095	4095	
	FM5649 HI FLOW TO SEC PNL	2746	PPH	-4095	4095	

C-15

REPRODUCIBILITY OF THE
ORIGINAL PAGE IS POOR

[illegible]

DA 133, 13 MMS, 30 MIN, 00 SEC

---	DESCRIPTION---	---	VALUE---	---	LIMITS---
11	Z05201 INST MT RCT EV 1	11.7 KATU	-409.5	409.5	
11	Z05211 TOT MT RCT FVP 1	4.0 KATU	-409.5	409.5	
11	Z05221 TOT WATR FLW EV 1	6.1 LMS	-409.5	409.5	
11	Z05231 SIG FVE TOT FVP 1	2.40 MMS	-40.95	40.95	
11	Z05241 AVG MT LOAD FVP 1A	11.0 KATU	-409.5	409.5	
11	Z05251 AVG MT LOAD FVP 1B	15.0 KATU	-409.5	409.5	
11	Z05261 AVG WATR USE EV 1	15.2 LMS	-409.5	409.5	
11	Z05271 AVG ENT CHNG EV 1	7.1 RTUP	-4095	4095	
11	Z15301 MIN F-21 OUT TEM 1	41.0 DEGF	-409.5	409.5	
11	Z15311 MAX F-21 OUT TEM 1	41.0 DEGF	-409.5	409.5	
11	Z05301 TP-OFF DT MTR PWR 1	206.6 WATT	-409.5	409.5	
11	Z05311 TP-OFF DT MTR PWR 2	233.5 WATT	-409.5	409.5	
11	Z05321 TP-OFF DT MTR PWR 3	40.0 WATT	-409.5	409.5	
11	Z05331 TP-OFF DT MTR PWR 4	61.4 WATT	-409.5	409.5	
11	Z05341 TP-OFF DT MTR PWR 5	10.5 WATT	-409.5	409.5	
11	Z05351 R-ETHY DT MTR PWR 1	12.6 WATT	-409.5	409.5	
11	Z05361 R-ETHY DT MTR PWR 2	12.6 WATT	-409.5	409.5	
11	Z05371 R-ETHY DT MTR PWR 3	12.6 WATT	-409.5	409.5	
11	Z05381 S NOZ MTR PWR	4.3 WATT	-409.5	409.5	
11	Z05391 S NOZ MTR PWR	4.3 WATT	-409.5	409.5	
11	Z05401 MSFC ASPS TEMP 1	83.5 DEGF	-409.5	409.5	
11	Z05411 P FLO CONT VLV IN	LLL DEGF	-409.5	409.5	
11	Z05421 P FLO CONT VLV IN	UUU DEGF	-409.5	409.5	
11	Z05431 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05441 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05451 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05461 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05471 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05481 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05491 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05501 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05511 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05521 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05531 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05541 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05551 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05561 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05571 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05581 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05591 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05601 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05611 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05621 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05631 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05641 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05651 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05661 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05671 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05681 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05691 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05701 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05711 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05721 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05731 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05741 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05751 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05761 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05771 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05781 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05791 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05801 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05811 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05821 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05831 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05841 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05851 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05861 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05871 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05881 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05891 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05901 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05911 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05921 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05931 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05941 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05951 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05961 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05971 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05981 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z05991 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	
11	Z06001 P CON OUT MTR CH	UUU DEGF	-409.5	409.5	

---WID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---WID---	---DESCRIPTION---	---VALUE---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	45.8 DEGF	-409.5 409.5	TF5007 F-21 IN TO EVAP	45.8 DEGF	-409.5 409.5	
	TF5002 F-21 IN TO EVAP 1	44.2 DEGF	-409.5 409.5	TF5008 F-21 IN TO EVAP 2	44.2 DEGF	-409.5 409.5	
	TF5003 F-21 OUT OF EVAP 1	42.6 DEGF	-409.5 409.5	TF5009 F-21 OUT OF EVAP 2	45.0 DEGF	-409.5 409.5	
	TF5004 F-21 OUT OF EVAP 1	42.6 DEGF	-409.5 409.5	TF5010 F-21 OUT OF EVAP 2	45.4 DEGF	-409.5 409.5	
	TF5005 F-21 IN TO EVAP 1	121.1 DEGF	-409.5 409.5	TF5011 H2O IN TO EVAP 2	122.4 DEGF	-409.5 409.5	
	TF5006 H2O IN TO EVAP 1	121.1 DEGF	-409.5 409.5	TF5012 H2O IN TO EVAP 2	122.3 DEGF	-409.5 409.5	
11	TF5011 H2O IN TO EVAP 2	122.6 DEGF	-409.5 409.5	TF5017 EVAP EXH TUPUFF DT	94.1 DEGF	30.0 240.0	
	TF5012 H2O IN TO EVAP 2	122.3 DEGF	-409.5 409.5	TF5018 EVAP EXH TUPUFF DT	44.7 DEGF	30.0 240.0	
	TF5013 EVAP EXH TUPUFF DT	41.1 DEGF	30.0 240.0	TF5019 EVAP EXH TUPUFF DT	113.8 DEGF	30.0 240.0	
	TF5014 EVAP EXH TUPUFF DT	54.1 DEGF	30.0 240.0	TF5020 EVAP EXH TUPUFF DT	101.8 DEGF	30.0 240.0	
	TF5015 EVAP EXH TUPUFF DT	115.1 DEGF	30.0 240.0	TF5021 EVAP EXH TUPUFF DT	93.8 DEGF	30.0 240.0	
	TF5016 EVAP EXH TUPUFF DT	89.7 DEGF	30.0 240.0	TF5022 EVAP EXH TUPUFF DT	88.4 DEGF	30.0 240.0	
11	TF5023 EVAP RE-ENTRY DUCT	92.4 DEGF	30.0 240.0	TF5028 EVAP RE-ENTRY IN 1	44.9 DEGF	30.0 240.0	
	TF5024 EVAP RE-ENTRY DUCT	103.1 DEGF	30.0 240.0	TF5029 EVAP RE-ENTRY DUCT	44.0 DEGF	30.0 240.0	
	TF5025 EVAP RE-ENTRY DUCT	78.9 DEGF	30.0 240.0	TF5030 EVAP RE-ENTRY DUCT	52.8 DEGF	30.0 240.0	
	TF5026 EVAP RE-ENTRY DUCT	69.2 DEGF	30.0 240.0	TF5031 EVAP RE-ENTRY DUCT	69.2 DEGF	30.0 240.0	
	TF5027 EVAP RE-ENTRY DUCT	49.7 DEGF	30.0 240.0				
11	TF5032 EVAP EXH RE-ENTRY	73.4 DEGF	30.0 240.0	TF5036 EVAP EXH RE-ENTRY	78.9 DEGF	30.0 240.0	
	TF5033 EVAP EXH RE-ENTRY	65.1 DEGF	30.0 240.0	TF5037 EVAP EXH RE-ENTRY	117.7 DEGF	30.0 240.0	
	TF5034 EVAP EXH RE-ENTRY	51.2 DEGF	30.0 240.0	TF5038 EVAP EXH RE-ENTRY	130.4 DEGF	30.0 240.0	
	TF5035 EVAP EXH RE-ENTRY	44.0 DEGF	30.0 240.0	TF5039 EVAP EXH RE-ENTRY	126.7 DEGF	30.0 240.0	
11	PF5052 F-21 DIF PRSS EV 1	10.4 PSID	-409.5 409.5	PF5051 H2O TK GN2 PRSS	20.1 PSI	-409.5 409.5	
	PF5054 H2O SUP PRSS TO EV	25.5 PSIA	-409.5 409.5	PF5052 F-21 DIF PRSS EV 2	10.7 PSID	-409.5 409.5	
	PF5056 EVAP 1 CHMBR PRSS	3.03 TORR	-40.95 40.95	PF5055 H2O SUP PRSS TO EV	17.8 PSIA	-409.5 409.5	
				PF5057 EVAP 2 CHMBR PRSS	1.98 TORR	-40.95 40.95	
11	PD5059 EXHT DUCT PRSS DP	0.10 TORR	-40.95 40.95	PD5065 EXHT DUCT PRSS DP	0.29 TORR	-40.95 40.95	
	PD5060 EXHT DUCT PRSS DP	0.16 TORR	-40.95 40.95	PD5066 EXHT DUCT PRSS DP	LL TORR	-40.95 40.95	
	PD5061 EXHT DUCT PRSS DP	0.30 TORR	-40.95 40.95	PD5067 EXHT DUCT PRSS DP	0.51 TORR	-40.95 40.95	
	PD5062 EXHT DUCT PRSS	1.23 TORR	-40.95 40.95	PD5068 EXHT DUCT PRSS DP	0.43 TORR	-40.95 40.95	
	PD5063 EXHT DUCT PRSS	1.51 TORR	-40.95 40.95	PD5069 EXHT DUCT PRSS DP	0.59 TORR	-40.95 40.95	
	PD5064 EXHT DUCT PRSS	1.55 TORR	-40.95 40.95	PD5070 EXHT DUCT PRSS DP	0.03 TORR	-40.95 40.95	
	PD5065 EXHT DUCT PRSS	0.04 TORR	-40.95 40.95	PD5071 EXHT DUCT PRSS DP	0.03A TORR	-40.95 40.95	
11	FW5082 H2O FLO TO FL EVAP	14.8 PPM	-409.5 409.5	FW5081 TOT H2O FLO TO EVAP	28.3 PPM	-409.5 409.5	
				FW5083 H2O FLO TO FL EVAP	14.2 PPM	-409.5 409.5	
				WT5091 H2O TANK WEIGHT	35.8 LBS	-409.5 409.5	
11	WIS170 TOP OFF DUCT MTR 1	2.23 AMPS	-40.95 40.95	WIS172 TOP OFF DUCT MTR 3	1.59 AMPS	-40.95 40.95	
	WIS171 TOP OFF DUCT MTR 2	2.76 AMPS	-40.95 40.95	WIS173 TOP OFF DUCT MTR 4	2.28 AMPS	-40.95 40.95	
11	WIS174 H-ETY DT MTR PWR 1	0.66 AMPS	-40.95 40.95	WIS178 H-ETY DT MTR PWR 3	0.66 AMPS	-40.95 40.95	
	WIS175 H-ETY DT MTR PWR 2	0.92 AMPS	-40.95 40.95				
11	WIS176 S'S NOZZLE MTR	0.18	-40.95 40.95	WIS177 S'S NOZZLE MTR	0.18 AMPS	-40.95 40.95	
11	FW5643 HI FL TO PRI VALV	25.1 PSI	-409.5 409.5	FW5640 HI FLOW TO SEC PNL	2264 PPM	-409.5 409.5	
				FW5660 F21 TOTAL FLOW	4.51 KPPH	-40.95 40.95	

PAGE 07

END 120000 SC000 (0000) CH0000 A

113.14 MMS, 10 MIN, 00 SEC

---DESCRIPTION---	---VALUE---	---UNITS---	---VALU---	---UNITS---
11 Z05201 INST MT WGT EV 1	12.1	MT	11.7	MT
11 Z05211 TOT MT WGT EV 1	5.9	KBTU	5.9	KBTU
11 Z05221 TOT WATR FLOW EV 1	7.5	LBS	7.0	LBS
* ZF5231 SIG EVF TOT EV 1	3.00	MRS	3.00	MRS
11 Z05241 AVG MT LOAD EV 1A	11.0	KBTU	12.1	KBTU
11 Z05251 AVG MT LOAD EV 1B	15.0	KBTU	15.0	KBTU
11 ZF5261 AVG WATR USE EV 1	15.0	LBSH	14.1	LBSH
11 Z05271 AVG ENT CMNG EV 1	786	BTU	821	BTU
11 ZT5301 MIN F-21 OUT TEM 1	41.9	DEGF	42.7	DEGF
* ZT5311 MAX F-21 OUT TEM 1	41.9	DEGF	42.7	DEGF
11 Z05321 TP-OFF DT MTR PWR 1	204.2	WATT	104.1	EGF
11 Z05331 TP-OFF DT MTR PWR 2	213.6	WATT	104.1	EGF
11 Z05341 TP-OFF DT MTR PWR 3	40.0	WATT	90.4	DEGF
11 Z05351 TP-OFF DT MTR PWR 4	62.0	WATT	99.1	DEGF
11 Z05361 R-ETRY DT MTR PWR 1	10.5	WATT	48.3	DEGF
11 Z05371 R-ETRY DT MTR PWR 2	13.1	WATT	73.8	DEGF
11 Z05381 R-ETRY DT MTR PWR 3	10.2	WATT	53.4	DEGF
11 Z05391 S S NOZ MTR PWR	8.3	WATT	37.8	DEGF
11 Z05401 S S NOZ MTR PWR	8.3	WATT	74.1	DEGF
11 Z05404 MSFC ASPS TEMP 2	79.3	DEGF	79.3	DEGF
* TF5501 P FLO CONT VLV IN	13.3	DEGF	13.3	DEGF
* TF5529 P CON OUT MIX CH	UUU	DEGF	UUU	DEGF
* TF5531 S CON OUT MTA CH	UUU	DEGF	UUU	DEGF
11 F05643 MI FL TO PRI VALV	2251	PPH	2264	PPH

PAGE 01

CSD TRAEVAP SCOP (0005) CHAMBER A

DAY 113, 15 HRS, 10 MIN, 26 SEC

UNIT	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS
11	TF5001 F-21 IN TO EVAP 1	54.4 DEG	-409.5 409.5	TF5007 F-21 IN TO EVAP 2	54.4 DEG	-409.5 409.5	
TF5002 F-21 IN TO EVAP 1	53.2 DEG	-409.5 409.5	TF5008 F-21 IN TO EVAP 2	53.2 DEG	-409.5 409.5		
TF5003 F-21 OUT OF EVAP 1	40.9 DEG	-409.5 409.5	TF5009 F-21 OUT OF EVAP 2	40.5 DEG	-409.5 409.5		
TF5004 F-21 OUT OF EVAP 1	41.2 DEG	-409.5 409.5	TF5010 F-21 OUT OF EVAP 2	40.5 DEG	-409.5 409.5		
TF5005 F-20 IN TO EVAP 1	123.0 DEG	-409.5 409.5	TF5011 F-20 IN TO EVAP 2	126.5 DEG	-409.5 409.5		
TF5006 F-20 IN TO EVAP 1	123.4 DEG	-409.5 409.5	TF5012 F-20 IN TO EVAP 2	124.1 DEG	-409.5 409.5		
11	TS5011 F-20 IN TO EVAP 2	124.5 DEG	-409.5 409.5	TS5017 EVAP EXH TOPUFF DT	130.6 DEG	30.0 240.0	
TS5012 F-20 IN TO EVAP 2	124.1 DEG	-409.5 409.5	TS5018 EVAP EXH TOPUFF DT	44.0 DEG	30.0 240.0		
TS5013 EVAP EXH TOPUFF DT	65.1 DEG	30.0 240.0	TS5019 EVAP EXH TOPUFF DT	131.9 DEG	30.0 240.0		
TS5014 EVAP EXH TOPUFF DT	46.4 DEG	30.0 240.0	TS5020 EVAP EXH TOPUFF DT	92.4 DEG	30.0 240.0		
TS5015 EVAP EXH TOPUFF DT	151.0 DEG	30.0 240.0	TS5021 EVAP EXH TOPUFF DT	100.4 DEG	30.0 240.0		
TS5016 EVAP EXH TOPUFF DT	124.4 DEG	30.0 240.0	TS5022 VAP EXH TOPUFF DT	99.1 DEG	30.0 240.0		
TS5023 EVAP RE-ENTRY DUCT	45.7 DEG	30.0 240.0	TS5028 EVAP RE-ENTRY DUCT	48.3 DEG	30.0 240.0		
TS5024 EVAP RE-ENTRY DUCT	96.4 DEG	30.0 240.0	TS5029 EVAP RE-ENTRY DUCT	45.4 DEG	30.0 240.0		
TS5025 EVAP RE-ENTRY DUCT	78.9 DEG	30.0 240.0	TS5030 EVAP RE-ENTRY DUCT	52.4 DEG	30.0 240.0		
TS5026 EVAP RE-ENTRY DUCT	67.8 DEG	30.0 240.0	TS5031 EVAP RE-ENTRY DUCT	9.9 DEG	30.0 240.0		
TS5027 EVAP RE-ENTRY DUCT	49.7 DEG	30.0 240.0					
11	TS5032 EVAP EXH RE-ENTRY	73.4 DEG	30.0 240.0	TS5033 EVAP EXH RE-ENTRY	40.3 DEG	30.0 240.0	
TS5034 EVAP EXH RE-ENTRY	65.1 DEG	30.0 240.0	TS5037 EVAP EXH RE-ENTRY	144.8 DEG	30.0 240.0		
TS5035 EVAP EXH RE-ENTRY	49.7 DEG	30.0 240.0	TS5038 EVAP EXH RE-ENTRY	162.2 DEG	30.0 240.0		
TS5036 EVAP EXH RE-ENTRY	45.4 DEG	30.0 240.0	TS5039 EVAP EXH RE-ENTRY	161.0 DEG	30.0 240.0		
11	PS5052 F-21 DIF PRESS FV 1	10.4 PSID	-409.5 409.5	PS5051 F-21 DIF PRESS FV 2	24.5 PSI	-409.5 409.5	
PS5054 F-20 SUP PRESS TO EV	26.7 PSIA	-409.5 409.5	PS5055 F-20 SUP PRESS TO EV	10.8 PSID	-409.5 409.5		
PS5056 EVAP EXH CHMBR PRESS	1.86 TORR	-40.95 40.95	PS5057 EVAP EXH CHMBR PRESS	20.4 PSIA	-409.5 409.5		
PS5058 EXH DUCT PRESS DP	0.16 TORR	-40.95 40.95	PS5065 EXH DUCT PRESS DP	1.56 TORR	-40.95 40.95		
PS5059 EXH DUCT PRESS DP	0.38 TORR	-40.95 40.95	PS5066 EXH DUCT PRESS DP	0.56 TORR	-40.95 40.95		
PS5060 EXH DUCT PRESS DP	0.17 TORR	-40.95 40.95	PS5067 EXH DUCT PRESS DP	LL TORR	-40.95 40.95		
PS5061 EXH DUCT PRESS	0.44 TORR	-40.95 40.95	PS5068 EXH DUCT PRESS DP	0.41 TORR	-40.95 40.95		
PS5062 EXH DUCT PRESS	0.84 TORR	-40.95 40.95	PS5069 EXH DUCT PRESS DP	0.37 TORR	-40.95 40.95		
PS5063 EXH DUCT PRESS	0.92 TORR	-40.95 40.95	PS5070 EXH DUCT PRESS DP	0.24 TORR	-40.95 40.95		
PS5064 EXH DUCT PRESS	0.038 TORR	-4.095 4.095	PS5071 EXH DUCT PRESS DP	0.03 TORR	-40.95 40.95		
				0.018 TORR	-4.095 4.095		
11	FW5082 H2O FLO TO FL EVAP	12.0 PPM	-409.5 409.5	FW5081 TOT H2O FLO TO EVAP	10.3 PPM	-409.5 409.5	
				FW5093 H2O FLO TO FL EVAP	0.0 PPM	-409.5 409.5	
				FW5092 H2O TANK WEIGHT	14.2 LBS	-409.5 409.5	
11	HIS170 TOP OFF DUCT MTR 1	2.25 AMPS	-40.95 40.95	HIS172 TOP OFF DUCT MTR 3	1.57 AMPS	-40.95 40.95	
HIS171 TOP OFF DUCT MTR 2	2.76 AMPS	-40.95 40.95	HIS173 TOP OFF DUCT MTR 4	2.28 AMPS	-40.95 40.95		
11	HIS174 M-ETV DT MTR PWR 1	0.86 AMPS	-40.95 40.95	HIS178 M-ETV DT MTR PWR 3	0.66 AMPS	-40.95 40.95	
HIS175 M-ETV DT MTR PWR 2	0.92 AMPS	-40.95 40.95					
11	HIS176 S S NOZZLE MTR	0.18 AMPS	-40.95 40.95	HIS177 S S NOZZLE MTR	0.18 AMPS	-40.95 40.95	
11	FW5043 HI FL TO PSI VALV	2251 PPM	-4095 4095	FW5049 HI FLOW TO SEC PNL	2264 PPM	-4095 4095	
				FW5060 F21 TOTAL FLOW	4.54 KPPH	-40.95 40.95	

DATE 05 7, 11, 10

CSU IM/EVAP SLOW (HOLD) CHANGED A

DAY 113. 14 HRS. 10 MIN. 24 SEC

UNIT	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS
110	Z01105 INST HT RCT EV 1	NO KRTU		705202	INST HT RCT EV 2	9.6 KRTU	-409.5 409
				705203	INSTANT HEAT RCT	14.7 KRTU	-409.5 409.5
11	705211 TOT HT RCT FVP 1	6.7 KRTU	-409.5 409.5	705212	TOT HT RCT FVP 2	7.7 KRTU	-409.5 409
				705213	TOT HT RCT	14.6 KRTU	-409.5 409.5
705221	TOT WATER FLW EV 1	11.0 LBS	-409.5 409.5	705222	TOT WATER FLW EV 2	9.0 LBS	-409.5 409.5
				705223	TOT WATER FLW	20.6 LBS	-409.5 409.5
				705224	WATER INK DIFF HT.	16.6 LBS	-409.5 409.5
110	705231 SIG EVE TOT FVP 1	3.67 HRS	-40.95 40.95	705232	SIG EVE TOT FVP 2	5.74 HRS	-40.95 40.95
				705234	TOTAL TEST TIME	5.74 HRS	-40.95 40.95
11	705241 AVG HT LOAD FVP 1A	7.0 KRTU	-409.5 409.5	705242	AVG HT LOAD FVP 2A	9.1 KRTU	-409.5 409
				705243	AVG HT LOAD A	15.1 KRTU	-409.5 409.5
11	705251 AVG HT LOAD FVP 1B	9.5 KRTU	-409.5 409.5	705252	AVG HT LOAD FVP 2B	9.6 KRTU	-409.5 409
				705253	AVG HT LOAD B	19.1 KRTU	-409.5 409.5
11	705261 AVG WATER USE EV 1	12.1 LBSH	-409.5 409.5	705262	AVG WATER USE EV 2	9.4 LBSH	-409.5 409
				705263	AVG WATER USE A	21.6 LBSH	-409.5 409.5
				705264	AVG WATER USE B	17.4 LBSH	-409.5 409.5
11	705271 AVG ENT CHNG EV 1	577 BTU	-4095 4095	705272	AVG ENT CHNG EV 2	957 BTU	-4095 409
				705273	AVG ENT CHNG A	700 BTU	-4095 4095
				705281	AVG ENT CHNG-B	869 BTU	-4095 4095
11	705301 MIN F-21 OUT TEM 1	38.6 DEGF	-409.5 409.5	705302	MIN F-21 OUT TEM 2	34.4 DEGF	-409.5 409
				705312	MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5
11	705321 TP-OFF OT MTR P-R 1	208.7 WATT	-409.5 409.5	705322	TP-OFF DUCT 1 AVG	134.9 DEGF	-409.5 409
				705323	TP-OFF DUCT 2 AVG	120.3 DEGF	-409.5 409.5
				705324	TP-OFF DUCT 3 AVG	108.4 DEGF	-409.5 409.5
				705325	TP-OFF DUCT 4 AVG	129.3 DEGF	-409.5 409.5
				705331	R-ETHY OT MTR P-R 1	49.0 DEGF	-409.5 409.5
				705332	R-ETHY OT MTR P-R 2	74.3 DEGF	-409.5 409.5
				705333	R-ETHY OT MTR P-R 3	53.4 DEGF	-409.5 409.5
				705341	S S NOZ MTR P-R	91.1 DEGF	-409.5 409.5
				705342	S S NOZ MTR P-R	73.4 DEGF	-409.5 409.5
11	705403 WSEC ASPS TEMP 1	83.5 DEGF	-409.5 409.5	705404	WSEC ASPS TEMP 2	79.3 DEGF	-409.5 409
				705501	P FLO CONT VLV IN	38.2 DEGF	-409.5 409.5
				705530	P CON OUT MIX CH	UUU DEGF	-409.5 409.5
				705531	P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	705643 MI FL TO P-R VALV	2251 PPM	-4095 4095	705649	MI FLOW TO SEC P-R	2264 PPM	-4095 409

----	DESCRIPTION-----	-----VALUE-----	-----LIMITS-----	-----UNITS-----	-----FUNCTION-----	-----VALU-----	-----LIMITS-----
11	TF5001 F-21 IN TO EVAP 1	54.4 DEGF	-409.5	409.5	TF5007 F-21 IN TO EVAP 1	54.4 DEGF	-409.5 409
	TF5002 F-21 IN TO EVAP 1	52.8 DEGF	-409.5	409.5	TF5008 F-21 IN TO EVAP 1	54.8 DEGF	-409.5 409.5
	TF5003 F-21 OUT OF EVAP 1	40.9 DEGF	-409.5	409.5	TF5009 F-21 OUT OF EVAP 1	40.2 DEGF	-409.5 409.5
	TF5004 F-21 OUT OF EVAP 1	41.2 DEGF	-409.5	409.5	TF5010 F-21 OUT OF EVAP 2	40.2 DEGF	-409.5 409.5
	TF5005 M-20 IN TO EVAP 1	121.5 DEGF	-409.5	409.5	TF5011 M-20 IN TO EVAP 2	123.0 DEGF	-409.5 409.5
	TF5006 M-20 IN TO EVAP 1	121.5 DEGF	-409.5	409.5	TF5012 M-20 IN TO EVAP 2	123.0 DEGF	-409.5 409.5
11	TF5011 M-20 IN TO EVAP 2	123.0 DEGF	-409.5	409.5	TF5017 EVAP EXH TOPOFF DT	144.0 DEGF	30.0 240
	TF5012 M-20 IN TO EVAP 2	123.0 DEGF	-409.5	409.5	TF5018 EVAP EXH TOPOFF DT	144.0 DEGF	30.0 240.0
	TF5013 EVAP EXH TOPOFF DT	49.7 DEGF	30.0	240.0	TF5019 EVAP EXH TOPOFF DT	146.0 DEGF	30.0 240.0
	TF5014 EVAP EXH TOPOFF DT	65.1 DEGF	30.0	240.0	TF5020 EVAP EXH TOPOFF DT	91.1 DEGF	30.0 240.0
	TF5015 EVAP EXH TOPOFF DT	158.5 DEGF	30.0	240.0	TF5021 EVAP EXH TOPOFF DT	112.4 DEGF	30.0 240.0
	TF5016 EVAP EXH TOPOFF DT	133.2 DEGF	30.0	240.0	TF5022 EVAP EXH TOPOFF DT	108.4 DEGF	30.0 240.0
11	TF5023 EVAP RE-ENTRY DUCT	85.7 DEGF	30.0	240.0	TF5028 EVAP RE-ENTRY DUCT	48.3 DEGF	30.0 240
	TF5024 EVAP RE-ENTRY DUCT	95.1 DEGF	30.0	240.0	TF5029 EVAP RE-ENTRY DUCT	45.4 DEGF	30.0 240.0
	TF5025 EVAP RE-ENTRY DUCT	61.7 DEGF	30.0	240.0	TF5030 EVAP RE-ENTRY DUCT	54.0 DEGF	30.0 240.0
	TF5026 EVAP RE-ENTRY DUCT	69.2 DEGF	30.0	240.0	TF5031 EVAP RE-ENTRY DUCT	70.5 DEGF	30.0 240.0
	TF5027 EVAP RE-ENTRY DUCT	51.2 DEGF	30.0	240.0	TF5036 EVAP EXH RE-ENTRY	80.3 DEGF	30.0 240.0
	TF5028 EVAP EXH RE-ENTRY	74.8 DEGF	30.0	240.0	TF5037 EVAP EXH RE-ENTRY	143.5 DEGF	30.0 240.0
	TF5029 EVAP EXH RE-ENTRY	66.5 DEGF	30.0	240.0	TF5038 EVAP EXH RE-ENTRY	167.2 DEGF	30.0 240.0
	TF5030 EVAP EXH RE-ENTRY	51.2 DEGF	30.0	240.0	TF5039 EVAP EXH RE-ENTRY	169.7 DEGF	30.0 240.0
	TF5035 EVAP EXH RE-ENTRY	45.4 DEGF	30.0	240.0	PN5051 M-20 TK GN2 PRESS	24.5 PSI	-409.5 409
11	PF5052 F-21 DIF PRESS EV 1	15.2 PSID	-409.5	409.5	PF5053 F-21 DIF PRESS EV 2	16.0 PSID	-409.5 409.5
	PF5054 M-20 SUP PRESS TO EV	26.3 PSIA	-409.5	409.5	PF5055 M-20 SUP PRESS TO EV	22.7 PSIA	-409.5 409.5
	PF5055 EVAP 1 CHMBR PRESS	2.45 TORR	-40.95	40.95	PF5057 EVAP 2 CHMBR PRESS	1.44 TORR	-40.95 40.95
11	PD5058 EXHT DUCT PRESS DP	0.29 TORR	-40.95	40.95	PD5065 EXHT DUCT PRESS DP	0.54 TORR	-40.95 40.
	PD5059 EXHT DUCT PRESS DP	0.26 TORR	-40.95	40.95	PD5066 EXHT DUCT PRESS DP	LL TORR	-40.95 40.95
	PD5060 EXHT DUCT PRESS DP	0.39 TORR	-40.95	40.95	PD5067 EXHT DUCT PRESS DP	0.52 TORR	-40.95 40.95
	PD5061 EXHT DUCT PRESS	1.04 TORR	-40.95	40.95	PD5068 EXHT DUCT PRESS DP	0.41 TORR	-40.95 40.95
	PD5062 EXHT DUCT PRESS	1.04 TORR	-40.95	40.95	PD5069 EXHT DUCT PRESS DP	0.58 TORR	-40.95 40.95
	PD5063 EXHT DUCT PRESS	1.08 TORR	-40.95	40.95	PD5070 EXHT DUCT PRESS DP	0.01 TORR	-40.95 40.95
	PD5064 EXHT DUCT PRESS	0.045 TORR	-40.95	40.95	PD5071 EXHT DUCT PRESS DP	0.024 TORR	-40.95 40.95
11	FW5082 M-20 FLO TO FL EVAP	12.9 PPM	-409.5	409.5	FW5081 TOT M-20 FLO TO EVAP	24.4 PPM	-409.5 409
					FW5083 M-20 FLO TO FL EVAP	14.8 PPM	-409.5 409.5
					WT5091 M-20 TANK WEIGHT	123.3 LBS	-409.5 409.5
11	MS1170 TOP OFF DUCT MTR 1	2.25 AMPS	-40.95	40.95	MS1172 TOP OFF DUCT MTR 3	1.59 AMPS	-40.95 40.
	MS1171 TOP OFF DUCT MTR 2	2.76 AMPS	-40.95	40.95	MS1173 TOP OFF DUCT MTR 4	2.24 AMPS	-40.95 40.95
11	MS1174 R-ETY DT MTR PWR 1	0.86 AMPS	-40.95	40.95	MS1174 R-ETY DT MTR PWR 3	0.64 AMPS	-40.95 40.
	MS1175 R-ETY DT MTR PWR 2	0.92 AMPS	-40.95	40.95			
	MS1176 S-S NOZZLE MTR	0.18 AMPS	-40.95	40.95	MS1177 S S NOZZLE MTR	0.14 AMPS	-40.95 40.95
11	FM5643 MI FL TO PRE VALV	2751 PPM	-4095	4095	FM5649 MI FLOW TO SEC PNL	2759 PPM	-4095 40
					FM5650 F21 TOTAL FLOW	5.51 KPPH	-40.95 40.95

UNIT	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS
11	TF5001 F-21 IN TO EVAP 1	64.0 DEGF	-40.0-40.0	409.5	TF5007 F-21 IN TO EVAP 2	64.4 DEGF	-409.5-409.5
	TF5002 F-21 IN TO EVAP 1	43.4 DEGF	-40.0-40.0	409.5	TF5008 F-21 IN TO EVAP 2	65.0 DEGF	-409.5-409.5
	TF5003 F-21 OUT OF EVAP 1	42.0 DEGF	-40.0-40.0	409.5	TF5009 F-21 OUT OF EVAP 2	41.4 DEGF	-409.5-409.5
	TF5004 F-21 OUT OF EVAP 1	42.6 DEGF	-40.0-40.0	409.5	TF5010 F-21 OUT OF EVAP 2	41.0 DEGF	-409.5-409.5
	TF5005 M20 IN TO EVAP 1	114.0 DEGF	-40.0-40.0	409.5	TF5011 M20 IN TO EVAP 2	114.2 DEGF	-409.5-409.5
	TF5006 M20 IN TO EVAP 1	114.0 DEGF	-40.0-40.0	409.5	TF5012 M20 IN TO EVAP 2	114.2 DEGF	-409.5-409.5
11	TF5011 M20 IN TO EVAP 2	114.2 DEGF	-40.0-40.0	409.5	TF5017 EVAP EXH TOPOFF DT	120.0 DEGF	30.0-240.0
	TF5012 M20 IN TO EVAP 2	119.2 DEGF	-40.0-40.0	409.5	TF5018 EVAP EXH TOPOFF DT	60.8 DEGF	30.0-240.0
	TF5013 EVAP EXH TOPOFF DT	42.5 DEGF	30.0-240.0		TF5019 EVAP EXH TOPOFF DT	135.8 DEGF	30.0-240.0
	TF5014 EVAP EXH TOPOFF DT	55.4 DEGF	30.0-240.0		TF5020 EVAP EXH TOPOFF DT	111.2 DEGF	30.0-240.0
	TF5015 EVAP EXH TOPOFF DT	130.6 DEGF	30.0-240.0		TF5021 EVAP EXH TOPOFF DT	115.1 DEGF	30.0-240.0
	TF5016 EVAP EXH TOPOFF DT	116.4 DEGF	30.0-240.0		TF5022 EVAP EXH TOPOFF DT	105.8 DEGF	30.0-240.0
11	TF5023 EVAP RE-ENTRY DUCT	105.8 DEGF	30.0-240.0		TF5028 EVAP RE-ENTRY DUCT	44.9 DEGF	30.0-240.0
	TF5024 EVAP RE-ENTRY DUCT	124.1 DEGF	30.0-240.0		TF5029 EVAP RE-ENTRY DUCT	45.4 DEGF	30.0-240.0
	TF5025 EVAP RE-ENTRY DUCT	111.2 DEGF	30.0-240.0		TF5030 EVAP RE-ENTRY DUCT	52.4 DEGF	30.0-240.0
	TF5026 EVAP RE-ENTRY DUCT	101.8 DEGF	30.0-240.0		TF5031 EVAP RE-ENTRY DUCT	67.8 DEGF	30.0-240.0
	TF5027 EVAP RE-ENTRY DUCT	48.3 DEGF	30.0-240.0				
11	TF5032 EVAP EXH RE-ENTRY	72.0 DEGF	30.0-240.0		TF5036 EVAP EXH RE-ENTRY	77.5 DEGF	30.0-240.0
	TF5033 EVAP EXH RE-ENTRY	63.7 DEGF	30.0-240.0		TF5037 EVAP EXH RE-ENTRY	129.3 DEGF	30.0-240.0
	TF5034 EVAP EXH RE-ENTRY	49.7 DEGF	30.0-240.0		TF5038 EVAP EXH RE-ENTRY	166.0 DEGF	30.0-240.0
	TF5035 EVAP EXH RE-ENTRY	45.4 DEGF	30.0-240.0		TF5039 EVAP EXH RE-ENTRY	154.8 DEGF	30.0-240.0
	PF5042 F-21 DIF PRSS EV 1	10.4 PSID	-40.0-40.0		PN5051 M20 TK GN2 PRSS	28.4 PSI	-409.5-409.5
	PF5044 M20 SUP PRSS TO EV	24.7 PSIA	-40.0-40.0		PF5052 F-21 DIF PRSS EV 2	10.4 PSID	-409.5-409.5
	PF5046 EVAP 1 CHMR PRSS	3.07 TORR	-40.0-40.0		PF5055 M20 SUP PRSS TO EV	20.2 PSIA	-409.5-409.5
					PF5057 EVAP 2 CHMR PRSS	1.31 TORR	-40.0-40.0
11	PD5058 EXHT DUCT PRSS DP	0.14 TORR	-40.0-40.0		PD5065 EXHT DUCT PRSS DP	0.31 TORR	-40.0-40.0
	PD5059 EXHT DUCT PRSS DP	0.15 TORR	-40.0-40.0		PD5066 EXHT DUCT PRSS DP	LL TORR	-40.0-40.0
	PD5060 EXHT DUCT PRSS DP	0.27 TORR	-40.0-40.0		PD5067 EXHT DUCT PRSS DP	0.51 TORR	-40.0-40.0
	PD5061 EXHT DUCT PRSS DP	1.27 TORR	-40.0-40.0		PD5068 EXHT DUCT PRSS DP	0.49 TORR	-40.0-40.0
	PD5062 EXHT DUCT PRSS DP	1.59 TORR	-40.0-40.0		PD5069 EXHT DUCT PRSS DP	0.56 TORR	-40.0-40.0
	PD5063 EXHT DUCT PRSS DP	1.63 TORR	-40.0-40.0		PD5070 EXHT DUCT PRSS DP	0.03 TORR	-40.0-40.0
	PD5064 EXHT DUCT PRSS DP	0.058 TORR	-40.0-40.0		PD5071 EXHT DUCT PRSS DP	0.034 TORR	-40.0-40.0
11	FW5082 M20 FLO TO FL EVAP	15.5 PPM	-40.0-40.0		FW5081 TOT M20 FLO TO EVAP	29.1 PPM	-40.0-40.0
					FW5083 M20 FLO TO FL EVAP	14.8 PPM	-40.0-40.0
					WTR091 M20 TANK WEIGHT	104.3 LBS	-409.5-409.5
11	MIS170 TOP OFF DUCT MTR 1	2.26 AMPS	-40.0-40.0		MIS172 TOP OFF DUCT MTR 3	1.57 AMPS	-40.0-40.0
	MIS171 TOP OFF DUCT MTR 2	UUU AMPS	-40.0-40.0		MIS173 TOP OFF DUCT MTR 4	2.14 AMPS	-40.0-40.0
11	MIS174 R-ETY DT MTR PWR 1	0.86 AMPS	-40.0-40.0		MIS174 R-ETY DT MTR PWR 3	0.66 AMPS	-40.0-40.0
	MIS175 R-ETY DT MTR PWR 2	0.94 AMPS	-40.0-40.0				
11	MIS176 S S NOZZLE MTR	0.31 AMPS	-40.0-40.0		MIS177 S S NOZZLE MTR	0.31 AMPS	-40.0-40.0
11	FW5643 MI FL TO PWR VALV	2251 PPM	-40.0-40.0		FW5649 MI FLOW TO SEC PNL	2552 PPM	-40.0-40.0
					FW5660 F21 TOTAL FLOW	4.48 KPPH	-40.0-40.0

DAY 113, 17 HRS, 40 MIN, 00 SEC

---MIN---	---DESCRIPTION---	---VALUE---	---LIMITS---	---VALU---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	65.8 DEGF	-409.5	409.5	
	TF5002 F-21 IN TO EVAP 1	66.6 DEGF	-409.5	409.5	
	TF5003 F-21 OUT OF EVAP 1	42.0 DEGF	-409.5	409.5	
	TF5004 F-21 OUT OF EVAP 1	42.6 DEGF	-409.5	409.5	
	TF5005 M20 IN TO EVAP 1	116.5 DEGF	-409.5	409.5	
	TF5006 M20 IN TO EVAP 1	116.9 DEGF	-409.5	409.5	
11	TF5011 M20 IN TO EVAP 2	113.1 DEGF	-409.5	409.5	
	TF5012 M20 IN TO EVAP 2	112.7 DEGF	-409.5	409.5	
	TF5013 FVAP EXH TOPOFF DT	33.9 DEGF	30.0	240.0	
	TF5014 FVAP EXH TOPOFF DT	195.4 DEGF	30.0	240.0	
	TF5015 FVAP EXH TOPOFF DT	152.3 DEGF	30.0	240.0	
	TF5016 FVAP EXH TOPOFF DT	125.4 DEGF	30.0	240.0	
	TF5017 FVAP RE-ENTRY DUCT	112.5 DEGF	30.0	240.0	
	TF5018 FVAP RE-ENTRY DUCT	133.2 DEGF	30.0	240.0	
	TF5019 FVAP RE-ENTRY DUCT	119.0 DEGF	30.0	240.0	
	TF5020 FVAP RE-ENTRY DUCT	108.5 DEGF	30.0	240.0	
	TF5021 FVAP RE-ENTRY DUCT	46.3 DEGF	30.0	240.0	
11	TF5032 EVAP EXH RE-ENTRY	72.0 DEGF	30.0	240.0	
	TF5033 EVAP EXH RE-ENTRY	65.1 DEGF	30.0	240.0	
	TF5034 EVAP EXH RE-ENTRY	69.7 DEGF	30.0	240.0	
	TF5035 EVAP EXH RE-ENTRY	45.4 DEGF	30.0	240.0	
	TF5036 EVAP EXH RE-ENTRY	10.2 PSID	-409.5	409.5	
	TF5037 EVAP EXH RE-ENTRY	24.7 PSIA	-409.5	409.5	
	TF5038 EVAP EXH RE-ENTRY	2.06 TORR	-40.95	40.95	
11	TF5051 M20 TK GR2 PRESS	28.5 PSI	-409.5	409.5	
	TF5052 F-21 DIF PRESS EV 1	10.4 PSID	-409.5	409.5	
	TF5053 M20 SUP PRESS TO EV	27.7 PSIA	-409.5	409.5	
	TF5054 EVAP 1 CHMBR PRESS	1.24 TORR	-40.95	40.95	
11	TF5065 EXMT DUCT PRESS DP	0.06 TORR	-40.95	40.95	
	TF5066 EXMT DUCT PRESS DP	0.28 TORR	-40.95	40.95	
	TF5067 EXMT DUCT PRESS DP	0.54 TORR	-40.95	40.95	
	TF5068 EXMT DUCT PRESS DP	0.77 TORR	-40.95	40.95	
	TF5069 EXMT DUCT PRESS DP	0.86 TORR	-40.95	40.95	
	TF5070 EXMT DUCT PRESS DP	0.88 TORR	-40.95	40.95	
	TF5071 EXMT DUCT PRESS DP	0.082 TORR	-40.95	40.95	
11	TF5081 TOT M20 FLO TO EVAP	17.0 PPM	-409.5	409.5	
	TF5082 M20 FLO TO FL FVAP	16.8 PPM	-409.5	409.5	
	TF5083 M20 FLO TO FL FVAP	0.50 PPM	-409.5	409.5	
	TF5091 M20 TANK WEIGHT	96.0 LBS	-409.5	409.5	
11	TF5170 TOP OFF DUCT MTR 1	2.27 AMPS	-40.95	40.95	
	TF5171 TOP OFF DUCT MTR 2	2.09 AMPS	-40.95	40.95	
11	TF5174 R-ETY DT MTR PWR 1	0.86 AMPS	-40.95	40.95	
	TF5175 R-ETY DT MTR PWR 2	0.92 AMPS	-40.95	40.95	
11	TF5176 S S NOZZLE MTR	0.31 AMPS	-40.95	40.95	
	TF5643 HI FL TO PRI VALV	2251 PPM	-4095	4095	
	TF5649 HI FLOW TO SEC PNL	2252 PPM	-4095	4095	
	TF5660 F21 TOTAL FLOW	4.68 KPPH	-40.95	40.95	

000000 113. 17 MMS. 60 MI. 00 SEC

---VA1 UF--- ---L14175---

205202 INST WT MJL PV 2 0.0 KHU -439.5 609

205212	TOT	WT	KJCI	FVP	2	0.1	KMTU	-409.5	409
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74522 TOT WATH FLW PV 2 11.0 LBS -604.5 609

* ZF5737 SIG FIVE 101 EXP 2	0.00	MAS	-40.95	40.
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705242	AVG	HT	LUAD	EXP	2A	0.2	KBTU	-404.5	609
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705252 AVG WT LOAD FVP 2A 0.0 KBTU -404.5 409

ZFSS262 AV9 WATR USE EV 2 0.0 18SH -409.5 409.5

DATE	TIME	AVG	WAVE	USE	TH	AVG	WAVE	USE	TH
2755264	13.1	1.05H	409.5	409.5					

2M5273	AVG	ENTP	CMNU	A	78A	RTUP	-	4095
2M52H1	AVG	ENTP	CMNU	H	92C	RTUP	-	4095

ZY5302	MIN F-21	OUT TEM 2	63.0 DEG	-409.5	409
ZY5312	MAX F-21	OUT TEM 2	80.0 DEG	-409.5	409

TP-OFF	DUCT 1 AVG	197.6 NEGF	-409.5
TP-OFF	DUCT 2 AVG	195.4 NEGF	-408.5

TP-OFF	DUCT	4	AVG	132.3	NEGF	-409.5	409.5
Z05354	DUCT	4	AVG	132.3	NEGF	-409.5	409.5
Z05355	DUCT	1	AVG	44	NEGF	-409.5	409.5

609.5	52.9 DEUF	-409.5
409.5		-409.5
409.5		-409.5

[illegible]

TIME	TEMP	DEGR	WGT
145404	MSFC ASPS	TEMP 2	79.3 DEGR
145504	CONT	WGT	409.5
145604	CONT	WGT	409.5
145704	CONT	WGT	409.5
145804	CONT	WGT	409.5
145904	CONT	WGT	409.5
146004	CONT	WGT	409.5
146104	CONT	WGT	409.5
146204	CONT	WGT	409.5
146304	CONT	WGT	409.5
146404	CONT	WGT	409.5
146504	CONT	WGT	409.5
146604	CONT	WGT	409.5
146704	CONT	WGT	409.5
146804	CONT	WGT	409.5
146904	CONT	WGT	409.5
147004	CONT	WGT	409.5
147104	CONT	WGT	409.5
147204	CONT	WGT	409.5
147304	CONT	WGT	409.5
147404	CONT	WGT	409.5
147504	CONT	WGT	409.5
147604	CONT	WGT	409.5
147704	CONT	WGT	409.5
147804	CONT	WGT	409.5
147904	CONT	WGT	409.5
148004	CONT	WGT	409.5
148104	CONT	WGT	409.5
148204	CONT	WGT	409.5
148304	CONT	WGT	409.5
148404	CONT	WGT	409.5
148504	CONT	WGT	409.5
148604	CONT	WGT	409.5
148704	CONT	WGT	409.5
148804	CONT	WGT	409.5
148904	CONT	WGT	409.5
149004	CONT	WGT	409.5
149104	CONT	WGT	409.5
149204	CONT	WGT	409.5
149304	CONT	WGT	409.5
149404	CONT	WGT	409.5
149504	CONT	WGT	409.5
149604	CONT	WGT	409.5
149704	CONT	WGT	409.5
149804	CONT	WGT	409.5
149904	CONT	WGT	409.5

RF5531 S COM OUT MIX CM UUU DEGF -09.5 409.5

1. The first step in the process of identifying a problem is to recognize that a problem exists. This involves gathering information about the situation and identifying the specific issue that needs to be addressed.

1990

[illegible]

1001 10001 11 12

DAY 113.19 HMS. 15 MIN. 00 SEC

---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	57.4 DEG	-409.5 409.5	TF5007 F-21 IN TO EVAP 1	69.4 DEG	-409.5 409.5	
	TF5002 F-21 IN TO EVAP 1	45.8 DEG	-409.5 409.5	TF5008 F-21 IN TO EVAP 1	69.8 DEG	-409.5 409.5	
	TF5003 F-21 OUT OF EVAP 1	42.6 DEG	-409.5 409.5	TF5009 F-21 OUT OF EVAP 2	42.3 DEG	-409.5 409.5	
	TF5004 F-21 OUT OF EVAP 1	43.0 DEG	-409.5 409.5	TF5010 F-21 OUT OF EVAP 2	42.7 DEG	-409.5 409.5	
	TF5005 F-21 IN TO EVAP 1	45.0 DEG	-409.5 409.5	TF5011 F-21 IN TO EVAP 2	47.0 DEG	-409.5 409.5	
	TF5006 F-21 IN TO EVAP 1	45.4 DEG	-409.5 409.5	TF5012 F-21 IN TO EVAP 2	46.2 DEG	-409.5 409.5	
11	TF5011 F-21 IN TO EVAP 2	47.0 DEG	-409.5 409.5	TF5017 EVAP EXH TOPOFF DT	109.8 DEG	30.0 240.0	
	TF5012 F-21 IN TO EVAP 2	46.2 DEG	-409.5 409.5	TF5018 EVAP EXH TOPOFF DT	65.1 DEG	30.0 240.0	
	TF5013 EVAP EXH TOPOFF DT	88.4 DEG	30.0 240.0	TF5019 EVAP EXH TOPOFF DT	124.1 DEG	30.0 240.0	
	TF5014 EVAP EXH TOPOFF DT	70.6 DEG	30.0 240.0	TF5020 EVAP EXH TOPOFF DT	125.4 DEG	30.0 240.0	
	TF5015 EVAP EXH TOPOFF DT	129.3 DEG	30.0 240.0	TF5021 EVAP EXH TOPOFF DT	116.4 DEG	30.0 240.0	
	TF5016 EVAP EXH TOPOFF DT	104.5 DEG	30.0 240.0	TF5022 EVAP EXH TOPOFF DT	104.5 DEG	30.0 240.0	
11	TF5023 EVAP RE-ENTRY DUCT	117.7 DEG	30.0 240.0	TF5028 EVAP RE-ENTRY DUCT	44.9 DEG	30.0 240.0	
	TF5024 EVAP RE-ENTRY DUCT	139.6 DEG	30.0 240.0	TF5029 EVAP RE-ENTRY DUCT	44.0 DEG	30.0 240.0	
	TF5025 EVAP RE-ENTRY DUCT	117.7 DEG	30.0 240.0	TF5030 EVAP RE-ENTRY DUCT	51.2 DEG	30.0 240.0	
	TF5026 EVAP RE-ENTRY DUCT	104.5 DEG	30.0 240.0	TF5031 EVAP RE-ENTRY DUCT	66.4 DEG	30.0 240.0	
	TF5027 EVAP RE-ENTRY DUCT	44.3 DEG	30.0 240.0				
11	TF5032 EVAP EXH RE-ENTRY	70.6 DEG	30.0 240.0	TF5036 EVAP EXH RE-ENTRY	74.8 DEG	30.0 240.0	
	TF5033 EVAP EXH RE-ENTRY	62.3 DEG	30.0 240.0	TF5037 EVAP EXH RE-ENTRY	144.8 DEG	30.0 240.0	
	TF5034 EVAP EXH RE-ENTRY	48.3 DEG	30.0 240.0	TF5038 EVAP EXH RE-ENTRY	148.5 DEG	30.0 240.0	
	TF5035 EVAP EXH RE-ENTRY	42.5 DEG	30.0 240.0	TF5039 EVAP EXH RE-ENTRY	137.0 DEG	30.0 240.0	
11	PF5052 F-21 DIF PHSS EV 1	10.4 PSI	-409.5 409.5	PF5051 H2O TK GN2 PHSS	24.5 PSI	-409.5 409.5	
	PF5053 F-21 DIF PHSS EV 2	16.8 PSI	-409.5 409.5	PF5052 F-21 DIF PHSS EV 2	10.7 PSI	-409.5 409.5	
	PF5054 H2O SUP PHSS TO EV	3.23 TORR	-40.95 40.95	PF5055 H2O SUP PHSS TO EV	17.2 PSI	-409.5 409.5	
	PF5055 EVAP 1 CHMR PHSS			PF5057 EVAP 2 CHMR PHSS	1.34 TORR	-40.95 40.95	
11	PD5065 EXH DUCT PHSS DP	0.15 TORR	-40.95 40.95	PD5065 EXH DUCT PHSS DP	0.36 TORR	-40.95 40.95	
	PD5066 EXH DUCT PHSS DP	0.15 TORR	-40.95 40.95	PD5066 EXH DUCT PHSS DP	LLL TORR	-40.95 40.95	
	PD5067 EXH DUCT PHSS DP	0.29 TORR	-40.95 40.95	PD5067 EXH DUCT PHSS DP	0.54 TORR	-40.95 40.95	
	PD5068 EXH DUCT PHSS	1.31 TORR	-4. 74 40.95	PD5068 EXH DUCT PHSS DP	0.50 TORR	-40.95 40.95	
	PD5069 EXH DUCT PHSS	1.67 TORR	-40.95 40.95	PD5069 EXH DUCT PHSS DP	0.61 TORR	-40.95 40.95	
	PD5070 EXH DUCT PHSS	1.63 TORR	-40.95 40.95	PD5070 EXH DUCT PHSS DP	0.04 TORR	-40.95 40.95	
	PD5071 EXH DUCT PHSS	UUU TORR	-40.95 40.95	PD5071 EXH DUCT PHSS DP	0.03 TORR	-40.95 40.95	
11	FW5082 H2O FLO TO FL EVAP	15.1 PPM	-409.5 409.5	FW5081 TOT H2O FLO TO EVAP	29.1 PPM	-409.5 409.5	
	FW5083 H2O FLO TO FL EVAP			FW5083 H2O FLO TO FL EVAP	14.8 PPM	-409.5 409.5	
	FW5091 H2O TANK WEIGHT			FW5091 H2O TANK WEIGHT	62.4 LBS	-409.5 409.5	
11	HI5170 TOP OFF DUCT MTR 1	2.27 AMPS	-40.95 40.95	HI5172 TOP OFF DUCT MTR 3	1.57 AMPS	-40.95 40.95	
	HI5171 TOP OFF DUCT MTR 2	2.70 AMPS	-40.95 40.95	HI5173 TOP OFF DUCT MTR 4	2.19 AMPS	-40.95 40.95	
11	HI5174 M-ETY DT MTR PH 1	0.86 AMPS	-40.95 40.95	HI5174 M-ETY DT MTR PH 1	0.67 AMPS	-40.95 40.95	
	HI5175 M-ETY DT MTR PH 2	0.94 AMPS	-40.95 40.95	HI5175 M-ETY DT MTR PH 2	0.67 AMPS	-40.95 40.95	
11	HI5176 S S NOZZLE MTR	0.32 AMPS	-40.95 40.95	HI5177 S S NOZZLE MTR	0.32 AMPS	-40.95 40.95	
	FM5643 HI FL TO PRI VALV	2251 PPM	- 4095 4095	FM5649 HI FLOW TO SEC PNL	2266 PPM	- 4095 4095	
				FM5660 F21 TOTAL FLOW	4.54 KPPH	-40.95 40.95	

MID	DESCRIPTION	VALUE	LIMITS	MID	DESCRIPTION	VALUE	LIMITS
11	Z05201 INST HT RJCT EV 1	12.8 KATU	-409.5 409.5	Z05202 INST HT RJCT EV 2	15.5 KBTU	-409.5 409.5	
				Z05203 INSTANT HEAT HJCT	28.1 KBTU	-409.5 409.5	
11	Z05211 TOT HT RJCT FVP 1	7.4 KATU	-409.5 409.5	Z05212 TOT HT RJCT FVP 2	8.9 KBTU	-409.5 409.5	
				Z05213 TOT HT HJCT	16.2 KBTU	-409.5 409.5	
11	Z05221 TOT WATER FLOW EV 1	8.8 LBS	-409.5 409.5	Z05222 TOT WATER FLOW EV 2	8.5 LBS	-409.5 409.5	
				Z05223 TOT WATER FLOW	17.3 LBS	-409.5 409.5	
				Z05224 WATER TANK DIFF WT.	RRR LBS	-409.5 409.5	
11	Z05231 SIG EVE TOT FVP 1	33.7 MIN	-409.5 409.5	Z05232 SIG EVE TOT FVP 2	37.7 MIN	-409.5 409.5	
				Z05234 TOTAL TEST TIME	36.1 MIN	-409.5 409.5	
11	Z05241 AVG HT LOAD FVP 1A	13.1 KATU	-409.5 409.5	Z05242 AVG HT LOAD FVP 2A	15.5 KBTU	-409.5 409.5	
				Z05243 AVG HT LOAD A	28.4 KBTU	-409.5 409.5	
11	Z05251 AVG HT LOAD FVP 1B	15.0 KATU	-409.5 409.5	Z05252 AVG HT LOAD FVP 2B	16.8 KBTU	-409.5 409.5	
				Z05253 AVG HT LOAD B	29.8 KBTU	-409.5 409.5	
11	Z05261 AVG WATER USE EV 1	15.4 LRSH	-409.5 409.5	Z05262 AVG WATER USE EV 2	15.0 LRSH	-409.5 409.5	
				Z05263 AVG WATER USE A	30.4 LRSH	-409.5 409.5	
				Z05264 AVG WATER USE B	RRR LRSH	-409.5 409.5	
11	Z05271 AVG ENT CHNG EV 1	846 BTUP	-4095 4095	Z05272 AVG ENT CHNG EV 2	1034 BTUP	-4095 4095	
				Z05273 AVG ENT CHNG A	939 BTUP	-4095 4095	
				Z05281 AVG ENTP CHNG B	RRR BTUP	-4095 4095	
11	Z05301 MIN F-21 OUT TEM 1	41.6 DEGF	-409.5 409.5	Z05302 MIN F-21 OUT TEM 2	40.9 DEGF	-409.5 409.5	
	Z05311 MAX F-21 OUT TEM 1	RRR DEGF	-409.5 409.5	Z05312 MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5	
11	Z05321 TP-OFF DT MTR PWR 1	209.6 WATT	-409.5 409.5	Z05322 TP-OFF DUCT 1 AVG	119.2 DEGF	-409.5 409.5	
	Z05323 TP-OFF DT MTR PWR 2	227.8 WATT	-409.5 409.5	Z05324 TP-OFF DUCT 2 AVG	120.8 DEGF	-409.5 409.5	
	Z05325 TP-OFF DT MTR PWR 3	40.3 WATT	-409.5 409.5	Z05326 TP-OFF DUCT 3 AVG	108.4 DEGF	-409.5 409.5	
	Z05327 TP-OFF DT MTR PWR 4	60.0 WATT	-409.5 409.5	Z05328 TP-OFF DUCT 4 AVG	112.8 DEGF	-409.5 409.5	
	Z05329 R-ETHY DT MTR PWR 1	10.1 WATT	-409.5 409.5	Z05330 R-ETHY DUCT 1 AVG	47.4 DEGF	-409.5 409.5	
	Z05331 R-ETHY DT MTR PWR 2	13.1 WATT	-409.5 409.5	Z05332 R-ETHY DUCT 2 AVG	70.4 DEGF	-409.5 409.5	
	Z05333 R-ETHY DT MTR PWR 3	10.2 WATT	-409.5 409.5	Z05334 R-ETHY DUCT 3 AVG	51.4 DEGF	-409.5 409.5	
	Z05341 S S NOZ NOZZLE 1	27.7 WATT	-409.5 409.5	Z05342 S S NOZZLE 2 AVG	113.1 DEGF	-409.5 409.5	
11	T05403 MSFC ASPS TEMP 1	83.5 DEGF	-409.5 409.5	T05404 MSFC ASPS TEMP 2	79.3 DEGF	-409.5 409.5	
	Z05501 P FLO CONT VLV IN	LLL DEGF	-409.5 409.5	Z05502 P FLO CONT VLV IN	38.2 DEGF	-409.5 409.5	
	Z05503 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	Z05504 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	
	Z05505 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	Z05506 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	
11	F05603 MI FL TO PRI VALV	2251 PPM	-4095 4095	F05604 MI FLOW TO SEC PML	2764 PPM	-4095 4095	

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---UNIT---
11	TF5001 F-21 IN TO EVAP 1	50.5 DEG	-409.5	409.5
	TF5002 F-21 IN TO EVAP 2	50.5 DEG	-409.5	409.5
	TF5003 F-21 OUT OF EVAP 1	45.8 DEG	-409.5	409.5
	TF5004 F-21 OUT OF EVAP 2	45.8 DEG	-409.5	409.5
	TF5005 F-21 OUT OF EVAP 1	46.6 DEG	-409.5	409.5
	TF5006 F-21 OUT OF EVAP 2	46.7 DEG	-409.5	409.5
	TF5007 F-21 IN TO EVAP 1	49.1 DEG	-409.5	409.5
	TF5008 F-21 IN TO EVAP 2	49.1 DEG	-409.5	409.5
11	TF5011 F-21 IN TO EVAP 1	49.5 DEG	-409.5	409.5
	TF5012 F-21 IN TO EVAP 2	49.5 DEG	-409.5	409.5
	TF5013 F-21 OUT OF EVAP 1	126.7 DEG	30.0	240.0
	TF5014 F-21 OUT OF EVAP 2	101.8 DEG	30.0	240.0
	TF5015 F-21 OUT OF EVAP 1	174.7 DEG	30.0	240.0
	TF5016 F-21 OUT OF EVAP 2	167.3 DEG	30.0	240.0
11	TF5023 EVAP RE-ENTRY DUCT	133.2 DEG	30.0	240.0
	TF5024 EVAP RE-ENTRY DUCT	156.8 DEG	30.0	240.0
	TF5025 EVAP RE-ENTRY DUCT	126.1 DEG	30.0	240.0
	TF5026 EVAP RE-ENTRY DUCT	112.5 DEG	30.0	240.0
	TF5027 EVAP RE-ENTRY DUCT	49.7 DEG	30.0	240.0
11	TF5032 EVAP EXH RE-ENTRY	73.4 DEG	30.0	240.0
	TF5033 EVAP EXH RE-ENTRY	65.1 DEG	30.0	240.0
	TF5034 EVAP EXH RE-ENTRY	49.7 DEG	30.0	240.0
	TF5035 EVAP EXH RE-ENTRY	44.0 DEG	30.0	240.0
11	TF5032 EVAP EXH RE-ENTRY	73.4 DEG	30.0	240.0
	TF5033 EVAP EXH RE-ENTRY	65.1 DEG	30.0	240.0
	TF5034 EVAP EXH RE-ENTRY	49.7 DEG	30.0	240.0
	TF5035 EVAP EXH RE-ENTRY	44.0 DEG	30.0	240.0
11	PF5052 F-21 OIF PRESS EV 1	15.5 PSID	-409.5	409.5
	PF5053 F-21 OIF PRESS EV 2	27.7 PSIA	-409.5	409.5
	PF5054 F-21 OIF PRESS EV 3	2.17 TORR	-40.95	40.95
	PF5055 F-21 OIF PRESS EV 4	15.5 PSID	-409.5	409.5
	PF5056 F-21 OIF PRESS EV 5	27.7 PSIA	-409.5	409.5
	PF5057 F-21 OIF PRESS EV 6	2.17 TORR	-40.95	40.95
11	PD5058 EXHT DUCT PRESS DP	0.10 TORR	-40.95	40.95
	PD5059 EXHT DUCT PRESS DP	0.04 TORR	-40.95	40.95
	PD5060 EXHT DUCT PRESS DP	0.14 TORR	-40.95	40.95
	PD5061 EXHT DUCT PRESS DP	0.92 TORR	-40.95	40.95
	PD5062 EXHT DUCT PRESS DP	1.00 TORR	-40.95	40.95
	PD5063 EXHT DUCT PRESS DP	1.08 TORR	-40.95	40.95
	PD5064 EXHT DUCT PRESS DP	0.043 TORR	-40.95	40.95
11	FW5082 H2O FLO TO FL EVAP	0.0 PPM	-409.5	409.5
	FW5083 H2O FLO TO FL EVAP	11.1 PPM	-409.5	409.5
	FW5091 H2O TANK WEIGHT	118.0 LBS	-409.5	409.5
11	MI5170 TOP OFF DUCT MTR 1	2.26 AMPS	-40.95	40.95
	MI5171 TOP OFF DUCT MTR 2	2.70 AMPS	-40.95	40.95
	MI5172 TOP OFF DUCT MTR 3	1.53 AMPS	-40.95	40.95
	MI5173 TOP OFF DUCT MTR 4	2.14 AMPS	-40.95	40.95
	MI5174 R-ETY OT MTR PWR 1	0.86 AMPS	-40.95	40.95
	MI5175 R-ETY OT MTR PWR 2	0.92 AMPS	-40.95	40.95
11	MI5176 S S NOZZLE MTR	0.32 AMPS	-40.95	40.95
	MI5177 S S NOZZLE MTR	0.32 AMPS	-40.95	40.95
11	FW5643 MI FL TO PRI VALV	2764 PPM	-4095	4095
	FW5649 MI FLOW TO SEC PNL	2771 PPM	-4095	4095
	FW5660 F21 TOTAL FLOW	5.51 KPPH	-40.95	40.95

PAGE 03

FSD IP/EVAP SCROUP (00000) CHAMBER A

DATE 117. 21 MRS: 20 MIN. 01 SEC

T.P. 12

MIN	DESCRIPTION	VALUE	UNIT	MIN	DESCRIPTION	VALUE	UNIT
11	Z05201 INST MT RJCT EV 1	5.9	KRTU	-409.5	Z05202 INST MT RJCT EV 2	9.3	KRTU
11	Z05211 TOT MT RJCT FVP 1	6.1	KRTU	-409.5	Z05212 TOT MT RJCT FVP 2	7.3	KRTU
11	Z05221 TOT MATR FLW EV 1	9.2	LBS	-409.5	Z05222 TOT MATR FLW EV 2	8.1	LBS
11	Z05231 SIG EVE TOT FVP 1	26.3	MIN	-409.5	Z05232 SIG EVE TOT FVP 2	26.3	MIN
	Z05241 AVG MT LOAD FVP 1A	8.0	KRTU	-409.5	Z05242 AVG MT LOAD FVP 2A	9.6	KRTU
11	Z05251 AVG MT LOAD FVP 1A	10.0	KRTU	-409.5	Z05252 AVG MT LOAD FVP 2A	10.7	KRTU
11	Z05261 AVG MATR USE EV 1	12.1	LBSH	-409.5	Z05262 AVG MATR USE EV 2	10.6	LBSH
11	Z05271 AVG ENT CHNG EV 1	6.3	BTUP	-409.5	Z05272 AVG ENT CHNG FV 2	9.01	BTUP
11	Z05301 MIN F-21 OUT TEM 1	40.9	DEGF	-409.5	Z05302 MIN F-21 OUT TEM 2	41.2	DEGF
11	Z05321 TP-OFF DT MTR PWR 1	212.3	WATT	-409.5	Z05322 TP-OFF DUCT 1 AVG	15.9	DEGF
11	Z05331 TP-OFF DT MTR PWR 3	41.1	WATT	-409.5	Z05332 TP-OFF DUCT 2 AVG	167.2	DEGF
11	Z05341 TP-OFF DT MTR PWR 4	60.3	WATT	-409.5	Z05342 TP-OFF DUCT 3 AVG	132.3	DEGF
11	Z05351 R-ETY DT MTR PWR 1	10.1	WATT	-409.5	Z05352 R-ETY DUCT 4 AVG	150.6	DEGF
11	Z05361 R-ETY DT MTR PWR 2	13.6	WATT	-409.5	Z05362 R-ETY DUCT 1 AVG	48.7	DEGF
11	Z05371 R-ETY DT MTR PWR 3	10.2	WATT	-409.5	Z05372 R-ETY DUCT 2 AVG	73.9	DEGF
11	Z05381 S S NOZ MTR PWR	27.7	WATT	-409.5	Z05382 S S NOZZLE 1 AVG	52.9	DEGF
11	Z05391 S S NOZ MTR PWR	27.7	WATT	-409.5	Z05392 S S NOZZLE 2 AVG	118.3	DEGF
11	T04603 MSFC ASPS TEMP 1	83.5	DEGF	-409.5	T04604 MSFC ASPS TEMP 2	79.3	DEGF
11	TF5501 P FLO CONT VLV IN	LLL	DEGF	-409.5	TF5502 S FLO CONT VLV IN	LLL	DEGF
11	TF5508 P CCN OUT MIX CH	UUU	DEGF	-409.5	TF5509 S CCN OUT MIX CH	UUU	DEGF
11	TF5509 P CCN OUT MIX CH	UUU	DEGF	-409.5	TF5510 S CCN OUT MIX CH	UUU	DEGF
11	F05643 MI FL TO PRI VALV	2764	PPH	-409.5	F05649 MI FLOW TO SEC PNL	2771	PPH

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PAGE 03

FSO JAWAN SCADA (0010) CHAMARA A

T.P. 73

JAY 11:30 22 HRS. 20 MIN. 00 SEC

ITEM	DESCRIPTION	VALUE	LIMIT
11	Z05201 INST 1 HCT EV 1	4.0 KHTU	409.5
11	Z05211 TOT MT HCT EV 1	5.0 KHTU	409.5
11	Z05221 TOT WATH FLM EV 1	4.8 LMS	409.5
11	Z05231 SIG EVE TOT EV 1	25.1 MIN	409.5
11	Z05241 AVG HT LOAD EV 1A	6.7 KATU	409.5
11	Z05251 AVG HT LOAD EV 1R	8.2 KATU	409.5
11	Z05261 AVG WATR USE EV 1	10.6 LASH	409.5
11	Z05271 AVG ENT CHNG EV 1	635 RTUP	4095

ITEM	DESCRIPTION	VALUE	LIMIT
11	Z05202 INST 2 HCT EV 2	4.0 KHTU	409.5
11	Z05212 TOT MT HCT EV 2	4.0 KHTU	409.5
11	Z05222 TOT WATH FLM EV 2	4.0 LMS	409.5
11	Z05232 SIG EVE TOT EV 2	25.1 MIN	409.5
11	Z05242 AVG HT LOAD EV 2A	7.9 KATU	409.5
11	Z05252 AVG HT LOAD EV 2R	7.4 KATU	409.5
11	Z05262 AVG WATR USE EV 2	14.7 LASH	409.5
11	Z05272 AVG ENT CHNG EV 2	608 RTUP	4095

ITEM	DESCRIPTION	VALUE	LIMIT
11	T05403 MSFC ASPS TEMP 1	44.6 DEGF	409.5
11	T05404 MSFC ASPS TEMP 2	44.6 DEGF	409.5
11	T05405 MSFC ASPS TEMP 3	44.6 DEGF	409.5
11	T05406 MSFC ASPS TEMP 4	44.6 DEGF	409.5
11	T05407 MSFC ASPS TEMP 5	44.6 DEGF	409.5
11	T05408 MSFC ASPS TEMP 6	44.6 DEGF	409.5
11	T05409 MSFC ASPS TEMP 7	44.6 DEGF	409.5
11	T05410 MSFC ASPS TEMP 8	44.6 DEGF	409.5
11	T05411 MSFC ASPS TEMP 9	44.6 DEGF	409.5
11	T05412 MSFC ASPS TEMP 10	44.6 DEGF	409.5
11	T05413 MSFC ASPS TEMP 11	44.6 DEGF	409.5
11	T05414 MSFC ASPS TEMP 12	44.6 DEGF	409.5
11	T05415 MSFC ASPS TEMP 13	44.6 DEGF	409.5
11	T05416 MSFC ASPS TEMP 14	44.6 DEGF	409.5
11	T05417 MSFC ASPS TEMP 15	44.6 DEGF	409.5
11	T05418 MSFC ASPS TEMP 16	44.6 DEGF	409.5
11	T05419 MSFC ASPS TEMP 17	44.6 DEGF	409.5
11	T05420 MSFC ASPS TEMP 18	44.6 DEGF	409.5
11	T05421 MSFC ASPS TEMP 19	44.6 DEGF	409.5
11	T05422 MSFC ASPS TEMP 20	44.6 DEGF	409.5
11	T05423 MSFC ASPS TEMP 21	44.6 DEGF	409.5
11	T05424 MSFC ASPS TEMP 22	44.6 DEGF	409.5
11	T05425 MSFC ASPS TEMP 23	44.6 DEGF	409.5
11	T05426 MSFC ASPS TEMP 24	44.6 DEGF	409.5
11	T05427 MSFC ASPS TEMP 25	44.6 DEGF	409.5
11	T05428 MSFC ASPS TEMP 26	44.6 DEGF	409.5
11	T05429 MSFC ASPS TEMP 27	44.6 DEGF	409.5
11	T05430 MSFC ASPS TEMP 28	44.6 DEGF	409.5
11	T05431 MSFC ASPS TEMP 29	44.6 DEGF	409.5
11	T05432 MSFC ASPS TEMP 30	44.6 DEGF	409.5
11	T05433 MSFC ASPS TEMP 31	44.6 DEGF	409.5
11	T05434 MSFC ASPS TEMP 32	44.6 DEGF	409.5
11	T05435 MSFC ASPS TEMP 33	44.6 DEGF	409.5
11	T05436 MSFC ASPS TEMP 34	44.6 DEGF	409.5
11	T05437 MSFC ASPS TEMP 35	44.6 DEGF	409.5
11	T05438 MSFC ASPS TEMP 36	44.6 DEGF	409.5
11	T05439 MSFC ASPS TEMP 37	44.6 DEGF	409.5
11	T05440 MSFC ASPS TEMP 38	44.6 DEGF	409.5
11	T05441 MSFC ASPS TEMP 39	44.6 DEGF	409.5
11	T05442 MSFC ASPS TEMP 40	44.6 DEGF	409.5
11	T05443 MSFC ASPS TEMP 41	44.6 DEGF	409.5
11	T05444 MSFC ASPS TEMP 42	44.6 DEGF	409.5
11	T05445 MSFC ASPS TEMP 43	44.6 DEGF	409.5
11	T05446 MSFC ASPS TEMP 44	44.6 DEGF	409.5
11	T05447 MSFC ASPS TEMP 45	44.6 DEGF	409.5
11	T05448 MSFC ASPS TEMP 46	44.6 DEGF	409.5
11	T05449 MSFC ASPS TEMP 47	44.6 DEGF	409.5
11	T05450 MSFC ASPS TEMP 48	44.6 DEGF	409.5
11	T05451 MSFC ASPS TEMP 49	44.6 DEGF	409.5
11	T05452 MSFC ASPS TEMP 50	44.6 DEGF	409.5
11	T05453 MSFC ASPS TEMP 51	44.6 DEGF	409.5
11	T05454 MSFC ASPS TEMP 52	44.6 DEGF	409.5
11	T05455 MSFC ASPS TEMP 53	44.6 DEGF	409.5
11	T05456 MSFC ASPS TEMP 54	44.6 DEGF	409.5
11	T05457 MSFC ASPS TEMP 55	44.6 DEGF	409.5
11	T05458 MSFC ASPS TEMP 56	44.6 DEGF	409.5
11	T05459 MSFC ASPS TEMP 57	44.6 DEGF	409.5
11	T05460 MSFC ASPS TEMP 58	44.6 DEGF	409.5
11	T05461 MSFC ASPS TEMP 59	44.6 DEGF	409.5
11	T05462 MSFC ASPS TEMP 60	44.6 DEGF	409.5
11	T05463 MSFC ASPS TEMP 61	44.6 DEGF	409.5
11	T05464 MSFC ASPS TEMP 62	44.6 DEGF	409.5
11	T05465 MSFC ASPS TEMP 63	44.6 DEGF	409.5
11	T05466 MSFC ASPS TEMP 64	44.6 DEGF	409.5
11	T05467 MSFC ASPS TEMP 65	44.6 DEGF	409.5
11	T05468 MSFC ASPS TEMP 66	44.6 DEGF	409.5
11	T05469 MSFC ASPS TEMP 67	44.6 DEGF	409.5
11	T05470 MSFC ASPS TEMP 68	44.6 DEGF	409.5
11	T05471 MSFC ASPS TEMP 69	44.6 DEGF	409.5
11	T05472 MSFC ASPS TEMP 70	44.6 DEGF	409.5
11	T05473 MSFC ASPS TEMP 71	44.6 DEGF	409.5
11	T05474 MSFC ASPS TEMP 72	44.6 DEGF	409.5
11	T05475 MSFC ASPS TEMP 73	44.6 DEGF	409.5
11	T05476 MSFC ASPS TEMP 74	44.6 DEGF	409.5
11	T05477 MSFC ASPS TEMP 75	44.6 DEGF	409.5
11	T05478 MSFC ASPS TEMP 76	44.6 DEGF	409.5
11	T05479 MSFC ASPS TEMP 77	44.6 DEGF	409.5
11	T05480 MSFC ASPS TEMP 78	44.6 DEGF	409.5
11	T05481 MSFC ASPS TEMP 79	44.6 DEGF	409.5
11	T05482 MSFC ASPS TEMP 80	44.6 DEGF	409.5
11	T05483 MSFC ASPS TEMP 81	44.6 DEGF	409.5
11	T05484 MSFC ASPS TEMP 82	44.6 DEGF	409.5
11	T05485 MSFC ASPS TEMP 83	44.6 DEGF	409.5
11	T05486 MSFC ASPS TEMP 84	44.6 DEGF	409.5
11	T05487 MSFC ASPS TEMP 85	44.6 DEGF	409.5
11	T05488 MSFC ASPS TEMP 86	44.6 DEGF	409.5
11	T05489 MSFC ASPS TEMP 87	44.6 DEGF	409.5
11	T05490 MSFC ASPS TEMP 88	44.6 DEGF	409.5
11	T05491 MSFC ASPS TEMP 89	44.6 DEGF	409.5
11	T05492 MSFC ASPS TEMP 90	44.6 DEGF	409.5
11	T05493 MSFC ASPS TEMP 91	44.6 DEGF	409.5
11	T05494 MSFC ASPS TEMP 92	44.6 DEGF	409.5
11	T05495 MSFC ASPS TEMP 93	44.6 DEGF	409.5
11	T05496 MSFC ASPS TEMP 94	44.6 DEGF	409.5
11	T05497 MSFC ASPS TEMP 95	44.6 DEGF	409.5
11	T05498 MSFC ASPS TEMP 96	44.6 DEGF	409.5
11	T05499 MSFC ASPS TEMP 97	44.6 DEGF	409.5
11	T05500 MSFC ASPS TEMP 98	44.6 DEGF	409.5
11	T05501 MSFC ASPS TEMP 99	44.6 DEGF	409.5
11	T05502 MSFC ASPS TEMP 100	44.6 DEGF	409.5

END OF 10 P. 14

PAGE 01 CSD IR/EVAP SC002 (0000) CHANNEL A DA 113.23 HRS. 35 MIN. 43 SEC

UNIT	DESCRIPTION	VALUE	LIMIT	UNIT	DESCRIPTION	VALUE	LIMIT
11	TF5001 F-21 IN TO EVAP 1	45.0 DEG	-409.5	409.5	TF5007 F-21 IN TO EVAP 1	44.8 DEG	-409.5
	TF5002 F-21 IN TO EVAP 2	44.1 DEG	-409.5	409.5	TF5008 F-21 IN TO EVAP 2	45.0 DEG	-409.5
	TF5003 F-21 OUT OF EVAP 1	41.6 DEG	-409.5	409.5	TF5009 F-21 OUT OF EVAP 2	41.4 DEG	-409.5
	TF5004 F-21 OUT OF EVAP 2	41.6 DEG	-409.5	409.5	TF5010 F-21 OUT OF EVAP 2	41.4 DEG	-409.5
	TF5005 M20 IN TO EVAP 1	44.3 DEG	-409.5	409.5	TF5011 M20 IN TO EVAP 2	44.9 DEG	-409.5
	TF5006 M20 IN TO EVAP 2	44.7 DEG	-409.5	409.5	TF5012 M20 IN TO EVAP 2	44.8 DEG	-409.5
12	TF5011 M20 IN TO EVAP 2	49.9 DEG	-409.5	409.5	TF5017 EVAP EXH TUPUFF DT	201.9 DEG	30.0
	TF5012 M20 IN TO EVAP 2	49.5 DEG	-409.5	409.5	TF5018 EVAP EXH TUPUFF DT	60.9 DEG	30.0
	TF5013 EVAP EXH TUPUFF DT	144.8 DEG	30.0	240.0	TF5019 EVAP EXH TUPUFF DT	180.8 DEG	30.0
	TF5014 EVAP EXH TUPUFF DT	139.6 DEG	30.0	240.0	TF5020 EVAP EXH TUPUFF DT	156.0 DEG	30.0
	TF5015 EVAP EXH TUPUFF DT	219.5 DEG	30.0	240.0	TF5021 EVAP EXH TUPUFF DT	151.0 DEG	30.0
	TF5016 EVAP EXH TUPUFF DT	202.7 DEG	30.0	240.0	TF5022 EVAP EXH TUPUFF DT	143.8 DEG	30.0
13	TF5023 EVAP RE-ENTRY DUCT	147.3 DEG	30.0	240.0	TF5028 EVAP RE-ENTRY DUCT	48.3 DEG	30.0
	TF5024 EVAP RE-ENTRY DUCT	164.4 DEG	30.0	240.0	TF5029 EVAP RE-ENTRY DUCT	45.4 DEG	30.0
	TF5025 EVAP RE-ENTRY DUCT	126.7 DEG	30.0	240.0	TF5030 EVAP RE-ENTRY DUCT	54.0 DEG	30.0
	TF5026 EVAP RE-ENTRY DUCT	113.8 DEG	30.0	240.0	TF5031 EVAP RE-ENTRY DUCT	70.4 DEG	30.0
	TF5027 EVAP RE-ENTRY DUCT	49.7 DEG	30.0	240.0			
14	TF5032 EVAP EXH RE-ENTRY	74.8 DEG	30.0	240.0	TF5036 EVAP EXH RE-ENTRY	80.3 DEG	30.0
	TF5033 EVAP EXH RE-ENTRY	66.5 DEG	30.0	240.0	TF5037 EVAP EXH RE-ENTRY	225.3 DEG	30.0
	TF5034 EVAP EXH RE-ENTRY	51.2 DEG	30.0	240.0	TF5038 EVAP EXH RE-ENTRY	239.4 DEG	30.0
	TF5035 EVAP EXH RE-ENTRY	45.4 DEG	30.0	240.0	TF5039 EVAP EXH RE-ENTRY	228.9 DEG	30.0
15	PF5042 F-21 DIF PRESS EV 1	10.2 PSI	-409.5	409.5	PN5051 M20 TK GN2 PRESS	24.5 PSI	-409.5
	PF5043 M20 SUP PRESS TO EV	24.9 PSI	-409.5	409.5	PF5053 F-21 DIF PRESS EV 2	10.9 PSI	-409.5
	PF5044 EVAP 1 CHMBR PRESS	0.77 TORR	-409.5	409.5	PF5054 M20 SUP PRESS TO EV	29.1 PSI	-409.5
					PF5055 EVAP 2 CHMBR PRESS	0.40 TORR	-409.5
16	PN5048 EXHT DUCT PRESS DP	0.43 TORR	-409.5	409.5	PN5065 EXHT DUCT PRESS DP	0.49 TORR	-409.5
	PN5049 EXHT DUCT PRESS DP	0.10 TORR	-409.5	409.5	PN5066 EXHT DUCT PRESS DP	LLI TORR	-409.5
	PN5050 EXHT DUCT PRESS DP	0.18 TORR	-409.5	409.5	PN5067 EXHT DUCT PRESS DP	0.49 TORR	-409.5
	PN5051 EXHT DUCT PRESS DP	0.41 TORR	-409.5	409.5	PN5068 EXHT DUCT PRESS DP	0.22 TORR	-409.5
	PN5052 EXHT DUCT PRESS DP	0.26 TORR	-409.5	409.5	PN5069 EXHT DUCT PRESS DP	0.12 TORR	-409.5
	PN5053 EXHT DUCT PRESS DP	0.22 TORR	-409.5	409.5	PN5070 EXHT DUCT PRESS DP	LLI TORR	-409.5
	PN5054 EXHT DUCT PRESS DP	0.037 TORR	-409.5	409.5	PN5071 EXHT DUCT PRESS DP	0.010 TORR	-409.5
17	FW5002 M20 FLO TO FL EVAP	0.0 PPM	-409.5	409.5	FW5001 TOT M20 FLO TO EVAP	103.0 PPM	-409.5
					FW5003 M20 FLO TO FL EVAP	0.0 PPM	-409.5
					WT5091 M20 TANK WEIGHT	92.5 LBS	-409.5
18	M15170 TOP OFF DUCT MTR 1	1.78 AMPS	-409.5	409.5	M15172 TOP OFF DUCT MTR 3	1.51 AMPS	-409.5
	M15171 TOP OFF DUCT MTR 2	2.13 AMPS	-409.5	409.5	M15173 TOP OFF DUCT MTR 4	2.08 AMPS	-409.5
19	M15174 M-ETY DT MTR PWR 1	0.84 AMPS	-409.5	409.5	M15174 M-ETY DT MTR PWR 3	0.67 AMPS	-409.5
	M15175 M-ETY DT MTR PWR 2	0.92 AMPS	-409.5	409.5			
20	M15176 S NOZZLE HTR	0.32 AMPS	-409.5	409.5	M15177 S S NOZZLE HTR	0.32 AMPS	-409.5
	FW5643 MI FL TO PRI VALV	2251 PPM	-4095	4095	FW5649 MI FLOW TO SEC PNL	2252 PPM	-4095
					FW5650 F21 TOTAL FLOW	4.48 KPPH	-4095

DAY 1130 23 HRS. 35 MIN. 43 SEC

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PAGE 02 CSO IR/EVAP SCODP (0004) CHANNEL A DAY 114.01 MRS. 15 MIN. 43 SEC

MIN	DESCRIPTION	VALUE	LIMITS	MIN	DESCRIPTION	VALUE	LIMITS
11	Z05201 INST HT RJCT EV 1	0.9 KRTU	-409.5 409.5	Z05202 INST HT RJCT EV 2	2.6 KRTU	-409.5 409	
				Z05203 INSTANT HEAT RJCT	3.5 KRTU	-409.5 409.5	
11	Z05211 TOT HT RJCT FVP 1	1.2 KRTU	-409.5 409.5	Z05212 TOT HT RJCT EVP 2	2.9 KRTU	-409.5 409	
				Z05213 TOT HT RJCT	4.2 KRTU	-409.5 409.5	
11	Z05221 TOT WATER FLOW EV 1	5.4 LBS	-409.5 409.5	Z05222 TOT WATER FLOW EV 2	4.1 LBS	-409.5 409	
				Z05223 TOT WATER FLOW	9.5 LBS	-409.5 409.5	
				Z05224 WATER INK DIFF MT.	9.9 LBS	-409.5 409.5	
11	Z05231 SIG EVE TOT FVP 1	13.0 MIN	-409.5 409.5	Z05232 SIG EVE TOT EVP 2	13.0 MIN	-409.5 409	
				Z05234 TOTAL TEST TIME	69.5 MIN	-409.5 409.5	
11	Z05241 AVG HT LOAD FVP 1A	1.1 KRTU	-409.5 409.5	Z05242 AVG HT LOAD EVP 2A	2.5 KRTU	-409.5 409	
				Z05243 AVG HT LOAD A	3.6 KRTU	-409.5 409.5	
11	Z05251 AVG HT LOAD EVP 1B	2.9 KRTU	-409.5 409.5	Z05252 AVG HT LOAD EVP 2B	2.8 KRTU	-409.5 409	
				Z05253 AVG HT LOAD B	5.7 KRTU	-409.5 409.5	
11	Z05261 AVG WATER USE EV 1	4.6 LBSH	-409.5 409.5	Z05262 AVG WATER USE EV 2	3.5 LBSH	-409.5 409	
				Z05263 AVG WATER USE A	8.7 LBSH	-409.5 409.5	
				Z05264 AVG WATER USE B	5.1 LBSH	-409.5 409.5	
11	Z05271 AVG ENT CHNG EV 1	228 BTUP	-4095 4095	Z05272 AVG ENT CHNG EV 2	712 BTUP	-4095 40	
				Z05273 AVG ENT CHNG A	43A BTUP	-4095 4095	
				Z05281 AVG ENT CHNG B	70A BTUP	-4095 4095	
775301	MIN F-21 OUT TEM 1	39.3 DEGF	-409.5 409.5	Z05302 MIN F-21 OUT TEM 2	38.8 DEGF	-409.5 409.5	
775311	MAX F-21 OUT TEM 1	HRM DEGF	-409.5 409.5	Z05312 MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5	
11	Z05321 TP-OFF DT HTR PWR 1	134.6 WATT	-409.5 409.5	Z05351 TP-OFF DUCT 1 AVG	192.7 DEGF	-409.5 40	
				Z05352 TP-OFF DUCT 2 AVG	195.7 DEGF	-409.5 409.5	
				Z05353 TP-OFF DUCT 3 AVG	180.7 DEGF	-409.5 409.5	
				Z05354 TP-OFF DUCT 4 AVG	209.1 DEGF	-409.5 409.5	
				Z05355 R-ETHY DUCT 1 AVG	50.8 DEGF	-409.5 409.5	
				Z05356 R-ETHY DUCT 2 AVG	78.0 DEGF	-409.5 409.5	
				Z05357 R-ETHY DUCT 3 AVG	55.7 DEGF	-409.5 409.5	
				Z05358 SS NOZZLE 1 AVG	169.1 DEGF	-409.5 409.5	
				Z05359 SS NOZZLE 2 AVG	128.7 DEGF	-409.5 409.5	
11	T05403 MSFC ASPS TEMP 1	82.1 DEGF	-409.5 409.5	T05404 MSFC ASPS TEMP 2	79.3 DEGF	-409.5 409	
				Z05501 P FLO CONT VLV IN	LLL DEGF	-409.5 409.5	
				Z05502 P CON OUT VLV CH	UUU DEGF	-409.5 409.5	
				Z05503 P CON OUT MIA CH	UUU DEGF	-409.5 409.5	
				Z05504 P CON OUT MIA CH	UUU DEGF	-409.5 409.5	
11	F05643 HI FL TO PRI VALV	2751 PPM	-4095 4095	F05649 HI FLOW TO SEC PNC	2759 PPM	-4095 60	

END OF T.P. 16

PAGE 01 CSU IN/LEAP SCUUP (0005) CHAMBER A DAY 114, 03 MHS, 45 MIN, 30 SEC

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---MIN---	---DESCRIPTION---	---VALUE---	---LIMITS---
IF5001	F-21 IN TO EVAP 1	45.0 DEGF	-409.5 409.5	IF5007	F-21 IN TO EVAP 2	45.4 DEGF	-409.5 409.5
IF5002	F-21 IN TO EVAP 1	43.3 DEGF	-409.5 409.5	IF5008	F-21 IN TO EVAP 2	45.8 DEGF	-409.5 409.5
IF5003	F-21 OUT OF EVAP 1	41.9 DEGF	-409.5 409.5	IF5009	F-21 OUT OF EVAP 2	41.6 DEGF	-409.5 409.5
IF5004	F-21 OUT OF EVAP 1	42.3 DEGF	-409.5 409.5	IF5010	F-21 OUT OF EVAP 2	41.9 DEGF	-409.5 409.5
IF5005	F-21 IN TO EVAP 1	128.3 DEGF	-409.5 409.5	IF5011	H2O IN TO EVAP 2	129.4 DEGF	-409.5 409.5
IF5006	F-21 IN TO EVAP 1	128.3 DEGF	-409.5 409.5	IF5012	H2O IN TO EVAP 2	129.0 DEGF	-409.5 409.5
IF5011	H2O IN TO EVAP 2	129.8 DEGF	-409.5 409.5	IF5017	EVAP EXM TOPOFF DT	212.4 DEGF	30.0 240.0
IF5012	H2O IN TO EVAP 2	129.0 DEGF	-409.5 409.5	IF5018	EVAP EXM TOPOFF DT	214.8 DEGF	30.0 240.0
IF5013	EVAP EXM TOPOFF DT	134.5 DEGF	30.0 240.0	IF5019	EVAP EXM TOPOFF DT	214.8 DEGF	30.0 240.0
IF5014	EVAP EXM TOPOFF DT	109.8 DEGF	30.0 240.0	IF5020	EVAP EXM TOPOFF DT	177.2 DEGF	30.0 240.0
IF5015	EVAP EXM TOPOFF DT	206.3 DEGF	30.0 240.0	IF5021	EVAP EXM TOPOFF DT	191.8 DEGF	30.0 240.0
IF5016	EVAP EXM TOPOFF DT	193.0 DEGF	30.0 240.0	IF5022	EVAP EXM TOPOFF DT	175.9 DEGF	30.0 240.0
IF5023	EVAP RE-ENTRY DUCT	170.9 DEGF	30.0 240.0	IF5028	EVAP RE-ENTRY DUCT	49.7 DEGF	30.0 240.0
IF5024	EVAP RE-ENTRY DUCT	190.5 DEGF	30.0 240.0	IF5029	EVAP RE-ENTRY DUCT	46.3 DEGF	30.0 240.0
IF5025	EVAP RE-ENTRY DUCT	146.0 DEGF	30.0 240.0	IF5030	EVAP RE-ENTRY DUCT	56.8 DEGF	30.0 240.0
IF5026	EVAP RE-ENTRY DUCT	130.6 DEGF	30.0 240.0	IF5031	EVAP RE-ENTRY DUCT	73.4 DEGF	30.0 240.0
IF5027	EVAP RE-ENTRY DUCT	51.2 DEGF	30.0 240.0				
IF5032	EVAP EXM RE-ENTRY	77.5 DEGF	30.0 240.0	IF5036	EVAP EXM RE-ENTRY	46.4 DEGF	30.0 240.0
IF5033	EVAP EXM RE-ENTRY	69.2 DEGF	30.0 240.0	IF5037	EVAP EXM RE-ENTRY	210.0 DEGF	30.0 240.0
IF5034	EVAP EXM RE-ENTRY	52.6 DEGF	30.0 240.0	IF5038	EVAP EXM RE-ENTRY	211.2 DEGF	30.0 240.0
IF5035	EVAP EXM RE-ENTRY	48.3 DEGF	30.0 240.0	IF5039	EVAP EXM RE-ENTRY	212.4 DEGF	30.0 240.0
IF5052	F-21 DIF PHSS EV 1	15.3 PSID	-409.5 409.5	IF5051	H2O TK GN2 PHSS	28.5 PSI	-409.5 409.5
IF5054	H2O SUP PHSS TO EV	27.9 PSIA	-409.5 409.5	IF5053	F-21 DIF PHSS EV 2	15.9 PSID	-409.5 409.5
IF5056	EVAP 1 CHMBR PHSS	1.27 TORR	-40.95 40.95	IF5055	H2O SUP PHSS TO EV	24.7 PSIA	-409.5 409.5
IF5058	EXMT DUCT PHSS DP	LLL TORR	-40.95 40.95	IF5057	EVAP 2 CHMBR PHSS	0.61 TORR	-40.95 40.95
IF5059	EXMT DUCT PHSS DP	0.06 TORR	-40.95 40.95	IF5065	EXMT DUCT PHSS DP	LLL TORR	-40.95 40.95
IF5060	EXMT DUCT PHSS DP	0.11 TORR	-40.95 40.95	IF5066	EXMT DUCT PHSS DP	LLL TORR	-40.95 40.95
IF5061	EXMT DUCT PHSS	0.37 TORR	-40.95 40.95	IF5067	EXMT DUCT PHSS DP	0.12 TORR	-40.95 40.95
IF5062	EXMT DUCT PHSS	0.61 TORR	-40.95 40.95	IF5068	EXMT DUCT PHSS DP	0.27 TORR	-40.95 40.95
IF5063	EXMT DUCT PHSS	0.53 TORR	-40.95 40.95	IF5069	EXMT DUCT PHSS DP	0.15 TORR	-40.95 40.95
IF5064	EXMT DUCT PHSS	0.023 TORR	-40.95 40.95	IF5070	EXMT DUCT PHSS DP	LLL TORR	-40.95 40.95
IF5082	H2O FLO TO FL EVAP	7.0 PPM	-409.5 409.5	IF5071	EXMT DUCT PHSS DP	0.008 TORR	-40.95 40.95
IF5083	H2O FLO TO FL EVAP	7.0 PPM	-409.5 409.5	IF5081	TOT H2O FLO TO EVAP	105.3 PPM	-409.5 409.5
IF5091	H2O TANK WEIGHT	68.2 LBS	-409.5 409.5	IF5083	H2O FLO TO FL EVAP	0.0 PPM	-409.5 409.5
IF5170	TOP OFF DUCT MTR 1	1.78 AMPS	-40.95 40.95	IF5091	H2O TANK WEIGHT	68.2 LBS	-409.5 409.5
IF5171	TOP OFF DUCT MTR 2	2.15 AMPS	-40.95 40.95	IF5172	TOP OFF DUCT MTR 3	1.47 AMPS	-40.95 40.95
IF5174	R-ETY DT MTR PWR 1	0.84 AMPS	-40.95 40.95	IF5173	TOP OFF DUCT MTR 4	2.05 AMPS	-40.95 40.95
IF5175	R-ETY DT MTR PWR 2	0.91 AMPS	-40.95 40.95	IF5176	R-ETY DT MTR PWR 3	0.67 AMPS	-40.95 40.95
IF5176	S-S NOZZLE MTR	0.32 AMPS	-40.95 40.95	IF5177	S S NOZZLE MTR	0.32 AMPS	-40.95 40.95
IF5649	MI-FL-10-PNE-VALV	2751 PPM	-4095 4095	IF5649	MI-FL-10-PNE-VALV	2746 PPM	-4095 4095
IF5660	F21 TOTAL FLOW	5.48 KPPH	-40.95 40.95	IF5660	F21 TOTAL FLOW	5.48 KPPH	-40.95 40.95

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---
ZUS201	INST MT NJCT EV 1	0.0 KBTU	-409.5 409.5	ZUS202	INST MT NJCT EV 2	0.0 KBTU	-409.5 409.5
				ZUS203	INSTANT HEAT RJCT	0.0 KBTU	-409.5 409.5
# ZUS211	TOT MT NJCT EVP 1	RRR KBTU	-409.5 409.5	# ZUS212	TOT MT NJCT EVP 2	RRR KBTU	-409.5 409.5
				# ZUS213	TOT MT NJCT	RRR KBTU	-409.5 409.5
# ZUS221	TOT WATER FLW EV 1	RRR LBS	-409.5 409.5	# ZUS222	TOT WATER FLW EV 2	RRR LBS	-409.5 409.5
				# ZUS223	TOT WATER FLW	RRR LBS	-409.5 409.5
				# ZUS224	WATR TNK DIFF WT.	RRR LBS	-409.5 409.5
# ZUS231	SIG EVE TOT EVP 1	11.4 MIN	-409.5 409.5	# ZUS232	SIG EVE TOT EVP 2	11.4 MIN	-409.5 409.5
				# ZUS234	TOTAL TEST TIME	71.4 MIN	-409.5 409.5
# ZUS241	AVG MT LOAD EVP 1A	RRR KBTU	-409.5 409.5	# ZUS242	AVG MT LOAD EVP 2A	RRR KBTU	-409.5 409.5
				# ZUS243	AVG MT LOAD A	RRR KBTU	-409.5 409.5
ZUS251	AVG MT LOAD EVP 1B	0.0 KBTU	-409.5 409.5	ZUS252	AVG MT LOAD EVP 2B	0.0 KBTU	-409.5 409.5
				ZUS253	AVG MT LOAD B	0.0 KBTU	-409.5 409.5
# ZFS261	AVG WATR USE EV 1	RRR LBSH	-409.5 409.5	# ZFS262	AVG WATR USE EV 2	RRR LBSH	-409.5 409.5
				# ZFS263	AVG WATR USE A	RRR LBSH	-409.5 409.5
				# ZFS264	AVG WATR USE B	RRR LBSH	-409.5 409.5
# ZMS271	AVG ENT CHNG EV 1	RRR BTUP	-409.5 409.5	# ZMS272	AVG ENT CHNG EV 2	RRR BTUP	-409.5 409.5
				# ZMS273	AVG ENTP CHNG A	RRR BTUP	-409.5 409.5
				# ZMS281	AVG ENTP CHNG B	RRR BTUP	-409.5 409.5
ZTS301	MIN F-21 OUT TEM 1	36.0 DEGF	-409.5 409.5	ZTS302	MIN F-21 OUT TEM 2	36.0 DEGF	-409.5 409.5
ZTS311	MAX F-21 OUT TEM 1	65.8 DEGF	-409.5 409.5	ZTS312	MAX F-21 OUT TEM 2	66.6 DEGF	-409.5 409.5
ZUS321	TP-OFF UT MIN PWR 1	0.0 WATT	-409.5 409.5	ZUS322	TP-OFF UUCT 1 AVG	178.2 DEGF	-409.5 409.5
				ZUS323	TP-OFF UUCT 2 AVG	183.6 DEGF	-409.5 409.5
ZUS324	TP-OFF UT MIN PWR 4	0.0 WATT	-409.5 409.5	ZUS325	TP-OFF UUCT 3 AVG	187.3 DEGF	-409.5 409.5
ZUS331	N-ETV UT MIN PWR 1	0.0 WATT	-409.5 409.5	ZUS332	TP-OFF UUCT 4 AVG	208.7 DEGF	-409.5 409.5
ZUS332	N-ETV UT MIN PWR 2	0.0 WATT	-409.5 409.5	ZUS333	R-ETRY DUCT 1 AVG	51.5 DEGF	-409.5 409.5
ZUS333	N-ETV UT MIN PWR 3	0.0 WATT	-409.5 409.5	ZUS334	R-ETRY DUCT 2 AVG	78.4 DEGF	-409.5 409.5
ZUS341	S S NOZ MIN PWR	0.0 WATT	-409.5 409.5	ZUS342	R-ETRY DUCT 3 AVG	57.2 DEGF	-409.5 409.5
ZUS342	S S NOZ MIN PWR	0.0 WATT	-409.5 409.5	ZUS343	N-ETRY DUCT 1 AVG	180.1 DEGF	-409.5 409.5
				ZUS344	S S NOZZLE 2 AVG	130.3 DEGF	-409.5 409.5
IMS403	MSFC ASPS TEMP 1	82.1 DEGF	-409.5 409.5	IMS404	MSFC ASPS TEMP 2	79.3 DEGF	-409.5 409.5
# IFSS501	P FLO CONT VLV IN	LLL DEGF	-409.5 409.5	# IFSS506	S FLO CONT VLV IN	LLL DEGF	-409.5 409.5
# IFSS528	P CON OUT MIX CH	UUU DEGF	-409.5 409.5	# IFSS530	S CON OUT MIX CH	UUU DEGF	-409.5 409.5
# IFSS529	P CON OUT MIX CH	UUU DEGF	-409.5 409.5	# IFSS531	S CON OUT MIX CH	UUU DEGF	-409.5 409.5
FMS643	MI FL TO PRI VALV	2751 PPM	-409.5 409.5	FMS649	MI FLOW TO SEC PNL	2706 PPM	-409.5 409.5

Calculate

Haber hours

From Appendix B
p. 90, of
FE Test Plan132.70
145.6
12.2

303.6 up off total

28.3

28.3
56.6 total

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PAGE 02 CSD IR/VEAP SCOPD (0004) CHANNEL A DAY 114. IN MRS. 40 MIN. 01 SEC

MIN	DESCRIPTION	VALUE	LIMITS
11	Z05201 INST MT RJCT EV 1	0.6 KBTU	-409.5 409.5
	Z05203 INST MT RJCT EV 2	1.8 KBTU	-409.5 409.5
	Z05203 INST MT RJCT EV 2	2.4 KBTU	-409.5 409.5
11	Z05211 TOT MT RJCT EVP 1	0.5 KBTU	-409.5 409.5
	Z05212 TOT MT RJCT EVP 2	1.5 KBTU	-409.5 409.5
	Z05213 TOT MT RJCT	2.0 KBTU	-409.5 409.5
11	Z05221 TOT WATR FLW EV 1	3.0 LBS	-409.5 409.5
	Z05222 TOT WATR FLW EV 2	2.6 LBS	-409.5 409.5
	Z05223 TOT WATR FLW	5.6 LBS	-409.5 409.5
	Z05224 WATR TNR DIFT MT.	3.0 LBS	-409.5 409.5
11	Z05231 SIG EVE TOT EVP 1	5.9 MIN	-409.5 409.5
	Z05232 SIG EVE TOT EVP 2	5.9 MIN	-409.5 409.5
	Z05234 TOTAL TEST TIME	39.0 MIN	-409.5 409.5
11	Z05241 AVG MT LOAD EVP 1A	0.8 KBTU	-409.5 409.5
	Z05242 AVG MT LOAD EVP 2A	2.2 KBTU	-409.5 409.5
	Z05243 AVG MT LOAD A	3.0 KBTU	-409.5 409.5
	Z05252 AVG MT LOAD EVP 2B	2.2 KBTU	-409.5 409.5
	Z05253 AVG MT LOAD B	4.2 KBTU	-409.5 409.5
11	Z05261 AVG WATR USE EV 1	6.5 LBSH	-409.5 409.5
	Z05262 AVG WATR USE EV 2	3.9 LBSH	-409.5 409.5
	Z05263 AVG WATR USE A	8.4 LBSH	-409.5 409.5
	Z05264 AVG WATR USE B	4.5 LBSH	-409.5 409.5
11	Z05271 AVG ENT CHNG EV 1	180 BTUP	-4095 4095
	Z05272 AVG ENT CHNG EV 2	565 BTUP	-4095 4095
	Z05273 AVG ENT CHNG A	359 BTUP	-4095 4095
	Z05281 AVG ENT CHNG B	664 BTUP	-4095 4095
11	Z05301 MIN F-21 OUT TEM 1	41.2 DEGF	-409.5 409.5
	Z05302 MIN F-21 OUT TEM 2	40.2 DEGF	-409.5 409.5
	Z05311 MAX F-21 OUT TEM 1	RRR DEGF	-409.5 409.5
	Z05312 MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5
11	Z05321 TP-OFF DT MTR P-R 1	134.4 WATT	-409.5 409.5
	Z05322 TP-OFF DT MTR P-R 2	143.3 WATT	-409.5 409.5
	Z05323 TP-OFF DT MTR P-R 3	39.7 WATT	-409.5 409.5
	Z05324 TP-OFF DT MTR P-R 4	60.7 WATT	-409.5 409.5
	Z05331 R-ETHY DT MTR P-R 1	10.1 WATT	-409.5 409.5
	Z05332 R-ETHY DT MTR P-R 2	13.3 WATT	-409.5 409.5
	Z05333 R-ETHY DT MTR P-R 3	10.1 WATT	-409.5 409.5
	Z05341 S S NOZ MTR P-R	27.7 WATT	-409.5 409.5
	Z05342 S S NOZ MTR P-R	27.7 WATT	-409.5 409.5
11	T05403 MSEC ASPS TEMP 1	79.3 DEGF	-409.5 409.5
	T05404 MSEC ASPS TEMP 2	74.6 DEGF	-409.5 409.5
	T05501 P FLO CONT VLV IN	LL DEGF	-409.5 409.5
	T05502 P CON OUT MIN CM	UUU DEGF	-409.5 409.5
	T05503 P CON OUT MIN CM	UUU DEGF	-409.5 409.5
	T05504 P CON OUT MIN CM	UUU DEGF	-409.5 409.5
	T05505 P CON OUT MIN CM	UUU DEGF	-409.5 409.5
11	F05643 M1 FL TO P01 VALV	2251 PPM	-4095 4095
	F05649 M1 FLOW TO SEC PNL	2252 PPM	-4095 4095

LAST VNTA

MAY 11 10 45 AM '56

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-MID-- --DESCRIPTION-- --VALUE-- --LIMITS--

-MID-- --DESCRIPTION-- --VALUE-- --LIMITS--

11 Z05201 INST HT RJCT EV 1 10.5 KRTU -409.5 409.5

Z05202 INST HT RJCT EV 2 17.3 KRTU -409.5 409

11 Z05211 TOT HT RJCT FVP 1 38.6 KRTU -409.5 409.5

Z05203 INSTANT HEAT RJCT 23.4 KRTU -409.5 409.5

11 Z05221 TOT MATR FLW EV 1 55.7 LPS -409.5 409.5

Z05212 TOT HT RJCT EVP 2 44.0 KRTU -409.5 409

11 Z05231 SIG EVE TOT FVP 1 236.7 MIN -409.5 409.5

Z05217 TOT HT RJCT 44.0 KRTU -409.5 409.5

11 Z05241 AVG HT LOAD FVP 1A 9.7 KRTU -409.5 409.5

Z05222 TOT MATR FLW EV 2 54.4 LBS -409.5 409

11 Z05251 AVG HT LOAD FVP 1B 14.9 KRTU -409.5 409.5

Z05223 TOT MATR FLW 111.2 LBS -409.5 409.5

11 Z05261 AVG MATR USE EV 1 14.0 LASH -409.5 409.5

Z05224 MATR Tnk DIFF WT. 99.4 LBS -409.5 409.5

11 Z05271 AVG ENT CHNG EV 1 692 BTUP -409.5 409.5

Z05225 SIG EVE TOT EVP 2 234.7 MIN -409.5 409

11 Z05301 MIN F-21 OUT TEM 1 43.7 DEGF -409.5 409.5

Z05234 TOTAL TEST TIME 239.4 MIN -409.5 409.5

Z05311 MAX F-21 OUT TEM 1 RRR DEGF -409.5 409.5

Z05262 AVG HT LOAD FVP 2A 17.0 KRTU -409.5 409

11 Z05321 TP-OFF OT MTR PWR 1 133.8 WATT -409.5 409.5

Z05263 AVG MATR USE A 27.8 LBSH -409.5 409.5

Z05332 TP-OFF OT MTR PWR 2 151.5 WATT -409.5 409.5

Z05264 AVG MATR USE B 24.9 LBSH -409.5 409.5

Z05333 TP-OFF OT MTR PWR 3 26.1 WATT -409.5 409.5

Z05272 AVG ENT CHNG EV 2 466 BTUP -409.5 40

Z05334 TP-OFF OT MTR PWR 4 40.9 WATT -409.5 409.5

Z05273 AVG ENT CHNG A 779 BTUP -409.5 4095

Z05335 R-ETHY OT MTR PWR 1 6.9 WATT -409.5 409.5

Z05281 AVG ENT CHNG B 869 BTUP -409.5 4095

Z05336 R-ETHY OT MTR PWR 2 8.4 WATT -409.5 409.5

Z05302 MIN F-21 OUT TEM 2 41.2 DEGF -409.5 409

Z05337 R-ETHY OT MTR PWR 3 6.6 WATT -409.5 409.5

Z05312 MAX F-21 OUT TEM 2 RRR DEGF -409.5 409.5

Z05341 S S NOZ MTR PWR 0.0 WATT -409.5 409.5

Z05351 TP-OFF DUCT 1 AVG 59.4 DEGF -409.5 409

Z05342 S S NOZ MTR PWR 0.0 WATT -409.5 409.5

Z05352 TP-OFF DUCT 2 AVG 52.9 DEGF -409.5 409.5

11 TMS403 MSFC ASPS TE-P 1 82.1 DEGF -409.5 409.5

Z05353 TP-OFF DUCT 3 AVG 67.6 DEGF -409.5 409.5

Z05501 P FLO CONT VLV IN LLI DEGF -409.5 409.5

Z05354 TP-OFF DUCT 4 AVG 56.1 DEGF -409.5 409.5

Z05502 P FLO CONT VLV CM UUU DEGF -409.5 409.5

Z05503 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05504 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05505 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05506 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05507 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05508 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05509 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05510 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05511 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05512 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05513 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05514 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05515 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05516 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05517 P CON OUT MTR CM UUU DEGF -409.5 409.5

Z05518 P CON OUT MTR CM UUU DEGF -409.5 409.5

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---VAL UN---	---LIMITS---
11	TFS001 F-21 IN TO EVAP 1	65.0 DEG	-409.5	64.2 DEG	-409.5
	TFS002 F-21 IN TO EVAP 1	63.4 DEG	-409.5	65.0 DEG	-409.5
	TFS003 F-21 OUT OF EVAP 1	43.7 DEG	-409.5	43.7 DEG	-409.5
	TFS004 F-21 OUT OF EVAP 1	44.1 DEG	-409.5	43.7 DEG	-409.5
	TFS005 F-21 IN TO EVAP 1	124.1 DEG	-409.5	125.6 DEG	-409.5
	TFS006 F-21 IN TO EVAP 1	124.5 DEG	-409.5	125.6 DEG	-409.5
12	TFS011 H2O IN TO EVAP 2	125.6 DEG	-409.5	63.7 DEG	30.0
	TFS012 H2O IN TO EVAP 2	125.6 DEG	-409.5	38.2 DEG	30.0
	TFS013 EVAP EXH RE-ENTRY DT	32.5 DEG	30.0	154.8 DEG	30.0
	TFS014 EVAP EXH RE-ENTRY DT	32.5 DEG	30.0	122.8 DEG	30.0
	TFS015 EVAP EXH RE-ENTRY DT	36.3 DEG	30.0	205.1 DEG	30.0
	TFS016 EVAP EXH RE-ENTRY DT	33.9 DEG	30.0	156.0 DEG	30.0
	TFS017 EVAP EXH RE-ENTRY DT	117.7 DEG	30.0	10.7 DEG	30.0
	TFS018 EVAP EXH RE-ENTRY DT	125.4 DEG	30.0	34.2 DEG	30.0
	TFS019 EVAP EXH RE-ENTRY DT	70.6 DEG	30.0	34.2 DEG	30.0
	TFS020 EVAP EXH RE-ENTRY DT	60.9 DEG	30.0	3.1 DEG	30.0
	TFS021 EVAP EXH RE-ENTRY DT	4.5 DEG	30.0		
13	TFS022 EVAP EXH RE-ENTRY DT	17.9 DEG	30.0	20.9 DEG	30.0
	TFS023 EVAP EXH RE-ENTRY DT	16.4 DEG	30.0	44.0 DEG	30.0
	TFS024 EVAP EXH RE-ENTRY DT	12.3 DEG	30.0	66.4 DEG	30.0
	TFS025 EVAP EXH RE-ENTRY DT	16.9 DEG	30.0	41.1 DEG	30.0
14	TFS026 EVAP EXH RE-ENTRY DT	10.2 PSI	-409.5	24.5 PSI	-409.5
	TFS027 EVAP EXH RE-ENTRY DT	26.3 PSI	-409.5	10.8 PSI	-409.5
	TFS028 EVAP EXH RE-ENTRY DT	4.21 Torr	-40.95	18.8 PSI	-409.5
	TFS029 EVAP EXH RE-ENTRY DT	0.10 Torr	-40.95	1.08 Torr	-40.95
	TFS030 EVAP EXH RE-ENTRY DT	0.12 Torr	-40.95	0.19 Torr	-40.95
	TFS031 EVAP EXH RE-ENTRY DT	0.24 Torr	-40.95	LLL Torr	-40.95
	TFS032 EVAP EXH RE-ENTRY DT	0.22 Torr	-40.95	0.4% Torr	-40.95
	TFS033 EVAP EXH RE-ENTRY DT	1.16 Torr	-40.95	0.5% Torr	-40.95
	TFS034 EVAP EXH RE-ENTRY DT	1.82 Torr	-40.95	0.0% Torr	-40.95
	TFS035 EVAP EXH RE-ENTRY DT	0.033 Torr	-40.95	LLL Torr	-40.95
	TFS036 EVAP EXH RE-ENTRY DT	0.033 Torr	-40.95	0.042 Torr	-40.95
15	TFS037 EVAP EXH RE-ENTRY DT	14.2 PPM	-409.5	27.0 PPM	-409.5
	TFS038 EVAP EXH RE-ENTRY DT	0.96 AMPS	-40.95	16.2 PPM	-409.5
	TFS039 EVAP EXH RE-ENTRY DT	1.00 AMPS	-40.95	97.8 LBS	-409.5
	TFS040 EVAP EXH RE-ENTRY DT	1.84 AMPS	-40.95	2.24 AMPS	-40.95
	TFS041 EVAP EXH RE-ENTRY DT	1.74 AMPS	-40.95	2.69 AMPS	-40.95
	TFS042 EVAP EXH RE-ENTRY DT	0.01 AMPS	-40.95	1.63 AMPS	-40.95
	TFS043 EVAP EXH RE-ENTRY DT	2251 PPM	-4094	0.01 AMPS	-40.95
	TFS044 EVAP EXH RE-ENTRY DT	2252 PPM	-4095		
	TFS045 EVAP EXH RE-ENTRY DT	4.48 KPPM	-40.95		

TR. 20. (BACK TO JIMALE HCF)

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50 L2/EVAP SCUDS (0005) CHANNEL 8

DAY 114, 07 MHS, 00 MIN, 22 SEC

ITEM	DESCRIPTION	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE
11	TF5007 F-21 IN TO EVAP 1	73.1	DEGF	-409.5	09.5	TF5007 F-21 IN TO EVAP 2	70.4	DEGF	-409.5
	TF5008 F-21 IN TO EVAP 2	71.9	DEGF	-409.5	09.5	TF5008 F-21 IN TO EVAP 2	71.5	DEGF	-409.5
	TF5009 F-21 OUT OF EVAP 1	47.0	DEGF	-409.5	09.5	TF5009 F-21 OUT OF EVAP 2	46.2	DEGF	-409.5
	TF5010 F-21 OUT OF EVAP 2	47.5	DEGF	-409.5	09.5	TF5010 F-21 OUT OF EVAP 2	46.2	DEGF	-409.5
	TF5011 M20 IN TO EVAP 1	79.4	DEGF	-409.5	09.5	TF5011 M20 IN TO EVAP 2	80.2	DEGF	-409.5
	TF5012 M20 IN TO EVAP 2	79.4	DEGF	-409.5	09.5	TF5012 M20 IN TO EVAP 2	80.2	DEGF	-409.5
12	TF5013 M20 IN TO EVAP 2	80.2	DEGF	-409.5	09.5	TF5013 M20 IN TO EVAP 2	80.2	DEGF	-409.5
	TF5014 EVAP EXH TOPOFF DT	26.7	DEGF	-409.5	09.5	TF5014 EVAP EXH TOPOFF DT	26.7	DEGF	-409.5
	TF5015 EVAP EXH TOPOFF DT	29.6	DEGF	-409.5	09.5	TF5015 EVAP EXH TOPOFF DT	29.6	DEGF	-409.5
	TF5016 EVAP EXH TOPOFF DT	48.9	DEGF	-409.5	09.5	TF5016 EVAP EXH TOPOFF DT	48.9	DEGF	-409.5
	TF5017 EVAP EXH TOPOFF DT	45.1	DEGF	-409.5	09.5	TF5017 EVAP EXH TOPOFF DT	45.1	DEGF	-409.5
13	TF5023 EVAP EXH TOPOFF DT	111.2	DEGF	-409.5	09.5	TF5023 EVAP EXH TOPOFF DT	111.2	DEGF	-409.5
	TF5024 EVAP EXH TOPOFF DT	115.1	DEGF	-409.5	09.5	TF5024 EVAP EXH TOPOFF DT	115.1	DEGF	-409.5
	TF5025 EVAP EXH TOPOFF DT	99.7	DEGF	-409.5	09.5	TF5025 EVAP EXH TOPOFF DT	99.7	DEGF	-409.5
	TF5026 EVAP EXH TOPOFF DT	87.1	DEGF	-409.5	09.5	TF5026 EVAP EXH TOPOFF DT	87.1	DEGF	-409.5
	TF5027 EVAP EXH TOPOFF DT	25.3	DEGF	-409.5	09.5	TF5027 EVAP EXH TOPOFF DT	25.3	DEGF	-409.5
14	TF5032 EVAP EXH TOPOFF DT	77.5	DEGF	-409.5	09.5	TF5032 EVAP EXH TOPOFF DT	77.5	DEGF	-409.5
	TF5033 EVAP EXH TOPOFF DT	81.7	DEGF	-409.5	09.5	TF5033 EVAP EXH TOPOFF DT	81.7	DEGF	-409.5
	TF5034 EVAP EXH TOPOFF DT	83.0	DEGF	-409.5	09.5	TF5034 EVAP EXH TOPOFF DT	83.0	DEGF	-409.5
	TF5035 EVAP EXH TOPOFF DT	81.7	DEGF	-409.5	09.5	TF5035 EVAP EXH TOPOFF DT	81.7	DEGF	-409.5
15	TF5036 EVAP EXH TOPOFF DT	9.8	PSIA	-409.5	09.5	TF5036 EVAP EXH TOPOFF DT	9.8	PSIA	-409.5
	TF5037 EVAP EXH TOPOFF DT	21.5	PSIA	-409.5	09.5	TF5037 EVAP EXH TOPOFF DT	21.5	PSIA	-409.5
	TF5038 EVAP EXH TOPOFF DT	3.31	TORR	-409.5	09.5	TF5038 EVAP EXH TOPOFF DT	3.31	TORR	-409.5
	TF5039 EVAP EXH TOPOFF DT	0.21	TORR	-409.5	09.5	TF5039 EVAP EXH TOPOFF DT	0.21	TORR	-409.5
	TF5040 EVAP EXH TOPOFF DT	0.32	TORR	-409.5	09.5	TF5040 EVAP EXH TOPOFF DT	0.32	TORR	-409.5
	TF5041 EVAP EXH TOPOFF DT	0.38	TORR	-409.5	09.5	TF5041 EVAP EXH TOPOFF DT	0.38	TORR	-409.5
	TF5042 EVAP EXH TOPOFF DT	1.47	TORR	-409.5	09.5	TF5042 EVAP EXH TOPOFF DT	1.47	TORR	-409.5
	TF5043 EVAP EXH TOPOFF DT	1.63	TORR	-409.5	09.5	TF5043 EVAP EXH TOPOFF DT	1.63	TORR	-409.5
	TF5044 EVAP EXH TOPOFF DT	1.63	TORR	-409.5	09.5	TF5044 EVAP EXH TOPOFF DT	1.63	TORR	-409.5
	TF5045 EVAP EXH TOPOFF DT	0.042	TORR	-409.5	09.5	TF5045 EVAP EXH TOPOFF DT	0.042	TORR	-409.5
16	TF5046 EVAP EXH TOPOFF DT	14.5	PPH	-409.5	09.5	TF5046 EVAP EXH TOPOFF DT	14.5	PPH	-409.5
	TF5047 EVAP EXH TOPOFF DT	1.33	AMPS	-409.5	09.5	TF5047 EVAP EXH TOPOFF DT	1.33	AMPS	-409.5
	TF5048 EVAP EXH TOPOFF DT	1.38	AMPS	-409.5	09.5	TF5048 EVAP EXH TOPOFF DT	1.38	AMPS	-409.5
	TF5049 EVAP EXH TOPOFF DT	0.03	AMPS	-409.5	09.5	TF5049 EVAP EXH TOPOFF DT	0.03	AMPS	-409.5
	TF5050 EVAP EXH TOPOFF DT	0.06	AMPS	-409.5	09.5	TF5050 EVAP EXH TOPOFF DT	0.06	AMPS	-409.5
	TF5051 EVAP EXH TOPOFF DT	0.01	AMPS	-409.5	09.5	TF5051 EVAP EXH TOPOFF DT	0.01	AMPS	-409.5
	TF5052 EVAP EXH TOPOFF DT	2251	PPH	-409.5	09.5	TF5052 EVAP EXH TOPOFF DT	2251	PPH	-409.5
	TF5053 EVAP EXH TOPOFF DT	2252	PPH	-409.5	09.5	TF5053 EVAP EXH TOPOFF DT	2252	PPH	-409.5
	TF5054 EVAP EXH TOPOFF DT	4.56	KPPH	-409.5	09.5	TF5054 EVAP EXH TOPOFF DT	4.56	KPPH	-409.5

MAY 119, 05 MMS, 40 MIN, 22 SEC

CSH IR/EVAP SCORP (00005) CHANNEL A

PARF 15

---DESCRIPTION---	---VALUE---	---LIMITS---	---UNITS---	---DESCRIPTION---	---VALUE---	---LIMITS---	---UNITS---
11 Z05201 INST MT MJCT EV 1	14.6 KRTU	-409.5	409.5	11 Z05202 INST MT MJCT EV 2	14.0 KRTU	-409.5	409.5
11 Z05211 TOT MT MJCT FVP 1	7.3 KRTU	-409.5	409.5	11 Z05212 TOT MT MJCT FVP 2	7.2 KRTU	-409.5	409.5
11 Z05221 TOT WATR FLW EV 1	7.0 LBS	-409.5	409.5	11 Z05222 TOT WATR FLW EV 2	7.7 LBS	-409.5	409.5
11 Z05231 SIG EVE TOT FVP 1	30.7 MIN	-409.5	409.5	11 Z05232 SIG EVE TOT FVP 2	30.7 MIN	-409.5	409.5
11 Z05241 AVG MT LOAD EVP 1A	14.2 KRTU	-409.5	409.5	11 Z05242 AVG MT LOAD EVP 2A	14.0 KRTU	-409.5	409.5
11 Z05251 AVG MT LOAD EVP 1B	0.0 KRTU	-409.5	409.5	11 Z05252 AVG MT LOAD EVP 2B	0.0 KRTU	-409.5	409.5
11 Z05261 AVG WATR USE EV 1	14.9 LBSH	-409.5	409.5	11 Z05262 AVG WATR USE EV 2	15.1 LBSH	-409.5	409.5
11 Z05271 AVG ENT CMNG EV 1	956 BTUP	-4095	4095	11 Z05272 AVG ENT CMNG EV 2	933 BTUP	-4095	4095
11 Z05301 MIN F-21 OUT TEM 1	45.4 DEGF	-409.5	409.5	11 Z05302 MIN F-21 OUT TEM 2	45.4 DEGF	-409.5	409.5
11 Z05311 MAX F-21 OUT TEM 1	RRM DEGF	-409.5	409.5	11 Z05312 MAX F-21 OUT TEM 2	RRQ DEGF	-409.5	409.5
11 Z05321 TP-OFF DT MTR PAR 1	71.5 WATT	-409.5	409.5	11 Z05322 TP-OFF DT MTR PAR 2	49.4 DEGF	-409.5	409.5
11 Z05331 TP-OFF DT MTR PAR 3	57.5 WATT	-409.5	409.5	11 Z05332 TP-OFF DT MTR PAR 4	42.1 DEGF	-409.5	409.5
11 Z05341 TP-OFF DT MTR PAR 5	103.9 WATT	-409.5	409.5	11 Z05342 TP-OFF DT MTR PAR 6	168.7 DEGF	-409.5	409.5
11 Z05351 R-ETHY DT MTR PAR 1	101.1 WATT	-409.5	409.5	11 Z05352 R-ETHY DT MTR PAR 2	134.4 DEGF	-409.5	409.5
11 Z05361 R-ETHY DT MTR PAR 3	0.1 WATT	-409.5	409.5	11 Z05362 R-ETHY DT MTR PAR 4	35.7 DEGF	-409.5	409.5
11 Z05371 S-NOZ MTR PAR 1	0.0 WATT	-409.5	409.5	11 Z05372 S-NOZ MTR PAR 2	64.7 DEGF	-409.5	409.5
11 Z05381 S-NOZ MTR PAR 3	0.0 WATT	-409.5	409.5	11 Z05382 S-NOZ MTR PAR 4	113.7 DEGF	-409.5	409.5
11 Z05391 S-NOZ MTR PAR 5	0.0 WATT	-409.5	409.5	11 Z05392 S-NOZ MTR PAR 6	88.4 DEGF	-409.5	409.5
11 TMS403 MSFC ASPS TEMP 1	34.8 DEGF	-409.5	409.5	11 TMS404 MSFC ASPS TEMP 2	24.0 DEGF	-409.5	409.5
11 TFS501 S FLO CONT VLV IN	LLL DEGF	-409.5	409.5	11 TFS502 S FLO CONT VLV IN	UUU DEGF	-409.5	409.5
11 TFS503 S CON OUT MIA CM	UUU DEGF	-409.5	409.5	11 TFS504 S CON OUT MIA CM	UUU DEGF	-409.5	409.5
11 TFS505 S CON OUT MIA CM	UUU DEGF	-409.5	409.5	11 TFS506 S CON OUT MIA CM	UUU DEGF	-409.5	409.5
11 FMS643 HI FL TO PRI VALV	2251 PPH	-4095	4095	11 FMS644 HI FLOW TO SEC PNL	2252 PPH	-4095	4095

---ID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---UNITS---	---VALU---	---UNITS---
1	TF5001 F-21 IN TO EVAP 1	44.4 UGUF	-409.5	409.5	TF5007 F-21 IN TO EVAP 2	40.8 UGUF
	TF5002 F-21 IN TO EVAP 1	44.2 UGUF	-409.5	409.5	TF5008 F-21 IN TO EVAP 2	70.2 UGUF
	TF5003 F-21 OUT OF EVAP 1	44.2 UGUF	-409.5	409.5	TF5009 F-21 OUT OF EVAP 2	46.4 UGUF
	TF5004 F-21 OUT OF EVAP 1	44.2 UGUF	-409.5	409.5	TF5010 F-21 OUT OF EVAP 2	47.0 UGUF
	TF5005 F-21 IN TO EVAP 1	99.2 UGUF	-409.5	409.5	TF5011 M20 IN TO EVAP 2	100.3 UGUF
	TF5006 M20 IN TO EVAP 1	99.2 UGUF	-409.5	409.5	TF5012 M20 IN TO EVAP 2	99.0 UGUF
1	TF5011 M20 IN TO EVAP 2	100.3 UGUF	-409.5	409.5	TF5017 EVAP EXH TUPUFF DT	112.4 DEG
	TF5012 M20 IN TO EVAP 2	99.9 UGUF	-409.5	409.5	TF5018 EVAP EXH TUPUFF DT	73.4 DEG
	TF5013 EVAP EXH TUPUFF DT	33.9 UGUF	30.0	240.0	TF5019 EVAP EXH TUPUFF DT	146.8 DEG
	TF5014 EVAP EXH TUPUFF DT	35.4 UGUF	30.0	240.0	TF5020 EVAP EXH TUPUFF DT	112.5 DEG
	TF5015 EVAP EXH TUPUFF DT	112.5 UGUF	30.0	240.0	TF5021 EVAP EXH TUPUFF DT	196.4 DEG
	TF5016 EVAP EXH TUPUFF DT	93.8 UGUF	30.0	240.0	TF5022 EVAP EXH TUPUFF DT	146.0 DEG
1	TF5023 EVAP RE-ENTRY DUCT	112.5 DEG	30.0	240.0	TF5028 EVAP RE-ENTRY DUCT	49.5 DEG
	TF5024 EVAP RE-ENTRY DUCT	117.7 DEG	30.0	240.0	TF5029 EVAP RE-ENTRY DUCT	42.4 DEG
	TF5025 EVAP RE-ENTRY DUCT	43.0 DEG	30.0	240.0	TF5030 EVAP RE-ENTRY DUCT	42.5 DEG
	TF5026 EVAP RE-ENTRY DUCT	43.0 DEG	30.0	240.0	TF5031 EVAP RE-ENTRY DUCT	46.0 DEG
	TF5027 EVAP RE-ENTRY DUCT	42.5 DEG	30.0	240.0		
1	TF5032 EVAP EXH RE-ENTRY	31.0 DEG	30.0	240.0	TF5036 EVAP EXH RE-ENTRY	24.2 DEG
	TF5033 EVAP EXH RE-ENTRY	29.6 DEG	30.0	240.0	TF5037 EVAP EXH RE-ENTRY	107.1 DEG
	TF5034 EVAP EXH RE-ENTRY	26.7 DEG	30.0	240.0	TF5038 EVAP EXH RE-ENTRY	130.3 DEG
	TF5035 EVAP EXH RE-ENTRY	23.8 DEG	30.0	240.0	TF5039 EVAP EXH RE-ENTRY	124.1 DEG
					PN5051 M20 IN G2 PRESS	37.6 PSI
	PF5052 F-21 DIF PRESS EV 1	10.0 PSI	-409.5	409.5	PF5053 F-21 DIF PRESS EV 2	10.9 PSI
	PF5054 M20 SUP PRESS TO EV	26.3 PSI	-409.5	409.5	PF5055 M20 SUP PRESS TO EV	23.1 PSI
	PF5056 EVAP 1 CHMPS PRESS	3.15 TORR	-40.95	40.95	PF5057 EVAP 2 CHMPS PRESS	3.27 TORR
	PN5058 EXH DUCT PRESS DP	0.18 TORR	-40.95	40.95	PN5059 EXH DUCT PRESS DP	0.01 TORR
	PN5060 EXH DUCT PRESS DP	0.32 TORR	-40.95	40.95	PN5061 EXH DUCT PRESS DP	0.57 TORR
	PN5062 EXH DUCT PRESS DP	1.39 TORR	-40.95	40.95	PN5063 EXH DUCT PRESS DP	0.57 TORR
	PN5064 EXH DUCT PRESS DP	1.59 TORR	-40.95	40.95	PN5065 EXH DUCT PRESS DP	0.59 TORR
	PN5066 EXH DUCT PRESS DP	1.55 TORR	-40.95	40.95	PN5067 EXH DUCT PRESS DP	0.04 TORR
	PN5068 EXH DUCT PRESS DP	0.065 TORR	-40.95	40.95	PN5069 EXH DUCT PRESS DP	0.057 TORR
					FW5081 TOT M20 FLU TO EVAP	24.2 PPM
	FW5082 M20 FLU TO FL EVAP	14.0 PPM	-409.5	409.5	FW5083 M20 FLU TO FL EVAP	16.5 PPM
					FW5091 M20 FLU TO FL EVAP	110.9 PPM
	MI5170 TOP OFF DUCT MTR 1	2.09 AMPS	-40.95	40.95	MI5172 TOP OFF DUCT MTR 3	1.11 AMPS
	MI5171 TOP OFF DUCT MTR 2	2.42 AMPS	-40.95	40.95	MI5173 TOP OFF DUCT MTR 4	1.19 AMPS
	MI5174 R-ETY DT MTR PWR 1	0.03 AMPS	-40.95	40.95	MI5178 R-ETY DT MTR PWR 3	0.02 AMPS
	MI5175 R-ETY DT MTR PWR 2	0.06 AMPS	-40.95	40.95		
	MI5176 S S NOZZLE MTR	0.01 AMPS	-40.95	40.95	MI5177 S S NOZZLE MTR	0.00 AMPS
	FW5663 MI FL TO PRI VALV	2251 PPM	-4095	4095	FW5664 MI FLOW TO SEC PNL	2264 PPM
					FW5660 F21 TOTAL FLW	454 KPPH

1 p. 02

GE 22

19 SEC

---DESCRIPTION---

---VALUE---

---LIMITS---

Z05201 INST MT MJCT EV 1 12.0 KRTU -409.5 409.5

Z05211 TOT MT MJCT FVP 1 10.0 KRTU -409.5 409.5

Z05221 TOT WATH FLM EV 1 11.0 LMS -409.5 409.5

* Z05231 SIG EVE TOT FVP 1 49.2 MIN -409.5 409.5

Z05241 AVG MT LOAD FVP 1A 13.1 KRTU -409.5 409.5

Z05251 AVG MT LOAD EVP 1A 0.0 KRTU -409.5 409.5

Z05261 AVG WATH USE EV 1 14.0 LMSH -409.5 409.5

Z05271 AVG ENT CHNG EV 1 912 BTUP -409.5 409.5

Z05301 MIN F-21 OUT TEM 1 45.0 DEGF -409.5 409.5

Z05311 MAX F-21 OUT TEM 1 47.5 DEGF -409.5 409.5

Z05321 TP-OFF DT MTR PWR 1 179.3 WATT -409.5 409.5

Z05331 TP-OFF DT MTR PWR 2 182.0 WATT -409.5 409.5

Z05341 TP-OFF DT MTR PWR 3 21.9 WATT -409.5 409.5

Z05351 TP-OFF DT MTR PWR 4 18.2 WATT -409.5 409.5

Z05361 R-ETHY DT MTR PWR 1 0.1 WATT -409.5 409.5

Z05371 R-ETHY DT MTR PWR 2 0.0 WATT -409.5 409.5

Z05381 S S NOZ MTR PWR 0.0 WATT -409.5 409.5

Z05391 S S NOZ MTR PWR 0.0 WATT -409.5 409.5

Z05401 MSFC ASPS TEMP 1 34.0 DEGF -409.5 409.5

Z05411 P FLO CON/ VLV IN LLL DEGF -409.5 409.5

Z05421 P CON OUT WIX CH UUU DEGF -409.5 409.5

Z05431 P CON OUT WIX CH UUU DEGF -409.5 409.5

PAGE 01 CSO 12/EVAP SCOOP (000%) CHAMFER A DAY 119 13 MRS 20 MIN 07 SEC

---DESCR(PT)---	---VALUE---	---LIMITS---	---DESCR(PT)---	---VALUE---	---LIMITS---
1: TFS001 F-21 IN TO EVAP 1	69.4 DEGF	-409.5 409.5	TFS007 F-21 IN TO EVAP 2	69.4 DEGF	-409.5 409.5
TFS002 F-21 IN TO EVAP 1	67.4 DEGF	-409.5 409.5	TFS008 F-21 IN TO EVAP 2	69.0 DEGF	-409.5 409.5
TFS003 F-21 OUT OF EVAP 1	45.4 DEGF	-409.5 409.5	TFS009 F-21 OUT OF EVAP 2	45.0 DEGF	-409.5 409.5
TFS004 F-21 OUT OF EVAP 1	45.8 DEGF	-409.5 409.5	TFS010 F-21 OUT OF EVAP 2	46.2 DEGF	-409.5 409.5
TFS005 H2O IN TO EVAP 1	124.5 DEGF	-409.5 409.5	TFS011 H2O IN TO EVAP 2	126.0 DEGF	-409.5 409.5
TFS006 H2O IN TO EVAP 1	124.9 DEGF	-409.5 409.5	TFS012 H2O IN TO EVAP 2	125.4 DEGF	-409.5 409.5
1: TFS011 H2O IN TO EVAP 2	120.0 DEGF	-409.5 409.5	TFS017 EVAP EXH TUPUFF DT	44.4 DEGF	30.0 240.0
TFS012 H2O IN TO EVAP 2	125.6 DEGF	-409.5 409.5	TFS018 EVAP EXH TUPUFF DT	31.0 DEGF	30.0 240.0
TFS013 EVAP EXH TUPUFF DT	32.5 DEGF	30.0 240.0	TFS019 EVAP EXH TUPUFF DT	60.9 DEGF	30.0 240.0
TFS014 EVAP EXH TUPUFF DT	42.5 DEGF	30.0 240.0	TFS020 EVAP EXH TUPUFF DT	73.4 DEGF	30.0 240.0
TFS015 EVAP EXH TUPUFF DT	56.8 DEGF	30.0 240.0	TFS021 EVAP EXH TUPUFF DT	96.4 DEGF	30.0 240.0
TFS016 EVAP EXH TUPUFF DT	46.9 DEGF	30.0 240.0	TFS022 EVAP EXH TUPUFF DT	77.5 DEGF	30.0 240.0
1: TFS023 EVAP RE-ENTRY DUCT	72.0 DEGF	30.0 240.0	TFS028 EVAP RE-ENTRY DUCT	44.4 DEGF	30.0 240.0
TFS024 EVAP RE-ENTRY DUCT	77.5 DEGF	30.0 240.0	TFS029 EVAP RE-ENTRY DUCT	42.4 DEGF	30.0 240.0
TFS025 EVAP RE-ENTRY DUCT	33.9 DEGF	30.0 240.0	TFS030 EVAP RE-ENTRY DUCT	46.9 DEGF	30.0 240.0
TFS026 EVAP RE-ENTRY DUCT	36.8 DEGF	30.0 240.0	TFS031 EVAP RE-ENTRY DUCT	46.0 DEGF	30.0 240.0
TFS027 EVAP RE-ENTRY DUCT	29.6 DEGF	30.0 240.0			
1: TFS032 EVAP EXH RE-ENTRY	93.8 DEGF	30.0 240.0	TFS036 EVAP EXH RE-ENTRY	97.8 DEGF	30.0 240.0
TFS033 EVAP EXH RE-ENTRY	87.1 DEGF	30.0 240.0	TFS037 EVAP EXH RE-ENTRY	77.5 DEGF	30.0 240.0
TFS034 EVAP EXH RE-ENTRY	59.5 DEGF	30.0 240.0	TFS038 EVAP EXH RE-ENTRY	101.8 DEGF	30.0 240.0
TFS035 EVAP EXH RE-ENTRY	52.6 DEGF	30.0 240.0	TFS039 EVAP EXH RE-ENTRY	45.1 DEGF	30.0 240.0
1: PFS052 F-21 DIF PRESS EV 1	10.3 PSIA	-409.5 409.5	PFS051 H2O TK G22 PRESS	37.2 PSI	-409.5 409.5
PFS053 H2O SUP PRESS TO EV	30.6 PSIA	-409.5 409.5	PFS053 F-21 DIF PRESS EV 2	11.0 PSID	-409.5 409.5
PFS054 EVAP 1 CHAMF PRESS	3.11 TORR	-40.95 40.95	PFS057 EVAP 2 CHAMF PRESS	2.94 TORR	-40.95 40.95
1: PFS054 EXH DUCT PRESS DP	0.19 TORR	-40.95 40.95	PFS065 EXH DUCT PRESS DP	0.02 TORR	-40.95 40.95
PFS055 EXH DUCT PRESS DP	0.18 TORR	-40.95 40.95	PFS066 EXH DUCT PRESS DP	0.01 TORR	-40.95 40.95
PFS056 EXH DUCT PRESS DP	0.31 TORR	-40.95 40.95	PFS067 EXH DUCT PRESS DP	0.50 TORR	-40.95 40.95
PFS057 EXH DUCT PRESS DP	1.43 TORR	-40.95 40.95	PFS068 EXH DUCT PRESS DP	0.44 TORR	-40.95 40.95
PFS058 EXH DUCT PRESS DP	1.59 TORR	-40.95 40.95	PFS069 EXH DUCT PRESS DP	0.62 TORR	-40.95 40.95
PFS059 EXH DUCT PRESS DP	1.51 TORR	-40.95 40.95	PFS070 EXH DUCT PRESS DP	0.07 TORR	-40.95 40.95
PFS060 EXH DUCT PRESS DP	0.07 TORR	-40.95 40.95	PFS071 EXH DUCT PRESS DP	0.061 TORR	-40.95 40.95
1: PFS062 H2O FLO TO FL EVAP	15.0 PPM	-409.5 409.5	PFS081 TOT H2O FLO TO EVAP	29.6 PPM	-409.5 409.5
			PFS083 H2O FLO TO FL EVAP	15.2 PPM	-409.5 409.5
			WFS091 H2O TANK WEIGHT	115.4 LBS	-409.5 409.5
1: MIS170 TOP OFF DUCT MTR 1	2.09 AMPS	-40.95 40.95	MIS172 TOP OFF DUCT MTR 3	1.23 AMPS	-40.95 40.95
MIS171 TOP OFF DUCT MTR 2	2.42 AMPS	-40.95 40.95	MIS173 TOP OFF DUCT MTR 4	1.34 AMPS	-40.95 40.95
1: MIS174 R-ETY DT MTR PWR 1	1.69 AMPS	-40.95 40.95	MIS17H R-ETY DT MTR PWR 3	1.32 AMPS	-40.95 40.95
MIS175 R-ETY DT MTR PWR 2	1.63 AMPS	-40.95 40.95			
1: MIS17A S S NOZZLE MTR	0.31 AMPS	-40.95 40.95	MIS177 S S NOZZLE MTR	0.00 AMPS	-40.95 40.95
1: FMS643 MI FL TO PRI VALV	2251 PPM	-4095 4095	FMS644 MI FLOW TO SEC PNL	3252 PPM	-4095 4095
			FMS660 F21 TOTAL FLOW	4.77 KPPH	-40.95 40.95

DAY 114. 13 HRS. 23 MIN. 07 SEC

[illegible]

202502	INST	HT	H-107	FW	Z	12.2	FW/IN	2400.2	400.5
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[illegible]

THESE

	SIG	FVF	TOT	EVP	2	20.1 MIN	-409.5	409
ZF5232								
ZF5236	TOTAL	TEST	TIME			20.1 MIN	-409.5	409.5

[illegible]

205252 AVG HT LOAD EYP 28 0.0 KBTU -409.5 409
205253 AVG HT LOAD B 0.0 KBTU -409.5 409.5

2F5262	AVG	WATR	USE	EV 2	15.3	LRSM	-409.5	409
2F5263	AVG	WATR	USE	A	20.5	LRSM	-409.5	409

NAME	AVG	ENT	CHNG	EV	2	869	BTUP	-	4095	40
ZH5272	AVG	ENT	CHNG	EV	2					
ZH5273	AVG	ENT	CHNG	A						

215302 MIN F-21 OUT TEM 2	45.4 DEGF	-609.5	409
215312 MAX F-21 OUT TEM 2	47.0 DEGF	-609.5	409

205351	TP-OFF	DUC1	J	AVG	69.4	DEGF	-404.5	404
05352	TP-OFF	DUC1	2	AVG	55.4	DEGF	-409.5	409.5

05353	TP-OFF	DUCT 3	AVG	73.6	DEGF	-409.5
05354	TP-OFF	DUCT 4	AVG	51.1	DEGF	-409.5
05355	R-ETHY	DUCT 1	AVG	41.1	DEGF	-409.5

ITEM NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
05356	R-ETHY DUCT 2 AVG	79.8	DEGF	--09.5	409.5
05354	R-ETHY DUCT 3 AVG	66.4	DEGF	--04.5	909.2
N5357	SS NOZZLE 1 AVG	74.8	DEGF	--09.5	409.5

NAME	DATE	TIME	LOCATION	STATUS	REMARKS
TM5404	MSFC	ASPS	TEMP 2	27.1	DEOF -409.5 409
5506	S	FLO	CONT VLY IM	112.1	DEFE -400.5 400.5

F5530	S	CON	OUT	MIX	CH	UUU	DE6F	-09.5
F5531	S	CON	OUT	MIX	CH	UUU	DE6F	-09.5

FMS649 HI FLOW TO SEC PNL 2252 PPM - 4095 40

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
0	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

C-55

---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---
11	TF5001 F-21 IN TO EVAP 1	62.2 DEGF	-409.5	409.5	TF5007 F-21 IN TO EVAP 2	62.2 DEGF	-409.5
	TF5002 F-21 OUT OF EVAP 1	61.0 DEGF	-409.5	409.5	TF5008 F-21 OUT OF EVAP 2	62.4 DEGF	-409.5
	TF5003 F-21 IN TO EVAP 1	63.3 DEGF	-409.5	409.5	TF5009 F-21 OUT OF EVAP 2	43.7 DEGF	-409.5
	TF5004 F-21 OUT OF EVAP 1	43.7 DEGF	-409.5	409.5	TF5010 F-21 OUT OF EVAP 2	43.7 DEGF	-409.5
	TF5005 H2O IN TO EVAP 1	127.9 DEGF	-409.5	409.5	TF5011 H2O IN TO EVAP 2	129.0 DEGF	-409.5
	TF5006 H2O IN TO EVAP 1	128.3 DEGF	-409.5	409.5	TF5012 H2O IN TO EVAP 2	129.0 DEGF	-409.5
11	TF5011 H2O IN TO EVAP 2	129.0 DEGF	-409.5	409.5	TF5017 EVAP EXH TURBOFF DT	45.4 DEGF	30.0
	TF5012 H2O IN TO EVAP 2	129.0 DEGF	-409.5	409.5	TF5018 EVAP EXH TURBOFF DT	19.4 DEGF	30.0
	TF5013 EVAP EXH TURBOFF DT	33.9 DEGF	-409.5	409.5	TF5019 EVAP EXH TURBOFF DT	55.4 DEGF	30.0
	TF5014 EVAP EXH TURBOFF DT	44.0 DEGF	-409.5	409.5	TF5020 EVAP EXH TURBOFF DT	60.9 DEGF	30.0
	TF5015 EVAP EXH TURBOFF DT	58.1 DEGF	-409.5	409.5	TF5021 EVAP EXH TURBOFF DT	74.0 DEGF	30.0
	TF5016 EVAP EXH TURBOFF DT	42.5 DEGF	-409.5	409.5	TF5022 EVAP EXH TURBOFF DT	66.5 DEGF	30.0
11	TF5023 EVAP RE-ENTRY DUCT	60.9 DEGF	30.0	240.0	TF5028 EVAP RE-ENTRY DUCT	44.0 DEGF	30.0
	TF5024 EVAP RE-ENTRY DUCT	63.7 DEGF	30.0	240.0	TF5029 EVAP RE-ENTRY DUCT	41.1 DEGF	30.0
	TF5025 EVAP RE-ENTRY DUCT	20.9 DEGF	30.0	240.0	TF5030 EVAP RE-ENTRY DUCT	44.0 DEGF	30.0
	TF5026 EVAP RE-ENTRY DUCT	23.8 DEGF	30.0	240.0	TF5031 EVAP RE-ENTRY DUCT	42.5 DEGF	30.0
	TF5027 EVAP RE-ENTRY DUCT	26.7 DEGF	30.0	240.0			
11	TF5032 EVAP EXH RE-ENTRY	137.0 DEGF	30.0	240.0	TF5036 EVAP EXH RE-ENTRY	144.5 DEGF	30.0
	TF5033 EVAP EXH RE-ENTRY	128.0 DEGF	30.0	240.0	TF5037 EVAP EXH RE-ENTRY	78.9 DEGF	30.0
	TF5034 EVAP EXH RE-ENTRY	93.8 DEGF	30.0	240.0	TF5038 EVAP EXH RE-ENTRY	87.1 DEGF	30.0
	TF5035 EVAP EXH RE-ENTRY	93.0 DEGF	30.0	240.0	TF5039 EVAP EXH RE-ENTRY	59.4 DEGF	30.0
					PN5051 H2O TK GUNZ PRESS	37.4 PSI	-409.5
	PF5052 F-21 DIF PRESS EV 1	14.9 PSID	-409.5	409.5	PF5053 F-21 DIF PRESS EV 2	16.1 PSID	-409.5
	PF5054 H2O SUP PRESS TO EV	30.2 PSIA	-409.5	409.5	PF5055 H2O SUP PRESS TO EV	23.7 PSIA	-409.5
	PF5056 EVAP 1. CHMBR PRESS	3.03 TORR	-40.95	40.95	PF5057 EVAP 2. CHMBR PRESS	2.94 TORR	-40.95
11	PN5058 EXHMT DUCT PRESS DP	0.15 TORR	-40.95	40.95	PN5065 EXHMT DUCT PRESS DP	0.01 TORR	-40.95
	PN5059 EXHMT DUCT PRESS DP	0.19 TORR	-40.95	40.95	PN5066 EXHMT DUCT PRESS DP	0.01 TORR	-40.95
	PN5060 EXHMT DUCT PRESS DP	0.31 TORR	-40.95	40.95	PN5067 EXHMT DUCT PRESS DP	0.50 TORR	-40.95
	PN5061 EXHMT DUCT PRESS	1.39 TORR	-40.95	40.95	PN5068 EXHMT DUCT PRESS DP	0.44 TORR	-40.95
	PN5062 EXHMT DUCT PRESS	1.55 TORR	-40.95	40.95	PN5069 EXHMT DUCT PRESS DP	0.63 TORR	-40.95
	PN5063 EXHMT DUCT PRESS	1.43 TORR	-40.95	40.95	PN5070 EXHMT DUCT PRESS DP	0.11 TORR	-40.95
	PN5064 EXHMT DUCT PRESS	0.087 TORR	-40.95	40.95	PN5071 EXHMT DUCT PRESS DP	0.059 TORR	-40.95
11	PF5062 H2O FLO TO FL EVAP	14.9 PPM	-409.5	409.5	PF5061 TOT H2O FLO TO EVAP	25.4 PPM	-409.5
					PF5063 H2O FLO TO FL EVAP	14.0 PPM	-409.5
					TF5091 H2O TANK WEIGHT	90.7 LBS	-409.5
11	MIS170 TOP OFF DUCT MTR 1	2.08 AMPS	-40.95	40.95	MIS172 TOP OFF DUCT MTR 3	1.21 AMPS	-40.95
	MIS171 TOP OFF DUCT MTR 2	2.45 AMPS	-40.95	40.95	MIS173 TOP OFF DUCT MTR 4	1.33 AMPS	-40.95
11	MIS174 M-ENTRY AT MTR PWR 1	1.71 AMP	-40.95	40.95	MIS174 M-ENTRY AT MTR PWR 3	1.24 AMPS	-40.95
	MIS175 M-ENTRY AT MTR PWR 2	1.57 AMP	-40.95	40.95			
11	MIS176 S S NOZZLE MTR	0.01 AMP	-40.95	40.95	MIS177 S S NOZZLE MTR	0.01 AMP	-40.95
11	FA5043 MI FL TO P-1 VALV	2734 PPM	-40.95	40.95	FA5044 MI FL TO SFC PNL	2754 PPM	-40.95
					FA5045 F21 TOTAL FLOW	5.51 KPPH	-40.95

PAGE 02

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7N5342

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PAGE 00 CSD 12/EVAP SCUOP (UUIK) CHAMFER A

AT 119.15 HRS. 50 MIN. 01 SEC

---	DESCRIPTION---	VALUE---	LIMITS---	---	VALUE---	LIMITS---
1	Z05201 INST MT MJCT FV 1	14.0 KBTU	-409.5	409.5	Z05202 INST MT MJCT FV 2	15.2 KBTU -409.5 409.5
					Z05203 INST MT MJCT FV 2	29.7 KBTU -409.5 409.5
11	Z05211 TOT MT MJCT FVP 1	11.2 KBTU	-409.5	409.5	Z05212 TOT MT MJCT FVP 2	11.1 KBTU -409.5 409.5
					Z05213 TOT MT MJCT FVP 2	22.2 KBTU -409.5 409.5
11	Z05221 TOT WATH FLW EV 1	11.0 LBS	-409.5	409.5	Z05222 TOT WATH FLW EV 2	10.0 LBS -409.5 409.5
					Z05223 TOT WATH FLW EV 2	22.0 LBS -409.5 409.5
					Z05224 WATH TMR OLEF WT.	20.7 LBS -409.5 409.5
11	Z05231 SIG FVE TOT FVP 1	45.7 MIN	-409.5	409.5	* Z05232 SIG FVE TOT FVP 2	45.7 MIN -409.5 409.5
					* Z05234 TOTAL TEST TIME	45.7 MIN -409.5 409.5
11	Z05241 AVG MT LOAD EVP 1A	14.7 KBTU	-409.5	409.5	Z05242 AVG MT LOAD EVP 2A	14.5 KBTU -409.5 409.5
					Z05243 AVG MT LOAD A	29.2 KBTU -409.5 409.5
1	Z05251 AVG MT LOAD EVP 1B	0.0 KBTU	-409.5	409.5	Z05252 AVG MT LOAD EVP 2B	0.0 KBTU -409.5 409.5
					Z05253 AVG MT LOAD B	0.0 KBTU -409.5 409.5
11	ZF05261 AVG WATH USE EV 1	14.5 LASH	-409.5	409.5	ZF05262 AVG WATH USE EV 2	14.4 LASH -409.5 409.5
					ZF05263 AVG WATH USE A	29.9 LASH -409.5 409.5
					ZF05264 AVG WATH USE B	27.7 LASH -409.5 409.5
1	Z05271 AVG ENT CHNG FV 1	101.0 RTUP	-409.5	409.5	Z05272 AVG ENT CHNG EV 2	101.1 RTUP -409.5 409.5
					Z05273 AVG ENT CHNG A	101.1 RTUP -409.5 409.5
					Z05281 AVG ENT CHNG B	107.6 RTUP -409.5 409.5
11	ZT05301 MIN F-21 OUT TEM 1	43.3 DEGF	-409.5	409.5	ZT05302 MIN F-21 OUT TEM 2	44.1 DEGF -409.5 409.5
	* ZT05311 MAX F-21 OUT TEM 1	48.8 DEGF	-409.5	409.5	* ZT05312 MAX F-21 OUT TEM 2	48.8 DEGF -409.5 409.5
11	Z05321 TP-OFF OT MTR P-R 1	100.4 WATT	-409.5	409.5	Z05321 TP-OFF DUCT 1 AVG	84.4 DEGF -409.5 409.5
	Z05322 TP-OFF OT MTR P-R 2	100.3 WATT	-409.5	409.5	Z05322 TP-OFF DUCT 2 AVG	76.7 DEGF -409.5 409.5
	Z05323 TP-OFF OT MTR P-R 3	25.4 WATT	-409.5	409.5	Z05323 TP-OFF DUCT 3 AVG	69.2 DEGF -409.5 409.5
	Z05324 TP-OFF OT MTR P-R 4	22.0 WATT	-409.5	409.5	Z05324 TP-OFF DUCT 4 AVG	64.6 DEGF -409.5 409.5
	Z05331 W-ETH OT MTR P-R 1	40.4 WATT	-409.5	409.5	Z05331 W-ETHY DUCT 1 AVG	37.2 DEGF -409.5 409.5
	Z05332 W-ETH OT MTR P-R 2	40.7 WATT	-409.5	409.5	Z05332 W-ETHY DUCT 2 AVG	146.8 DEGF -409.5 409.5
	Z05333 W-ETH OT MTR P-R 3	40.3 WATT	-409.5	409.5	Z05333 W-ETHY DUCT 3 AVG	148.2 DEGF -409.5 409.5
	Z05341 S S NOZ MTR P-R	0.0 WATT	-409.5	409.5	Z05341 S S NOZZLE 1 AVG	50.5 DEGF -409.5 409.5
	Z05342 S S NOZ MTR P-R	0.0 WATT	-409.5	409.5	Z05342 S S NOZZLE 2 AVG	13.5 DEGF -409.5 409.5
11	T05403 MSFC ASPS TEMP 1	36.4 DEGF	-409.5	409.5	T05404 MSFC ASPS TEMP 2	27.1 DEGF -409.5 409.5
	* T05501 P FLO CONT VLV IN	LLL DEGF	-409.5	409.5	* T05501 S FLD CONT VLV IN	UUI DEGF -409.5 409.5
	* T05528 P CON OUT MIX CH	UUU DEGF	-409.5	409.5	* T05530 S CON OUT MIX CH	UUI DEGF -409.5 409.5
	* T05559 P CON OUT MIX CH	UUU DEGF	-409.5	409.5	* T05531 S CON OUT MIX CH	UUI DEGF -409.5 409.5
11	F05443 MI FL TO PRI VALV	2751 PPM	-409.5	409.5	F05449 HI FLOW TO SEC PNL	2746 PPM -409.5 409.5

---MID---	---DESCRIPTION---	---VALUE---	---UNITS---	---VALU---	---UNITS---
11	TFS001 F-21 IN TO EVAP 1	67.4	DEGF	409.5	409.5
	TFS002 F-21 IN TO EVAP 1	65.8	DEGF	409.5	409.5
	TFS003 F-21 OUT OF EVAP 1	47.3	DEGF	409.5	409.5
	TFS004 F-21 OUT OF EVAP 1	48.7	DEGF	409.5	409.5
	TFS005 F-21 OUT OF EVAP 1	48.7	DEGF	409.5	409.5
	TFS006 F-21 IN TO EVAP 1	129.4	DEGF	409.5	409.5
	TFS007 F-21 IN TO EVAP 1	129.4	DEGF	409.5	409.5
12	TFS011 H2O IN TO EVAP 2	130.1	DEGF	409.5	409.5
	TFS012 H2O IN TO EVAP 2	129.8	DEGF	409.5	409.5
	TFS013 EVAP EXH TOPOFF DT	35.4	DEGF	30.0	240.0
	TFS014 EVAP EXH TOPOFF DT	42.5	DEGF	30.0	240.0
	TFS015 EVAP EXH TOPOFF DT	46.3	DEGF	30.0	240.0
	TFS016 EVAP EXH TOPOFF DT	36.8	DEGF	30.0	240.0
13	TFS023 EVAP RE-ENTRY DUCT	33.9	DEGF	30.0	240.0
	TFS024 EVAP RE-ENTRY DUCT	38.2	DEGF	30.0	240.0
	TFS025 EVAP RE-ENTRY DUCT	1.4	DEGF	30.0	240.0
	TFS026 EVAP RE-ENTRY DUCT	3.1	DEGF	30.0	240.0
	TFS027 EVAP RE-ENTRY DUCT	22.3	DEGF	30.0	240.0
14	TFS032 EVAP EXH RE-ENTRY	231.2	NEGF	30.0	240.0
	TFS033 EVAP EXH RE-ENTRY	217.1	DEGF	30.0	240.0
	TFS034 EVAP EXH RE-ENTRY	183.3	DEGF	30.0	240.0
	TFS035 EVAP EXH RE-ENTRY	169.7	DEGF	30.0	240.0
15	PF0002 F-21 DIF PRESS EV 1	15.3	PSIA	409.5	409.5
	PF0004 H2O SUP PRESS TO EV	31.0	PSIA	409.5	409.5
	PF0005 EVAP 1 CHMBR PRESS	3.03	TOHR	40.95	40.95
16	PF0004 EXHMT DUCT PRESS DP	0.17	TOHR	40.95	40.95
	PF0009 EXHMT DUCT PRESS DP	0.19	TOHR	40.95	40.95
	PF0010 EXHMT DUCT PRESS DP	0.31	TOHR	40.95	40.95
	PF0011 EXHMT DUCT PRESS	1.31	TOHR	40.95	40.95
	PF0012 EXHMT DUCT PRESS	1.55	TOHR	40.95	40.95
	PF0013 EXHMT DUCT PRESS	1.47	TOHR	40.95	40.95
	PF0014 EXHMT DUCT PRESS	0.098	TOHR	40.95	40.95
17	FW5082 H2O FLO TO FL EVAP	14.1	PPH	409.5	409.5
18	MIS173 TOP OFF DUCT MTR 1	1.93	AMPS	40.95	40.95
	MIS171 TOP OFF DUCT MTR 2	2.42	AMPS	40.95	40.95
19	MIS174 R-ETY DT MTR PWR 1	1.27	AMPS	40.95	40.95
	MIS175 R-ETY DT MTR PWR 2	1.10	AMPS	40.95	40.95
20	MIS176 S S NOZZLE MTR	0.01	AMPS	40.95	40.95
21	FW5643 MI FLO TO PRI VALV	2764	PPH	4095	4095
	FW5649 MI FLOW TO SEC PNL	2759	PPH	4095	4095
	FW5660 F21 TOTAL FLOW	5.51	KPPH	40.95	40.95

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CSO IP/EVAP SCOUR (UNION) CHAMBER A

UNIT 119, 19 MMS, 10 MIN, 02 SEC

---DESCRIPTION--- ---VALUE--- ---LIMITS---

11 ZUS201 INST HT MJCT EV 1 13.2 KRTU -409.5 409.5

11 ZUS211 TOT HT MJCT FVP 1 39.0 KRTU -409.5 409.5

11 ZUS221 TOT WATR FLW EV 1 64.4 LPS -409.5 409.5

11 ZUS231 SIG EVE TOT FVP 1 182.8 MIN -409.5 409.5

11 ZUS241 AVG HT LOAD FVP 1A 12.8 KRTU -409.5 409.5

11 ZUS251 AVG HT LOAD FVP 1B 0.0 KRTU -409.5 409.5

11 ZF5261 AVG WATR USE EV 1 14.6 LASH -409.5 409.5

11 ZUS271 AVG ENT CHNG EV 1 880 BTUP -409.5 409.5

11 ZF4301 MIN F-21 OUT TEM 1 43.3 DECF -409.5 409.5

11 ZF5311 MAX F-21 OUT TEM 1 49.5 DECF -409.5 409.5

11 ZUS321 TP-OFF OT MTR PWR 1 149.4 WATT -409.5 409.5

11 ZUS331 TP-OFF OT MTR PWR 2 178.9 WATT -409.5 409.5

11 ZUS341 TP-OFF OT MTR PWR 3 0.1 WATT -409.5 409.5

11 ZUS351 R-ETH OT MTR PWR 1 21.7 WATT -409.5 409.5

11 ZUS361 R-ETH OT MTR PWR 2 22.3 WATT -409.5 409.5

11 ZUS371 S S NOZ MTR PWR 1 0.0 WATT -409.5 409.5

11 ZUS381 S S NOZ MTR PWR 2 0.0 WATT -409.5 409.5

11 TMS403 MSFC ASPS TEMP 1 33.3 DECF -409.5 409.5

11 TMS501 P FLO CONT VLV IN LLL DECF -409.5 409.5

11 TMS521 P CON OUT MIX CH UUU DECF -409.5 409.5

11 TMS531 P CON OUT MIX CH UUU DECF -409.5 409.5

11 FMS643 HI FL TO PRI VALV 2764 PPM -409.5 409.5

FMS649 HI FLOW TO SEC PNL 2159 PPM -409.5 409.5

11.51

DAY 114, 20 MKS, 54 MIN, 01 SEC

PCD (RE/EXP SCOP (UNIT) CHAMBER A

MIN	DESCRIPTION	VALUE	LIMITS	MIN	DESCRIPTION	VALUE	LIMITS
11	Z45201 INST MT RCT EV 1	12.0 KATU	-409.5 409.5	11	Z45202 INST MT RCT EV 2	12.6 KATU	-409.5 409.5
11	Z45211 TOT MT RCT EV 1	20.4 KATU	-409.5 409.5	11	Z45212 TOT MT RCT EV 2	20.8 KATU	-409.5 409.5
11	Z45221 TOT WATH FLW EV 1	23.4 LMS	-409.5 409.5	11	Z45222 TOT WATH FLW EV 2	23.8 LMS	-409.5 409.5
11	Z45231 SIG EVE TOT EV 1	97.8 MIN	-409.5 409.5	11	Z45232 SIG EVE TOT EV 2	97.8 MIN	-409.5 409.5
11	Z45241 AVG MT LOAD EV 1A	12.5 KATU	-409.5 409.5	11	Z45242 AVG MT LOAD EV 2A	12.7 KATU	-409.5 409.5
11	Z45251 AVG MT LOAD EV 1B	0.0 KATU	-409.5 409.5	11	Z45252 AVG MT LOAD EV 2B	0.0 KATU	-409.5 409.5
11	Z45261 AVG WATH USE EV 1	14.3 LBSH	-409.5 409.5	11	Z45262 AVG WATH USE EV 2	14.6 LBSH	-409.5 409.5
11	Z45271 AVG ENT CHNG EV 1	873 BTUP	-4095 4095	11	Z45272 AVG ENT CHNG EV 2	872 BTUP	-4095 4095
11	Z45301 MIN F-21 OUT TEM 1	45.0 DEGF	-409.5 409.5	11	Z45302 MIN F-21 OUT TEM 2	44.5 DEGF	-409.5 409.5
11	Z45311 MAX F-21 OUT TEM 1	RRR DEGF	-409.5 409.5	11	Z45312 MAX F-21 OUT TEM 2	RRR DEGF	-409.5 409.5
11	Z45321 TP-OFF OT MTR PWR 1	125.0 WATT	-409.5 409.5	11	Z45322 TP-OFF OT MTR PWR 2	125.1 DEGF	-409.5 409.5
11	Z45331 TP-OFF OT MTR PWR 3	159.9 WATT	-409.5 409.5	11	Z45332 TP-OFF OT MTR PWR 4	159.9 DEGF	-409.5 409.5
11	Z45341 TP-OFF OT MTR PWR 4	0.0 WATT	-409.5 409.5	11	Z45342 TP-OFF OT MTR PWR 5	33.4 DEGF	-409.5 409.5
11	Z45351 R-ETV OT MTR PWR 1	21.7 WATT	-409.5 409.5	11	Z45352 R-ETV OT MTR PWR 2	40.4 DEGF	-409.5 409.5
11	Z45361 R-ETV OT MTR PWR 3	21.9 WATT	-409.5 409.5	11	Z45362 R-ETV OT MTR PWR 4	161.4 DEGF	-409.5 409.5
11	Z45371 S S NOZ MTR PWR	0.0 WATT	-409.5 409.5	11	Z45372 S S NOZ MTR PWR	30.4 DEGF	-409.5 409.5
11	Z45381 S S NOZ MTR PWR	0.0 WATT	-409.5 409.5	11	Z45382 S S NOZ MTR PWR	2.2 DEGF	-409.5 409.5
11	T45403 MSFC ASPS TEMP 1	34.8 DEGF	-409.5 409.5	11	T45404 MSFC ASPS TEMP 2	25.5 DEGF	-409.5 409.5
11	T45501 P FLO CONT VLV IN	LLL DEGF	-409.5 409.5	11	T45502 P FLO CONT VLV IN	UUU DEGF	-409.5 409.5
11	T45521 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	11	T45522 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	T45531 P CON OUT MIX CH	UUU DEGF	-409.5 409.5	11	T45532 P CON OUT MIX CH	UUU DEGF	-409.5 409.5
11	F45643 MI FL TO PRT VALV	2764 PPM	-4095 4095	11	F45649 MI FLOW TO SEC PNL	2759 PPM	-4095 4095

CSU 19/EVAP SCODS (00.75) CHAMBER A

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NAME	DESCRIPTION	VALUE	UNIT	LIMIT	NAME	DESCRIPTION	VALUE	UNIT	LIMIT
111	TF5007 F-21 IN TO EVAP 1	66.6	DEGF	409.5	TF5007 F-21 IN TO EVAP 2	66.6	DEGF	409.5	409.5
TF5008 F-21 IN TO EVAP 1	66.6	DEGF	409.5	TF5008 F-21 IN TO EVAP 2	66.6	DEGF	409.5	409.5	
TF5009 F-21 OUT OF EVAP 1	47.9	DEGF	409.5	TF5009 F-21 OUT OF EVAP 2	47.9	DEGF	409.5	409.5	
TF5010 F-21 OUT OF EVAP 1	47.9	DEGF	409.5	TF5010 F-21 OUT OF EVAP 2	47.9	DEGF	409.5	409.5	
TF5011 F-21 IN TO EVAP 1	131.3	DEGF	409.5	TF5011 F-21 IN TO EVAP 2	131.3	DEGF	409.5	409.5	
TF5012 F-21 IN TO EVAP 1	131.3	DEGF	409.5	TF5012 F-21 IN TO EVAP 2	131.3	DEGF	409.5	409.5	
TF5013 F-21 IN TO EVAP 2	131.3	DEGF	409.5	TF5017 EVAP EXH TUPUFF DT	35.4	DEGF	30.0	240.0	
TF5014 F-21 IN TO EVAP 2	131.3	DEGF	409.5	TF5018 EVAP EXH TUPUFF DT	31.0	DEGF	30.0	240.0	
TF5015 F-21 IN TO EVAP 2	32.5	DEGF	30.0	TF5019 EVAP EXH TUPUFF DT	31.0	DEGF	30.0	240.0	
TF5016 EVAP EXH TUPUFF DT	39.7	DEGF	30.0	TF5020 EVAP EXH TUPUFF DT	29.6	DEGF	30.0	240.0	
TF5017 EVAP EXH TUPUFF DT	46.9	DEGF	30.0	TF5021 EVAP EXH TUPUFF DT	36.8	DEGF	30.0	240.0	
TF5018 EVAP EXH TUPUFF DT	33.9	DEGF	30.0	TF5022 EVAP EXH TUPUFF DT	33.9	DEGF	30.0	240.0	
TF5023 EVAP RE-ENTRY DUCT	28.2	DEGF	30.0	TF5028 EVAP RE-ENTRY DUCT	44.3	DEGF	30.0	240.0	
TF5024 EVAP RE-ENTRY DUCT	32.5	DEGF	30.0	TF5029 EVAP RE-ENTRY DUCT	45.6	DEGF	30.0	240.0	
TF5025 EVAP RE-ENTRY DUCT	4.5	DEGF	30.0	TF5030 EVAP RE-ENTRY DUCT	46.9	DEGF	30.0	240.0	
TF5026 EVAP RE-ENTRY DUCT	0.1	DEGF	30.0	TF5031 EVAP RE-ENTRY DUCT	45.6	DEGF	30.0	240.0	
TF5027 EVAP RE-ENTRY DUCT	20.9	DEGF	30.0	TF5036 EVAP EXH RE-ENTRY	219.5	DEGF	30.0	240.0	
TF5028 EVAP EXH RE-ENTRY	219.5	DEGF	30.0	TF5037 EVAP EXH RE-ENTRY	72.0	DEGF	30.0	240.0	
TF5029 EVAP EXH RE-ENTRY	216.3	DEGF	30.0	TF5038 EVAP EXH RE-ENTRY	66.5	DEGF	30.0	240.0	
TF5030 EVAP EXH RE-ENTRY	179.4	DEGF	30.0	TF5039 EVAP EXH RE-ENTRY	64.0	DEGF	30.0	240.0	
TF5035 EVAP EXH RE-ENTRY	167.2	DEGF	30.0	TF5051 H2O TK GN2 PRESS	47.9	PSI	409.5	409.5	
TF5032 EVAP EXH RE-ENTRY	219.5	DEGF	30.0	PF5053 F-21 DTG PRESS EV 2	16.0	PSIO	409.5	409.5	
TF5033 EVAP EXH RE-ENTRY	216.3	DEGF	30.0	PM5055 H2O SUP PRESS TO EV	25.7	PSIA	409.5	409.5	
TF5034 EVAP EXH RE-ENTRY	179.4	DEGF	30.0	PE5057 EVAP 2 CHNR PRESS	1.00	TORR	40.95	40.95	
TF5035 EVAP EXH RE-ENTRY	167.2	DEGF	30.0	PM5045 EXH1 DUCT PRESS DP	LLL	TORR	40.95	40.95	
TF5036 EVAP EXH RE-ENTRY	219.5	DEGF	30.0	PM5046 EXH1 DUCT PRESS DP	0.01	TORR	40.95	40.95	
TF5037 EVAP EXH RE-ENTRY	72.0	DEGF	30.0	PM5067 EXH1 DUCT PRESS DP	0.47	TORR	40.95	40.95	
TF5038 EVAP EXH RE-ENTRY	66.5	DEGF	30.0	PM5068 EXH1 DUCT PRESS DP	0.44	TORR	40.95	40.95	
TF5039 EVAP EXH RE-ENTRY	64.0	DEGF	30.0	PM5069 EXH1 DUCT PRESS DP	0.67	TORR	40.95	40.95	
TF5040 EVAP EXH RE-ENTRY	62.0	DEGF	30.0	PM5070 EXH1 DUCT PRESS DP	0.08	TORR	40.95	40.95	
TF5041 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	PM5071 EXH1 DUCT PRESS DP	0.061	TORR	40.95	40.95	
TF5042 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	PM5091 TOT H2O FLO TO EVAP	27.5	PPH	409.5	409.5	
TF5043 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	PM5063 H2O FLO TO FL EVAP	14.7	PPH	409.5	409.5	
TF5044 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	MT5091 H2O TANK WEIGHT	32.6	LBS	409.5	409.5	
TF5045 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	MT5172 TOP OFF DUCT MTR 3	0.03	AMPS	40.95	40.95	
TF5046 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	MT5173 TOP OFF DUCT MTR 4	0.01	AMPS	40.95	40.95	
TF5047 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	MT5178 RE-ENTRY DT MIN PAR 3	0.83	AMPS	40.95	40.95	
TF5048 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	MT5177 S S NOZZLE MTR	0.00	AMPS	40.95	40.95	
TF5049 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	PM5449 MI FLOW TO SEC PNL	2759	PPH	4095	4095	
TF5050 EVAP EXH RE-ENTRY	60.9	DEGF	30.0	PM5660 F21 TOTAL FLOW	5.5	MGPM	40.95	40.95	

1200: 01 HRS. 30 MIN. 44 SEC

C-66

UNIT	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS
11	TFS001 F-21 IN TO EVAP 1	45.9 DEGF	-409.5 409.5	TFS007 F-21 IN TO EVAP 2	134.0 DEGF	-409.5 409.5	
	TFS002 F-21 OUT OF EVAP 1	65.9 DEGF	-409.5 409.5	TFS008 F-21 OUT OF EVAP 2	134.0 DEGF	-409.5 409.5	
	TFS003 F-21 OUT OF EVAP 1	65.9 DEGF	-409.5 409.5	TFS009 F-21 OUT OF EVAP 2	67.3 DEGF	-409.5 409.5	
	TFS004 F-21 OUT OF EVAP 1	65.9 DEGF	-409.5 409.5	TFS010 F-21 OUT OF EVAP 2	67.3 DEGF	-409.5 409.5	
	TFS005 H2O IN TO EVAP 1	79.8 DEGF	-409.5 409.5	TFS011 H2O IN TO EVAP 2	79.8 DEGF	-409.5 409.5	
	TFS006 H2O IN TO EVAP 1	79.8 DEGF	-409.5 409.5	TFS012 H2O IN TO EVAP 2	79.8 DEGF	-409.5 409.5	
11	TFS011 H2O IN TO EVAP 2	79.8 DEGF	-409.5 409.5	TFS017 FVAP FAN TUPOFF UT	64.1 DEGF	30.0 240.0	
	TFS012 H2O IN TO EVAP 2	79.8 DEGF	-409.5 409.5	TFS018 FVAP FAN TUPOFF UT	64.1 DEGF	30.0 240.0	
	TFS013 FVAP FAN TUPOFF UT	103.1 DEGF	30.0 240.0	TFS019 FVAP FAN TUPOFF UT	215.0 DEGF	30.0 240.0	
	TFS014 FVAP FAN TUPOFF UT	103.1 DEGF	30.0 240.0	TFS020 FVAP FAN TUPOFF UT	134.4 DEGF	30.0 240.0	
	TFS015 FVAP FAN TUPOFF UT	214.6 DEGF	30.0 240.0	TFS021 FVAP FAN TUPOFF UT	12.1 DEGF	30.0 240.0	
	TFS016 FVAP FAN TUPOFF UT	65.1 DEGF	30.0 240.0	TFS022 FVAP FAN TUPOFF UT	210.0 DEGF	30.0 240.0	
	TFS023 FVAP RE-ENTRY DUCT	134.5 DEGF	30.0 240.0	TFS028 FVAP RE-ENTRY DUCT	54.1 DEGF	30.0 240.0	
	TFS024 FVAP RE-ENTRY DUCT	144.5 DEGF	30.0 240.0	TFS029 FVAP RE-ENTRY DUCT	81.7 DEGF	30.0 240.0	
	TFS025 FVAP RE-ENTRY DUCT	142.2 DEGF	30.0 240.0	TFS030 FVAP RE-ENTRY DUCT	54.1 DEGF	30.0 240.0	
	TFS026 FVAP RE-ENTRY DUCT	121.5 DEGF	30.0 240.0	TFS031 FVAP RE-ENTRY DUCT	40.9 DEGF	30.0 240.0	
	TFS027 FVAP RE-ENTRY DUCT	49.7 DEGF	30.0 240.0				
11	TFS032 FVAP FAN RE-ENTRY	55.4 DEGF	30.0 240.0	TFS036 FVAP FAN RE-ENTRY	54.1 DEGF	30.0 240.0	
	TFS033 FVAP FAN RE-ENTRY	54.8 DEGF	30.0 240.0	TFS037 FVAP FAN RE-ENTRY	200.2 DEGF	30.0 240.0	
	TFS034 FVAP FAN RE-ENTRY	52.8 DEGF	30.0 240.0	TFS038 FVAP FAN RE-ENTRY	219.5 DEGF	30.0 240.0	
	TFS035 FVAP FAN RE-ENTRY	51.2 DEGF	30.0 240.0	TFS039 FVAP FAN RE-ENTRY	217.1 DEGF	30.0 240.0	
11	DFS057 F-21 DIF PASS EV 1	0.2 PSI	-409.5 409.5	DFS051 H2O TA G22 PASS	54.1 PSI	-409.5 409.5	
	DFS058 H2O SUP PASS TO EV	44.9 PSIA	-409.5 409.5	DFS053 F-21 DIF PASS EV 2	15.4 PSID	-409.5 409.5	
	DFS059 FVAP 1 CHAM PASS	24.1 TMR	-40.95 40.95	DFS055 H2O SUP PASS TO EV	41.1 PSIA	-409.5 409.5	
				DFS057 FVAP 2 CHAM PASS	34.50 TMR	-40.95 40.95	
11	DFS062 EXMT DUCT PASS DP	0.440 TMR	-40.95 40.95	DFS065 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS063 EXMT DUCT PASS DP	LLT TMR	-40.95 40.95	DFS066 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS064 EXMT DUCT PASS DP	0.07 TMR	-40.95 40.95	DFS067 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS065 EXMT DUCT PASS	0.05 TMR	-40.95 40.95	DFS068 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS066 EXMT DUCT PASS	3.70 TMR	-40.95 40.95	DFS069 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS067 EXMT DUCT PASS	2.37 TMR	-40.95 40.95	DFS070 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
	DFS068 EXMT DUCT PASS	0.001 TMR	-40.95 40.95	DFS071 EXMT DUCT PASS DP	0.001 TMR	-40.95 40.95	
11	DFS062 H2O FLO TO FL FVAP	0.0 PPM	-409.5 409.5	DFS061 TOT H2O FLO TO EVAP	44.4 PPM	-409.5 409.5	
				DFS063 H2O FLO TO FL FVAP	49.2 PPM	-409.5 409.5	
				DFS061 H2O TANK #EIGHT	5.9 LMS	-409.5 409.5	
11	HIS170 TOP OFF DUCT MTR 1	0.59 AMPS	-40.95 40.95	HIS172 TOP OFF DUCT MTR 3	1.81 AMPS	-40.95 40.95	
	HIS171 TOP OFF DUCT MTR 2	0.40 AMPS	-40.95 40.95	HIS173 TOP OFF DUCT MTR 4	2.33 AMPS	-40.95 40.95	
11	HIS174 P-ETY OT MTR PAR 1	3.47 AMPS	-40.95 40.95	HIS174 P-ETY OT MTR PAR 3	0.63 AMPS	-40.95 40.95	
	HIS175 P-ETY OT MTR PAR 2	9.54 AMPS	-40.95 40.95				
11	HIS176 S NOZZLE MTR	0.20 AMPS	-40.95 40.95				
	FMS643 MI FL TO PRI VALV	21MS PPM	-4095 4095				
	FMS640 MI FLO TO SEC PNL	2759 PPM	-4095 4095				
	FMS660 F21 TOTAL FLOW	4498 KPPH	-40.95 40.95				

PAGE 00 RSD (R/FVAP SCRUOP (GROSS) CHANUPD A DAY 1210 15 HRS, 30 MIN, ON SEC

NO	DESCRIPTION	VALUE	LIMIT	UNIT	TIME
11	Z05200 INST MT WJCT EV 1	0.5	KATU	-409.5	409.5
11	Z05203 INST MT WJCT	52.4	KATU	-409.5	409.5
11	Z05212 TOT MT WJCT FVP 2	29.7	KATU	-409.5	409.5
11	Z05213 TOT MT WJCT	29.7	KATU	-409.5	409.5
11	Z05222 TOT WATP FLW EV 1	0.0	LHS	-409.5	409.5
11	Z05223 TOT WATP FLW	28.9	LBS	-409.5	409.5
11	Z05224 WATP TNR DIFF MT	27.9	LBS	-409.5	409.5
11	Z05233 SIV EVE TOT FVP 1	35.0	MIN	-409.5	409.5
11	Z05234 TOTAL TEST TIME	35.0	MIN	-409.5	409.5
11	Z05242 AVG MT LOAD EVP 2A	50.9	KATU	-409.5	409.5
11	Z05243 AVG MT LOAD A	50.9	KATU	-409.5	409.5
11	Z05252 AVG MT LOAD FVP 2R	50.0	KATU	-409.5	409.5
11	Z05253 AVG MT LOAD B	50.0	KATU	-409.5	409.5
11	Z05262 AVG WATP USE EV 2	40.5	LASH	-409.5	409.5
11	Z05263 AVG WATP USE A	49.5	LASH	-409.5	409.5
11	Z05264 AVG WATP USE H	47.8	LASH	-409.5	409.5
11	Z05272 AVG EMT CHNG EV 2	102.9	ATUP	-409.5	409.5
11	Z05273 AVG EMT CHNG A	102.9	ATUP	-409.5	409.5
11	Z05281 AVG EMT CHNG H	106.1	ATUP	-409.5	409.5
11	Z05302 MIN F-21 OUT TEM 2	64.9	DEGF	-409.5	409.5
11	Z05312 MAX F-21 OUT TEM 2	84.9	DEGF	-409.5	409.5
11	Z05351 TP-OFF DUCT 1 AVG	151.5	DEGF	-409.5	409.5
11	Z05352 TP-OFF DUCT 2 AVG	152.1	DEGF	-409.5	409.5
11	Z05353 TP-OFF DUCT 3 AVG	48.1	DEGF	-409.5	409.5
11	Z05354 TP-OFF DUCT 4 AVG	97.0	DEGF	-409.5	409.5
11	Z05355 R-ETRY DUCT 1 AVG	82.2	DEGF	-409.5	409.5
11	Z05356 R-ETRY DUCT 2 AVG	69.2	DEGF	-409.5	409.5
11	Z05357 R-ETRY DUCT 3 AVG	58.8	DEGF	-409.5	409.5
11	Z05358 R-ETRY DUCT 4 AVG	156.1	DEGF	-409.5	409.5
11	Z05359 SS NOZZLE 2 AVG	139.4	DEGF	-409.5	409.5
11	Z05404 NSFC ASPS TEMP 2	94.1	DEGF	-409.5	409.5
11	Z05504 FLO CONT VLV IN	UUU	DEGF	-409.5	409.5
11	Z05505 FLO CONT VLV CH	UUU	DEGF	-409.5	409.5
11	Z05531 S CON OUT MTA CH	UUU	DEGF	-409.5	409.5
11	Z05532 S CON OUT MTA CH	UUU	DEGF	-409.5	409.5
11	Z05564 HI-FLOW TO JFC PNL	2759	PPM	-409.5	409.5

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[illegible]

PAGE 03 CSD IP/EVAP SCOOP (NONE) CHANNEL A DAY 121. 17 HRS. 32 MIN. 50 SEC

---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---	---MID---	---DESCRIPTION---	---VALUE---	---LIMITS---
11	Z04201 INST MT RJCT EV 1	12.2 KRTU	-409.5 409.5	Z05202 INST MT RJCT EV 2	50.3 KRTU	-409.5 409.5	
				Z05203 INSTANT HEAT HJCT	62.6 KRTU	-409.5 409.5	
11	Z05211 TOT MT PJCT FVP 1	0.1 KRTU	-409.5 409.5	Z05212 TOT MT RJCT EVP 2	24.3 KRTU	-409.5 409.5	
				Z05213 TOT MT RJCT	26.6 KRTU	-409.5 409.5	
11	Z05221 TOT MATR FLM EV 1	0.2 LBS	-409.5 409.5	Z05222 TOT MATR LW EV 2	27.0 LBS	-409.5 409.5	
				Z05223 TOT MATR FLM	27.9 LBS	-409.5 409.5	
				Z05224 MATR INK DIFF WT.	26.7 LBS	-409.5 409.5	
0	Z05231 SIG EVE TOT EVP 1	32.4 MIN	-409.5 409.5	0 Z05232 SIG EVE TOT LVP 2	32.8 MIN	-409.5 409.5	
				0 Z05234 TOTAL TEST TIME	32.8 MIN	-409.5 409.5	
11	Z05241 AVG MT LOAD FVP 1A	0.2 KRTU	-409.5 409.5	Z05242 AVG MT LOAD FVP 2A	48.1 KRTU	-409.5 409.5	
				Z05243 AVG MT LOAD A	48.3 KRTU	-409.5 409.5	
11	Z05251 AVG MT LOAD FVP 1B	0.3 KRTU	-409.5 409.5	Z05252 AVG MT LOAD FVP 2B	50.0 KRTU	-409.5 409.5	
				Z05253 AVG MT LOAD B	50.3 KRTU	-409.5 409.5	
11	Z05261 AVG MATR USE EV 1	0.4 LBSH	-409.5 409.5	Z05262 AVG MATR USE EV 2	49.4 LBSH	-409.5 409.5	
				Z05263 AVG MATR USE A	49.9 LBSH	-409.5 409.5	
				Z05264 AVG MATR USE B	48.8 LBSH	-409.5 409.5	
11	Z05271 AVG ENT CHNG EV 1	456 BTUP	-409.5 409.5	Z05272 AVG ENT CHNG EV 2	973 BTUP	-409.5 409.5	
				Z05273 AVG ENT CHNG A	968 BTUP	-409.5 409.5	
				Z05281 AVG ENT CHNG B	989 BTUP	-409.5 409.5	
11	Z05301 MIN F-21 OUT TEM 1	47.9 DEGF	-409.5 409.5	Z05302 MIN F-21 OUT TEM 2	48.9 DEGF	-409.5 409.5	
				0 Z05311 MAX F-21 OUT TEM 1	RRR DEGF	-409.5 409.5	
11	Z05321 TP-OFF OT MTR PWR 1	0.0 WATT	-409.5 409.5	Z05321 TP-OFF DUCT 1 AVG	127.4 DEGF	-409.5 409.5	
				Z05322 TP-OFF OT MTR PWR 2	125.7 DEGF	-409.5 409.5	
				Z05323 TP-OFF OT MTR PWR 3	41.5 DEGF	-409.5 409.5	
				Z05324 TP-OFF OT MTR PWR 4	95.3 DEGF	-409.5 409.5	
				Z05321 R-ETV OT MTR PWR 1	68.5 DEGF	-409.5 409.5	
				Z05322 R-ETV OT MTR PWR 2	57.1 DEGF	-409.5 409.5	
				Z05323 R-ETV OT MTR PWR 3	55.4 DEGF	-409.5 409.5	
				Z05321 S S NOZZLE 1 AVG	153.4 DEGF	-409.5 409.5	
				Z05324 S S NOZZLE 2 AVH	126.1 DEGF	-409.5 409.5	
11	T05403 MSFC ASPS TEMP 1	64.2 DEGF	-409.5 409.5	T05404 MSFC ASPS TEMP 2	54.4 DEGF	-409.5 409.5	
				0 T05404 S FLD CONT VLV IN	192.1 DEGF	-409.5 409.5	
				0 T05430 S CON INUT MIA CH	UNH DEGF	-409.5 409.5	
				0 T05431 S CON INUT MIA CH	UNH DEGF	-409.5 409.5	
11	P05403 MI FL TO PRI VALV	2741 MIN	-409.5 409.5	F05404 MI FLOW TO SEC PNL	2749 PPM	-409.5 409.5	

---DESCRIPTION--- --VALUE-- --LIMITS--- --UNITS-- --VAL UP-- --LIMITS--

Z05201 INST MT RJCT EV 1 46.00 ~~409.5~~ 409.5 409.5 409.5 409.5

11 Z05211 TOT MT RJCT FVP 1 41.5 KRTU -400.5 409.5 409.5 409.5 409.5

11 Z05221 TOT WATH FLM EV 1 45.1 LRS -400.5 409.5 409.5 409.5 409.5

11 Z05231 SIG EVE TOT FVP 1 0.0 MIN -409.5 409.5 409.5 409.5 409.5

Z05241 AVG MT LOAD FVP 1A 45.0 KRTU -409.5 409.5 409.5 409.5 409.5

11 Z05251 AVG MT LOAD FVP 1A 50.0 KRTU -409.5 409.5 409.5 409.5 409.5

11 Z05261 AVG WATH USE EV 1 49.6 LRS -409.5 409.5 409.5 409.5 409.5

Z05271 AVG ENT CHNG EV 1 920 RTUP -4095 4095 4095 4095 4095

11 Z05301 MIN F-21 OUT TEV 1 66.9 DEGF -409.5 409.5 409.5 409.5 409.5

11 Z05311 MAX F-21 OUT TEV 1 101.5 DEGF -409.5 409.5 409.5 409.5 409.5

11 Z05321 TP-OFF DT MTR P-R 1 0.0 WATT -409.5 409.5 409.5 409.5 409.5

Z05331 TP-OFF DT MTR P-R 2 0.0 WATT -409.5 409.5 409.5 409.5 409.5

Z05341 TP-OFF DT MTR P-R 3 0.0 WATT -409.5 409.5 409.5 409.5 409.5

Z05351 TP-OFF DT MTR P-R 4 0.0 WATT -409.5 409.5 409.5 409.5 409.5

Z05361 P-ETHY DT MTR P-R 1 30.2 WATT -409.5 409.5 409.5 409.5 409.5

Z05371 P-ETHY DT MTR P-R 2 0.0 WATT -409.5 409.5 409.5 409.5 409.5

Z05381 P-ETHY DT MTR P-R 3 9.9 WATT -409.5 409.5 409.5 409.5 409.5

Z05391 S S NOZ HTR P-R 1 19.4 WATT -409.5 409.5 409.5 409.5 409.5

Z05401 S S NOZ HTR P-R 2 19.4 WATT -409.5 409.5 409.5 409.5 409.5

11 TMS403 MSFC ASPS TE-P 1 72.5 DEGF -409.5 409.5 409.5 409.5 409.5

11 TMS404 MSFC ASPS TE-P 2 67.0 DEGF -409.5 409.5 409.5 409.5 409.5

11 TMS501 P FLO CONT VLV IN LLL DEGF -409.5 409.5 409.5 409.5 409.5

11 TMS502 P CON OUT MIX CH UUU DEGF -409.5 409.5 409.5 409.5 409.5

11 TMS503 P CON OUT MIX CH UUU DEGF -409.5 409.5 409.5 409.5 409.5

PSD 12/EVAP SC002 10036Y CHAMBER A

Y 121. 21 MMS 45 MIN 00 SEC

PAR 00

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---VALU--- --SQC(P)TION--- --VALU--- --SQC(P)TION---
11 Z05201 INST MT RJCT EV 1 52.1 MATU -409.5 409.5 Z05202 INST MT RJCT EV 2 54.8 MATU -409.5 409.5
Z05203 INSTANT HEAT RJCT 107.0 MATU -409.5 409.5
11 Z05211 TQT MT RJCT FVP 1 33.5 MATU -409.5 409.5 Z05212 TQT MT RJCT FVP 2 34.7 MATU -409.5 409.5
Z05213 TQT MT RJCT 68.2 MATU -409.5 409.5
11 Z05221 TOT MATU FLW EV 1 32.0 LBS -409.5 409.5 Z05222 TOT MATU FLW EV 2 32.1 LBS -409.5 409.5
Z05223 TOT MATU FLW 68.1 LBS -409.5 409.5
Z05224 MATR INK DIFC MT. 62.3 LBS -409.5 409.5
11 Z05231 SIG EVE TOT FVP 1 38.5 MIN -409.5 409.5 * Z05232 SIG EVE TOT FVP 2 38.5 MIN -409.5 409.5
* Z05234 TOTAL TEST TIME 38.5 MIN -409.5 409.5
11 Z05241 AVG MATU LQAU EXP 1A 52.2 MATU -409.5 409.5 Z05242 AVG MATU LQAU EXP 2A 54.2 MATU -409.5 409.5
Z05243 AVG MT LQAU 108.4 MATU -409.5 409.5
11 Z05251 AVG MT LOAD FVP 1R 50.0 MATU -409.5 409.5 Z05252 AVG MT LOAD FVP 2R 50.0 MATU -409.5 409.5
Z05253 AVG MT LOAD 100.0 MATU -409.5 409.5
11 Z05261 AVG MATU USE EV 1 49.9 LBSH -409.5 409.5 Z05262 AVG MATU USE EV 2 50.1 LBSH -409.5 409.5
Z05263 AVG MATU USE A 100.0 LBSH -409.5 409.5
Z05264 AVG MATU USE B 97.2 LBSH -409.5 409.5
11 Z05271 AVG ENT CHNG EV 1 10.5 RTUP -409.5 409.5 Z05272 AVG ENT CHNG EV 2 10.2 RTUP -409.5 409.5
Z05273 AVG ENTP CHNG A 10.4 RTUP -409.5 409.5
Z05281 AVG ENTP CHNG B 10.4 RTUP -409.5 409.5
11 Z05301 MIN F-21 OUT TEM 1 75.9 DEGF -409.5 409.5 # Z05302 MIN F-21 OUT TEM 2 74.9 DEGF -409.5 409.5
# Z05312 MAX F-21 OUT TEM 2 74.9 DEGF -409.5 409.5
11 Z05321 TP-OFF NT MTR PWR 1 0.0 WATT -409.5 409.5 Z05322 TP-OFF DUCT 1 AVG 84.4 DEGF -409.5 409.5
Z05323 TP-OFF NT MTR PWR 2 0.0 WATT -409.5 409.5 Z05324 TP-OFF DUCT 2 AVG 85.1 DEGF -409.5 409.5
Z05325 TP-OFF NT MTR PWR 3 0.0 WATT -409.5 409.5 Z05326 TP-OFF DUCT 3 AVG 128.3 DEGF -409.5 409.5
Z05327 TP-OFF NT MTR PWR 4 0.0 WATT -409.5 409.5 Z05328 TP-OFF DUCT 4 AVG 109.6 DEGF -409.5 409.5
Z05329 M-ETV NT MTR PWR 1 151.6 WATT -409.5 409.5 Z05330 M-ETV DUCT 1 AVG 79.1 DEGF -409.5 409.5
Z05331 M-ETV NT MTR PWR 2 151.4 WATT -409.5 409.5 Z05332 M-ETV DUCT 2 AVG 61.9 DEGF -409.5 409.5
Z05333 M-ETV NT MTR PWR 3 10.2 WATT -409.5 409.5 Z05334 M-ETV DUCT 3 AVG 51.0 DEGF -409.5 409.5
Z05335 M-ETV NT MTR PWR 4 22.2 WATT -409.5 409.5 Z05336 M-ETV DUCT 4 AVG 143.1 DEGF -409.5 409.5
Z05337 S S NOZZLE 1 AVG 103.0 DEGF -409.5 409.5
Z05338 S S NOZZLE 2 AVG 103.0 DEGF -409.5 409.5
11 TMS003 MSFC ASPS TEMP 1 68.4 DEGF -409.5 409.5 TMS004 MSFC ASPS TEMP 2 72.5 DEGF -409.5 409.5
* TMS005 P FLO CONT VLV IN LLL DEGF -409.5 409.5 * TMS006 P FLO CONT VLV IN 71.4 DEGF -409.5 409.5
* TMS007 P CON OUT MIX CH UUU DEGF -409.5 409.5 * TMS008 P CON OUT MIX CH UUU DEGF -409.5 409.5
* TMS009 P CON OUT MIX CH UUU DEGF -409.5 409.5 * TMS010 P CON OUT MIX CH UUU DEGF -409.5 409.5
11 TMS011 MT FL TO PRI VALV 2501 PPH -409.5 409.5 TMS012 MT FLOW TO SEC PHL 2494 PPH -409.5 409.5
```

THE UNIVERSITY OF CHICAGO

150541 12-4 11 2 157 4030 5460 609

TT4004 F-21 U-1 01 2420 2 7100 056F -60404 60755

TWENTY TWO IN TO EMBP ?
\$2.6 NEOF
-409.5
409.5

[illegible]

TDS01A	FVAP	EXH	TUNOFF	OI	%	SEC	MIN	HRS
					52.4	DEBF		
					30.0			
					260.0			

T71502N	EVALUATION	11T	1:35.8	11E6F	30.3	240.0
---------	------------	-----	--------	-------	------	-------

705022 EVAP EAM 10PUFF DT 107.1 DECF 30.0 240.0

0-976	0-76	3940	-88	1300	AH143-2H	NHRS	UC20503
0-972	0-92	4030	4-49	1300	AH143-2H	PVA3	W205041

YH5030	EVAP	HE-FINLAY	DNCT	AY.7	DEOF	30.0	240.0
YH5031	EVAP	HE-FINLAY	DNCT	47.0	DEOF	30.0	240.0

[illegible]

105036 EVAP EAH HE-ENTNY	59.4 DEGF	30.0	240.0
105037 EVAP FIM HE-ENTNY	70.4 DEGF	30.0	240.0

[illegible]

PN5051 M20 YR GN2 P2F5\$ 72.9 PSI 604

PWS55	H2O	SUP	PWS55	(U)	EA
44-3853	F-27	O/F	CMS	AV	Z
AD	UN	PSI	---	---	---
-69.5	UN	PSI	---	---	---
-69.5	UN	PSI	---	---	---
-69.5	UN	PSI	---	---	---

15(4) 2014 年 9 月 10 日 星期四

PD5066 FANT UCT HSS DP 0.01 TONR -40.95 40.95

PD506A EXMT UNCT PASS NP 0.01 7000 -40.95 40.95

PD9070 EMT UNCT H455 DP UNL TORR -40.95 40.95

[illegible]

FM5063 H2O FLO TO PL EVAP 50.4 PHM 409.5 409.5

WIS172 TOP OFF UNIC? WTB ? = 0 01 AMPS -40.95 40-

H15173 YOF OFF NUCY AIR * - 0.02 AMPS -40.95
 40.95

F MND WITH 10 113-N W/7E1H

W15177 S S 1102ZLH HTR 0.2A AMPS. -60.45- 409

FM5649 HI FLOW TO SEC PNL 2911 PPM - 6095 - 60

[illegible]

PAGE 02 FSD IR/EVAP SC009 (R004) CHANNEL A

01 121.22 HRS:41 MIN:51 SEC

MIN	DESCRIPTION	VALUE	UNIT	MIN	DESCRIPTION	VALUE	UNIT
01	Z05200 INST MT HJCT EV 1	52.1	KRTU	409.5	Z05202 INST MT HJCT EV 2	59.9	KRTU
					Z05203 INSTANT HEAT HJCT	106.0	KRTU
01	Z05211 TOT MT HJCT FVP 1	9.7	KRTU	409.5	Z05212 TOT MT HJCT FVP 2	10.0	KRTU
					Z05213 TOT MT HJCT	19.7	KRTU
01	Z05221 TOT WATR FLW EV 1	9.3	LBS	409.5	Z05222 TOT WATR FLW EV 2	9.4	LBS
					Z05223 TOT WATR FLW	18.7	LBS
					Z05224 WATR TMR DIFF WTR	18.4	LBS
01	Z05231 SIG EVE TOT FVP 1	11.2	MIN	409.5	Z05232 SIG EVE TOT FVP 2	11.2	MIN
					Z05234 TOTAL TEST TIME	11.2	MIN
01	Z05241 AVG MT LOAD FVP 1A	52.1	KRTU	409.5	Z05242 AVG MT LOAD FVP 2A	53.9	KRTU
					Z05243 AVG MT LOAD A	105.9	KRTU
01	Z05251 AVG MT LOAD FVP 1B	50.0	KRTU	409.5	Z05252 AVG MT LOAD FVP 2B	50.0	KRTU
					Z05253 AVG MT LOAD B	100.0	KRTU
01	Z05261 AVG WATR USE EV 1	50.1	LBSM	409.5	Z05262 AVG WATR USE EV 2	50.5	LBSM
					Z05263 AVG WATR USE A	100.4	LBSM
					Z05264 AVG WATR USE B	98.8	LBSM
01	Z05271 AVG ENT CHNG EV 1	1039	BTUP	4095	Z05272 AVG ENT CHNG EV 2	1067	BTUP
					Z05273 AVG ENT CHNG A	1053	BTUP
					Z05281 AVG ENT CHNG B	1072	BTUP
01	Z05301 MIN F-21 OUT TEM 1	71.9	DEGF	409.5	Z05302 MIN F-21 OUT TEM 2	70.9	DEGF
	Z05311 MAX F-21 OUT TEM 1	88.8	DEGF	409.5	Z05312 MAX F-21 OUT TEM 2	88.8	DEGF
01	Z05321 TP-OF OT MTR P-1	0.0	WATT	409.5	Z05321 TP-OF DUCT 1 AVG	71.4	DEGF
	Z05322 TP-OF OT MTR P-2	0.0	WATT	409.5	Z05322 TP-OF DUCT 2 AVG	71.4	DEGF
	Z05323 TP-OF OT MTR P-3	0.0	WATT	409.5	Z05323 TP-OF DUCT 3 AVG	71.4	DEGF
	Z05324 TP-OF OT MTR P-4	0.0	WATT	409.5	Z05324 TP-OF DUCT 4 AVG	71.4	DEGF
	Z05331 R-ETH OT MTR P-1	148.8	WATT	409.5	Z05331 R-ETHY DUCT 1 AVG	75.7	DEGF
	Z05332 R-ETH OT MTR P-2	149.8	WATT	409.5	Z05332 R-ETHY DUCT 2 AVG	75.7	DEGF
	Z05333 R-ETH OT MTR P-3	9.9	WATT	409.5	Z05333 R-ETHY DUCT 3 AVG	56.1	DEGF
	Z05341 S-5 NO2 MTR P-1	19.4	WATT	409.5	Z05341 S-5 NOZZLE 1 AVG	51.0	DEGF
	Z05342 S-5 NO2 MTR P-2	22.2	WATT	409.5	Z05342 S-5 NOZZLE 2 AVG	137.7	DEGF
					Z05343 S-5 NOZZLE 3 AVG	103.6	DEGF
01	T45403 MSFC ASPS TEMP 1	62.9	DEGF	409.5	T45404 MSFC ASPS TEMP 2	64.2	DEGF
	Z05501 P FLO CONT VLV IN	LLC	DEGF	409.5	Z05501 P FLO CONT VLV IN	LLC	DEGF
	Z05504 P CON OUT MIX CH	UUU	DEGF	409.5	Z05504 P CON OUT MIX CH	UUU	DEGF
	Z05509 P CON OUT MIX CH	UUU	DEGF	409.5	Z05509 P CON OUT MIX CH	UUU	DEGF
	Z05513 P CON OUT MIX CH	UUU	DEGF	409.5	Z05513 P CON OUT MIX CH	UUU	DEGF
01	T45643 MI FL TO PRI VALV	2501	PPM	4095	T45643 MI FL TO SEC PNL	2511	PPM

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PAGE NO. 122. NO HRS. ON MIN. TO SEC

PSD TR/EVAP SCOP (0004) CHAMBER A

TIME	DESCRIPTION	VALUE	LIMIT
11	Z05201 INST MT RUCT EV 1	51.0 KBTU	-409.5 409.5
	Z05203 INSTANT MEAT MJCT	106.1 KBTU	-409.5 409.5
11	Z05211 TOT MT RUCT FVP 1	23.9 KBTU	-409.5 409.5
	Z05213 TOT MT RUCT	48.6 KBTU	-409.5 409.5
	Z05222 TOT WATR FLW EV 1	23.3 LMS	-409.5 409.5
	Z05223 TOT WATR FLW	46.5 LMS	-409.5 409.5
	Z05224 WATR INK DIFF MT	45.0 LBS	-409.5 409.5
11	Z05231 SIG EVE TOT FVP 1	27.5 MIN	-409.5 409.5
	Z05234 TOTAL TEST TIME	28.0 MIN	-409.5 409.5
11	Z05241 AVG MT LOAD FVP 1A	51.1 KBTU	-409.5 409.5
	Z05242 AVG MT LOAD FVP 2A	55.8 KBTU	-409.5 409.5
	Z05243 AVG MT LOAD A	103.9 KBTU	-409.5 409.5
11	Z05251 AVG MT LOAD FVP 1A	50.0 KBTU	-409.5 409.5
	Z05252 AVG MT LOAD FVP 2B	40.1 KBTU	-409.5 409.5
	Z05253 AVG MT LOAD B	99.1 KBTU	-409.5 409.5
11	Z05261 AVG WATR USE EV 1	49.8 LMSH	-409.5 409.5
	Z05262 AVG WATR USE FVP 2	40.8 LMSH	-409.5 409.5
	Z05263 AVG WATR USE A	99.7 LMSH	-409.5 409.5
	Z05264 AVG WATR USE B	96.4 LMSH	-409.5 409.5
11	Z05271 AVG ENT CHNG EV 1	1026 BTUP	-409.5 409.5
	Z05272 AVG ENT CHNG FVP 2	1060 BTUP	-409.5 409.5
	Z05273 AVG ENT CHNG A	1043 BTUP	-409.5 409.5
	Z05281 AVG ENT CHNG B	1078 BTUP	-409.5 409.5
11	Z05301 MIN F-21 OUT TEM 1	65.9 DEGF	-409.5 409.5
	Z05311 MAX F-21 OUT TEM 1	RRN DEGF	-409.5 409.5
	Z05321 TP-OFF DT MTR PWR 1	0.0 WATT	-409.5 409.5
	Z05322 TP-OFF DT MTR PWR 2	0.0 WATT	-409.5 409.5
	Z05323 TP-OFF DT MTR PWR 3	0.0 WATT	-409.5 409.5
	Z05324 TP-OFF DT MTR PWR 4	0.0 WATT	-409.5 409.5
	Z05331 R-ETV DT MTR PWR 1	139.5 WATT	-409.5 409.5
	Z05332 R-ETV DT MTR PWR 2	145.8 WATT	-409.5 409.5
	Z05333 R-ETV DT MTR PWR 3	81.5 WATT	-409.5 409.5
	Z05334 R-ETV DT MTR PWR 4	19.4 WATT	-409.5 409.5
	Z05335 S NOZZLE 1	19.4 WATT	-409.5 409.5
	Z05336 S NOZZLE 2	19.4 WATT	-409.5 409.5
11	T05403 MSFC ASPS TEMP 1	60.1 DEGF	-409.5 409.5
	T05501 FLO CONT VLV IN	LLL DEGF	-409.5 409.5
	T05504 CON OUT MIX CH	UUU DEGF	-409.5 409.5
	T05509 CON OUT MIX CH	UUU DEGF	-409.5 409.5
	T05531 S CON OUT MIX CH	UUU DEGF	-409.5 409.5
	T05543 MI FL TO PRI VALV	2501 PPM	-409.5 409.5
	T05544 MI FLOW TO SEC PNL	2999 PPM	-409.5 409.5

122. 10 MHS. 40 MIN. 20 SEC

CSD 147/EVAP SC002 (UNITS) CHANGED 4

-----VALUE-----

-----VALUE-----

-----VALUE-----

11 TFS001 F-21 IN TO EVAP 1 139.7 DEGF -409.5 409.5

TFS002 F-21 IN TO EVAP 1 137.9 DEGF -409.5 409.5

TFS003 F-21 OUT OF EVAP 1 65.9 DEGF -409.5 409.5

TFS004 F-21 OUT OF EVAP 1 65.9 DEGF -409.5 409.5

TFS005 F-21 OUT OF EVAP 1 65.9 DEGF -409.5 409.5

TFS006 F-21 IN TO EVAP 1 65.9 DEGF -409.5 409.5

TFS007 F-21 IN TO EVAP 1 65.9 DEGF -409.5 409.5

12 TFS011 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS012 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS013 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS014 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS015 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS016 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS017 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS018 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS019 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS020 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS021 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS022 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS023 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS024 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS025 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS026 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS027 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS028 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS029 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS030 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS031 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS032 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS033 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS034 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS035 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS036 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS037 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS038 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS039 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS040 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS041 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS042 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS043 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS044 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS045 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS046 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS047 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS048 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS049 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS050 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS051 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS052 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS053 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS054 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS055 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS056 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

TFS057 H2O IN TO EVAP 2 49.6 DEGF -409.5 409.5

C-86

DAY 122. 02 HRS. 00 MIN. 00 SEC

PSD 10/EVAP SCOP (0001) CHAMBER A

ITEM	DESCRIPTION	VALUE	LIMITS	UNIT	DESCRIPTION	VALUE	LIMITS	UNIT		
11	Z05201 INST HT QUCT EV 1	50.8	KRTU	-409.5	409.5	Z05202 INST HT KUCT EV 2	40.3	KRTU	-409.5	409
						Z05203 INSTANT HEAT KUCT	100.1	KRTU	-409.5	409.5
11	Z05211 TOT. HT RUCT FVP 1	40.8	KRTU	-409.5	409.5	Z05212 TOT HT RUCT FVP 2	40.8	KRTU	-409.5	409
						Z05213 TOT HT RUCT	81.4	KRTU	-409.5	409.5
11	Z05221 TOT WATR FLOW EV 1	40.8	LMS	-409.5	409.5	Z05222 TOT WATR FLOW	80.0	LMS	-409.5	409.5
						Z05224 WATR TIR DIFF HT	77.7	LMS	-409.5	409.5
11	Z05231 SIA EVE TOT FVP 1	46.0	MIN	-409.5	409.5	* Z05232 SIA EVE TOT FVP 2	44.0	MIN	-409.5	409
						* Z05234 TOTAL TEST TIME	49.1	MIN	-409.5	409.5
11	Z05241 AVG HT-LOAD FVP 1A	49.9	KRTU	-409.5	409.5	Z05242 AVG HT LOAD FVP 2A	47.4	KRTU	-409.5	409
						Z05243 AVG HT LOAD A	99.7	KRTU	-409.5	409.5
						Z05252 AVG HT LOAD FVP 2B	46.4	KRTU	-409.5	409.5
						Z05253 AVG HT LOAD B	96.4	KRTU	-409.5	409.5
11	Z05261 AVG WATR USE EV 1	49.8	LMSH	-409.5	409.5	Z05262 AVG WATR USE EV 2	46.1	LMSH	-409.5	409
						Z05263 AVG WATR USE A	97.7	LMSH	-409.5	409.5
						Z05264 AVG WATR USE H	96.9	LMSH	-409.5	409.5
11	Z05271 AVG ENT CHNG EV 1	1006	BTJP	-409.5	4095	Z05272 AVG ENT CHNG EV 2	1034	BTJP	-409.5	40
						Z05273 AVG ENT CHNG A	1020	BTJP	-409.5	4095
						Z05281 AVG ENT CHNG H	1050	BTJP	-409.5	4095
11	Z05301 MIN F-21 OUT TEM 1	61.9	DEGF	-409.5	409.5	Z05302 MIN F-21 OUT TEM 2	60.9	DEGF	-409.5	409
						* Z05312 MAX F-21 OUT TEM 2	RRD	DEGF	-409.5	409.5
11	Z05321 TP-OFF HT MTR PWR 1	0.0	WATT	-409.5	409.5	Z05321 TP-OFF DUCT 1 AVG	48.9	DEGF	-409.5	409
						Z05322 TP-OFF DUCT 2 AVG	45.9	DEGF	-409.5	409.5
						Z05323 TP-OFF DUCT 3 AVG	83.4	DEGF	-409.5	409.5
						Z05324 TP-OFF DUCT 4 AVG	71.9	DEGF	-409.5	409.5
						Z05325 R-ETHY DUCT 1 AVG	87.2	DEGF	-409.5	409.5
						Z05326 R-ETHY DUCT 2 AVG	86.1	DEGF	-409.5	409.5
						Z05327 R-ETHY DUCT 3 AVG	67.4	DEGF	-409.5	409.5
						Z05328 R-ETHY DUCT 4 AVG	130.7	DEGF	-409.5	409.5
						Z05329 SS NOZZLE 1 AVG	88.2	DEGF	-409.5	409.5
						Z05330 SS NOZZLE 2 AVG	88.2	DEGF	-409.5	409.5
11	Z05401 WSPC ASPS TEMP 1	57.4	DEGF	-409.5	409.5	Z05404 WSPC ASPS TEMP 2	50.3	DEGF	-409.5	409
						* Z05501 P FLO CONT VALV IN	UUU	DEGF	-409.5	409.5
						* Z05502 P CON OUT MIX CH	UUU	DEGF	-409.5	409.5
						* Z05503 P CON OUT MIX CH	UUU	DEGF	-409.5	409.5
						* Z05504 P CON OUT MIX CH	UUU	DEGF	-409.5	409.5
11	Z05601 MI FL TO PRI VALV	2751	PPH	-409.5	4095	Z05640 MI FLOW TO SEC PHL	2746	PPH	-409.5	40

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(S) 10/EVAP SCOUT (100.0) CHAMBER A

ITEM	DESCRIPTION	VALUE	UNIT	LIMIT
11	Z05202 TOT HT MTR EV 2	40.4	KATU	400.5
12	Z05203 TOT HT MTR EV 2	40.4	KATU	400.5
13	Z05212 TOT HT MTR EV 2	25.0	KATU	400.5
14	Z05213 TOT HT MTR EV 2	40.4	KATU	400.5
15	Z05222 TOT HT MTR EV 2	25.0	LHS	400.5
16	Z05223 TOT HT MTR EV 2	30.6	MIN	400.5
17	Z05242 AVG HT LOAD EV 2A	44.9	KATU	400.5
18	Z05243 AVG HT LOAD EV 2A	50.0	KATU	400.5
19	Z05252 AVG HT LOAD EV 2A	48.9	LHS	400.5
20	Z05272 AVG HT LOAD EV 2	918	BTUP	4005
21	Z05273 AVG HT LOAD EV 2	47.9	DESF	400.5
22	Z05281 AVG ENIP CMG A	0.0	WATT	400.5
23	Z05302 HT MTR P-21 OUT TFA 1	0.0	WATT	400.5
24	Z05303 HT MTR P-21 OUT TFA 1	0.0	WATT	400.5
25	Z05304 HT MTR P-21 OUT TFA 1	0.0	WATT	400.5
26	Z05305 HT MTR P-21 OUT TFA 1	199.0	WATT	400.5
27	Z05306 HT MTR P-21 OUT TFA 1	192.3	WATT	400.5
28	Z05307 HT MTR P-21 OUT TFA 1	79.8	WATT	400.5
29	Z05308 HT MTR P-21 OUT TFA 1	22.2	WATT	400.5
30	Z05309 HT MTR P-21 OUT TFA 1	19.6	WATT	400.5
31	T05403 MSFC 4SPS TFA 1	56.0	DEGF	400.5
32	T05504 S FLO CONT VLV IN	LLI	DEGF	400.5
33	T05505 S COM OUT MTR CM	UUU	DEGF	400.5
34	T05506 S COM OUT MTR CM	UUU	DEGF	400.5
35	T05507 S COM OUT MTR CM	UUU	DEGF	400.5
36	T05508 S COM OUT MTR CM	UUU	DEGF	400.5
37	T05509 S COM OUT MTR CM	UUU	DEGF	400.5
38	T05510 S COM OUT MTR CM	UUU	DEGF	400.5
39	T05511 S COM OUT MTR CM	UUU	DEGF	400.5
40	T05512 S COM OUT MTR CM	UUU	DEGF	400.5
41	T05513 S COM OUT MTR CM	UUU	DEGF	400.5
42	T05514 S COM OUT MTR CM	UUU	DEGF	400.5
43	T05515 S COM OUT MTR CM	UUU	DEGF	400.5
44	T05516 S COM OUT MTR CM	UUU	DEGF	400.5
45	T05517 S COM OUT MTR CM	UUU	DEGF	400.5
46	T05518 S COM OUT MTR CM	UUU	DEGF	400.5
47	T05519 S COM OUT MTR CM	UUU	DEGF	400.5
48	T05520 S COM OUT MTR CM	UUU	DEGF	400.5
49	T05521 S COM OUT MTR CM	UUU	DEGF	400.5
50	T05522 S COM OUT MTR CM	UUU	DEGF	400.5
51	T05523 S COM OUT MTR CM	UUU	DEGF	400.5
52	T05524 S COM OUT MTR CM	UUU	DEGF	400.5
53	T05525 S COM OUT MTR CM	UUU	DEGF	400.5
54	T05526 S COM OUT MTR CM	UUU	DEGF	400.5
55	T05527 S COM OUT MTR CM	UUU	DEGF	400.5
56	T05528 S COM OUT MTR CM	UUU	DEGF	400.5
57	T05529 S COM OUT MTR CM	UUU	DEGF	400.5
58	T05530 S COM OUT MTR CM	UUU	DEGF	400.5
59	T05531 S COM OUT MTR CM	UUU	DEGF	400.5
60	T05532 S COM OUT MTR CM	UUU	DEGF	400.5
61	T05533 S COM OUT MTR CM	UUU	DEGF	400.5
62	T05534 S COM OUT MTR CM	UUU	DEGF	400.5
63	T05535 S COM OUT MTR CM	UUU	DEGF	400.5
64	T05536 S COM OUT MTR CM	UUU	DEGF	400.5
65	T05537 S COM OUT MTR CM	UUU	DEGF	400.5
66	T05538 S COM OUT MTR CM	UUU	DEGF	400.5
67	T05539 S COM OUT MTR CM	UUU	DEGF	400.5
68	T05540 S COM OUT MTR CM	UUU	DEGF	400.5
69	T05541 S COM OUT MTR CM	UUU	DEGF	400.5
70	T05542 S COM OUT MTR CM	UUU	DEGF	400.5
71	T05543 S COM OUT MTR CM	UUU	DEGF	400.5
72	T05544 S COM OUT MTR CM	UUU	DEGF	400.5
73	T05545 S COM OUT MTR CM	UUU	DEGF	400.5
74	T05546 S COM OUT MTR CM	UUU	DEGF	400.5
75	T05547 S COM OUT MTR CM	UUU	DEGF	400.5
76	T05548 S COM OUT MTR CM	UUU	DEGF	400.5
77	T05549 S COM OUT MTR CM	UUU	DEGF	400.5
78	T05550 S COM OUT MTR CM	UUU	DEGF	400.5
79	T05551 S COM OUT MTR CM	UUU	DEGF	400.5
80	T05552 S COM OUT MTR CM	UUU	DEGF	400.5
81	T05553 S COM OUT MTR CM	UUU	DEGF	400.5
82	T05554 S COM OUT MTR CM	UUU	DEGF	400.5
83	T05555 S COM OUT MTR CM	UUU	DEGF	400.5
84	T05556 S COM OUT MTR CM	UUU	DEGF	400.5
85	T05557 S COM OUT MTR CM	UUU	DEGF	400.5
86	T05558 S COM OUT MTR CM	UUU	DEGF	400.5
87	T05559 S COM OUT MTR CM	UUU	DEGF	400.5
88	T05560 S COM OUT MTR CM	UUU	DEGF	400.5
89	T05561 S COM OUT MTR CM	UUU	DEGF	400.5
90	T05562 S COM OUT MTR CM	UUU	DEGF	400.5
91	T05563 S COM OUT MTR CM	UUU	DEGF	400.5
92	T05564 S COM OUT MTR CM	UUU	DEGF	400.5
93	T05565 S COM OUT MTR CM	UUU	DEGF	400.5
94	T05566 S COM OUT MTR CM	UUU	DEGF	400.5
95	T05567 S COM OUT MTR CM	UUU	DEGF	400.5
96	T05568 S COM OUT MTR CM	UUU	DEGF	400.5
97	T05569 S COM OUT MTR CM	UUU	DEGF	400.5
98	T05570 S COM OUT MTR CM	UUU	DEGF	400.5
99	T05571 S COM OUT MTR CM	UUU	DEGF	400.5
100	T05572 S COM OUT MTR CM	UUU	DEGF	400.5

TP. 57

DAY 122. 07 HRS. 14 MIN. 32 SEC

CHAMBER A

ITEM	DESCRIPTION	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE
1	TP5007 F-21 IN TO EVAP 2	134.0	DEGF	409.5	409.5				
2	TP5008 F-21 OUT OF EVAP 2	136.0	DEGF	409.5	409.5				
3	TP5009 F-21 OUT OF EVAP 2	65.0	DEGF	409.5	409.5				
4	TP5010 F-21 OUT OF EVAP 2	66.0	DEGF	409.5	409.5				
5	TP5011 M20 IN TO EVAP 2	101.0	DEGF	409.5	409.5				
6	TP5012 M20 IN TO EVAP 2	100.0	DEGF	409.5	409.5				
7	TP5017 FVAP EXH TIPUFF DT	84.4	DEGF	30.0	240.0				
8	TP5018 FVAP EXH TIPUFF DT	10.7	DEGF	30.0	240.0				
9	TP5019 FVAP EXH TIPUFF DT	37.4	DEGF	30.0	240.0				
10	TP5021 FVAP EXH TIPUFF DT	72.0	DEGF	30.0	240.0				
11	TP5022 FVAP EXH TIPUFF DT	12.0	DEGF	30.0	240.0				
12	TP5028 EVAP RE-ENTRY DUCT	54.0	DEGF	30.0	240.0				
13	TP5029 EVAP RE-ENTRY DUCT	55.4	DEGF	30.0	240.0				
14	TP5031 FVAP RE-ENTRY DUCT	55.4	DEGF	30.0	240.0				
15	TP5034 EVAP EXH RE-ENTRY	55.4	DEGF	30.0	240.0				
16	TP5037 FVAP EXH RE-ENTRY	16.9	DEGF	30.0	240.0				
17	TP5039 FVAP EXH RE-ENTRY	12.7	DEGF	30.0	240.0				
18	TP5051 M20 T4 GND PRESS	87.2	PSI	409.5	409.5				
19	TP5053 F-21 OIF PRESS EV 2	15.5	PSID	409.5	409.5				
20	TP5055 M20 SUP PRESS TO EV	100.0	PSIA	409.5	409.5				
21	TP5057 FVAP 2 CHMR PRESS	9.51	TORN	409.5	409.5				
22	TP5058 EXH DUCT PRESS DP	0.53	TORN	409.5	409.5				
23	TP5064 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
24	TP5067 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
25	TP5068 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
26	TP5069 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
27	TP5070 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
28	TP5071 EXH DUCT PRESS DP	0.01	TORN	409.5	409.5				
29	TP5081 TOT M20 FLO TO EVAP	48.6	PPM	409.5	409.5				
30	TP5083 M20 FLO TO FL EVAP	49.4	PPM	409.5	409.5				
31	TP5091 M20 TANK WEIGHT	49.8	LBS	409.5	409.5				
32	TP5122 TOP OFF DUCT MTR 3	0.01	AMPS	409.5	409.5				
33	TP5173 TOP OFF DUCT MTR 4	0.02	AMPS	409.5	409.5				
34	TP5174 RE-ENTRY DT MTR PHN 3	1.00	AMPS	409.5	409.5				
35	TP5177 S S NOZZLE MTR	0.27	AMPS	409.5	409.5				
36	TP5649 MI FLOW TO SEC PNL	27.6	PPM	409.5	409.5				
37	TP5660 F21 TOTAL FLOW	5.00	PPM	409.5	409.5				

CHAMBER A

AT 122.05 HRS, 30 MIN, 32 SEC

REF 01 250 TUFFED SCAND (00000) CHAS, P. 4

REF	DESCRIPTION	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE
1	TS5007 F-21 IN TO EVAP 2	134.4	DEGF	409.5	409		
1	TS5008 F-21 IN TO EVAP 2	137.9	DEGF	409.5	409.5		
1	TS5009 F-21 OUT OF EVAP 2	66.9	DEGF	409.5	409.5		
1	TS5010 F-21 OUT OF EVAP 2	66.8	DEGF	409.5	409.5		
1	TS5011 F-21 IN TO EVAP 2	104.8	DEGF	409.5	409.5		
1	TS5012 F-21 IN TO EVAP 2	104.8	DEGF	409.5	409.5		
1	TS5017 EVAP EXH TUPOFF DT	81.7	DEGF	30.0	240		
1	TS5018 EVAP EXH TUPOFF DT	28.2	DEGF	30.0	240.0		
1	TS5019 EVAP EXH TUPOFF DT	32.6	DEGF	30.0	240.0		
1	TS5020 EVAP EXH TUPOFF DT	122.8	DEGF	30.0	240.0		
1	TS5021 EVAP EXH TUPOFF DT	LLI	DEGF	30.0	240.0		
1	TS5022 EVAP EXH TUPOFF DT	74.2	DEGF	30.0	240.0		
1	TS5028 EVAP RE-ENTRY DUCT	49.7	DEGF	30.0	240		
1	TS5029 EVAP RE-ENTRY DUCT	54.1	DEGF	30.0	240.0		
1	TS5030 EVAP RE-ENTRY DUCT	63.7	DEGF	30.0	240.0		
1	TS5031 EVAP RE-ENTRY DUCT	56.8	DEGF	30.0	240.0		
1	TS5036 EVAP EXH RE-ENTRY	51.2	DEGF	30.0	240		
1	TS5037 EVAP EXH RE-ENTRY	29.4	DEGF	30.0	240.0		
1	TS5038 EVAP EXH RE-ENTRY	24.7	DEGF	30.0	240.0		
1	TS5039 EVAP EXH RE-ENTRY	24.2	DEGF	30.0	240.0		
1	PS5051 M20 TK GNR PRESS	77.1	PSI	409.5	409		
1	PS5053 F-21 DIF PRESS EV 2	15.3	PSID	409.5	409.5		
1	PS5055 M20 SUP PRESS TO EV	UUI	PSIA	409.5	409.5		
1	PS5057 EVAP 2 CHMB PRESS	8.63	TUMH	40.95	40.95		
1	PS5065 EXH DUCT PRESS DP	0.39	TORR	40.95	40.		
1	PS5066 EXH DUCT PRESS DP	0.01	TUMH	40.95	40.95		
1	PS5067 EXH DUCT PRESS DP	0.01	TUMH	40.95	40.95		
1	PS5068 EXH DUCT PRESS DP	0.01	TUMH	40.95	40.95		
1	PS5069 EXH DUCT PRESS DP	0.01	TUMH	40.95	40.95		
1	PS5070 EXH DUCT PRESS DP	0.74	TUMH	40.95	40.95		
1	PS5071 EXH DUCT PRESS DP	0.001	TUMH	40.95	40.95		
1	FW5001 TOT M20 FLO TO FL EVAP	97.9	PPH	409.5	409		
1	FW5003 M20 FLO TO FL EVAP	49.2	PPH	409.5	409.5		
1	WT5001 M20 TANK METUMT	20.8	LBS	409.5	409.5		
1	HIS172 TOP OFF DUCT MTR 3	0.01	AMPS	40.95	40.		
1	HIS173 TOP OFF DUCT MTR 4	0.02	AMPS	40.95	40.95		
1	HIS17H M-ETY DT MTR PWR 3	1.1H	AMPS	40.95	40.		
1	HIS177 S 5 NOZZLE MTR	0.27	AMPS	40.95	40.9		
1	FW5649 M1 FLOW TO SEC P	2759	PPH	4095	40		
1	FW5660 C21 TOTAL FLOW	5.4	KPPH	40.95	40.95		

DAY 122.55 HRS. 30 MIN. 32 SEC

CSC-12/EVAP SC000 (0005) CHAMBER A

WAVE 00

MIN	DESCRIPTION	VALUE	LIMITS	MIN	DESCRIPTION	VALUE	LIMITS
11	Z05201 INST HT RUCT EV 1	45.7 KRTU	-409.5 409.5	Z05202 INST HT RUCT EV 2	50.3 KRTU	-409.5 409	
				Z05203 INST HT RUCT EV 2	96.0 KRTU	-409.5 409.5	
11	Z05211 TOT HT RUCT EV 1	43.3 KRTU	-409.5 409.5	Z05212 TOT HT RUCT EV 2	47.2 KRTU	-409.5 409	
				Z05213 TOT HT RUCT EV 2	90.5 KRTU	-409.5 409.5	
11	Z05221 TOT WATR FLOW EV 1	46.4 LBS	-409.5 409.5	Z05222 TOT WATR FLOW EV 2	44.0 LBS	-409.5 409	
				Z05223 TOT WATR FLOW EV 2	93.9 LBS	-409.5 409.5	
				Z05224 WATR FLOW DIFF EV 2	90.1 LBS	-409.5 409.5	
11	Z05231 SIG EVE TOT FUP 1	56.6 MIN	-409.5 409.5	Z05232 SIG EVE TOT FUP 2	56.4 MIN	-409.5 409	
				Z05233 TOTAL TEST TIME	56.4 MIN	-409.5 409.5	
11	Z05241 AVG HT LOAD FUP 1A	45.4 KRTU	-409.5 409.5	Z05242 AVG HT LOAD FUP 2A	50.0 KRTU	-409.5 409	
				Z05243 AVG HT LOAD A	95.0 KRTU	-409.5 409.5	
				Z05252 AVG HT LOAD FUP 2B	50.0 KRTU	-409.5 409.5	
				Z05253 AVG HT LOAD B	100.0 KRTU	-409.5 409.5	
11	Z05261 AVG WATR USE EV 1	49.2 LBSH	-409.5 409.5	Z05262 AVG WATR USE EV 2	49.4 LBSH	-409.5 409	
				Z05263 AVG WATR USE A	99.0 LBSH	-409.5 409.5	
				Z05264 AVG WATR USE B	95.5 LBSH	-409.5 409.5	
11	Z05271 AVG ENT CHRG EV 1	933 RTUP	-409.5 409.5	Z05272 AVG ENT CHRG EV 2	1007 RTUP	-409.5 409	
				Z05273 AVG ENT CHRG A	973 RTUP	-409.5 409.5	
				Z05281 AVG ENT CHRG B	1005 RTUP	-409.5 409.5	
11	Z05301 MIN F-21 OUT TFM 1	64.9 DEUF	-409.5 409.5	Z05302 MIN F-21 OUT TFM 2	62.9 DEUF	-409.5 409.5	
				Z05312 MAX F-21 OUT TFM 2	RRR DEUF	-409.5 409.5	
11	Z05321 TP-OFF HT MTR P 1	0.0 WATT	-409.5 409.5	Z05322 TP-OFF DUCT 1 AVG	42.3 DEGF	-409.5 409	
				Z05323 TP-OFF DUCT 2 AVG	50.5 DEGF	-409.5 409.5	
				Z05324 TP-OFF DUCT 3 AVG	83.0 DEGF	-409.5 409.5	
				Z05325 TP-OFF DUCT 4 AVG	64.0 DEUF	-409.5 409.5	
				Z05326 TP-OFF DUCT 1 AVG	57.4 DEGF	-409.5 409.5	
				Z05327 TP-OFF DUCT 2 AVG	52.1 DEGF	-409.5 409.5	
				Z05328 TP-OFF DUCT 3 AVG	39.7 DEGF	-409.5 409.5	
				Z05329 TP-OFF DUCT 4 AVG	126.1 DEGF	-409.5 409.5	
				Z05330 TP-OFF DUCT 1 AVG	97.0 DEGF	-409.5 409.5	
11	Z05341 NSFC ASPS TEMP 1	46.0 DEUF	-409.5 409.5	Z05342 NSFC ASPS TEMP 2	45.7 DEUF	-409.5 409.5	
				Z05343 NSFC COAT VLV IN	0.0 DEUF	-409.5 409.5	
				Z05344 NSFC COAT VLV CH	0.0 DEUF	-409.5 409.5	
				Z05345 NSFC COAT VLV CH	0.0 DEUF	-409.5 409.5	
11	Z05351 FL TO SEC PNL	2744 PPM	-409.5 409.5	Z05352 FL TO SEC PNL	2743 PPM	-409.5 409	